

1959

MATCHLESS "TYPHOON" 600 c.c. Single  
G80 T.C.S.

Cylinder 025387	Barrel, Cylinder
Flywheels 024223	Flywheel, Bare Timing Side
024224	Flywheel, Bare Driving Side
Pistons, Standard 025519	Piston, Complete CR 10 to 1
025522	Piston, Complete CR 11 to 1
025324	Piston, Bare CR 10 to 1
025325	Piston, Bare CR 11.5 to 1
025384	Ring, Piston, Top, Chrome
025385	Ring, Piston, 2nd Plain
025386	Ring, Piston, Scraper
025383	Pin, Gudgeon
000750	Circulip Gudgeon Pin
Pistons - Oversize 025520	Piston, Complete +.020 CR 10 to 1
025523	Piston, Complete +.020 CR 11.5 to 1
025521	Piston, Complete +.040 CR 10 to 1
025524	Piston, Complete +.040 CR 11.5 to 1
025326	Piston, Bare +.020 CR 10 to 1
025328	Piston, Bare +.020 CR 11.5 to 1
025327	Piston; Bare +.040 CR 10 to 1
025329	Piston, Bare +.040 CR 11.5 to 1
025513	Ring, Piston, Top, Chrome +.020
025516	Ring, Piston, Top, Chrome +.040
025514	Ring, Piston, 2nd, Plain +.020
025517	Ring, Piston, 2nd, Plain +.040

MATCHLESS TYPHOON

## Pistons - Oversize (con't)

025515 Ring, Piston, Scraper +.020

025518 Ring, Piston, Scraper +.040

## Petrol Tank

025511 Tank, Petrol, Bare (025512 for AJS)

018891 Motif, for Petrol Tank (022520 for AJS)

018896 Seating, for Tank Motif (022370 for AJS)

000153 Screw, for Motif (000152 for AJS)

## Wheel - Front

024248 Rim, Front Wheel (Drilled for Security Bolt)

021152 Spoke, Front Wheel

017060 Bolt, Tire Security

011090 Tape, Rim

018545 Crommet, Front Number Plate Clip Hole

## Handlebar and Control Levers

023642 Handlebar

016662 Lever Assembly Front Brake

016661 Lever Assembly Clutch

## Control Cables

023699 Cable, Air Assembled

024247 Cable, Throttle Assembled

023680 Cable, Front Brake Assembled

024371 Cable, Clutch Assembled

023703 Cable, Valve Lifter, Assembled

023702 Cable, Ignition Assembled

021268 Trunnion, Clutch and Front Brake Cables

Air Cleaner

- |        |                                 |
|--------|---------------------------------|
| 024059 | Cleaner, Air                    |
| 022348 | Hose, Air Cleaner               |
| 023272 | Retainer, Air Cleaner Hose      |
| 000344 | Bolt, Fixing Air Cleaner        |
| 023146 | Nut, Air Cleaner Fixing Bolt    |
| 000012 | Washer, Air Cleaner Fixing Bolt |
| 376100 | Jet, Main                       |

Remainder of machine is as  
1959 G80CS Matchless and/or  
1959 18CS AJS

**ALWAYS QUOTE  
THE COMPLETE ENGINE NUMBER**

*(Including all the Letters in it)*

**THIS ENABLES THE MACHINE TO BE IDENTIFIED**