

Matchless
IN NAME & REPUTATION

SPARE PARTS LIST

Model G/7

PRICE 1/- NETT

Matchless Motor Cycles (Colliers) Ltd.
Plumstead, London, S.E.18

Dated-11/36



1000, 11-36

ENGINE SECTION

CYLINDER AND CYLINDER HEAD GROUP

Part.	Price each.			Part No.
	£	s.	d.	
Cylinder barrel only	2	5	0	37 G7/E1
Cylinder head only	17	6	...	37 G7/E2
Cylinder head gasket	1	9	...	37 G7/E4
Cylinder head fixing stud (8 off)	3	37 G7/E22
Cylinder head fixing nut (8 off)	2	STD4
Washer for cylinder head fixing nut (8 off)	1	STD11
Cylinder base paper washer	2	37 G7/E3
Cylinder fixing nut (3 off)	3	STD3
Carburettor inlet pipe (screws in cylinder)	3	0	...	37 G7/E338
Lock nut for inlet pipe	8	37 G7/E340
Aluminium cover for valve chest	2	0	...	37 G7/E85
Joint washer for cover	2	37 G7/E5
Screws securing valve chest cover (2 off)	2	STD17
Grease nipple for valve stem (2 off)	2	STD51

VALVE GROUP.

Valve, inlet or exhaust	4	6	...	D 7E1706
Valve spring	1	0	...	NE119
Valve spring cup	1	3	...	37 G7/E190
Valve spring cup washer	3	37 G7/E190W
Valve spring bottom cap	6	NE9
Valve cotter	3	L 3E250
Valve guide	2	0	...	37 G7/E148

PISTON GROUP.

Piston only	10	0	...	D 7E1712
Piston complete with gudgeon pin and rings	16	5	...	D 7E1712A
Piston rings (3 off)	1	0	...	DE11
Gudgeon pin	2	9	...	D2E1214
Gudgeon pin circlips (2 off)	4	STD750

CRANKCASE RELEASE VALVE GROUP.

Release valve screwed body	1	0	...	STD836
Release valve diaphragm	2	STD835
Release valve discharge pipe	1	0	...	D 5E848A
Union nut for discharge pipe	3	5N5

FLYWHEEL AND CONNECTING ROD GROUP.

Part.	Price each.			Part No.
	£	s.	d.	
Flywheel only (timing side)	12	6	...	57 12 E20
Flywheel only (transmission side)	12	6	...	57 12 E19
Flywheel axle (timing side)	8	0	...	DE26
Flywheel axle (transmission side)	11	3	...	57 12 E20
Crankpin	4	0	...	AE17
Crankpin washer (2 off)	1	0	...	DE18
Crankpin rollers (30 off), per set	5	0	...	L 4E306
Crankpin nut (2 off)	5	0	...	L 5E70
Nut securing timing side axle	5	0	...	STD250
Nut securing transmission side axle	5	0	...	STD253
Key for timing side axle (small pinion)	3	0	...	STD570
Key for transmission side axle	3	0	...	STD573
Lock screw for axle nuts	1	0	...	STD15
Connecting rod with liner and small end bush	1	0	...	D 7E1744
Connecting rod big end liner only	2	6	...	L 3E318/A
Gudgeon pin bush only	2	6	...	RE45
Connecting rod complete with crankpin assembly	1 13	6	...	L 3E318/B

CRANKCASE GROUP.

Crankcase complete with studs and bushes	4	7	6	...	57/G7/E108A
Timing gear cover with bushes	12	6	...	FL432/MA	
Camshaft bush in crankcase	1	0	...	STD651	
Exhaust camshaft bush in cover	2	0	...	FE136	
Inlet camshaft bush in cover	1	0	...	STD651	
Screws securing timing gear cover (5 off)	1	3	...	STD482	
Cap for inlet camshaft bush in timing cover	3	0	...	STD765	
Bush for flywheel axle (timing side)	3	0	...	STD650	
Bearing journal for flywheel axle driving side (2 off)	10	0	...	RLS7	
Distancer washer (fits between bearings)	6	0	...	STD631	
Crankcase oil drain plug	4	0	...	STD575	
Dowel pin for timing gear cover (2 off)	1	0	...	STD577	
Tappet guide, inlet	2	6	...	D 2E1283	
Tappet guide, exhaust	4	0	...	D/5F2583	
Cylinder oil feed ball valve ball	1	0	...	STD21	
Cylinder oil feed ball valve plug	3	0	...	STD576	
Cylinder oil feed ball valve spring	2	0	...	STD701	
Cylinder fixing stud (5 off)	5	0	...	L/3F64	
Crankcase bolt, top front, 4x5/16x26 threads	4	0	...	STD277	
Crankcase bolt, centre front, 3x5/16x26 threads	4	0	...	STD274	
Crankcase bolt, bottom front, 3x5/16x26 threads	4	0	...	STD273	
Crankcase bolt, bottom, long, 6x5/16x26 threads	5	0	...	STD281	
Crankcase bolt, bottom, small, 4x5/16x26 threads	4	0	...	STD261	
Crankcase bolt, top, rear, 3x5/16x26 threads	4	0	...	STD275	
Crankcase bolt, centre, rear, 3x5/16x26 threads	4	0	...	STD275	
Crankcase bolt, bottom, rear, 3x5/16x26 threads	4	0	...	STD275	
Nut for crankcase bolt, 1x26 threads	2	0	...	STD5	
Nut for crankcase bolt (standard), 5/16x26 threads	2	0	...	STD4	
Special dome nut for bottom front bolt, 5/16x26 threads	5	0	...	STD691	
Large washer for bottom front bolt	1	0	...	STD194	
Distance collar for bottom front bolt	5	0	...	57 G3 F65	
Washer for 5/16 crankcase bolt	1	0	...	STD11	

TIMING GEAR GROUP.

Inlet camshaft assembled	4	6	...	FE532
Exhaust camshaft assembled	10	3	...	FE531
Small timing gear pinion	3	0	...	R/4E1022
Key for small timing gear pinion	3	0	...	STD570
Nut securing small timing gear pinion (I.H. thread)	3	0	...	STD221
Tappet, inlet	2	6	...	DE84
Tappet, exhaust	3	3	...	D/5F2584
Collar for exhaust tappet	1	0	...	STD3638
Adjusting head for tappet (2 off)	6	0	...	D/5E1510
Lock nut for tappet head (2 off)	4	0	...	STD237

VALVE LIFTER GROUP.

Part.	Price each.			Part No.
	£	s.	d.	
Valve lifter lever and spindle	5	5	...	D 8E2861
Valve lifter lever spring	3	0	...	STD700
Cross head for valve lifter cable	0	0	...	D 8E2862
Lock nut for cable cross head	2	0	...	STD74

OIL PUMP GROUP.

Oil pump plunger	6	0	...	STD770
Oil pump plunger guide screw	6	0	...	STD771
Oil pump end cap (2 off)	6	0	...	STD772
Joint washer for oil pump cap (2 off)	1	0	...	AF95
Fixing screw for oil pump cap (8 off)	2	0	...	AF98

EXHAUST PIPE AND SILENCER GROUP.

Exhaust pipe	1	0	0	...	57 G7 E402
Exhaust pipe support strap, front end	0	0	...	57 G7 406R	
Clip for exhaust pipe strap, front end	3	0	...	STD363	
Pinch bolt for strap	2	0	...	STD4	
Strap clip bolt nut	1	0	...	STD192	
Strap clip bolt washer	17	6	...	17486	
Silencer only	1	0	...	STD1745	
Silencer clip (for exhaust pipe)	1	0	...	STD1745	
Silencer clip pinch bolt	3	0	...	STD363	
Nut for silencer clip pinch bolt	2	0	...	STD4	
Washer for silencer clip bolt	1	0	...	STD192	
Silencer support strap	0	0	...	STD747	
Large clip for silencer support strap	1	0	...	STD192	
Bolt securing rear support strap to frame	3	0	...	STD363	
Nut for above	2	0	...	STD4	
Washer for above	1	0	...	STD174	
Pinch bolt for rear support strap clip	3	0	...	STD363	
Nut for rear support strap clip bolt	2	0	...	STD4	
Washer for rear support strap clip bolt	1	0	...	STD192	

SPROCKET AND CHAIN GROUP.

Rear wheel chain sprocket (52 teeth)	7	2	...	RBH29
Fixing bolt for rear chain sprocket (6 off)	2	0	...	RBH30
Washer for rear sprocket fixing bolt (6 off)	1	0	...	STD11
Nut for rear sprocket fixing bolt (6 off)	2	0	...	RBH31
Engine sprocket (17x17 teeth)	9	0	...	20815 17
Distance collar for engine sprocket	0	0	...	STD630
Cam for engine sprocket	3	0	...	STD830
Spring for engine sprocket	1	0	...	STD702
Cap for engine sprocket spring	8	0	...	STD831
Nut securing engine sprocket spring	0	0	...	STD610
Dynamo chain sprocket	3	0	...	STD725
Nut securing dynamo chain sprocket	0	0	...	STD611
Locking plate for dynamo sprocket nut	2	0	...	STD164
Spring ring for locking plate	1	0	...	STD708
Primary drive chain complete, 3x.305x65 pitches	7	7	...	TC14
Connecting link only for primary or rear chain	4	0	...	RL3
Rear drive chain complete, 3x.305x114 pitches	13	1	...	35 4 P14
Cranked link only for primary or rear chain	4	0	...	RL3
Dynamo drive chain 3x.225x47 pitches	4	0	...	20881

GEAR BOX SECTION

SHELL GROUP.

Part.	Price each.	Part No.
Shell for gear box	£ s. d.	1HP/III
Gear box end plate	1 5 0	2H/III
Studs securing end plate (3 off)	16 6	60X
Nut securing end plate (3 off)	6	63X
Cheese head screw securing end plate and cap	2	64X
Aluminium cover for foot change mechanism	7 3	3H/IV
Grease nipple for end cover (2 off)	5	245X
Metal cover for grease aperture	1 6	71H
Stud securing grease aperture cover	6	138X
Nut for securing grease aperture cover	2	63X
Stud securing end plate cap (3 off)	5	62X
Nut for above (3 off)	2	63X

GEAR BOX FIXING BOLT GROUP.

Top gear box fixing bolt	6	STD313
Bottom gear box fixing bolt	6	STD312
Standard nut for gear box fixing bolt	3	STD2
Extended nut for top fixing bolt	1 5	D/8E859
Cap nut for bottom gear box fixing bolt (2 off)	5	STD620
Washer for standard nut on top fixing bolt	1	STD5
Gear box eye adjusting bolt	6	STD594
Nut for gear box adjusting bolt (2 off)	3	STD215
Cross head for gear box adjuster (screws on crankcase bolt)	4	STD785

GEAR BOX BEARING GROUP.

Ball bearing for high gear pinion (2 1/8 x 7/16 x 1 3/16)	12 3	267X
Grease retaining washer for ball bearing	4	259X
Spring ring securing ball bearing	4	78X
Shim washer for bearing (1 1/16 x 1 3/16 hole)	3	260X
Ball bearing in end plate (55mm x 11mm x 15mm)	11 0	268X
Bush for layshaft in end plate	3 0	255X
Bush for layshaft in shell	3 0	255X
External washer for mainshaft ball bearing	3	254X
Spring ring retaining ball bearing in end plate	1 0	253X

GEAR AND SHAFT GROUP.

Mainshaft, 10 5/16" long overall	1 5 0	11H 11
Layshaft, 7 1/2" long overall	1 5 0	29H
High gear pinion with bushes (30 teeth)	1 12 6	15H 11
Mainshaft sliding gear (25 and 26 teeth)	1 5 0	14H
Mainshaft low gear pinion (17 teeth) with washer	12 0	25W
Layshaft low gear pinion (32 teeth)	12 0	28H
Layshaft sliding pinion (26 teeth)	17 6	27H
Layshaft sliding pinion (23 teeth)	17 6	26H
Layshaft high gear pinion (19 teeth)	10 0	25H 11

GEAR OPERATING GROUP.

Part.	Price each.	Part No.
Traction block for gear changing bell crank	£ s. d.	89X
Gear changing bell crank (less spindle)	2 0	37H
Spindle for gear changing bell crank	8 6	38H
Bush for bell crank spindle (screws in shell)	2 0	39H
Bush for bell crank spindle (screws in shell)	1 0	39H
Gear operating lever (inside box)	4 0	48H
Ball for end of operating lever	1 6	99X
Foot control spindle and quadrant levers with above	6 6	C053 VI
Bronze bush for control spindle (fits in end plate)	4 0	C054 XII
Bolt securing internal lever to control spindle (1 1/2 x 5/16 x 26)	0	49H III
Locking washer for bolt head (inside box)	2	243X
Nut for end of bolt (outside)	2	287X
Gear indicator finger, secured by above	6	C097
Stationary indicator finger, fixed to end plate	3	C0101
Bush for bell crank spindle (presses in shell)	1 0	40H
Foot control ratchet sleeve and arm with pawl pin	7 9	C051 VII & C060 VII
Foot control pawl with small pin fitted	1 6	C052 VI
Cutter pin securing pawl	1	C0102
Foot change pedal only	7 6	C092 XI
Clamp bolt for foot change pedal	4	C065 III
Nut for clamp bolt	2	30X
Rubber for foot change pedal	9	C082 II
Spring centralising foot change pedal	3	C066 III
Spring centralising foot change pawl	3	C067 II
Pawl locating spring in gear box end plate	3	C088
Pin locating spring in end plate cap	3	C089
Bush for foot control ratchet sleeve in above cap	2 0	C090
Gear indexing pawl	2 0	42H
Bolt mounting for gear indexing pawl (screws in shell)	1 5	94X
Nut for pawl bolt	3	95X
Washer for pawl bolt	3	96X
Cap for pawl bolt (fits overhead)	1	203X
Spring for gear indexing pawl	6	45H

FINAL DRIVE GROUP.

Sprocket for rear chain	10 0	261X
Distance collar for rear chain sprocket	1 0	284X
Nut securing rear chain sprocket	1 6	82X
Washer, fits under above	1 0	253X

KICKSTARTER GROUP.

Kickstarter crank only	9 0	114X
Kickstarter toothed quadrant	10 0	118X
Washer for kickstarter crank	3	121X
Kickstarter crank pedal pin	3 0	113X/1
Grease nipple for kickstarter crank	2	MB68
Bush for retaining kickstarter quadrant	1 6	124X
Kickstarter crank spindle (fits in shell)	4 6	125X
Split pin retaining kickstarter crank	1	127X
Washer retaining kickstarter crank	2	126X
Kickstarter ratchet plate (fits on mainshaft)	4 0	266X
Nut for mainshaft kickstarter end	4	70X
Kickstarter ratchet pinion (14 teeth)	5 0	265X
Bush for kickstarter ratchet pinion	2 0	264X
Spring for kickstarter ratchet pinion	2 6	265X
Spring for kickstarter crank return	2 0	130X
Cover plate for kickstarter spring	2 0	128X
Bolt fixing kickstarter spring cover plate	4	135X
Nut for above	3	95X
Rubber buffer stop for kickstarter crank	7	134X
Supporting bush for rubber buffer (fits in end plate)	8	133X
Washer for bolt fixing kickstarter spring cover plate	5	136X

CLUTCH GROUP.

Part.	Price each.	Part No.
£ s. d.		
Clutch sprocket (40 teeth) (1 1/2" x .305)	1 0 0	7X XIV
Clutch case or driver (8 slots)	12 0 0	IX VI
Clutch rubber buffer (4 off)	2 0 0	12X
Metal retainer for buffer (4 off)	9 0 0	8X
Bolt securing metal retainer (4 off)	2 0 0	9X
Nut securing metal retainer (4 off)	1 0 0	10X
Clutch plate, thin (3 off)	2 0 0	6X
Clutch plate, thick	2 0 0	6X A
Clutch friction plate with inserts (3 off)	5 0 0	3X/II
Inserts only (per doz.)	9 0 0	4X/II
Clutch spring (4 off)	6 0 0	21X
Clutch spring thimble (4 off)	6 0 0	22X
Clutch spring bolt (4 off)	4 0 0	24X
Clutch spring adjusting nut (4 off)	4 0 0	25X
Clutch spring pressure plate	9 0 0	18X V
Adjusting screw (fits in centre of above)	6 0 0	19X V
Lock nut for adjusting screw	6 0 0	20X
Roller bearing ring for clutch sprocket	2 0 0	34X
Thick steel washer for clutch bearing	9 0 0	36X
Thin steel washer for clutch bearing	9 0 0	36X I
Clutch sprocket rollers (24 off)	3 6 0	35X
Clutch hub	1 0 0	2X
Nut securing clutch hub to mainshaft	6 0 0	69X
Large washer for clutch hub nut	1 0 0	217X
Spring washer for clutch hub nut	1 0 0	269X
Clutch thrust rod, 1 1/2" long	1 0 0	28X I
Clutch actuating lever (fits on end plate cap)	3 0 0	65X/III
Fulcrum screw for clutch lever	9 0 0	66X
Lock nut for fulcrum screw	2 0 0	65X

SPEEDOMETER DRIVE GROUP.

Speedometer drive worm (fits in end plate cap) ...	5 0 0	98H/II
Bush for drive worm (fits in end plate cap)	3 6 0	148X
Speedometer cable fixing bolt (fits in end plate cap)	3 0 0	D/5E514
Nut for above	2 0 0	STD24
Speedometer drive cable complete (44" long)	13 0 0	35/128CA
Speedometer drive cable, outer only	6 6 0	35/128OC
Speedometer drive cable, inner only	6 6 0	35/1281W

FRAME GROUP.

Front portion of frame	3 0 0	37/G2/F23
Rear portion of frame	2 15 0	37/G2/F24
Grease nipple for steering head	2 0 0	STD51
Saddle lug bolt	6 0 0	STD597
Nut for above (2 off)	3 0 0	STD1
Washer for saddle lug bolt (2 off)	1 0 0	STD8
Small nut for extension of saddle lug bolt	1 0 0	STD79
Bolt fixing rear frame (front end)	5 0 0	STD281
Distance collar for rear frame, front end (2 off) ...	5 0 0	37/G3/F66
Special cap nut for front end fixing bolt (2 off) ...	5 0 0	STD621
Special washer for front end fixing bolt (2 off) ...	1 0 0	STD184
Steering head ball race (see also Forks)	2 5 0	STD806
Rear chain adjuster bolt (2 off)	0 0 0	STD596
Nut for rear chain adjuster bolt (2 off)	2 0 0	STD15
Collar for rear chain adjuster bolt (2 off)	2 0 0	STD655
Rear engine plate, left side	5 6 0	36/G2/E250L
Rear engine plate, right side	5 6 0	36/G2/E250R
Bolt securing engine plates to frame lug	4 0 0	STD301
Nut for securing engine plates to frame lug (2 off)	2 0 0	STD3
Washer for nut securing engine plates to frame lug (2 off)	1 0 0	STD10

REAR CHAIN GUARD.

Part.	Price each.	Part No.
£ s. d.		
Rear chain guard only	10 6 0	36/G2/C10
Bolt fixing rear end of guard	3 0 0	STD361
Washer for above	1 0 0	STD192
Bolt fixing lower front end of guard	3 0 0	STD70
Nut for above	2 0 0	STD5
Washer for above	1 0 0	STD191
Extended bolt securing top front of guard	4 0 0	36/8/C28
Spring washer for above	1 0 0	STD192

TOOL BOX GROUP.

Tool box only	12 6 0	37/G3/F45
Knurled screw fixing tool box lid	1 0 0	37/8F53
Split pin for screw	1 0 0	STD48
Tool box fixing bolt, long	3 0 0	STD342
Tool box fixing bolt, short (2 off)	3 0 0	STD70
Nut for tool box fixing bolt (3 off)	2 0 0	STD5
Washer for tool box fixing bolt (3 off)	1 0 0	STD12

BATTERY CARRIER GROUP.

Battery carrier, back portion	4 9 0	37/G2/E181A
Battery carrier outer strap	1 6 0	35/G3/E182
Hinge pin for outer strap	2 0 0	XE184
Battery carrier stay	6 0 0	DE181/B
Screw securing stay to bottom of carrier	1 0 0	STD40
Nut for above	1 0 0	STD24
Battery clamp bolt	5 0 0	AE180
Threaded sleeve for clamp bolt	6 0 0	AE177
Plain sleeve for clamp bolt	3 0 0	AE178
Nut securing carrier to frame	2 0 0	STD4
Washer for above	1 0 0	R/2F250
Extended bolt fixing carrier to chain guard	4 0 0	36/8/C28
Spring washer for above	1 0 0	STD192

SADDLE GROUP.

Saddle only, with spring fixing nuts	1 0 10	35/G3/F60
Saddle spring (2 off)	1 6 0	D/5F560/B
Bolt securing spring to frame (2 off)	3 0 0	STD368
Nut for spring fixing bolt (2 off)	2 0 0	STD4
Washer for above (2 off)	1 0 0	STD11
Saddle nose bolt	5 0 0	STD410
Nut for saddle nose bolt	2 0 0	STD3
Washer for above	1 0 0	STD10

HANDLEBAR GROUP.

Handlebar only	12 6 0	37/G7/FF66
Handlebar grip, left side	2 0 0	MU1072
Twist grip complete, right side	9 6 0	MA17
Rubber only for twist grip	8 0 0	PN3437/1
Valve lifter lever complete	4 0 0	MA179
Valve lifter lever only	2 6 0	PN3900
Clutch and ignition lever complete	9 0 0	MA88
Clutch lever only	4 0 0	PN8965
Ignition lever only	1 9 0	PN4049
Front brake and air lever complete	4 0 0	MA88
Front brake lever only	4 0 0	PN8965
Air lever only	1 0 0	PN4048
Horn switch complete	2 0 0	LHS/A
Dipping switch complete	3 6 0	LES/6
Handlebar end cap (2 off)	1 4 0	PN2897 1

CARBURETTOR GROUP.

Part.	Price each	Part No.
Float chamber cap with tickler	£ 3 4	22 012
Float chamber only	8 0	62 0288
Mixing chamber only, with clip (3" bore)	12 5	Type 74
Venturi air intake only	2 6	4 038
Throttle stop screw only	0	4 065
Pilot jet air screw only	6	13 129
Lock nut for stop or air screw	2	16 010
Taper jet needle (2½" long)	1 5	4 065
Long jet for needle	1 4	4 061
Main jet, screws in above (size 55)	5 5	4 042
Jet barrel or choke	5 0	5 058
Clip for jet taper needle	4	4 041
Float needle (2 17 32" long)	1 5	4 598
Float (1½" diameter)	2 6	22 016
Throttle valve (Type 4x4)	3 10	4 052
Air valve	2 0	4 045
Air valve tubular guide	2	4 047
Air valve spring	3	4 046
Throttle valve spring	3	4 037
Mixing chamber union nut	1 6	4 062
Fibre washer (fits in above)	1 2	4 040
Float chamber fixing bolt	2 0	4 043
Fibre washer for above (2 off)	2	4 053
Mixing chamber top cap	1 0	4 052
Ring nut fixing above	1 0	4 051
Ratchet spring fixed to top cap	6	4 235
Screw securing ratchet spring	2	4 241
Cable adjuster (screws in top cap (2 off)	4	4 055

(See Control Cable Group for cables)

CONTROL CABLE GROUP.

Clutch cable complete assembled	4 6	G7 CC/A
Clutch cable outer casing (44½" long)	1 10	G7 CC/O
Clutch cable inner (48" long)	4	G7 CC/I
Clutch cable adjuster (fits on gear box)	4	HG91
Lock nut for cable adjuster	2	STD622
Ignition control cable, outer (35" long)	1 0	G7 IC/O
Ignition control cable, inner (38" long)	7	G7 IC/I
Valve lifter cable complete assembled	3 0	G7 VLC/A
Valve lifter cable, outer (31" long)	1 0	G7 VLC/O
Valve lifter cable, inner (52½" long)	7	G7 VLC/I
Valve lifter cable adjuster	4	11751
Lock nut for above	1	11750
Valve lifter cable armouring sleeve	3	HE36/A
Air control cable complete (42½" long)	2 3	G7 ACC/A
Throttle control cable complete (45" long)	2 3	G7 TCC/A
Front brake cable, outer (20½" long)	1 2	G7 FBC/O
Front brake cable, inner (24" long)	6	G7 FBC/I
Front brake cable assembled with spring box	3 6	G7 FBC/A
Small barrel nipple for valve lifter cable	2	PN2358
Large barrel nipple for brake and clutch cable	2	PN2778
Disc nipple for ignition or carburettor cable	2	PN3327

PETROL AND OIL PIPE GROUP.

Oil feed pipe, rear of tank to engine	5 6	35 G5 E140
Oil return pipe, front of tank to engine	5 6	35 G5 E142
Petrol pipe	2 6	37 G7 T54
Petrol tank U connecting pipe	4 0	36 G8 T23A

DYNAMO GROUP.

Part.	Price each	Part No.
Miller Dynamo	£ 2 10 0	DVR
Dynamo voltage control unit complete	17 6	X1
Plate for control unit	1 6	36 12 T60 A
Bolt fixing plate to oil tank (2 off)	3	STD70
Washer for above (2 off)	1	STD12
Screw fixing control unit to plate	1	STD450
Washer for screw	1	STD190
Wooden key for dynamo sprocket	3	
Dynamo locating strip	9	35 G3 E275
Screw securing locating strip	2	STD44
Strap securing dynamo	1 6	STD790
Lower hinge pin for dynamo strap	4	STD791
Threaded sleeve for strap eye	5	35 G3 E277
Long bolt tightening strap	8	35 G3 E280
Square cross bar for clamp bolt	9	35 G2A E279
Two-pin plug for cables	1 6	56

ELECTRICAL SUNDRIES GROUP.

Battery complete	19 6	B6120
Battery lid only	2 0	188
Head lamp complete	1 17 6	80E
Head lamp shell only	10 6	109
Head lamp rim only	6 0	101
Head lamp glass only	1 9	102
Head lamp stay, top (short) (2 off)	6	DEF74
Head lamp stay, bottom (2 off)	6	FF73
Bolt fixing stay to fork (4 off)	3	STD70
Washer for stay fixing bolt (4 off)	1	STD12
Bolt fixing stay to lamp (2 off)	4	110
Washer for above (2 off)	1	STD12
Head lamp main bulb (18W.x18W.x6V.)	3 3	
Head lamp pilot bulb (3W.x6V.)	1 3	
Rear lamp bulb (5W.x6V.)	1 3	
Rear lamp complete	7 6	
Main portion of rear lamp with glass	1 9	121
Rear portion of rear lamp less bulb	2 0	122
Screw securing rear lamp with nut and washer (3 off)	2	121A
Panel with ammeter, switch, cable harness, etc. ...	1 15 6	20864RA
Panel only	6 0	20864
Switch complete only	7 6	125
Switch handle only	9	128
Switch key only	6	126
Rubber fillet for instrument panel	9	4286
Warning light bulb only	9	
Electric horn (Clearhooter)	15 6	HF250
Electric horn bracket	1 0	35 G3 EQ3
Bolt fixing horn to bracket	4	STD413
Nut for above	2	STD5
Washer for above	1	STD195
Cable for lighting, single core (per foot)	1	
Cable for lighting, three core (per foot)	4	
Spring cable clip (1½" long)	9	STD590
Spring cable clip (2" long)	3	STD521
Spring cable clip (3" long)	3	STD524

SPEEDOMETER.

Speedometer head only, 80 m.p.h. non-trip	1 5 0	S106
Speedometer head bracket	1 3	S11 B
Nut securing head to bracket (2 off)	2	ORA
Bolt securing bracket (see also Fork Group)	5	STD410
Speedometer cable complete (44" long)	13 0	35 12/SCA

*See also Speedometer Drive Group

IGNITION GROUP.

Part.	Price each.			Part No.
	l.	s.	d.	
Ignition coil	15	0	...	221M
Band clip for ignition coil	1	3	...	37 12 E307
Screw securing coil to battery carrier		1	...	STD40
Nut for above		2	...	STD24
Contact breaker bakelite cover with condenser ...	5	0	...	5M
Spring post and blade retaining contact breaker cap	1	0	...	9M
Sparking plug cable with terminal end	1	0	...	166M
Sparking plug with C. & A. washer, Lodge H 1 ...	6	0	...	H 1
Contact breaker cam	2	0	...	11M
Screw securing cam		3	...	12M
Spring washer for screw		1	...	12AM
Contact breaker base assembled with points	7	6	...	10M
Fixing screw for above with spring		2	...	19M
Rocker arm with contact point	3	6	...	15M
Screwed contact point	2	0	...	14M
Tackle for ignition control cable		6	...	15M
Spring for ignition control cable		4	...	17M
Screwed gland nut for ignition control cable		6	...	18M
Ignition control cable adjuster and lock nut		6	...	31M
Rubber sheath for cable adjuster		6	...	32M
Armouring for ignition control cable		3	...	HF36A
(See Control Cable for cable)				

TOOL GROUP.

Tool bag	2	6	...	17520
6" combination pliers	1	6	...	1TK15
6" screwdriver		9	...	1TK18
Double-end spanner for $\frac{1}{2}$ "x $\frac{5}{16}$ " nuts	1	3	...	3262
Double-end spanner for $\frac{1}{4}$ " and $\frac{1}{2}$ " nuts	1	6	...	3251
Double spanner, $\frac{3}{8}$ x $\frac{3}{16}$ " Whit.	10		...	3263
Cone adjusting spanner		6	...	1TK1
Dynamo sprocket spanner		6	...	RTK1
Tyre lever		3	...	1TK14
Tyre inflator	3	0	...	12551
Contact breaker spanner		6	...	35 12 TK1
Grease gun	2	0	...	1/3TK20
Tin of grease		4	...	
Sparking plug spanner (.820x1.011x1.101)	1	0	...	RTK3
Steering head nut spanner (1.390)	1	3	...	RTK4
Tappet adjusting spanner		0	...	7TK0
Box spanner (.920)	1	0	...	HTK10
Gudgeon pin ring pliers		6	...	11024
Ignition switch key (2 off)		6	...	126
Sponge cloth		2	...	