

SPARE PARTS PRICES FROM SEPT 1945

From Sept. 1st 1945
E.S.P.

1946. ARE SUBJECT TO CHANGE
PARTS OF PROPRIETARY MAKE
EXCLUDED.

Matchless
IN NAME & REPUTATION

Spare Parts List

FOR

CLUBMAN MODELS

1937

G/2	G/2M	G/2MC
G/3	G/3C	G/80
G/80C	G/90	G/90C

PRICE 1/- NET

MATCHLESS MOTOR CYCLES (COLLIERS) LTD.
Plumstead, London, S.E.18

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SPARE PARTS LIST for

Model	37/G2	...	250 c.c. O.H.V.	...	Clubman.
"	37/G2M	...	250 c.c. O.H.V.	...	Clubman de Luxe.
"	37/G2MC	...	250 c.c. O.H.V.	...	Clubman Special.
"	37/G3	...	350 c.c. O.H.V.	...	Clubman.
"	37/G3C	...	350 c.c. O.H.V.	...	Clubman Special.
"	37/G80	...	500 c.c. O.H.V.	...	Clubman.
"	37/G80C	...	500 c.c. O.H.V.	...	Clubman Special.
"	37/G90	...	500 c.c. O.H.V.	...	Super Clubman.
"	37/G90C	...	500 c.c. O.H.V.	...	Super Clubman Special.

HOW TO ORDER SPARES.

State:—

- (1) Model of Machine.
- (2) Engine Number (with letters incorporated), also Frame Number.
- (3) Part Number of item required.
- (4) Quantity required.
- (5) Description or name of parts.
- (6) Say how you wish spares to be sent.
- (7) *Enclose remittance to cover cost of spares and carriage (unless you have a deposit account or wish goods to be sent C.O.D.). (NOTE.—Only goods value 5s. or over sent by C.O.D.).*
- (8) Your full name and address.

It is advisable to number and date your order and keep a copy for reference in case of misunderstanding.

NOTE.

The prices of spares do not include the cost of carriage. Spares can only be sent "carriage forward" by goods train.

ALL CORRESPONDENCE

Should be addressed to:—

Messrs. MATCHLESS MOTOR CYCLES (COLLIERS) LIMITED,
44-45, PLUMSTEAD ROAD,
PLUMSTEAD,
LONDON, S.E.18.

ALL GOODS

Should be addressed to:—

Messrs. MATCHLESS MOTOR CYCLES (COLLIERS) LIMITED,
BURRAGE GROVE,
PLUMSTEAD,
LONDON, S.E.18.

Phone: WOOLWICH 1010 (4 lines). Grams: "MATCHLESS, WOOLWICH."
Codes: A.B.C. (5th and 6th editions) and BENTLEYS.

ENGINE SECTION

CYLINDER AND CYLINDER HEAD GROUP

Description	Models	Price	Part No.
Cylinder barrel	G2	1 17 6	37/G2/E1
Cylinder barrel	G3	2 0 0	37/G3/E1
Cylinder barrel	G80 & G90	2 2 0	37/G8/E1
Cylinder head, less guides	G2	1 16 0	37/G2/E2
Cylinder head, less guides	G3	2 2 6	37/G3/E2
Cylinder head, less guides	G80	2 10 0	37/G8/E2
Cylinder head, less guides (polished)	G80C & G90C	3 5 0	37/G8C/E2
Cylinder head gasket	G2	5	20371
Cylinder head gasket	G3	5	12268
Cylinder head gasket	G80 & G90	5	G/8E/1804
Cylinder base paper washer	G2	2	37/12/E3
Cylinder base paper washer	G3, G80 & G90	2	37/8/E3
Gasket, for inlet port	All	2	STD 581
Carburettor fixing stud (horiz. chamber)	All	3	STD 271
Carburettor fixing stud (vert. chamber)	350 & 500 c.c.	4	37/16/E66C
Packing piece for vert. mixing chamber	350 c.c.	1 6	36/G3C/E167
Packing piece for vert. mixing chamber	500 c.c.	1 6	36/G8C/E167
Nut, for carburettor stud	All	2	STD 4
Cylinder head fixing bolt (4 off)	G2 & G3	1 6	FE88
Cylinder head fixing bolt (4 off)	G80 & G90	1 6	37/8/E89
T-piece for inlet valve oil pipe	All	1 6	37/8/E287
Lock nut for T-piece	All	2	STD5
Needle point adjusting screw	All	5	X2E1081
Lock nut, for adjusting screw	All	4	STD212
Cylinder base nut (standard type)	G2 & G2M	2	STD4
Cylinder base nut. (Double hexagon)	G2M	6	STD240
Cylinder base nut. (Double hexagon)	350 & 500 c.c.	5	STD 217

VALVE GROUP

Valve, Inlet or exhaust	G2	7 6	STD675
Valve, Inlet	G3	6 6	STD676
Valve, Exhaust	G3	7 6	STD677
Valve, Inlet	G80 & G90	8 6	STD678
Valve, Exhaust	G80 & G90	8 6	STD679
Valve guide, Inlet or exhaust	All	2 3	STD 860
Valve spring, Outer	G2	1 0	CE212
Valve spring, Inner	G2	6	CE211
Valve spring, with narrow spread prongs	All except G2	2 9	35/G3/E211
Valve spring, with wide spread prongs	All, except G2	2 9	35/G3/E212
Valve spring bottom seat	G2	10	LE490R
Valve spring bottom pad	All, except G2	1 3	35/G3/E190
Valve spring top cap	G2	1 2	V/2E209
Valve spring top pad	All except G2	2 6	35/G3/E209
Valve taper collet (two pieces)	All	9	STD686
Valve hardened end cap	All	7	STD685

PISTON GROUP

Piston only, standard type	G2	10 0	D/2E1212
Piston only, standard type	G3	11 0	D/3E312
Piston only, standard type	G80	15 0	D/5E712
Piston only, standard type	G90	1 1 0	D/8E812
Piston ring, standard type	G2	1 0	D/E11
Piston ring, standard type	G3	1 0	D/3E311
Piston ring, standard type	G80 & G90	1 0	D/5E611
Piston ring, scraper	G90 & G90c	1 9	D5E511
Gudgeon pin	G2	2 9	D/2E1214
Gudgeon pin	G3	3 0	D/3E1614
Gudgeon pin	G80 & G90	3 3	D/5E614
Gudgeon pin circlip	All	4	STD750
Piston, complete, standard type*	G2	16 5	D/2E1212/A
Piston, complete, standard type*	G3	17 8	D/3E312/A
Piston, complete, standard type*	G80	1 1 11	D/5E712/A
Piston, complete, standard type*	G90	1 7 11	D/8E812/A
Piston, complete, special 8½ to 1 ratio*	G2	2 0 0	M124
Piston, complete, special 7½ to 1 ratio*	G3	2 2 6	M123
Piston, complete, special 11 to 1 ratio*	G3	2 2 6	M125
Piston, complete, special 11 to 1 ratio*	G80 & G90	2 5 0	36/G8/E112

* Complete pistons include Gudgeon pins, circlips, and piston rings. Special type pistons are only supplied complete with gudgeon pins, circlips and rings.

Standard type pistons and rings .020in. oversize, to suit rebored cylinders, are stocked and supplied at no extra charge.

Cylinders sent to us can be reground and fitted with complete oversize pistons at the following charges:

G2, G2M & G2MC	£1 7s. 0d.
G3 & G3C	£1 8s. 6d.
G80 & G80C	£1 12s. 6d.
G90 & G90C	£1 18s. 6d.

Return Carriage Additional.

RELEASE VALVE GROUP

Description	Models	Price	Part No.
Release valve screwed body	All	1 0	STD836
Release valve diaphragm	All	2	STD835
Release valve discharge pipe	All	1 0	D5E848
Union nut, for discharge pipe	All	4	5/N5
Nipple, for discharge pipe	All	3	5L4

FLYWHEEL AND CONNECTING ROD GROUP

Flywheel only, timing side	G2	10 0	37/12/E25
Flywheel only, transmission side	G2	10 0	37/12/E19
Flywheel only, timing side	G3	12 6	37/G3/E25
Flywheel only, transmission side	G3	12 6	37/G3/E19
Flywheel only, timing side	G80	12 6	37/G8/E25
Flywheel only, transmission side	G80	12 6	37/G8/E19
Flywheel only, timing side (polished)	G90	15 6	37/G8/E25P
Flywheel only, transmission side (polished)	G90	15 6	37/G8/E19P
Flywheel axle, timing side	All	8 0	STD760
Flywheel axle, transmission side	G2	11 6	37/12/E20
Flywheel axle, transmission side	G3, G80 & G90	13 6	37/G8/E20
Crankpin	G2	4 9	AE17
Crankpin	G3, G80 & G90	8 6	37/G8/E17
Connecting rod with big end liner and small end bush	G2	1 1 0	D/2E1244
Connecting rod with big end liner and small end bush	G3 & G80	1 3 6	37/G8/E44
Connecting rod with big end liner and small end bush (polished)	G90	1 6 6	37/G8/E44P
Gudgeon pin bush only	G2	2 6	RE45
Gudgeon pin bush only	G3, G80 & G90	2 9	13E89
Big end steel liner only	G2	2 6	L4E318A
Big end steel liner only	G3, G80 & G90	4 6	37/G8/E16A
Big end rollers, per set of 30	All	5 0	STD75/30
Duralumin roller cage for big end	G3, G80 & G90	7 6	37/G8/E18
Crankpin washer (2 off)	G2	9	DE18
Crankpin washer (2 off)	G3, G80 & G90	1 0	D/8E1818
Crankpin nut	G2	5	STD230
Crankpin nut	G3, G80 & G90	7	STD233
Nut, securing timing side axle to flywheel	All	5	STD230
Nut, securing transmission side axle to flywheel	G2	7	STD233
Nut, securing transmission side axle to flywheel	G3, G80 & G90	5	STD234
Lock screw, for axle nuts	All	1	STD15
Key, for timing side flywheel axle	All	3	STD570
Key, for transmission side flywheel axle	All	3	STD573

CRANKCASE GROUP

Crankcase, complete with studs and bushes	G2	4 7 6	37/12/E108
Crankcase, complete with studs and bushes	G3	4 7 6	37/8/E108
Crankcase, complete with studs and bushes	G80 & G90	4 7 6	37/8/E108P
(Halves of crankcases matched at works only)			
Timing gear cover, with bushes	G2	12 6	FE432/M
Timing gear cover, with bushes	All except G2	12 6	G/3E32
Paper washer for timing gear cover	All	2	37/8/E78
Magneto chain cover	All except G2	5 0	35/G3/E29
Camschaft bush, in crankcase (2 off)	All	1 9	CE36
Bush for inlet camshaft, in timing cover	G2	1 9	CE36
Bush for inlet camshaft, in timing cover	All except G2	2 0	22/E136
Bush for exhaust camshaft, in timing cover	G2	2 0	FE186
Bush for exhaust camshaft, in timing cover	All except G2	1 9	CE36
Timing gear cover and magneto case screw, short	All	3	CE37
Timing gear cover screw, long	All	3	CE137
Tuning side axle bush	All	3	CE137
Crankcase drain plug	All	4	DE27
Cylinder base stud	G2 & G2M	3	STD575
Cylinder base stud	G3, G80 & G90	3	STD272
Dowel peg, locating timing cover (2 off)	All	1	STD300
Ball bearing for transmission side axle (2 off)	G2 & G2M	10 0	CE39
Ball bearing for transmission side axle (2 off)	G3, G80 & G90	10 9	RLS7
Spacing collar (between transmission bearings)	G2 & G2M	6	20822
Spacing collar (between transmission bearings)	G3, G80 & G90	9	G/8E124
Cap for camshaft bush in timing cover	All	3	STD765
Tappet guide, inlet	All	2 6	STD661
Tappet guide, exhaust	All	4 0	STD662
Cylinder oil feed ball valve ball	All	1	STD21
Cylinder oil feed ball valve plug	All	3	STD576
Cylinder oil feed ball valve spring	All	2	STD701
Crankcase bolt, top, front, 4 3/8 in. x 3/8 in.	All	4	STD277
Crankcase bolt, centre, front, 3 3/8 in. x 3/8 in.	All	4	STD274
Crankcase bolt, bottom, front, 3 1/8 in. x 3/8 in.	All	4	STD273
Crankcase bolt, bottom, long, 6 1/8 in. x 3/8 in.	All standard	5	STD281
Crankcase bolt, bottom, long, 6 1/8 in. x 3/8 in.	All Competition*	5	D3C308
Crankcase bolt, bottom, small, 4 1/8 in. x 3/8 in.	All standard	4	STD261
Crankcase bolt, bottom, small, 4 1/8 in. x 3/8 in.	All Competition	4	STD263
Crankcase bolt, top, rear, 3 1/8 in. x 3/8 in.	All	3	STD275
Crankcase bolt, centre, rear, 3 1/8 in. x 3/8 in.	All	3	STD275

VALVE LIFTER GROUP

Description	Models	Price	Part No.
Crankcase bolt, bottom, rear, 3/4 in. x 1/2 in.	All	3	STD275
All above bolts are screwed 26 threads to the inch			
Nut, for 3/8 in. crankcase bolts, standard type	All	2	STD4
Nut, for 3/8 in. crankcase bolts, domed type	All	3	STD621
Nut, for 1/2 in. crankcase bolts	All	2	STD5
Large washer for long bottom bolts	All	1	STD174
Standard washer for 3/8 in. crankcase bolts	All	1	STD11
Distance collar for long bottom bolts	All	5	35/G3/P66
Crankcase undershield	All Competition	5	37/G3/EQ204

* Also used on standard G80 and G90, if fitted with low exhaust pipes.

TIMING GEAR GROUP

Inlet camshaft, assembled	G2	9	6	FE532
Inlet camshaft, assembled	All except G2	10	3	D/8E2932
Exhaust camshaft, assembled	G2	10	3	FE531
Exhaust camshaft, assembled	All except G2	9	6	D/8E2931
Small timing gear pinion	All	3	9	R/4E1028
Key, for small timing pinion	All	3		STD570
Nut, securing timing pinion	All	3		STD221
Tappet, inlet	All	2	6	STD670A
Tappet, exhaust	All	3	3	STD671A
Collar, for exhaust tappet	All	1	0	STD638
Valve push rod, complete with ends and adjusters	G2 & G2M	4	3	FE14
Valve push rod, complete with ends and adjusters	G3	4	3	20818/1
Valve push rod, complete with ends and adjusters	G80 & G90	4	7	37/8/E114
Bottom ball end only for push rod	All	1	0	STD721
Top end sleeve for push rod	All	9		STD720
Push rod adjusting screw	All	1	0	STD592
Lock nut for push rod adjuster	All	4		STD216
Push rod only	G2 & G2M	1	2	FE13
Push rod only	G3	1	2	20818
Duralumin push rod only	G80 & G90	1	6	37/8/E113
Push rod cover tube	G2 & G2M	3	6	37/G2/E16
Push rod cover tube	G3	3	6	37/G3/E163
Push rod cover tube	G80 & G90	3	6	37/G8/E163
Rubber ring for cover tube (top)	All	1		STD690
Rubber gland washer for cover tube (bottom)	All	3		STD691
Fibre packing washer for cover tube (bottom)	G2 & G2M	2		37/12/E73
Screw, securing top of cover tube	All	1		STD590

ROCKER BOX GROUP

Rocker box only, less cap and bushes	G2, G2M & G3	1	0	0	37/G3/E61
Rocker box only, less cap and bushes	G80 & G90	1	2	8	37/G8/E61
Rocker box cap only	G2, G2M & G3	3	0	37/G3/E62	
Rocker box cap stud (4 off)	G80 & G90	3	0	37/G8/E62	
Rocker box cap stud (2 off)	G2, G2M & G3	2		STD252	
Rocker box cap stud (2 off)	G80 & G90	4		37/8/E161	
Nut for rocker box cap stud (4 off)	G2, G2M & G3	1		STD80	
Nut for rocker box cap stud (2 off)	G80 & G90	9		37/8/E86	
Rocker box cap sealing ring	G2, G2M & G3	2		37/12/E65	
Rocker box cap sealing ring	G80 & G90	2		37/8/E65	
Rocker box felt plug (short) (2 off)	All	3		MX/2E298	
Pin, fixing felt plug (2 off)	All	1		37/8/E159	
Rocker box oil hole plug (2 off)	All	1		STD579	
Rocker box oil feed screwed union	All	4		STD508	
Rocker box oil feed nipple, or jet (2 off)	All	4		STD578	
Rocker bronze bush (4 off)	All	2	3	STD653	
Rocker axle felt ring (fits between bushes)	All	2	2	D/8E1865	
Rocker axle, splined	G2, G2M & G3	3	6	FE57	
Rocker axle, splined	G80 & G90	4	6	16254	
Rocker axle, steel sleeve	G2, G2M & G3	3	0	FE58	
Rocker arm (valve end)	G2, G2M & G3	2	6	FE59	
Rocker arm (valve end)	G80 & G90	4	0	16399	
Rocker arm (tappet end)	G2, G2M & G3	2	3	FE60	
Rocker arm (tappet end)	G80 & G90	4	0	D/8E1860	
Rocker arm pin (valve end)	G80 & G90	1	0	D/8E1858	
Rocker arm pin (tappet end)	G80 & G90	1	0	16333	
Nut, securing rocker arm	G2, G2M & G3	2		STD3	
Washer for rocker arm nut	G2, G2M & G3	1		STD10	
Bolt, securing rocker arm (valve end)	G80 & G90	4		11897	
Washer for bolt securing rocker arm	G80 & G90	1		STD9	
Thrust washer for rocker axle	G80 & G90	3		16353	
Screw union for inlet valve oil feed	All	4		STD507	
Rocker box fixing bolt, short, 1 1/8 in. x 3/8 in.	G2, G2M & G3	4		STD365	
Rocker box fixing bolt, short, 1 1/8 in. x 3/8 in.	G80 & G90	4		STD405	
Rocker box bolt, long, 2 1/8 in. x 3/8 in.	G2 & G2M	4		STD374	
Rocker box bolt, long, front, 3 1/2 in. x 3/8 in.	G3	7		FE89	
Rocker box bolt, long, front, 2 3/4 in. x 3/8 in.	G80 & G90	7		STD411	
Rocker box bolt, long, rear, 2 3/8 in. x 3/8 in.	G3	4		STD371	
Rocker box bolt, long, rear, 2 3/8 in. x 3/8 in.	G80 & G90	8		D/8E890	
Washer for rocker box bolt	G2, G2M & G3	1		STD11	
Washer for rocker box bolt	G80 & G90	1		STD10	

See also page 23

Description	Models	Price	Part No.	
Valve lifter lever and spindle	All	3	6	D/8E2861
Valve lifter lever spring	All	3		STD700
Cross head for valve lifter cable	All	9		D/8E2862
Lock nut for crosshead	All	2		STD74

* See Control Cable Group for cables.

OIL PUMP GROUP

Oil pump plunger	All	6	0	STD770
Oil pump plunger cam screw	All	6		STD771
Oil pump end cap, rear	All	6		STD772
Oil pump end cap, front	All	1	0	STD773
Oil pump end cap screw (front)	All	1		STD15
Oil pump end cap bolt (rear)	All	2		STD591
Oil pump end cap, joint washer	All	1		STD582

CARBURETTOR GROUP

Float chamber cap, with tickler	All except G80 & G90	2	6	22/011
Float chamber cap, with tickler	G80 & G90	2	6	14/011
Float chamber only (horizontal type)	G2, G2M & G2MC	8	6	62/032HZ
Float chamber only (vertical type)	G2	8	6	62/032
Float chamber only (horizontal type)	G3 & G3C	8	6	62/005HZ
Float chamber only (vertical type)	G3 & G3C	8	6	62/032
Float chamber only (horizontal type)	All 500 c.c.	12	0	64/177HZ
Float chamber only (vertical type)	All 500 c.c.	12	0	64/177
Float chamber only (horizontal type)	All 250 c.c.	12	0	75/154
Float chamber only (vertical type)	All 250 c.c.	12	0	75/XA/014
Mixing chamber only (horizontal type)	G2	12	0	6/150
Mixing chamber only (vertical type)	All 350 c.c.	12	0	78/XA/014
Mixing chamber only (horizontal type)	All 350 c.c.	14	0	89/148
Mixing chamber only (vertical type)	All 500 c.c.	14	0	89/004
Mixing chamber only (horizontal type)	All 500 c.c.	14	0	89/004
Mixing chamber only (vertical type)	All 500 c.c.	1	6	38/G3C/E167
Packing piece for vertical type	All 500 c.c.	1	6	36/G8C/E167
Packing piece for vertical type	All 250 c.c.	2	6	4/038
Venturi air intake	All 350 c.c.	2	6	8/038
Venturi air intake	All 500 c.c.	3	0	29/048
Venturi air intake	All	6		4/063
Throttle stop screw	All	8		13/129
Pilot jet air screw	All	2		16/010
Lock nut for stop or air screw	All 250 c.c.	1	3	5/065
Taper jet needle, 2 1/8 in. long	All 350 c.c.	1	3	6/065
Taper jet needle, 3 1/8 in. long	All 500 c.c.	1	3	29/075
Taper jet needle, 3 1/8 in. long	250 & 350 c.c.	1	9	4/061
Needle jet for needle	All 500 c.c.	1	0	29/076
Needle jet for needle	All 250 c.c.	5	6	4/042/120
Main jet (screws in needle jet) size 120	All 350 c.c.	5	5	4/042/150
Main jet (screws in needle jet) size 150	All 500 c.c.	5	0	5/058
Main jet (screws in needle jet) size 180	All 250 c.c.	5	0	8/058
Jet block or choke, size 33	All 350 c.c.	6	6	29/068
Jet block or choke, size 45	All 500 c.c.	4		4/041
Jet block or choke, size 5	All	11		22/013
Clip for jet taper needle	250 & 350 c.c.	11		14/024
Float needle, 2 1/8 in. long	All 500 c.c.	2	6	22/016
Float needle, 2 31/32 in. long	250 & 350 c.c.	2	6	14/015
Float, 1 1/4 in. diameter	All 500 c.c.	3	10	5/052
Float, 1 1/8 in. diameter	All 250 c.c.	3	10	6/052
Throttle valve, type 5 x 3	All 350 c.c.	4	0	29/062
Throttle valve, type 6 x 4	All 500 c.c.	2	6	5/045
Throttle valve, type 29 x 4	All 250 c.c.	2	6	6/045
Air valve	All 350 c.c.	2	0	29/055
Air valve	All 500 c.c.	2		4/047
Air valve	All 250 c.c.	2		6/047
Air valve tubular guide	All 350 c.c.	4		29/057
Air valve tubular guide	All 500 c.c.	3		4/046
Air valve tubular guide	All	3		4/037
Air valve spring	250 & 350 c.c.	3		29/047
Throttle valve spring	All 500 c.c.	1	6	4/062
Throttle valve spring	All 250 c.c.	1	6	6/062
Mixing chamber union nut	All 350 c.c.	1	11	29/072
Mixing chamber union nut	All 500 c.c.	2		4/040
Mixing chamber union nut	All 250 c.c.	2		6/040
Fibre washer for union nut	All 350 c.c.	2		29/050
Fibre washer for union nut	All 500 c.c.	2	0	4/043
Fibre washer for union nut	250 & 350 c.c.	2	0	29/077
Float chamber fixing bolt	All 500 c.c.	2		4/053
Float chamber fixing bolt	All	1	9	4/032
Vibre washer for above (2 off)	All 250 c.c.	1	9	6/032
Mixing chamber top cap	All 350 c.c.	2		29/042
Mixing chamber top cap	All 500 c.c.	4		4/035
Mixing chamber top cap	All	1	0	4/031
Cable adjuster (screws in above) (2 off)	All 250 c.c.	1	0	6/031
Ring nut, fixing top cap	All 350 c.c.	1	0	6/031
Ring nut, fixing top cap	All	1	0	6/031

Description	Models	Price	Part No.
Ring nut, fixing top cap	All 500 c.c.	2 0	29/041
Ratchet spring for ring nut	All 250 c.c.	6	4/235
Ratchet spring for ring nut	All 350 c.c.	6	4/235A
Ratchet spring for ring nut	All 500 c.c.	6	29/201
Screw, securing ratchet spring	All	2	4/241

See also page 23

EXHAUST PIPE AND SILENCER GROUP

MODELS G2 AND G2M WITH LOW EXHAUST PIPE.

Exhaust pipe only	18 6	37/G2/E402
Silencer only (straight outlet)	17 6	17486
Clip, securing silencer to pipe	1 0	STD745
Pinch bolt for silencer clip	3	STD363
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD174
Clip, supporting silencer (encircles silencer)	1 0	16160
Stay, for silencer clip	1 0	87/G2/E567
Bolt securing clip stay to fork end	3	STD363
Nut, for stay to fork end bolt	2	STD4
Washer, for stay to fork end bolt	1	STD174
Pinch bolt for silencer clip	3	STD363
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD174
Clip, for front of exhaust pipe	1 0	STD746
Pinch bolt for exhaust pipe clip	3	STD363
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD174
Stay, for exhaust pipe front clip	1 0	37/S/E406R

MODELS G2 AND G2M WITH HIGH EXHAUST PIPE.

Exhaust pipe only	1 5 0	37/G3/E422
Silencer only (straight outlet)	17 6	17486
Stay, supporting exhaust pipe	8	35/G3/E567
Clip, for exhaust pipe support	1 0	STD746
Pinch bolt, for exhaust pipe clip	3	STD363
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD174
Clip, securing silencer to exhaust pipe	1 0	STD745
Pinch bolt for clip securing silencer	3	STD363
Distance tube for clip securing silencer	2	L3C53
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD11
Support stay, for front end of silencer	6	35/G3/E467
Support stay, for rear end of silencer	8	37/G2/E567
Clip for rear end of silencer support	1 0	STD746
Pinch bolt, for rear end of silencer clip	3	STD363
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD174
Bolt, securing rear end stay to mudguard arch	4	STD365
Nut, for rear end stay bolt (2 off)	2	STD4
Washer, for rear end stay bolt	1	STD11

MODEL G2MC.

Silencer only (offset outlet)	17 6	35/G3/E461
Silencer baffle tube	2 9	4260
Support stay for rear end of silencer	8	37/G2/E567

All other parts are as for Models G2 and G2M fitted with high exhaust pipe.

MODEL G3 FITTED WITH LOW EXHAUST PIPE.

Exhaust pipe only	18 6	37/26/E402
Silencer only (offset outlet)	17 6	35/G3/E461
Baffle tube for silencer	2 9	4260
Finned clamp for exhaust port	4 6	35/G3/E415
Pinch screw for finned clamp	2	STD484
Clip, securing silencer to exhaust pipe	1 0	STD745
Pinch bolt, for clip securing silencer	3	STD363
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD174
Clip, for front exhaust pipe support	1 0	STD746
Stay, for front exhaust pipe support	9	37/G8/E406
Pinch bolt, for front support clip	3	STD363
Nut, for pinch bolt	2	STD4
Washer for pinch bolt	1	STD174
Support stay for rear end of silencer	6	STD747
Clip, for rear end support	1 0	STD746
Pinch bolt, for rear support clip	3	STD363
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD174
Bolt, securing rear support stay for fork end	3	STD363
Nut, for rear support stay bolt	2	STD4
Washer, for rear support stay bolt	1	STD174

MODEL G3 FITTED WITH HIGH EXHAUST PIPE.

Description	Price	Part No.
Exhaust pipe only	1 5 0	37/G3/E422
Silencer only (offset outlet)	17 6	35/G3/E461
Baffle tube for silencer	2 9	4260
Finned clamp for exhaust port	4 6	35/G3/E415
Pinch screw, for finned clamp	2	STD484
Clip, securing silencer to pipe	1 0	STD745
Pinch bolt for silencer clip	3	STD363
Distance tube, for silencer clip bolt	2	L3C53
Nut, for silencer clip bolt	2	STD4
Washer for silencer clip bolt	1	STD174
Stay support for front end of silencer	8	35/G3/E567
Stay support for rear end of silencer	6	35/G3/E467
Clip for rear end of silencer	1 0	STD746
Pinch bolt for rear end clip	3	STD363
Nut, for pinch bolt	2	STD4
Washer, for pinch bolt	1	STD11
Bolt, securing rear end stay to mudguard arch	4	STD365
Nut, for above bolt (2 ff)	2	STD4
Nut, thin, for above bolt	2	STD74
Washer, for above bolt	1	STD11
Leg guard for exhaust pipe	2 0	35/G3/EQ162
Pinch bolt for leg guard clip	3	STD345
Threaded collar for leg guard clip	3	TE464
Plain collar for leg guard clip	2	TE465
Hallite packing strip for leg guard clip	3	35/G3/EQ163

MODEL G3C.

Stay support for rear end of silencer	6	STD747
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All other parts are as for Model G3 fitted with high exhaust pipe.

MODELS G80 AND G90 FITTED WITH LOW EXHAUST PIPES.

Exhaust pipe only, left side	18 6	37/S/E401
Exhaust pipe only, right side	18 6	37/S/E402
Silencer only (offset outlet) (2 off)	17 6	35/G3/E461
Baffle tube for silencer (2 off)	2 9	4260
Finned clamp for exhaust port (2 off)	4 6	35/G3/E415
Pinch screw for finned clamp (2 off)	2	STD484 /
Clip, securing silencer to pipe (2 off)	1 0	STD745
Pinch bolt for silencer clip (2 off)	3	STD363
Nut, for pinch bolt (2 off)	2	STD4
Washer for pinch bolt (2 off)	1	STD174
Support clip for silencer and pipe (4 off)	1 0	STD746
Pinch bolt for support clip (4 off)	3	STD363
Nut for pinch bolt (4 off)	2	STD4
Washer for pinch bolt (4 off)	1	STD174
Front support stay, left or right (2 off)	9	37/G8/E406
Rear support stay, left or right (2 off)	6	STD747
Bolt securing rear stay to fork end (2 off)	3	STD363
Nut for rear stay bolt (2 off)	2	STD4
Washer for rear stay bolt (2 off)	1	STD174

MODELS G80 AND G90 FITTED WITH HIGH EXHAUST PIPES.

Exhaust pipe only, left side	1 5 0	37/G8/E421
Exhaust pipe only, right side	1 5 0	37/G8/E422
Silencer only (offset outlet) (2 off)	17 6	35/G3/E461
Baffle tube for silencer (2 off)	2 9	4260
Finned clamp for exhaust port (2 off)	4 6	35/G3/E415
Pinch screw for finned clamp (2 off)	2	STD484
Clip securing silencer to pipe (2 off)	1 0	STD745
Pinch bolt for silencer clip (2 off)	3	STD363
Distance tube for silencer clip bolt (2 off)	2	L3C53
Nut for silencer clip bolt (2 off)	2	STD4
Washer for silencer clip bolt (2 off)	1	STD174
Stay support (fixed to silencer clip) (2 off)	8	35/G3/E567
Rear support clip for silencer (2 off)	1 0	STD746
Rear support stay for silencer (2 off)	6	35/G3/E467
Pinch bolt for rear support clip (2 off)	3	STD363
Nut for pinch bolt (2 off)	2	STD4
Washer for pinch bolt (2 off)	1	STD11
Bolt securing rear support stay to mudguard arch (2 off)	4	STD365
Nut for above bolt (2 off)	2	STD4
Nut, thin, for above bolt (2 off)	2	STD74
Washer for above bolt (2 off)	1	STD11
Leg-guard for exhaust pipe (2 off)	2 0	35/G3/EQ162
Pinch bolt for leg guard clip (2 off)	3	STD345
Threaded collar for leg-guard clip bolt (2 off)	3	TE464
Plain collar for leg-guard clip bolt (2 off)	2	TE465
Hallite packing strip for leg guard clip (2 off)	3	35/G3/EQ163

MODELS G80c AND G90c FITTED WITH SINGLE HIGH EXHAUST PIPE.

Rear support stay for silencer	6	STD747
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All other parts are as for right hand side of models G80 and G90 fitted with high exhaust pipes.

TRANSMISSION SECTION

SPROCKET AND CHAIN GROUP

Description	Models	Price	Part No.
Engine sprocket, 16 x 17 teeth	G2MC	9 6	20815/16
Engine sprocket, 17 x 17 teeth	G2, G2M	9 6	20815/17
Engine sprocket, 18 x 17 teeth	G3	9 6	20815/18
Engine sprocket, 19 x 17 teeth	G80C & G90C	9 6	20815/19
Engine sprocket, 21 x 17 teeth	G30 & G90	9 6	20815/21
Distance collar for engine sprocket	All 250 c.c.	9	STD630
Distance collar for engine sprocket	350 & 500 c.c.	9	35/G3/E124
Shock absorber cam	All	3 9	STD830
Shock absorber spring	500 c.c.	1 3	STD703
Shock absorber spring	250 & 350 c.c.	1 6	STD702
Shock absorber cap washer	All	8	STD831
Shock absorber lock nut	All	6	STD610
Rear wheel chain sprocket and brake drum	All except G2 & G2M	1 16 9	37/8B15/A
Rear wheel chain sprocket	G2 & G2M	7 2	FBH13A
Fixing bolt for rear chain sprocket	G2 & G2M	2	FBH12
Nut for sprocket fixing bolt	G2 & G2M	2	FBH11
Washer for sprocket fixing bolt	G2 & G2M	1	FBH10
For Clutch Sprockets, see Clutch Group.			
For Gear-box Final Drive Sprockets, see Final Drive Group.			
Sprocket on camshaft for magneto chain	All except G2	4 3	STD727
Nut securing camshaft sprocket	All except G2	2	STD4
Washer for camshaft sprocket nut	All except G2	1	STD11
Sprocket on magneto	All except G2	4 3	STD728
Nut securing magneto sprocket	All except G2	3	868/1036
Washer for magneto sprocket nut	All except G2	1	1102/1269
Split pin securing magneto sprocket nut	All except G2	1	STD14
Sprocket on Dynamo	All	3 6	STD725
Nut, securing dynamo sprocket	All	6	STD611
Washer for dynamo sprocket nut	All	1	STD11
Locking plate for dynamo sprocket nut	All	2	STD164
Key, for dynamo sprocket	All except G2	2	STD572
Spring ring for locking plate	All	1	STD708
Magneto drive chain, 58 links, 5/8 in. x .325 in.	All except G2	4 9	35/G3/E24
Dynamo drive chain, 47 links, 5/8 in. x .225 in.	All	4 0	20881
Primary chain, 65 links, 5/8 in. x .305 in.	G2, G2M, G2MC, & G3C	7 7	TC14
Primary chain, 66 links, 5/8 in. x .305 in.	G3, G80C	7 8	TC14A
Primary chain, 67 links, 5/8 in. x .305 in.	G80, G90, G90C	7 9	CC13
Rear chain, 114 links, 5/8 in. x .305 in.	G2 & G2M	13 1	D5C514
Rear chain, 91 links, 5/8 in. x .380 in.	G3, G80 & G90	15 6	CC14A
Rear chain, 95 links, 5/8 in. x .380 in.	G2MC, G3C, G80C & G90C	16 6	X2C614A
Connecting link only. Primary chain, 5/8 in. x .305 in.	All	4	8L3
Connecting link only. Rear chain, 5/8 in. x .305 in.	G2 & G2M	4	8L3
Connecting link only. Rear chain, 5/8 in. x .380 in.	All except G2 & G2M	6	10L
Cranked link only. Primary chain, 5/8 in. x .305 in.	All	4	8CL3
Cranked link only. Rear chain, 5/8 in. x .305 in.	G2 & G2M	4	8CL3
Cranked, link only. Rear chain, 5/8 in. x .380 in.	All except G2 & G2M	6	10CL
Spring only for 5/8 in. connecting link	All	1	8C
Spring only for 5/8 in. connecting link	All except G2 & G2M	1	10C

GEAR BOX SHELL GROUP

MODELS G2 AND G2M.

Shell, for gear box	1 5 0	1HP/III
Gear box shell end plate	16 6	2H/III
Studs, securing end plate (3 off)	6	60X
Nuts securing end plate (3 off)	2	63X
Cheese head screw securing end plate and cap	3	64X
Aluminium cover for foot change mechanism	7 6	7H/IV
Grease Nipple for end cover (2 off)	3	245X
Metal cover for grease aperture	1 6	71H
Stud, securing grease aperture cover	6	138X
Nut, securing grease aperture cover	2	63X
Stud, securing end plate cap (3 off)	6	62X
Nut, for end plate cap stud (3 off)	2	63X

MODELS G3MC, G3, G3C, G80, G80C, G90 AND G90C.

Shell, for gear box	1 9 0	1CP/VI
Kickstarter case	16 0	3C/VI
Paper joint washer for case	1	4/IC
Cover for kickstarter case	12 6	4/IVA
Stud fixing kickstarter case (5 off)	6	60X
Nut for kickstarter case stud	2	63X
Grease aperture cover	3	188X
Stud for grease aperture cover (2 off)	6	138X
Nut for grease aperture cover stud (2 off)	2	63X
Locating piece for kickstarter case cover	1 0	174X
Large stud for kickstarter case cover (2 off)	4	60X/II

Description Price Part No.

Description	Price	Part No.
Small stud (long) for kickstarter case cover (2 off)	6	62X
Small stud (short) for kickstarter case cover (2 off)	6	173X
Nut for small kickstarter case cover stud (4 off)	2	63X
Nut for large kickstarter case cover stud (2 off)	2	152X
Grease nipple (straight type)	2	245X/1
Grease Nipple (angle type)	3	245X/II

GEAR BOX FIXING BOLT GROUP.

MODELS G2 AND G2M.

Top gearbox fixing bolt	6	STD313
Bottom gearbox fixing bolt	6	STD312
Standard nut for gearbox fixing bolt	3	STD2
Extended nut for top fixing bolt	1 3	D/8E859
Cap nut for bottom gearbox fixing bolt (2 off)	5	STD620
Washer for standard nut on top fixing bolt	1	STD9
Gearbox eye adjusting bolt	6	STD594
Nut for gearbox adjusting bolt (2 off)	3	STD215
Cross head for gearbox adjuster (screws on crankcase bolt)	4	STD785

MODELS G2MC, G3, G3C, G80, G80C, G90 AND G90C.

Top gearbox fixing bolt, 4 1/8 in. x 3/8 in. x 26 in.	6	STD313
Bottom gearbox fixing bolt, 3 1/8 in. x 3/8 in. x 26 in.	6	STD312
Standard nut for gearbox fixing bolt (3 off)	3	STD2
Extended nut for top gearbox fixing bolt	1 3	D/8E859
Distance collar for top gearbox fixing bolt	3	DE60
Eye bolt for front chain adjustment (fits on top bolt)	6	DE120
Crosshead for front chain adjustment eye bolt	4	DE121
Bolt, fixing crosshead to engine plate	2	STD361
Washer for crosshead fixing bolt	1	STD11
Nut (spherical face) for gearbox adjuster (2 off)	3	STD215

GEAR BOX BEARING GROUP

MODELS G2 and G2M.

Ball bearing for high gear pinion, 2 1/4 in. x 1 1/8 in. x 1 1/8 in.	12 3	267X
Grease retaining washer for ball bearing	4	259X
Spring ring securing ball bearing	4	78X
Shim washer for bearing 1 1/4 in. x 1 3/8 in. hole	3	260X
Ball bearing in end plate, 35m.m. x 11m.m. x 15m.m.	11 0	268X
Bush for layshaft, in end plate	3 0	255X
Bush for layshaft, in gearbox shell	3 0	255X
External washer for mainshaft ball bearing	3	254X
Spring ring retaining ball bearing in end plate	1 0	253X

MODELS G2MC, G3, G3C, G80, G80C, G90 and G90C.

Ball bearing for main driving gear	15 0	177X
Ball bearing for mainshaft (kickstarter end)	12 6	68X
Bush for layshaft, in gearbox shell	4 0	181X
Bush in layshaft, in kickstarter case	4 0	181X
Split ring retaining main bearing washer	4	80X
Main bearing washer	6	75X
Steel washer for ball bearing (kickstarter end)	6	37/1C
Split ring retaining above steel washer	4	37/2C

GEAR AND SHAFT GROUP

MODELS G2 and G2M.

Mainshaft, 10 1/8 in. long, overall	1 5 0	11H/II
Layshaft, 7 1/8 in. long, overall	1 5 0	29H
High gear, pinion with bushes (30 teeth)	1 12 6	15H/II
Mainshaft sliding gear (23 and 26 teeth)	1 1 5 0	14 H
Mainshaft low gear pinion (17 teeth) with washer	12 0	25W
Layshaft low gear pinion (32 teeth)	12 0	28H
Layshaft sliding pinion (26 teeth)	17 6	27H
Layshaft sliding pinion (23 teeth)	17 6	28H
Layshaft high gear pinion (19 teeth)	10 0	25H/II

MODELS G2MC, G3, G3C, G80, G80C, G90 and G90C.

Mainshaft	1 5 6	10C/X11
Layshaft	1 3 0	30C/VI11
Main driving gear with bushes (30 teeth). (Standard)	1 15 0	15C/VI
Main driving gear with bushes (32 teeth). (Competition only)	1 15 0	15C/X
Bush only, for main driving gear (2 off)	2 0	187/III
Mainshaft double pinion (18 and 23 teeth)	1 10 0	14C/IV
Mainshaft free pinion (27 teeth)	12 6	24C/III
Layshaft fixed pinion (23 teeth)	10 0	25C/III
Layshaft free pinion (32 teeth)	12 6	27C/IV
Layshaft free pinion (27 teeth)	10 6	26C/V
Layshaft fixed pinion (20 teeth). (Standard)	10 0	28C/III
Layshaft fixed pinion (18 teeth). (Competition only)	10 0	28C/VI

GEAR OPERATING GROUP

MODELS G2 and G2M.

Description	Price each		Part No.
	£	s. d.	
Trunnion block for gear changing bell crank	2	0	89X
Gear changing bell crank (less spindle)	8	6	37H
Spindle for gear changing bell crank	2	6	38H
Bush for bell crank spindle (screws in shell)	1	0	39H
Gear operating lever (inside box)	4	0	48H
Ball for end of operating lever	1	6	99X
Foot control spindle and quadrant (engages with above)	6	6	CO53/VI
Bronze bush for control spindle (fits in end plate)	4	0	CO54/XII
Bolt securing internal lever to control spindle (1 1/2 in. x 3/16 in. x 26 in.)	9		49H/III
Locking washer for bolt head (inside box)	2		243X
Nut for end of bolt (outside)	2		287X
Gear indicator finger, secured by above	6		CO97
Stationary indicator finger, fixed to end plate	3		CO101
Bush for bell crank spindle (presses in shell)	1	0	40H
Foot control ratchet sleeve and arm with pawl pin	7	9	CO51/VII&CO60/II
Foot control pawl with small pin fitted	1	6	CO52/VI
Cotter pin securing pawl	1		CO102
Foot change pedal only	7	6	CO92/XI
Clamp bolt for foot change pedal	4		CO63/III
Nut for clamp bolt	2		10X
Rubber for foot change pedal	9		CO82/II
Spring centralising foot change pedal	3		CO66/III
Spring centralising foot change pawl	3		CO67/II
Pin locating spring in gear box end plate	3		CO98
Pin locating spring in end plate cap	3		CO98
Bush for foot control ratchet sleeve in above cap	2	0	CO99
Gear indexing pawl	2	0	42H
Bolt mounting for gear indexing pawl (screws in shell)	1	3	94X
Nut for pawl bolt	3		95X
Washer for pawl bolt	3		96X
Cap for pawl bolt (fits overhead)	1		203X
Spring for gear indexing pawl	9		45H

MODELS G2MC, G3, G3C, G80, G80C, G90 and G90C.

Gear selector camshaft	1	5	0	45C/II
Gear selector fork (large)	8	0		43C
Gear selector fork (small)	8	0		42C
Sliding clutch for layshaft (18 x 18 teeth)	7	6		29C/III
Guide peg for selector fork (2 off)	6			157X
Steel bush for selector camshaft (clutch end)	2	0		159X
Rollers for selector camshaft (per set of 12)	2	6		192X
Steel bush for selector camshaft rollers (fits in kickstarter case)	2	0		180X/II
Locating pawl for selector camshaft	2	0		103X/II
Spring for locating pawl	9			193X/I
Screwed plug for locating pawl spring	1	0		98X
Small nut securing locating pawl	4			95X
Locating pawl bearing or axle	1	3		164X
Washer for pawl axle	1			96X
Gear sector complete with indexing quadrant	11	0		161/51X
Rocking pawl for gear sector	1	6		CO52
Gear control ratchet sleeve with arm and peg	10	9		CO94/53
Gear change control body (aluminium)	5	3		CO49
Control body plate	1	0		CO55
Control spring, long (2 off)	6			CO66
Control spring, short (2 off)	4			CO67
End plate for short control spring	2			CO59
End plate for long control spring	2			CO58
Foot control lever less pedal rubber	7	6		S/CO92
Clamp bolt for control lever	6			CO63
Nut for control lever clamp bolt	2			10X
Pedal rubber for control lever	9			CO82
Gear indicator finger (fits on control spindle)	6			CO97/I
Stationary gear indicator finger	6			CO97/II
Bush for control ratchet sleeve	5	0		CO54
Bolt securing ratchet sleeve bush	1	3		CO95
Foot change control spindle	3	6		CO90
Steel bush for control spindle (fits in kickstarter case)	1	0		CO91
Nut securing indicator finger to above	2			171X
Screwed plug for speedometer worm aperture in kickstarter case	3			156X
Nut securing gear sector to control spindle (inner end)	2			287X

FINAL DRIVE GROUP

MODELS G2 and G2M.

Sprocket for rear chain, 19 teeth	10	0		261XA
Sprocket for rear chain, 20 teeth	10	0		261XB
Distance collar for rear chain sprocket	1	0		284X
Nut securing rear chain sprocket	1	9		82X
Washer, fits under above nut	1	0		253X

MODELS G2MC, G3, G3C, G80, G80C, G90 and G90C.

Description	Price		Part No.
	£	s. d.	
Sprocket for rear chain, 18 teeth	15	0	179X/VII
Distance collar for rear chain sprocket	1	0	180X/IV
Nut securing rear chain sprocket	1	9	176X
Thick washer for main gear pinion	1	0	180X
Thin washer for main gear pinion		4	178X

KICK STARTER GROUP

MODELS G2 and G2M.

Kickstarter crank only	9	0	114X
Kickstarter toothed quadrant	10	0	118X
Washer for kickstarter crank	3	3	121X
Kickstarter crank pedal pin	3	0	113X/1
Grease nipple for kickstarter crank	2		MB68
Bush for retaining kickstarter quadrant	1	6	124X
Kickstarter crank spindle (fits in shell)	4	6	125X
Split pin retaining kickstarter crank	1		127X
Washer retaining kickstarter crank	2		126X
Kickstarter ratchet plate (fits on mainshaft)	4	0	266X
Nut for mainshaft (kickstarter end)	4		70X
Kickstarter ratchet pinion (14 teeth)	5	0	263X
Bush for kickstarter ratchet pinion	2	0	264X
Spring for kickstarter ratchet pinion	9		265X
Spring for kickstarter crank return	2	0	130X
Cover plate for kickstarter spring	2	0	128X
Bolt fixing kickstarter spring cover plate	4		135X
Nut for above	3		95X
Rubber buffer stop for kickstarter crank	3		134X
Supporting bush for rubber buffer (fits in end plate)	8		183X
Washer for bolt fixing kickstarter spring cover plate	8		196X

MODELS G2MC, G3, G3C, G80, G80C, G90 and G90C.

Kickstarter ratchet pinion (16 teeth)	8	0	183X
Steel bush for ratchet pinion	2	6	184X
Kickstarter ratchet driver	5	9	186X
Spring for kickstarter ratchet pinion	9		185X
Nut on mainshaft securing ratchet driver	4		70X
Kickstarter axle, splined type	7	6	198X/III
Kickstarter toothed segment (fits on above)	10	6	199X
Grease nipple for kickstarter axle	2	2	245X
Steel bush for kickstarter axle (fits in cover)	2	0	200X/II
Steel bush for kickstarter axle (fits in kickstarter case)	2	0	201X
Kickstarter return spring	2	0	130X
Kickstarter stop rubber buffer	3		134X
Kickstarter crank (for standard models)	7	6	194X/XXVI
Pedal pin for kickstarter crank (for standard models)	3	0	115X
Kickstarter crank (for hinged pedal pin) (competition models)	10	0	194X/IV
Pedal pin for kickstarter crank hinged type (for competition models)	4	6	115X/II
Nut securing hinged pedal pin (competition)	6		103X
Washer for above nut	3		214X
Pinch bolt for kickstarter crank	6		315X
Nut for crank pinch bolt	4		144X
Spring washer for crank pinch bolt	1		109X

CLUTCH GROUP

MODELS G2 and G2M.

Clutch sprocket (40 teeth) 1/2 in. x .305	1	0	0	7X/XIV
Clutch case or driver (8 slots)	12	0		1X/VI
Clutch rubber buffer (4 off)	2			12X
Metal retainer for buffer (4 off)	9			8X
Bolt securing metal retainer (4 off)	2			9X
Nut securing metal retainer (4 off)	1			10X
Clutch plate, thin (3 off)	2	0		6X
Clutch plate, thick	2	0		6X/A
Clutch friction plate with inserts (3 off)	5	0		3X/II
Inserts only (per dozen)	9			4X/II
Clutch spring (4 off)	6			21X
Clutch spring thimble (4 off)	6			22X
Clutch spring bolt (4 off)	4			24X
Clutch spring adjusting nut (4 off)	4			23X
Clutch spring pressure plate	9	0		18X/V
Adjusting screw (fits in centre of above)	6			19X/V
Lock nut for adjusting screw	6			20X
Roller bearing ring for clutch sprocket	2	0		34X
Thick steel washer for clutch bearing	9			36X
Thin steel washer for clutch bearing	9			36X/I
Clutch sprocket rollers (24 off)	3	6		35X
Clutch hub	1	0	0	2X
Nut securing clutch hub to mainshaft	6			69X
Large washer for clutch hub nut	1			217X

Description	Price	Part No.
Spring washer for clutch hub nut	1	269X
Clutch thrust rod, 11 1/2 in. long	1 0	28X/I
Clutch actuating lever (fits on end plate cap)	3 0	65X/III
Fulcrum screw for clutch lever	9	98X
Lock nut for fulcrum screw	2	63X

MODELS G2MC, G3, G3C, G80, G80C, G90 and G90C.

Clutch sprocket and driver assembled	1 12 6	7X/28/1X/7
Clutch hub	1 0 0	2X/XII
Clutch bearing ring or roller race	2 0	84X/II
Large hardened washer for clutch bearing (thin)	9	36X/II
Large hardened washer for clutch bearing (thick)	9	36X/III
Rollers for clutch bearing, per set of 24	3 6	35X
Nut securing clutch hub	6	69X
Plain metal washer for clutch hub fixing nut	2	71X
Spring washer for clutch hub fixing nut	3	212X
Clutch friction plate with inserts (4 off)	5 0	3X/II
Thick metal inner clutch plate (1 off)	3 6	6X/II
Thin metal clutch plate (4 off)	2 0	5X
Clutch pressure plate with thrust button	9 0	18X/VIII
Clutch spring (4 off)	6	21X/III
Clutch spring stud (4 off)	4	24X/X
Clutch spring adjusting nut (4 off)	6	23X
Clutch spring cup (4 off)	6	23X/I
Clutch thrust rod, 11 1/2 in. long	1 0	28X
Clutch thrust rod sleeve	1 6	294X
Adjuster screw (fits in above)	6	293X
Ball for clutch rod sleeve	1	67X
Clutch operating lever (stirrup type)	3 0	S/175X/II
Fulcrum pin for clutch operating lever	6	5/4BA
Locking plate for fulcrum pin	8	295X
Bush for fulcrum pin (fits in kickstarter case cover)	6	292X
Clutch plate fabric inserts, per dozen	9	4/X/II

For Clutch Cable, see Control Cable Group.

SPEEDOMETER DRIVE GROUP

MODELS G2 and G2M.

Speedometer drive worm (fits in end plate cap)	5 0	98H/II
Bush for drive worm (fits in end plate cap)	3 6	148X
Speedometer cable fixing bolt (fits in end plate cap)	3	D5F514
Nut for above bolt	1	STD24

For Speedometer Drive Cable, see Speedometer Group.

MODELS G2MC, G3, G3C, G80, G80C, G90 and G90C.

Speedometer drive worm shaft	6 0	33C/III
Speedometer drive protecting tube	6	209X

For Speedometer Drive Cable, see Speedometer Group.

FRAME SECTION

FRAME GROUP

Front portion of frame	G2, G2M, G2MC	3 0 0	37/G2/F23
Front portion of frame	All except G2, G2M, G2MC	3 0 0	37/G3/F23
Rear portion of frame	G2, G2M	2 15 0	37/G2/F24
Rear portion of frame	G3, G80, G90	2 15 0	37/G3/F24
Rear portion of frame	G2MC, G80C, G90C	2 15 0	37/G3C/F24
Grease nipple for steering head	All	2	STD51
Saddle lug bolt	All	6	STD597
Nut for saddle lug bolt (2 off)	All	3	STD1
Washer for saddle lug bolt (2 off)	All	1	STD8
Small nut for extension of saddle lug bolt	All	1	STD79
Steering head ball race (see also forks)	All	2 5	STD806
Rear chain adjuster bolt	All	9	STD596
Collar for chain adjuster bolt	All	2	STD833
Nut for chain adjuster bolt	All	2	STD5
Rear engine plate, left	G2, G2M	5 6	36/G2/E250L
Rear engine plate, right	G2, G2M	5 6	36/G2/T250R
Rear engine plate, left	All except G2, G2M	5 6	36/G3/E250L
Rear engine plate, right	All except G2, G2M	5 6	37/G3/E250R
Bolt, securing engine plates to frame	G2	3	STD301
Bolt securing engine plates to frame	All except G2	3	STD302
Nut for rear engine lug bolt (2 off)	All	2	STD3
Washer for rear engine lug bolt (2 off)	All	1	STD10

FRONT FORK GROUP

Front forks, complete, assembled	G2	5 5 0	37/12/FF1/AG2
Front forks, complete, assembled	G2M	5 7 6	37/12/FF1/AG2M
Front forks, complete, assembled	G2MC	5 17 6	37/12/FF1/AG2MC
Front forks, complete, assembled	G3	6 7 6	37/8/FF1/A
Front forks, complete, assembled	G3C	7 10 0	36/G3C/FF1/A
Front forks, complete, assembled	G80, G90	6 7 6	37/8/FF1/A
Front forks, complete, assembled	G80C, G90C	7 10 0	36/G3C/FF1/A

Description	Models	Price	Part No.
Front fork girder assembly	All 250 c.c.	2 12 6	37/12/FF1
Front fork girder assembly	350 & 500 c.c. Standard	3 12 6	37/8/FF1
Front fork girder assembly	350 & 500 c.c. Competition	3 12 6	36/G3C/FF1
Fork crown and stem	G2, G2M	18 6	37/G2/FF19A
Fork crown and stem	G2MC	16 0	37/12/FF19A
Fork crown and stem	G3, G80, G90	1 0 0	37/G3/FF19A
Fork crown and stem	G3C, G80C, G90C	1 0 0	37/G3C/FF19A
Fork crown ball race	All	3 2	STD805
Handlebar lug and frame ball race (3 off)	All	2 5	STD806
Set of steering head balls (50 off)	All	1 1	STD72
*Steering stem adjusting nut (2 off)	All	3	STD256
Front fork spring	All 250 c.c.	5 0	FFF32
Front fork spring	350 & 500 c.c.	5 6	16372
Fork spring anchor lug (top)	350 & 500 c.c.	1 6	15957
Fork spring fixing bolt (top)	All 250 c.c.	5	STD410
Fork spring fixing bolt (top)	350 & 500 c.c.	5	STD408
Nut for fork spring fixing bolt	All 250 c.c.	2	STD3
Washer for fork spring fixing bolt	All 250 c.c.	1	STD10
Collar for fork spring fixing bolt	All 250 c.c.	3	FFF35
Fork check spring (2 off)	G3C, G80C, G90C	1 8	35/G3/FF132
Check spring crosshead, or yoke (4 off)	G2C, G80C, G90C	2 4	17726
Pin for crosshead (4 off)	G3C, G80C, G90C	9	17228
Split pin for crosshead pin (4 off)	G3C, G80C, G90C	1	STD14
Handlebar clip lug only	G2, G2M	8 0	37/G2/FF21
Handlebar clip lug only	G2MC	7 6	37/12/FF21
Handlebar clip lug only	350 & 500 c.c.	9 6	37/8/FF21
Handlebar clip lug saddle, or strap	G2, G2M	1 0	FFF21B
Bolt for clip lug saddle, or strap	G2, G2M	4 4	STD365
Handle bar adjusting clip only (2 off)	All except G2, G2M	6 6	35/G3/FF42
Bolt for handlebar adjusting clip (3 to each clip)	All except G2, G2M	3	STD367
Washer for adjusting clip bolt	All except G2, G2M	1	STD11
Front fork grease nipple	All	2	STD61
Steering damper draw bolt	G2M, G2MC, G3, G80, G90	9	D/8FF1115
Steering damper draw bolt	G3C, G80C, G90C	9	T/5FF616
Steering damper draw bolt distance piece	All except G2, G2M	1 3	20811
Steering damper sleeve	All except G2, G2M	1 9	STD818A
Steering damper sleeve lock nut	All except G2, G2M	2	STD3
Steering damper adjusting knob	All except G2	1 6	TFP101/S
Steering damper knob ratchet washer	All except G2	2	STD162
Steering damper knob spring washer	All except G2	3	STD195
Steering damper cap washer	G2M	4	APF114
Steering damper friction washer (2 off)	G2M, G2MC	3	STD812
Steering damper friction washer (2 off)	350 & 500 c.c.	3	APF139
Steering damper plate (2 off)	G2M, G2MC	5	STD811
Steering damper plate (2 off)	350 & 500 c.c.	5	D5FF597
Bolt securing plate to fork crown	G2M, G2MC	2	STD70
Bolt securing plate to fork crown	350 & 500 c.c.	2	STD361
Washer for plate to crown bolt	G2M, G2MC	1	STD191
Washer for plate to crown bolt	350 & 500 c.c.	1	STD192
Bolt securing plate to frame	All except G2	2	STD78
Washer for plate to frame bolt	All except G2	1	STD12
Fork spindle, top, front & rear, & bottom rear	G2, G2M, G2MC	2 0	37/12/FF28
Fork spindle, top, front and rear	G3, G80, G90	2 0	36/G3/FF28
Fork spindle, top, front and rear	G3C, G80C, G90C	2 0	36/G3/FF28
Fork spindle, bottom rear	G3, G80, G90	2 0	36/G3/FF18
Fork spindle, bottom rear	G3C, G80C, G90C	2 0	36/G3C/FF18
Fork spindle, bottom front	G2, G2M, G2MC	2 3	37/12/FF27
Fork spindle, bottom front	G3, G80, G90	2 0	36/G3/FF27
Fork spindle, bottom front	G3C, G80C, G90C	2 3	36/G3C/FF27
Fork spindle packing washers (8 off)	G2, G2M, G2MC	1	STD166
Fork spindle packing washers (8 off)	350 & 500 c.c.	1	STD167
Fork spindle lock nut (7 off)	250 c.c.	3	STD2
Fork spindle lock nut (7 off)	350 & 500 c.c.	3	STD1
Fork link, top left (threaded hole)	G2, G2M, G2MC	1 6	STD809
Fork link, top left (threaded hole)	G3, G80, G90	2 0	17435B
Fork link, top left (threaded hole)	G3C, G80C, G90C	4 9	36/G3C/FF25
Fork link, top right (plain hole)	G2, G2M, G2MC	1 3	STD801
Fork link, top right (plain hole)	G3, G80, G90	1 9	17435A
Fork link, top right (plain hole)	G3C, G80C, G90C	4 6	36/G3C/FF26
Fork link, bottom left (threaded hole)	G2, G2M, G2MC	2 0	STD807
Fork link, bottom left (threaded hole)	G3, G80, G90	3 9	36/G3/FF24
Fork link, bottom left (threaded hole)	G3C, G80C, G90C	6 0	36/G3C/FF24
Fork link, bottom right (plain hole)	G2, G2M, G2MC	1 3	STD808
Fork link, bottom right (plain hole)	G3, G80, G90	1 9	17435A
Fork link, bottom right (plain hole)	G3C, G80C, G90C	4 6	36/G3C/FF23
Fork damper plate (2 off)	250 c.c.	5	STD811
Fork damper plate (2 off)	350 & 500 c.c.	5	STD815
Fork damper friction disc (2 off)	250 c.c.	9	STD814
Fork damper friction disc (2 off)	350 & 500 c.c.	9	STD816
Bolt securing damper plate (2 off)	250 c.c.	2	STD70
Bolt securing damper plate to crown	350 & 500 c.c.	2	STD361
Bolt securing damper plate to frame	350 & 500 c.c.	3	STD363
Distance collar for damper plate	250 c.c.	3	STD836
Distance collar for damper plate	350 & 500 c.c.	3	STD837
Special fork spindle nut locating damper plates	250 c.c.	4	STD810

*Model G2 has one STD256 nut and one L4FF46 cap nut at 1s. 6d.

Description	Models	Price	Part No.
Special fork spindle nut locating damper plates	350 & 500 c.c.	£ s. d.	4 STD617
Fork damper adjusting knob	All	1 6	FFF101S
Fork damper knob ratchet washer	All	2	STD162
Fork damper knob spring washer	All	3	STD195
Fork damper star washer	250 c.c.	6	STD706
Fork damper star washer	350 & 500 c.c.	6	STD705

HANDLE BAR GROUP

Handlebar bend only	G2, G2M	12 6	37/G2/FF66
Handlebar bend only	All except G2, G2M	12 6	37/8/FF66
Handlebar grip, left side	All	2 0	MU1072
Handlebar twist grip complete, right side	All	9 6	MA17
Rubber only for twist grip	All	8	PN3437/1
Valve lifter lever complete	All	4 0	MA179
Valve lifter lever only	All	2 8	PN3900
Clutch and ignition lever complete	All	9 0	MA88
Clutch lever only	All	4 0	PN5963
Ignition lever only	All	1 9	PN4049
Front brake and air lever complete	All	9 0	MA88
Front brake lever only	All	4 0	PN5963
Air lever only	All	1 9	PN4048
Horn switch complete	All	2 0	LHS/A
Dipping switch complete	All	3 8	LES/6
Handlebar end cap (2 off)	All	1 4	PN2897/1

For Control Cables, see Control Cable Group.

FRONT MUDGUARD GROUP

Front mudguard only	G2, G2M	10 0	37/G2/M2
Front mudguard only	G3, G80, G90	11 0	37/G3/M2
Front mudguard only (chromium)	G2MC	18 6	37/22T/M2
Front mudguard only (chromium)	G3C, G80C, G90C	18 6	37/G3C/M2
Front mudguard stay (4 off)	G2, G2M	6	FM30
Front mudguard stay (2 off)	G3, G80, G90	6	D/8M830
Front mudguard stay (2 off)	G2MC	6	37/12/M30
Front mudguard stay (2 off)	G3C, G80C, G90C	8	37/G3C/M30
Mudguard stay bottom bolt	G2, G2M, G2MC	3	STD363
Mudguard stay bottom bolt	350 & 500 c.c.	2	STD70
Washer for stay bottom bolt	250 c.c.	1	STD11
Washer for stay bottom bolt	350 & 500 c.c.	1	STD12
Distance piece for stay bottom bolt	250 c.c.	2	FM7
Mudguard stay top bolt	All	2	STD70
Nut for stay top bolt	All	2	STD5
Plain washer for stay top bolt	All	1	STD12
Spring washer for stay top bolt	G2MC, G3C, G80C, G90C	1	STD191
Bracket securing mudguard to forks (2 off)	All	6	12407
Bolt securing bracket to guard (2 off)	All	2	STD342
Nut for bracket to guard bolt (2 off)	All	2	STD5
Spring washer for bracket to guard bolt (2 off)	All	1	STD191
Plate fits under mudguard	All	3	3323
Bolt securing bracket to fork bridge	All	4	STD365
Nut for bracket to bridge bolt	All	2	STD4
Spring washer for bracket to bridge bolt	All	1	STD192
Front number plate only	All	1 9	STD741
Front number plate clip with nuts and washers	All	4	STD742
Front number plate fixing screw (2 off)	All	2	STD451
Front number plate fixing screw nut (2 off)	All	1	STD80

REAR MUDGUARD GROUP

Rear mudguard complete	G2, G2M	15 6	37/G2/M4
Rear mudguard complete	G3, G80, G90	17 6	37/G3/M4
Rear mudguard complete	All Competition	1 8 6	37/G3C/M4
Rear mudguard short front portion only	G2, G2M	3 6	37/G2/M4F
Rear mudguard short front portion only	G3, G80, G90	4 0	37/G3/M4F
Rear mudguard short front portion only	All Competition	7 6	37/G3C/M4F
Rear mudguard long rear portion only	G2, G2M	12 6	37/G2/M4R
Rear mudguard long rear portion only	G3, G80, G90	14 0	37/G3/M4R
Rear mudguard long rear portion only	All Competition	1 1 0	37/G3C/M4R
Nut securing mudguard joint	All	2	STD3
Washer for mudguard joint nut	All	1	STD10
Rear mudguard forward stay (2 off)	G2, G2M	9	FM27
Rear mudguard tubular arch	ditto	6 0	FF100
Rear mudguard rear stay (2 off)	ditto	9	FM29
Bolt securing front and rear stay to guard	ditto	2	STD70
Nut for stay to guard bolt	ditto	2	STD5
Spring washer for stay to guard bolt	ditto	1	STD191
Bolt securing tubular arch to guard (2 off)	ditto	2	STD361
Nut for arch to guard bolt (2 off)	ditto	2	STD4
Washer for arch to guard bolt (2 off)	ditto	1	STD11
Stud securing bottom end of stays (2 off)	ditto	2	STD289
Bolt fixing mudguard to chain stay bridge	All	3	STD345

Description	Models	Price	Part No.
Bolt fixing mudguard to top stay bridge	All	£ s. d.	3 STD346
Nut for guard to stay bridge bolt (2 off)	All	2	STD5
Spring washer for guard to stay bridge bolt (2 off)	All	1	STD191
Rear mudguard tubular arch	G3, G80, G90	13 6	35/G3/FF300
Rear mudguard tubular arch	All Competition	7 6	37/G3C/FF300
Stud securing bottom of tubular arch	All except G2, G2M	2	STD270
Locknut for arch bottom stud	All	2	STD74
Nut for arch bottom stud	All	3	STD213
Bolt fixing guard to top of arch (front)	G3, G80, G90	2	STD342
Bolt fixing guard to top of arch (rear)	ditto	3	STD363
Bolt fixing guard to side of arch (2 off)	ditto	4	STD364
Nut for top arch bolt (front)	ditto	2	STD5
Nut for top arch bolt (rear)	ditto	2	STD4
Nut for side of arch bolt	ditto	2	STD4
Spring washer for top arch bolt (front)	ditto	1	STD191
Rear mudguard stay	All Competition	9	37/G3C/M60
Bolt securing rear mudguard stay	ditto	2	STD70
Nut for rear stay bolt	ditto	2	STD5
Washer for rear stay bolt	ditto	1	STD12
Bolt securing rear mudguard stay, top	ditto	1	STD16
Nut for rear stay top bolt	ditto	1	STD24
Bolt securing forward arch tube at top	ditto	3	STD363
Nut for forward arch tube top bolt	ditto	2	STD4
Bolt securing rear of arch to guard (left side)	ditto	3	STD362
Bolt securing rear of arch to guard (right side)	ditto	4	STD364
Nut for arch to guard bolts	ditto	2	STD4
Washer for arch to guard bolts	ditto	1	STD174
Rear number plate	G2, G2M	3 0	STD740/1
Rear number plate	All except G2, G2M	3 0	STD740
Rear number plate bottom bolt	All	2	STD343
Distance collar for bottom bolt	All	2	STD635
Nut for plate bottom bolt	All	2	STD5
Plain washer for bottom bolt	All	1	STD12
Spring washer for bottom bolt	All	1	STD191
Rear number plate stay (left side)	All	4	20663/L
Rear number plate stay (right side)	All	4	20663/R
Screw fixing number plate stays (4 off)	All	2	STD42
Nut for plate stay screws (4 off)	All	1	STD24

* Used only when low exhaust pipes are fitted (see also Exhaust Pipe and Silencer Group).

FRONT CHAINCASE GROUP

MODELS G2, G2M, G2MC, G3, G80, G80C, G90, G90C.

Front chaincase complete		1 15 0	35/G3/C1/CA
Front chaincase, outer portion only		16 0	20817/1
Front chaincase, inner portion only		12 6	35/G3/C1
Chaincase aluminium band		5 0	12302/7
Screw for aluminium band		2	STD452
Rubber joint strip for chaincase		6	12302/9
Chaincase inspection cap complete		1 4	17350/1
Chaincase inspection cap only		4	STD780
Cork washer for inspection cap		2	STD580
Knurled edge screw for inspection cap		6	STD593
Plate for inspection cap screw		4	STD781
Bolt fixing chaincase to crankcase (3 off)		2	STD440
Locking plate for chaincase crankcase bolts (3 off)		2	STD165
Bolt supporting chaincase		9	STD315
Nut for chaincase support bolt (3 off)		3	STD2
Washer for support bolt (outside chaincase)		1	STD9
Distance tube (rear of chaincase)		3	20825
Distance tube (inside chaincase)		3	35/2/C29
Distance tube (between engine plates)		4	20841

REAR CHAINCASE GROUP

Rear chainguard only	G2, G2M	10 6	36/G2/C10
Rear chainguard only	G3, G80, G90	10 6	37/8/C10
Rear chainguard only	All Competition	10 6	37/G3/C10
Bolt fixing rear end of guard	All	2	STD361
Washer for rear end bolt	All	1	STD192
Bolt fixing lower front end of guard	All	2	STD70
Nut for lower front end bolt	All	2	STD5
Spring washer for lower front end bolt	All	1	STD191
Extended bolt fixing upper front end of guard	All	4	36/8/C28
Spring washer for extended bolt	All	1	STD192

FOOTREST GROUP

Footrest arm, left or right	All standard	3 3	4518
Footrest arm, left or right	All competition	3 5	4518/C
Footrest rod	All standard	1 3	20866
Footrest rod	All competition	1 3	36/G3C/FR8
Footrest rod centre distance tube	All	5	V/2FR6
Footrest rod distance tube (outside plates) 2 off	All	4	11457/1
Footrest rubber pad (2 off)	All standard	1 6	16315
Footrest aluminium washer (2 off)	All competition	3	2863
Footrest aluminium washer fixing bolt (2 off)	All competition	3	STD363
Footrest rod end nut (2 off)	All	3	STD2
Footrest rod end washer (2 off)	All	1	STD194

STAND GROUP

Description	Models	Price		Part No.
		£	s. d.	
Front stand only	G2MC	5	0	TFF67
Front stand only	G3, G80, G90	5	0	12403
Front stand only	G3C, G80C, G90C	5	0	AFP67
Front stand fixing bolt	All above	3	0	STD363
Front stand fixing bolt nut	All above	2	0	STD74
Front stand fixing bolt washer	All above	1	0	STD11
Front stand clip bolt	G2MC	4	0	STF344
Front stand clip bolt nut	350 & 500 c.c.	4	0	17484
Front stand clip bolt nut	G2MC	2	0	STD5
Front stand clip bolt nut	350 & 500 c.c.	3	0	STD211
Front stand clip bolt washer	All above	1	0	STD12
Centre stand	G2, G2M, G3	12	6	35/G3/F144
Centre stand	G80, G90 with low pipes	12	6	36/G8/F144
Centre stand	G80, G90 with high pipes	12	6	35/G3/F144
Centre stand bolt	All above	4	0	STD598
Centre stand bolt distance tube	All above	4	0	STD634
Centre stand bolt nut (2 off)	All above	2	0	STD4
Centre stand bolt spring washer (2 off)	All above	2	0	STD196
Centre stand bolt plain washer (2 off)	All above	1	0	STD174
Centre stand bush (2 off)	All above	5	0	STD654
Centre stand spring	All above	9	0	STD707
Centre stand spring anchor bolt	All above	5	0	STD600
Centre stand spring anchor bolt nut	All above	2	0	STD4
Centre stand spring anchor bolt washer	All above	1	0	STD11
Side prop stand leg	All competition	7	0	35/G3/F342
Side prop stand leg hinge pin	All competition	4	0	35/G3/F341
Side prop stand leg hinge pin nut	All competition	3	0	STD2
Side prop stand leg spring	All competition	6	0	35/G3/F345
Rear stand	All competition	13	6	37/G3C/F44
Rear stand bolt (2 off)	All competition	4	0	STD366
Rear stand bolt bush (2 off)	All competition	3	0	CF247
Rear stand bolt nut (2 off)	All competition	2	0	STD4
Rear stand bolt plain washer (2 off)	All competition	1	0	STD174
Rear stand bolt spring washer (2 off)	All competition	2	0	STD196
Rear stand clip flynut	All competition	1	3	36/G3/M31/A

LUGGAGE CARRIER GROUP

Carrier only	G2, G2M	13	6	EEQ40
Carrier only	G3, G80, G90	13	6	D/5F540
Carrier front fixing bolt (2 off)	G2, G2M	2	0	STD342
Carrier front fixing bolt nut (2 off)	G2, G2M	2	0	STD5
Carrier front fixing bolt washer (2 off)	G2, G2M	1	0	STD12
Carrier rear fixing bolt (3/4 in. long)	G2, G2M	3	0	HM3
Carrier rear fixing bolt (1 1/8 in. long) (H)	G2, G2M	4	0	LF106
Carrier rear fixing bolt nut	G2, G2M	2	0	STD4
Carrier rear fixing bolt washer	G2, G2M	1	0	STD11
Carrier fixing bolt (4 off) (L)	G3, G80, G90	3	0	STD363
Carrier fixing bolt nut (4 off) (L)	G3, G80, G90	2	0	STD4
Carrier fixing bolt (3 off) (H)	G3	4	0	STD364
Carrier fixing bolt nut (3 off) (H)	G3	2	0	STD4
Carrier fixing bolt thin nut (*)	G3	2	0	STD74
Carrier fixing bolt (2 off) (H)	G80, G90	4	0	STD364
Carrier fixing bolt nut (2 off) (H)	G80, G90	2	0	STD4
Carrier fixing bolt thin nut (2 off) (*)	G80, G90	2	0	STD74

(H) used when high exhaust pipe is fitted.

(L) used when low exhaust pipe is fitted.

(*) These thin nuts are used on high exhaust pipe models in place of the standard nuts already fitted so as not to disturb the silencer alignment.

SADDLE GROUP

Saddle top and frame only	All	1	0	10 35/G3/F60
Saddle spring	Standard	1	6	D/5F560/B
Saddle spring	Competition	1	6	D/5F560/BC
Bolt fixing spring to frame	Standard	3	0	STD368
Nut for spring fixing bolt	Standard	2	0	STD4
Washer for spring fixing bolt	Standard	1	0	STD11
Spring adjusting eye bolt	Competition	9	0	DE70
Nut for adjusting eye bolt	Competition	2	0	STD4
Washer for adjusting eye bolt	Competition	1	0	STD11
Bolt securing eye bolt to frame	Competition	4	0	STD366
(See also Silencer and Exhaust Pipe Group).				
Saddle nose bolt	All	5	0	STD410
Saddle nose bolt nut	All	2	0	STD3
Saddle nose bolt washer	All	1	0	STD11

TOOL BOX GROUP

Tool box only	Standard	12	6	35/G3/F45
Tool box only	Competition	12	6	37/8/F45
Knurled screw for tool box lid	All	1	0	37/8/F53
Split pin for knurled screw	All	1	0	STD14

Description	Models	Price		Part No.
		£	s. d.	
Tool box fixing bolt, short (2 off)	Standard	2	0	STD70
Tool box fixing bolt, long	Standard	2	0	STD842
Tool box fixing bolt (4 off)	Competition	2	0	STD70
Tool box fixing bolt nut	All	2	0	STD5
Tool box fixing bolt washer	All	1	0	STD12

See also page 23

WHEEL AND BRAKE SECTION

FRONT WHEEL AND BRAKE GROUP

MODELS G2 and G2M.

Front wheel less all fittings		2	1	6	37/G2/H45
Front hub shell only		10	0	6	37/G2/H1
Front wheel spoke (brake side), 8 1/2 in. x 11 in. x 9 in. (20 off)		2	0	2	37/G2/H52
Front wheel spoke (right side), 8 1/2 in. x 10 in. x 8 in. (20 off)		2	0	2	37/G2/H51
Front wheel spoke nipple (state which side) (40 off)		2	0	2	20680
Front wheel rim only (chrome edge, black centre)		16	0	6	35/F/H20
Front brake cover plate only		2	1	11	FBH1A
Front brake shoes with linings (pair)		4	9	9	FBH2A
Brake shoe spring (2 off)		3	0	3	FBH3A
Brake shoe expander cam		1	9	9	FBH4A
Brake shoe expander lever		2	0	0	FBH5A
Nut securing lever		2	0	2	FBH4/1
Washer for above		1	0	1	FBH4/2
Grease nipple for expander		2	0	2	FBH6A
Crosshead for expander lever		4	0	4	FBH8A
Front wheel axle		1	1	11	FBH11
Front wheel cone (2 off)		1	1	11	FBH15
Lock nut for cone, brake side		3	0	3	FBH9A
Washer for above		2	0	2	FBH10A
Lock nut for cone, right side		3	0	3	FBH10A
Distance piece outside cover plate		4	0	4	FBH12A
Axle end nut (2 off)		4	0	4	10215
Axle end washer (2 off)		1	0	1	STD8
Grease nipple for hub shell		2	0	2	FBH7A
Cup, for hub (2 off)		6	0	6	FBH17
Set of balls (20 off)		5	0	5	FBH5/16B
Front brake rod		6	0	6	FBH13A
Knurled adjusting nut		6	0	6	FBH14A

For Cables, see Control Cable Group.

MODEL G2MC.

Front wheel, less all fittings (with brake drum)		2	4	6	36/12/H45
Front hub shell only (with brake drum)		1	6	3	36/12/H19
Front wheel spoke (brake side)		2	0	2	36/12/H51
Front wheel spoke (right side)		1	0	1	20677
Front wheel spoke nipple		1	0	1	20678
Front wheel rim only (chrome and black)		16	0	6	35/F/H20
Front brake cover plate only		12	0	0	37/12/B60
Front brake shoes with linings (per pair)		7	4	4	20274/1AB
Brake shoe spring (2 off)		2	0	2	20408
Brake shoe expander		3	3	3	36/12/B51
Brake shoe expander lever		3	0	0	37/12/B65
Brake shoe expander lever nut		2	0	2	STD4
Brake shoe expander lever washer		1	0	1	STD174
Front brake shoe linings with rivets (per pair)		2	6	6	3686/3
Front brake rod		2	6	6	36/12/B10
Front brake rod knurled adjusting ring		9	0	9	STD614
Front brake rod adjusting ring lock nut		1	0	1	STD210
Grease nipple for hub (angular)		6	0	6	STD54
Grease nipple for expander		2	0	2	STD51
Brake drum only (chromidium iron)		10	6	6	36/12/B115
Brake drum fixing screw		2	0	2	STD140
Front hub adjusting ring		1	6	6	11915
Front hub adjusting ring lock nut		1	3	3	11914
Front hub hollow spindle complete with bearings		15	0	0	11908
Front hub spring ring for hub shell		2	0	2	11910
Front hub felt washer		2	0	2	11909
Front hub felt washer cup		3	0	3	11911
Front hub felt washer spacing ring		2	0	2	11912
Front hub felt washer retaining ring		3	0	3	11999
Centre solid spindle		2	6	6	36/12/H10
Centre solid spindle end nut (2 off)		3	0	3	STD2
Centre solid spindle end washer (2 off)		1	0	1	STD9
Spacing collar (inside cover plate)		2	0	2	20871
Spacing collar (outside) (2 off)		2	0	2	20801
Front brake rod yoke end		10	0	10	11755
Pin for yoke end		3	0	3	STD736
Split pin for yoke end pin		1	0	1	STD14

For Cables, etc., see Control Cable Group.

MODELS G3, G3C, G80, G80C, G90 and G90C.

Front wheel only, less fittings (standard only)		12	4	6	12395
Front wheel only, less fittings (competition only)		12	4	6	37/G3C/H45
Front wheel rim (chrome and black) (standard only)		16	0	6	35/F/H20

Description	Price	Part No.
	£ s. d.	
Front wheel rim (chrome and black) (competition only)	16 6	35/FC/H20
Front wheel spoke (brake side) (standard only)	2	37/X/H51
Front wheel spoke (brake side) (competition only)	2	17915
Front wheel spoke (right side) (standard only)	2	12399
Front wheel spoke (right side) (competition only)	2	17914
Front wheel spoke nipple (brake side)	1	20680
Front wheel spoke nipple (right side)	1	20678
Front wheel hub shell only (with brake drum)	1 11 3	12391
Front hub adjusting ring	1 6	11915
Front hub adjusting ring lock nut	1 3	11914
Front hub spring ring for hub shell	2	11910
Front hub felt washer (2 off)	2	11909
Front hub felt washer cup (2 off)	3	11911
Front hub felt washer spacing ring	2	11912
Front hub felt washer retaining ring (3 off)	6	11913
Front hub hollow spindle complete with bearings	15 0	11908
Centre solid spindle only	2 6	36/8/H10
Centre solid spindle nut (outside cover plate)	3	STD2
Centre solid spindle end nut (2 off)	3	STD2
Centre solid spindle end washer (2 off)	1	STD9
Brake drum only (chromidium iron)	10 6	37/8/B15
Brake drum fixing screws	2	10083
Brake cover plate	12 0	11987/1
Brake shoes with linings (per pair)	9 0	16297/TAB
Brake shoe linings only, with rivets (per pair)	3 0	3836/2
Brake shoe spring (2 off)	2	16485
Brake shoe expander	3 3	36/8/B/51
Brake shoe expander lever	3 3	16299
Brake shoe expander lever nut	2	STD4
Brake shoe expander lever washer	1	STD174
Anchor bolt, for cover plate	4	D/8B2862
Anchor bolt nut (2 off)	3	STD3
Anchor bolt washer	1	STD193
Grease nipple for hub (angular)	6	STD54
Grease nipple for expander	2	STD51
Front brake cable yoke end	10	16482
Front brake cable yoke end pin	3	STD736
Front brake cable yoke end pin split pin	1	STD14
Front brake cable knurled adjuster	1 0	16365
Front brake cable adjuster lock nut	4	16363

For Cables, see Control Cable Group.

REAR WHEEL AND BRAKE GROUP

MODELS G2 and G2M.

Rear wheel less all fittings	2 3 6	37/G2/H31
Rear hub shell only	12 0	RBH15
Rear wheel spoke (brake side), 6 1/4 x 10 x 8 (20 off)	2	35/G8C/H51
Rear wheel spoke (right side), 8 1/4 x 11 x 9 (20 off)	2	37/G7/H54
Rear wheel spoke nipple (state which side) (40 off)	2	20680
Rear wheel rim only (chrome edge, black centre)	16 6	35/F/H20
Rear brake cover plate only	3 0	RBH16
Rear brake shoes with linings (pair)	6 6	RBH17
Rear brake shoe spring (2 off)	4	RBH18
Rear brake shoe expander	1 9	RBH19
Rear brake expander lever	2 0	RBH20
Nut securing expander lever	2	RBH19/1
Washer for nut	1	RBH19/2
Grease nipple for expander	2	RBH26
Cross head for expander lever	4	RBH21
Rear wheel axle	1 11	FBH14
Rear wheel cone (2 off)	1 11	FBH15
Lock nut for cone, brake side	3	FBH9
Washer for above	2	FBH11
Lock nut for cone, right side	3	RBH24
Distance collar, outside cover plate	4	RBH25
Axle end nut (2 off)	4	10215
Axle end washer (2 off)	1	STD8
Grease nipple for hub shell	2	RBH27
Anchoring bolt for rear brake cover plate	5	36/12/B7
Nut securing anchor bolt	2	STD4
Washer for above	1	STD11
Split pin for anchor bolt	1/2	STD48
Cup, for hub (2 off)	6	FBH17
Set of balls (20 off)	5	FBH5/16B
Rear brake rod	2 6	37/G7/B5A
Yoke end pin for rear brake rod	3	STD736
Split pin for above	1/2	STD48
Knurled adjusting nut	6	RBH23
Rear brake pedal	5 0	37/G3/B1
Rear brake pedal bush	1 3	37/G3/B3
Rear brake pedal fulcrum bolt	7	37/G3/B2
Nut for fulcrum bolt	3	STD2
Spring washer for fulcrum bolt	1	STD194
Plain washer for fulcrum bolt	1	STD9
Return spring for rear brake pedal	7	37/G3/B8
Grease nipple for rear brake pedal	2	STD51
Adjusting stop bolt for brake pedal	3	STD345
Lock nut for same	2	STD5

Description	Price	Part No.
	£ s. d.	
Rear wheel, less all fittings	2 14 0	12331
Rear wheel hub shell only	1 6 6	11903/1
Rear wheel spoke (40 off)	2	12343
Rear wheel spoke nipple (40 off)	1	12344
Rear wheel rim only (chrome and black)	16 6	35/8/H21
Rear wheel brake drum and sprocket	1 16 9	37/8/B15A
Rear hub adjusting ring	1 6	11915
Rear hub adjusting ring lock nut	1 3	11914
Rear hub felt washer (2 off)	2	11909
Rear hub felt washer cup	3	11911
Rear hub felt washer spacing ring	2	11912
Rear hub felt washer retaining ring (large hole)	3	11999
Rear hub felt washer retaining ring (small hole) (2 off)	6	11913
Rear hub shell spring ring	2	11910
Rear hub hollow spindle, complete with bearings	17 6	11905
Centre solid spindle only	2 6	37/8/H4
Centre solid spindle extended end nut	6	12221
Spacing collar (narrow) outside fork end	3	36/8/H16
Spacing collar (wide) inside fork end	3	10086
Brake drum dummy spindle	1 9	37/8/H104
Brake drum dummy spindle lock nut	5	STD229
Brake drum dummy spindle lock nut washer	2	STD176
Brake drum dummy spindle washer (inside cover plate)	2	AH12/1
Brake drum dummy spindle spacing collar (outside cover plate)	3	37/8B/54
Brake cover plate only	18 0	37/8B/20
Brake shoes, with linings (per pair)	9 0	16297A & B
Brake shoe linings only, with rivets (per pair)	3 0	3836/2
Brake shoe spring (2 off)	2	16485
Brake shoe expander	3 3	36/8/B51
Brake shoe expander lever	3 3	37/G3/B30
Brake shoe expander lever nut	2	STD4
Brake shoe expander lever washer	1	STD174
Anchor bolt for cover plate	5	37/8/B7
Anchor bolt nut	2	STD3
Anchor bolt washer	1	STD193
Anchor bolt split pin	1/2	STD48
Long wheel fixing bolt (3 off)	2 3	11916
Grease nipple for hub shell (angular)	6	STD54
Grease nipple for expander	2	STD51
Rear brake rod only. (Standard models)	3 0	37/G3/B5A
Rear brake rod only. (Competition models)	3 0	37/G3C/B5
Rear brake rod yoke end (front end)	10	STD735
Rear brake rod yoke end pin	3	STD736
Rear brake rod yoke end pin split pin	1/2	STD14
Rear brake rod spring	3	20791
Rear brake rod adjusting nut	1 9	STD615
Rear brake rod toggle (rear end)	1 6	11772
Rear brake rod toggle pin	3	STD736
Rear brake rod toggle pin split pin	1/2	STD14
Rear brake pedal (G80 and G90 with low pipes)	7 6	37/G8/B1
Rear brake pedal (all other models)	7 6	37/G3/B1
Rear brake pedal pull off spring	6	37/G3/B8
Rear brake pedal bush	6	37/G3/B3
Rear brake pedal spindle (standard models)	9	37/G3/B2
Rear brake pedal spindle (competition models)	9	37/G3C/B2
Rear brake pedal spindle nut	3	STD2
Rear brake pedal spindle spring washer	1	STD198
Rear brake pedal spindle spacing collar (competition models)	3	37/G3/B4
Rear brake pedal grease nipple	6	STD54
Rear brake pedal adjusting stop bolt	3	STD345
Rear brake pedal adjusting stop bolt lock nut	2	STD5

TANK SECTION

PETROL TANK GROUP

Petrol tank less all fittings, black	G2	4 5 0	37/G8/T105/E
Petrol tank less all fittings, chrome	G3, G3C	4 12 6	37/G3/T105
Petrol tank less all fittings, chrome	All except G2, G3, G3C	4 12 6	37/G8/T105
Petrol tank junction strip, front portion	All	2 6	35/G3/T10F
Petrol tank junction strip, rear portion	All	1 9	35/G3/T10R
Junction strip screw (3 off)	All	3	STD481
Junction strip plate (3 off)	All	4	35/G3/T12
Petrol tank water deflector	All	2 3	35/G3/T113
Screw securing water deflector (3 off)	All	2	STD149
Rubber washer for water deflector screw (3 off)	All	1	35/G3/T115
Petrol tank filler cap with washer	All	3 0	AT30
Leather washer only, for filler cap	All	3	AT30C
Embossed letter M (left side)	All	1 6	D/5T500/L
Embossed letter M (right side)	All	1 6	D/5T500/R
Screw securing letter M (4 off)	All	2	STD150
Rubber knee pad (left side)	All	2 6	35/G3/T4L
Rubber knee pad (right side)	All	2 6	35/G3/T4R
Knee pad metal plate (left side)	All	6	35/G3/T34L

Description	Models	Price	Part No.
		£ s. d.	
Knee pad metal plate (right side)	All	6	35/G3/T34r
Bolt for knee pad metal plate (2 off)	All	2	STD70
Washer for knee pad plate bolt (2 off)	All	1	STD12
Petrol supply tap	All	3 0	17907
Petrol tank connecting pipe	All	3 6	35/G8/T23A
Banjo connecting pin (screws into tank)	All	1 9	17908
Large fibre washer for banjo pin and tap	All	2	STD201
Small fibre washer for banjo pin and tap	All	2	STD200
Rear fixing bolt for petrol tank	All	5	STD372
Tubular distance piece for rear bolt	All	2	V2T22
Nut for rear tank bolt	All	2	STD4
Washer for rear tank bolt	All	1	STD11
Rubber pad for rear tank fixing bolt (2 off)	All	6	D/5T516
Front tank fixing bolt (2 off)	All	6	DT15
Washer for front bolt (2 off)	All	2	STD173
Rubber pad for front bolt (2 off)	All	3	M/3T06/S

OIL TANK GROUP

MODELS G2, G2M, G2MC, G3, G3C, G80, G80C, G90, G90C.

Oil tank less all fittings	1 2 6	35/G3/T45
Oil tank filler cap with washer	3 0	35/G3/T130
Leather washer only, for filler cap	3	AT30/C
Oil tank drain plug	3	STD599
Oil tank felt filter	2 6	STD796
Cap for filter compartment	1 6	STD795
Spring fits under compartment cap	4	STD704
Dished washer (rests on filter)	3	STD797
Cork washer for compartment cap	2	STD583
Oil tank steady stay bolt	2	STD361
Nut for steady stay bolt	2	STD4
Plain washer for steady stay bolt	1	STD11
Spring washer for steady stay bolt	1	STD192
Oil tank fixing nut (2 off)	2	STD4
Washer for tank fixing nut (2 off)	1	STD174

PETROL AND OIL PIPE GROUP

Petrol pipe	G2	3 0	37/G2/T54A
Petrol pipe	G2M, G2MC	3 0	37/G2/MT54A
Petrol pipe	G3, G3C	3 0	37/G3/T54A
Petrol pipe	G80, G80C, G90, G90C	3 0	37/G8/T54A
Petrol tank connecting pipe (See also Petrol Tank Group).	All	4 0	36/G3/T23A
Oil feed pipe. (Tank to engine)	All	3 6	36/G3/E40
Oil return pipe. (Engine to tank)	All	3 6	36/G3/E42
Oil feed pipe to rocker box (2 pieces)	All	2 6	37/G8/E380
Rubber connection for rocker box pipe	All	6	36/G8/E384
Rocker box oil feed pipe union nut	All	1 0	36/G8/E385
Oil feed pipe to inlet valve	250 & 350 c.c.	1 6	37/G3/E285
Oil feed pipe to inlet valve	500 c.c.	1 6	37/G8/E285

CABLE SECTION

CONTROL CABLE GROUP

Front brake cable, inner	27in. long	G2, G2M, G2MC	5	37CC1/1
Front brake cable, inner	51in. long	G3, G80, G90	9	37CC1/2
Front brake cable, inner	52in. long	G3C, G80C, G90C	9	37CC1/3
Front brake cable, outer	20in. long	G2, G2M, G2MC	1 0	37CC0/1
Front brake cable, outer	19½in. long	350 & 500 c.c.	1 0	37CC0/2
Exhaust lifter cable, inner	34½in. long	G2, G2M	6	37CC1/4
Exhaust lifter cable, inner	37½in. long	All except G2, G2M	7	37CC1/5
Exhaust lifter cable, outer	30½in. long	G2, G2M	1 9	37CC0/3
Exhaust lifter cable, outer	23½in. long	All except G2, G2M	1 0	37CC0/4
Clutch cable, inner	49½in. long	G2, G2M	9	37CC1/6
Clutch cable, inner	45in. long	All except G2, G2M	9	37CC1/7
Clutch cable, outer	44½in. long	G2, G2M	2 0	37CC0/5
Clutch cable, outer	48in. long	All except G2, G2M	2 0	37CC0/6
Ignition cable, inner	39½in. long	G2	7	37CC1/8
Ignition cable, inner	42in. long	G2M, G2MC	7	37CC1/9
Ignition cable, inner	45½in. long	350 & 500 c.c.	8	37CC1/10
Ignition cable, outer	34½in. long	G2	1 6	37CC0/7
Ignition cable, outer	37in. long	G2M, G2MC	1 6	37CC0/8
Ignition cable, outer	40½in. long	350 & 500 c.c.	1 9	37CC0/9
Air control cable, inner	38½in. long	250 c.c.	7	37CC1/11
Air control cable, inner	43in. long	350 & 500 c.c.	8	37CC1/12
Air control cable, outer	33½in. long	250 c.c.	1 6	37CC0/10
Air control cable, outer	38½in. long	350 & 500 c.c.	1 9	37CC0/11
Throttle control cable, inner	43½in. long	G2	8	37CC1/13
Throttle control cable, inner	42in. long	G2M, G2MC	7	37CC1/14
Throttle control cable, inner	47½in. long	350 & 500 c.c.	8	37CC1/15
Throttle control cable, outer	38½in. long	G2	1 9	37CC0/12
Throttle control cable, outer	37in. long	G2M, G2MC	1 6	37CC0/13
Throttle control cable, outer	42½in. long	350 & 500 c.c.	1 9	37CC0/14

Description	Models	Price	Part No.
		£ s. d.	
Armouring for ignition cable	G2	3	STD709
Armouring for exhaust lifter cable	All	3	STD709
Spring box for front brake cable	250 c.c.	1 6	11756
Spring for spring box	250 c.c.	4	11763
Spring box plunger (screws on rod)	250 c.c.	1 0	11752
Adjuster, for cable (screws in spring box)	250 c.c.	4	11751
Lock nut for cable adjuster	250 c.c.	1	11750
Knurled adjuster for front brake cable	350 & 500 c.c.	1 0	16365
Knurled lock nut for cable adjuster	350 & 500 c.c.	4	16363
Rubber sheath for front brake cable	350 & 500 c.c.	1	4329
Clutch cable adjuster	G2, G2M	4	HC91
Lock nut for clutch cable adjuster	G2, G2M	2	STD622
Clutch cable adjuster	All except G2, G2M	1 0	D/8E1900
Lock nut for clutch cable adjuster	All except G2, G2M	4	3866
Adaptor for clutch cable (gear box end)	All except G2, G2M	4	D/8E1897
Rubber sheath for clutch cable	All except G2, G2M	1	4328

ELECTRICAL SECTION

IGNITION GROUP

MODEL G2 (Coil Ignition).

Ignition coil	15 0	221M
Band clip for ignition coil	1 3	37/12/E307
Screw securing coil to battery carrier	1	STD40
Nut securing coil to battery carrier	1	STD24
Contact breaker bakelite cover, with condenser	5 0	3M
Spring post and blade, retaining breaker cover	1 0	9M
Contact breaker cam	2 6	11M
Contact breaker cam securing screw	3	12M
Contact breaker cam screw spring washer	1	12AM
Contact breaker base, assembled with contacts	7 6	10M
Contact breaker base fixing screw with spring	2	19M
Contact breaker rocker arm only, with contact point	3 6	13M
Contact breaker screwed contact point	2 0	14M
Toggle for ignition control cable	6	15M
Spring for ignition control cable	4	17M
Screwed gland nut for ignition control cable	6	18M
Cable adjuster and lock nut	6	31M
Cable adjuster rubber sheath	6	32M

(For Cable, see Control Cable Group.)

MODELS G2M, G2MC, G3, G3C, G80, G80C, G90, G90C (Magneto Ignition).

Lucas magneto	3 15 0	LUC/N1
Magneto platform	4 6	37/G3/E76
Magneto base bolt, long (2 off)	3	STD341
Magneto base bolt, short (2 off)	3	STD340
Magneto platform and frame bolt	3	STD302
Nut for platform and frame bolt	2	STD3
Nut for forward platform bolt, left side	2	STD4
Extended nut for forward platform bolt (right side)	9	35/G3/E56
High tension pick up with brush and spring	3 0	463/066
Pick up brush and spring only	6	451/260
Contact breaker, complete	9 6	ML/CB1
Magneto chain sprocket fixing nut	3	868/1036
Washer for sprocket nut	1	1102/1269
Split pin for sprocket nut	1	STD14
Ignition control cable adjuster	4	MC7
Ignition control cable adjuster lock nut	1	MC8
Ignition control cable adjuster sleeve	6	MC6
Ignition control cable spring	2	MC5
Brass toggle for control cable end	6	MC4
Rubber sheath (fits over cable adjuster)	3	MC9

DYNAMO GROUP

Miller dynamo. (Type D.V.R.)	2 10 0	D.V.R.
Lucas dynamo. (Type E3.A.R.)	2 10 0	E3.A.R.
Dynamo voltage control unit	17 6	X1
Dynamo voltage control unit	1 1 0	390/409
Plate for voltage control unit	1 6	36/12/T60A
Plate for voltage control unit	1 6	37/G3/T60A
Screw securing unit to plate	1	STD450
Washer for unit to plate screw	1	STD190
Bolt securing unit to plate	2	STD70
Washer for unit to plate bolt	1	STD12
Bolt securing plate to oil tank	3	STD70
Washer for plate to tank bolt	1	STD12
Dynamo locating strip	9	FF180
Dynamo locating strip	9	35/G3/E275
Bolt securing locating strip	3	STD348
Washer for locating strip bolt	1	STD11

Description	Models	Price	Part No.
Screw securing locating strip	All except G2	2	STD44
Washer for locating strip screw	All except G2	1	STD38
Dynamo clamping strap	250 c.c.	1	STD790
Dynamo clamping strap	350 & 500 c.c.	1	FE76
Hinge pin, for dynamo strap	All	4	STD791
Threaded collar for strap eye	All	5	35/G3/E277
Long bolt for tightening strap	All	8	35/G3/E230
Square crossbar for strap bolt	G2	9	36/G2A/E270
Square crossbar for strap bolt	All except G2	9	35/G3/E279

ELECTRICAL SUNDRIES GROUP

Battery complete	G2	17	6	B612	
Battery complete	All except G2	17	6	PUW7E	
Battery lid only	G2	2	0	188	
Battery lid only	All except G2	1	2	S/2171/1B	
Head lamp, complete	G2	1	17	6	80E
Head lamp, complete (Lucas D142E)	All except G2	2	0	6	515/518
Head lamp shell	G2	10	6	109	
Head lamp shell	All except G2	15	0	515/517	
Head lamp rim (less glass)	G2	6	6	101	
Head lamp rim (less glass)	All except G2	6	6	515/139	
Head lamp glass	G2	1	9	102	
Head lamp glass	All except G2	2	6	NC305/37	
Head lamp bulb, 18w. x 18w.	G2	3	3	ELB10	
Head lamp pilot bulb, 3w.	G2	1	3	ELB3	
Head lamp main bulb (624D.B.M.C.)	All except G2	3	0	NO70	
Head lamp pilot bulb	All except G2	1	3	200	
Head lamp stay, top	G2	6	6	DFF74	
Head lamp stay, top	All except G2	6	6	FFF73	
Head lamp stay, bottom	G2	6	6	FFF73	
Head lamp stay, bottom	All except G2	6	6	36/G3/FF73	
Head lamp stay bolt	G2	2	2	STD70	
Head lamp stay bolt	All except G2	3	3	STD360	
Head lamp stay bolt washer	All	1	1	STD192	
Rear lamp, complete	G2	7	6	35E	
Rear lamp, complete. (Lucas MT110)	All except G2	8	6	526/082	
Rear lamp, portion with glass only	G2	1	9	121	
Rear lamp, portion with glass only	All except G2	3	0	526/113	
Rear lamp base portion only (less bulb)	G2	2	0	122	
Rear lamp base portion only (less bulb)	All except G2	5	6	526/111	
Rear lamp fixing screw with nut and washer	G2	2	2	121A	
Rear lamp fixing screw (3 off)	All except G2	1	1	LL47	
Rear lamp fixing screw nut (3 off)	All except G2	1	1	LL54	
Instrument panel only	G2	6	0	20864	
Instrument panel only	All except G2	0	0	17372	
Instrument panel rubber fillet	All	9	9	4286	
Instrument panel fixing screw	All	3	3	STD481	
Instrument panel cap (covers watch aperture)	All except G2	1	0	20869A	
Instrument panel switch, complete	G2	7	6	125	
Instrument panel switch, complete	All except G2	7	6	RS39/L1	
Switch handle only	G2	9	9	128	
Switch key only	G2	6	6	126	
Ammeter only	G2	7	0	132	
Ammeter only	All except G2	8	0	BM4	
Inspection lamp with bulb (D.C.40)	All except G2	6	6	545/035	
Electric horn (Clearhooter)	G2	15	6	HF250	
Electric horn (Lucas)	All except G2	1	2	6	HF317/6/A0
Electric horn bracket	All	4	0	35/G3/EQ3	
Electric horn fixing bolt	All	4	4	STD413	
Electric horn fixing bolt nut	All	2	2	STD3	
Electric horn fixing bolt, washer	All	1	1	STD193	
Lighting cable, single core (per foot)	All	1	1	ELC	
Lighting cable, triple core (per foot)	All	4	4	FLC3	
Lighting cable spring clip 1 1/2 in. long	All	2	2	STD520	
Lighting cable spring clip, 2 in. long	All	3	3	STD521	
Lighting cable spring clip, 3 in. long	All	3	3	STD522	
Warning Light Bulb	G2	9	9	ELB4 8	

BATTERY CARRIER GROUP

Battery carrier (back portion only)	250 c.c.	4	9	DE285
Battery carrier (back portion only)	350 & 500 c.c.	4	9	35/G3/E185
Battery carrier outer strap	All	1	6	35/G3/E185A
Battery carrier outer strap hinge pin	All	2	2	XF184
Battery carrier stay	All	6	6	DE181/B
Screw securing stay to back portion	All	1	1	STD40
Nut for screw securing stay	All	1	1	STD24
Bolt clamping battery	All	5	5	AE180
Threaded collar for clamping bolt	All	5	5	AE177
Plain collar for clamping bolt	All	3	3	AE178
Nut fixing battery carrier to frame	All	2	2	STD4
Washer for carrier fixing nut	All	1	1	STD174
Bolt fixing carrier stay to chaincase	All	4	4	36/8/C28
Spring washer for chaincase bolt	All	1	1	STD192

ACCESSORY SECTION

SPEEDOMETER GROUP

Description	Models	Price	Part No.		
Speedometer head only (non-trip)	All	1	5	0	S106
Speedometer head only (trip recording)	All	1	10	0	S70
Fixing bracket for speedometer head	All	1	3		S11/B
Nut securing head to bracket (2 off)	All	2	2		OBA
Speedometer cable clip (fixed to tank bolt)	All	4	4		DEQ5
Speedometer cable, complete, 44in.	G2, G2M	13	0		35/12/SCA
Speedometer cable, complete, 48in.	All except G2, G2M	15	0		48/SCA
Speedometer inner cable	G2, G2M	6	6		35/12/S1W
Speedometer inner cable	All except G2, G2M	7	6		1/48
Speedometer outer cable	G2, G2M	6	6		35/12/S0C
Speedometer outer cable	All except G2, G2M	7	6		0/48

TOOL GROUP

Toolbag	All	2	6	17250
Screwdriver	All	9	9	LTK13
Tyre lever	All	3	3	LTK14
Pliers, 6in.	All	1	0	LTK15
Grease gun	All	4	0	LTK20
Tappet adjusting spanner	All	9	9	CTK9
Gudgeon pin circlip pliers	All	1	0	11024
Double spanner, 1/2 in. x 3/4 in.	All	1	3	3262
Double spanner, 3/4 in. x 1 in.	All	1	6	3261
Double spanner, 1 in. x 1 1/4 in.	All	10	10	3263
Triple spanner, .820in. x 1.01in. x 1.200in.	All	1	0	RTK3
Spanner for dynamo chain adjustment	All	6	6	RTK1
Tyre inflater	All	3	9	12351
Wheel cone spanner	G2, G2M	6	6	LTK1
Wheel box spanner	All except G2, G2M	1	6	HTK19
Hub lock nut spanner	All except G2, G2M	1	9	11717
Hub sleeve bolt spanner	All except G2, G2M	1	9	3266
Contact point spanner	G2	6	6	35/12/TK1
Contact point spanner	All except G2	4	4	LTK5
Spanner 1.390in.	250 & 350 c.c.	1	3	RTK4
Adjustable 6in. wrench	350 & 500 c.c.	4	0	LTK12
Sparking plug box spanner	500 c.c.	9	9	BTK1
Special oil gun for lubricating control cables	*	5	9	BGG
Valve grinding tommy	*	6	6	3282
Chain rivet extractor	*	5	0	LC25

* These are not included in the standard tool kit, but can be supplied as extras at the quoted prices.

ADDITIONAL ITEMS

ADDITIONS TO ROCKER BOX GROUP (Page 4)

Rocker box stay	350 & 500 c.c.	8	35/G3/E110
Rocker box stay nut	do	2	STD4
Rocker box stay washer	do	1	STD11
Rocker box stay frame clip	do	10	35/G3/E100
Rocker box stay frame clip bolt	do	3	STD370
Rocker box stay frame clip bolt nut	do	2	STD4
Rocker box stay frame clip bolt washer	do	1	STD192

ADDITIONS TO CARBURETTOR GROUP (Page 5)

Float chamber plug screw	All	2	13/153
Float chamber plug screw washer	All	1	14/039
Jet taper needle clip split pin	All	1	4/060
Tickler plunger	All	7	14/031
Tickler plunger spring	All	2	14/032
Tickler plunger split pin	All	1	14/033
Floatchamber top lock screw	All	3	14/021

ADDITIONS TO TOOL BOX GROUP (Page 16)

Tool box knurled screw plain washer	All	1	STD12
Tool box knurled screw spring washer	All	1	STD189
Tool box knurled screw split pin	All	1	STD14

ADDITIONS TO WHEEL GROUPS (Pages 17 and 18)

Security bolt for front wheel tyre	All Competition	1	6	SEC/21
Security bolt for rear wheel tyre	All Competition	2	8	SEC/3