

SPARES LIST

1962

SUPPLEMENTARY LIST

TO BE USED

IN CONJUNCTION WITH

1960

MAIN LIST No. C. L. 52

FOR MODELS

16. 16S. 16C. 18. 18CS. 31. 31CSR.



**PARTS SHOWN IN THIS LIST ARE CONFINED TO THOSE
THAT ARE DISSIMILAR TO THE 1960 MODELS.
PRICES IN THIS LIST ARE CONSOLIDATED.**

**A.J.S.
MOTOR CYCLES**

**PROPRIETORS: MATCHLESS MOTOR CYCLES LTD.
PLUMSTEAD - LONDON - S.E.18**

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ADDENDUM

026403	Crankshaft, plugged, but bare	...	1	STD and CSR twins	£	s.	d.
						19	2	1

Part Number	Description	Quantity	Used on	Price		
				£	s.	d.
CRANKCASE. TWINS (Page 5)						
027086	Crankcase, complete (1)	1	31, 31CSR	29	3	5
028491	Cover, timing gear	1	31, 31CSR	2	5	5
028492	Screw, timing gear cover	10	31, 31CSR			11
CYLINDERS, Etc. (Page 6)						
028514	Piston, complete, normal size 7.5 to 1 C.R. ...	2	31	2	18	7
028515	Piston, complete, normal size 8.5 to 1 C.R. ...	2	31CSR	2	18	7
028516	Piston, complete, .020 ins. oversize 7.5 to 1 C.R.	2	31	2	18	7
028517	Piston, complete, .020 ins. oversize 8.5 to 1 C.R.	2	31CSR	2	18	7
028518	Piston, complete, .040 ins. oversize 7.5 to 1 C.R.	2	31	2	18	7
028519	Piston, complete, .040 ins. oversize 8.5 to 1 C.R.	2	31CSR	2	18	7
027177	Ring, piston, scraper, Duaflex, normal size	2	31, 31CSR		7	4
027180	Ring, piston, scraper, Duaflex, .020 ins. oversize	2	31, 31CSR		7	4
027181	Ring, piston, scraper, Duaflex, .040 ins. oversize	2	31, 31CSR		7	4
028082	Nut, retaining cylinder heads	8	31, 31CSR			9
RE-BORING (Page 8)						
31: £8 3s. 2d. including gudgeon pins and circlips						
31CSR: £8 3s. 2d. including gudgeon pins and circlips						
TIMING GEAR (Page 9)						
028256	Follower, for camshaft	4	31, 31CSR	1	17	3
ENGINE STEADY STAY (Page 9)						
028346	Stay, engine steady, blue	1	31, 31CSR			3 3
OIL PUMPS (Page 11)						
028520	Pumps, complete, on carrying plate	1	31, 31CSR	11	6	0
028521	Oil pump, feed only, assembled	1	31, 31CSR	4	19	6
028522	Oil pump, return only, assembled	1	31, 31CSR	5	2	0
028483	Body, oil feed pump	1	31, 31CSR	1	2	9
028493	Pin, dowel for oil feed body	2	31, 31CSR			6
000454	Screw, retaining oil feed pump to carrying plate	3	31, 31CSR			4
028487	Gear, driving, for oil feed pump	1	31, 31CSR		18	0
028486	Gear, driven, for oil feed pump	1	31, 31CSR		16	3
028482	Body, oil return pump	1	31, 31CSR	1	3	3
028494	Pin, dowel, for oil return pump	2	31, 31CSR			6
000456	Screw, retaining oil return pump to carrying plate	3	31, 31CSR			4
028485	Gear, driving, for oil return pump	1	31, 31CSR	1	0	0
028486	Gear, driven, for oil return pump	1	31, 31CSR		16	3
OIL FELT FILTER (Page 11)						
028496	Filter, oil, assembled	1	31, 31CSR	1	8	1
ENGINE SPROCKET (Page 12)						
025034	Spacer, generator rotor	1	31, 31CSR			1 8
025267	Washer, lock, generator rotor	1	31, 31CSR			3
025298	Valve, release, assembled	1	31, 31CSR			6 5
ENGINE PLATES, Etc. (Page 12)						
028269	Plate, engine, front, blue	1	31, 31CSR		7	4
022291	Plate, engine, rear, left, black	1	31, 31CSR		8	7
022292	Plate, engine, rear, right, black	1	31, 31CSR		8	9
028275	Plate, engine, rear, left, blue	1	31, 31CSR		9	1
028277	Plate, engine, rear, right, blue	1	31, 31CSR		9	3
028303	Cover, engine plate, blue	1	31		15	9
028524	Cover, engine plate, blue	1	31CSR		4	1
EXHAUST PIPES and SILENCERS (Page 14)						
026503	Pipe, exhaust, right side only	1	31CSR	5	10	7
026489	Support, exhaust pipe, right side	1	31CSR		3	11
000362	Bolt, exhaust pipe support	1	31CSR			5
000192	Washer, spring, exhaust pipe support bolt...	1	31CSR			1
016768	Stud, silencer	1	31CSR			11
000004	Nut, silencer stud	1	31CSR			4
000011	Washer, plain, silencer stud	1	31CSR			1
000192	Washer, spring, silencer stud	1	31CSR			1

ENGINE SECTION—SINGLES

Part Number	Description	Quantity	Used on	Price		
				£	s.	d.
CYLINDER BARREL (Page 15)						
028095	Barrel, cylinder	1	16	5	8	7
028101	Washer, paper, cylinder base	1	16			1
015351	Nut, sleeve, retaining cylinder head	4	16	4		8
042157	Washer, plain, cylinder retaining sleeve nut...	4	16, 16C, 18CS			3
CYLINDER HEAD (Page 15)						
028525	Head, cylinder, with valve guides	1	16	10	2	9
028100	Gasket, cylinder head	1	16		3	6
ENGINE VALVES (Page 17)						
026028	Valve, inlet	1	16		18	0
028105	Valve, exhaust	1	16	1	3	3
026861	Spring, valve, narrow prong	2	16		13	11
026862	Spring, valve, wide prong	2	16		13	11
014044	Collar, valve spring, inlet or exhaust	2	16		12	9
014042	Collet, for valve spring, inlet	1	16		2	1
014039	Collet, for valve spring, exhaust	1	16		2	1
026030	Guide, inlet valve	1	16		5	6
024519	Guide, exhaust valve	1	16		10	0
011111	Circlip, valve guides	2	16			1
PISTONS (Page 17)						
028108	Piston, complete, normal size	1	16	2	18	10
018925	Piston, complete, normal size	1	16C	2	15	2
028107	Piston, bare, normal size	1	16	1	12	6
018924	Piston, bare, normal size	1	16C	1	12	8
028114	Ring, compression, normal size, chrome plated	1	16		6	9
028115	Ring, compression, normal size, plain	1	16		3	0
028116	Ring, scraper, normal size	1	16		4	3
028113	Pin, gudgeon	1	16		10	6
The following oversize:						
028110	Piston, complete, .020 ins. oversize	1	16	2	18	10
028112	Piston, complete, .040 ins. oversize	1	16	2	18	10
018948	Piston, complete, .020 ins. oversize	1	16C	2	15	2
018949	Piston, complete, .040 ins. oversize	1	16C	2	15	2
028117	Ring, compression, .020 ins. oversize, chrome plated	1	16		6	9
028120	Ring, compression, .040 ins. oversize, chrome plated	1	16		6	9
028118	Ring, compression, .020 ins. oversize, plain	1	16		3	0
028121	Ring, compression, .040 ins. oversize, plain	1	16		3	0
028119	Ring, scraper, .020 ins. oversize	1	16		4	3
028122	Ring, scraper, .040 ins. oversize	1	16		4	3
028109	Piston, bare, .020 ins. oversize	1	16	1	12	6
028111	Piston, bare, .040 ins. oversize	1	16	1	12	6
018929	Piston, bare, .020 ins. oversize	1	16C	1	12	8
018930	Piston, bare, .040 ins. oversize	1	16C	1	12	8
Reboring: 16 ... £4 1s. 10d. including gudgeon pin and circlips.						
16C ... £3 18s. 2d. including gudgeon pin and circlips.						
18 ... £4 8s. 1d. including gudgeon pin and circlips.						
18CS ... £4 15s. 2d. including gudgeon pin and circlips.						
TIMING GEAR (Page 22)						
028193	Camshaft, exhaust	1	18CS	2	3	4
028191	Camshaft, inlet	1	18CS	1	17	8
022088	Washer, shim, .003 ins. thick	R	All			2
000221	Nut, retaining timing pinion (left-hand thread)	1	All			5
TAPPETS (Page 22)						
028182	Tappet, only	2	18CS		13	3
028184	Guide, for tappet	2	18CS		14	3
PUSH RODS (Page 22)						
028526	Push rod, complete, assembled	2	16		10	6
028527	Push rod, complete, assembled	2	18		10	6

Part Number	Description	Quantity	Used on	Price		
				£	s.	d.
028528	Push rod, complete, assembled ...	2	18CS ...	10	6	
028098	Push rod, bare, less ends and adjuster ...	2	16 ...	2	8	
026778	Push rod, bare, less ends and adjuster ...	2	18 ...	2	8	
028186	Push rod, bare, less ends and adjuster ...	2	18CS ...	2	8	
022518	Seal, oil, push rod tunnel top ...	2	16, 18CS ...	1	4	

ROCKER BOX (Page 24)

028529	Rocker box, assembled (1) ...	1	16, 16C, 18 ...	8	11	1
028530	Rocker box, assembled (1) ...	1	18CS ...	8	11	10
015458	Rocker box, with bushes ...	1	All ...	3	12	6
015422	Rocker box, bare ...	1	All ...	2	15	4
028106	Bolt, fixing rocker box, with extension for stay, long ...	1	16 ...	2	6	
029318	Bolt, fixing rocker box, with extension for stay, short ...	1	16 ...	2	0	

OVERHEAD ROCKERS (Page 24)

023270	Axle, rocker ...	2	All ...	9	8	
013948	Arm, rocker, tappet end, exhaust ...	1	18CS ...	6	2	
042043	Arm, rocker, tappet end, inlet ...	1	18CS ...	6	11	

FLYWHEELS (Page 18)

028096	Flywheel, bare, driving side ...	1	16 ...	1	14	7
028097	Flywheel, bare, timing side ...	1	16 ...	1	14	2
000234	Nut, timing side axle ...	1	All ...	2	1	
023343	Axle, timing side flywheel ...	1	18CS ...	1	15	6

CONNECTING ROD (Page 19)

000075	Roller, for crankpin, $\frac{1}{2}$ ins. by $\frac{1}{2}$ ins. ...	28	18CS ...	4		
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CRANKCASE (Page 19)

028531	Crankcase, complete (1) ...	1	16 ...	12	16	0
028532	Crankcase, driving side only (4) (6) ...	1	16 ...	3	13	10
028533	Crankcase, timing side only (5) (6) ...	1	16 ...	9	2	2
028102	Stud, cylinder ...	4	16 ...	10	0	
027094	Cover, timing case, with motif ...	1	16, 18 ...	18	11	
042813	Motif, timing case cover ...	1	16, 18 ...	10		

Note.—Comprises 028532 and 028533

CRANKCASE BOLTS, ENGINE PLATES (Page 21)

028271	Plate, engine, front, blue ...	1	16, 18 ...	5	10	
028158	Stud, front engine plate to frame ...	1	18CS ...	1	9	
028274	Plate, engine, rear, blue ...	2	16, 18 ...	12	10	
000303	Stud, rear engine lug, bottom ...	1	18CS ...	11		
028301	Cover, rear engine plate, blue ...	1	16, 18 ...	12	4	

EXHAUST VALVE LIFTER (Page 24)

044035	Spring, valve lifter lever ...	1	All ...	5		
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ROCKER BOX STAY (Page 24)

028319	Stay, for rocker box, blue ...	1	16, 18, 18CS ...	5	3	
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EXHAUST PIPE (Page 26)

028124	Pipe, exhaust, bare ...	1	16 ...	1	19	2
028156	Pipe, exhaust, bare ...	1	18CS ...	2	3	1
028247	Stay, exhaust pipe ...	1	16 ...	3	0	
026691	Stay, exhaust pipe ...	1	18CS ...	4	6	

SILENCER (Page 26)

026589	Silencer, only, bare ...	1	16 ...	4	7	4
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CARBURETTER (Page 26)

028123	Carburetter, complete, less controls ...	1	16 ...	5	5	0
015875	Spacer, for carburetter ...	1	16 ...	3	10	
041014	"O" ring, carburetter flange ...	1	16, 18, 31, 31CSR ...	1	4	
018503	"O" ring, carburetter, flange ...	1	16C ...	1	8	
389/002	Body, bare, carburetter ...	1	16 ...	1	19	0

Part Number	Description	Quantity	Used on	Price £ s. d.
389/056	Choke, or jet block, 1½ ins. ...	1	16	14 6
376/100	Jet, main, size 230 ...	1	16	1 9
376/076	Jet, pilot size 25 ...	1	16	1 3
389/060	Valve, throttle size 3½ ...	1	16	8 6
Remainder of carburettor parts for 16 as 18				

CHAINS (Page 30)

022876	Chain, rear, 97 links, ⅝ ins. by .380 ...	1	31CSR	3 0 2
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GEAR BOX FIXING PARTS (Page 30)

041124	Nut, gear box adjusting bolt ...	4	18CS	7
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GEAR BOX SHELL (Page 31)

028534	Case, inner, for kickstart ...	1	All except 16C	3 16 6
028535	Case, outer for kickstart ...	1	All	3 3 8

GEAR BOX BEARINGS and OIL SEALS (Page 32)

040129	Oil seal, "O" ring for quadrant assembly and cam plate spindle ...	2	All	1 4
040473	Bush, in kickstarter case for kickstart spindle*	1	All	8 4
040472	Bush, in kickstarter case cover for kickstart spindle ...	1	All	7 0

GEAR OPERATING PARTS (Page 35)

000174	Washer, plain, for cam plate or quadrant ...	2	All	2
040136	Screw, for cam plate or quadrant ...	2	All	7
040479	Spring, return, gear change ...	1	All	1 3
045062	Washer, footchange pedal bolt ...	1	All	1

CLUTCH (Page 35)

040354	Centre, shock absorber ...	1	All except 31CSR	1 17 3
043443	Centre, shock absorber ...	1	31CSR	1 17 3
043445	Plate, cover, shock absorber ...	1	All	8 10
043446	Screw, shock absorber cover plate ...	3	All	2
043191	Plate, clutch, plain, steel ...	5	31CSR	4 2
043192	Plate, clutch, friction, double sided ...	3	All except 16, 31CSR	9 8
043442	Plate, clutch, friction, double sided ...	5	31CSR	9 8
040365	Plate, pressure, bare ...	1	18, 18CS	13 4
043362	Plate, pressure, bare ...	1	31CSR	13 4
043441	Stud, clutch spring ...	3	31CSR	3 0
040358	Spring, for clutch ...	3	31CSR	1 3

KICKSTART (Page 37)

040477	Axle, kickstart with Bush ...	1	All	2 19 9
040041	Rivet, for kickstart cam ...	1	All	1
040474	Rivet, for kickstart stop ...	1	All	1
040475	Spring, return, kickstart ...	1	All	1 3

Gear box parts marked * are only fitted to machines with the following engine numbers:

TWINS—X8252 Upwards

SINGLES—133896 Upwards.

Machines with engine numbers prior to these use 1960 List.

FRONT FRAME (Page 37)

028267	Frame, front portion only, bare, blue...	1	All except 16C	28 18 10
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REAR FRAME (Page 37)

028337	Loop, rear frame, blue ...	1	16, 18, 31	15 0 0
028262	Loop, rear frame, black ...	1	31CSR	10 0 0
028348	Loop, rear frame, blue... ...	1	31CSR	10 10 0
021715	Stud, rear loop at bottom ...	1	18CS	6 8
028374	Cover, rear frame, blue ...	1	16, 18	10 1
028376	Cover, rear frame, blue ...	1	31, 31CSR	9 4
023361	Beading, rear frame cover, blue ...	1	All except 16C, 18CS	5 6

CHAINSTAY (REAR FORK) (Page 39)

028059	Fork, rear, black ...	1	All except 16C	6 17 4
028281	Fork, rear, blue ...	1	All except 16C	7 4 3
011373	Nut, lock, rear chain adjuster ...	2	16C	2

Part Number	Description	Quantity	Used on	Price £ s. d.
FRONT FORK				
026720	Fork, complete, assembly, solo, black	1	16, 18	29 19 10
028537	Fork, complete, assembly, solo, blue	1	16, 18	30 6 1
026721	Fork, complete, assembly, sidecar, black	1	16, 18, 31	30 4 0
028539	Fork, complete, assembly, sidecar, blue	1	16, 18, 31	30 10 3
025418	Fork, complete, assembly, black	1	16C	28 19 10
028540	Fork, complete assembly, black	1	18CS	30 18 0
028541	Fork, complete assembly, black	1	31CSR	31 1 0
028543	Fork, complete assembly, blue	1	31CSR	31 7 3
023523	Inner tube, assembly, solo	2	16, 18	4 15 7
023524	Inner tube, assembly, sidecar	2	16, 18	4 17 8
021402	Inner tube, assembly	2	16C	5 11 5
028540	Inner tube, assembly	2	18CS	4 17 8
028544	Inner tube assembly	2	31CSR	4 17 8
028545	Damper, assembly, inner	2	18CS	1 3 0
028547	Crown assembly, crown, stem and circlip, blue	1	All except 16C, 18CS	3 14 5
000010	Washer, packing, fork stop	2	16C	1
028549	Lug, assembly, for steering head and handlebar, blue	1	All except 16C, 18CS	3 3 1
021907	Extension, fork slider	2	16, 18, 31	16 3
021256	Extension, fork slider	2	16C	15 2
028051	Extension, fork slider	2	18CS	18 0
022369	Spring, main, front fork, solo	2	16, 18	8 5
021789	Spring, main, front fork, sidecar	2	16, 18, 31	10 6
014950	Spring, main, front fork	2	16C	10 6
016782	Spring, main, front fork	2	18CS	10 6
021790	Spring, main, front fork	2	31CSR	10 6
028327	Tube, cover, top, left, with lamp bracket, blue	2	16, 18, 31, 31CSR	1 3 1
024466	Tube cover, top, left, with lamp bracket, chrome	2	18CS	1 8 0
028326	Tube cover, top, right, with lamp bracket, blue	2	16, 18, 31, 31CSR	1 3 1
024467	Tube, cover, top right, with lamp bracket, chrome	2	18CS	1 8 0
028335	Tube, cover, bottom, blue	2	16, 18, 31, 31CSR	9 0
028046	Tube, cover, bottom	2	18CS	9 3
028048	Tube, fork damper	2	18CS	14 6
042775	Clip, for fork gaiter	4	18CS	10
020463	Gaiter, fork extension	2	18CS	7 1

HANDLEBAR (Page 42)

022484	Handlebar, bare, standard	1	16, 18, 31	1 10 3
025226	Handlebar, bare, standard	1	16C, 18CS	1 12 10
028249	Handlebar, bare, standard	1	31CSR	1 12 9
022732	Handlebar, bare, semi-western	1	All except 16C, 18CS	1 16 7
023642	Handlebar, bare, semi-western (without lighting set)	1	16C, 18CS	1 13 8
026670	Handlebar, bare, sports	1	All except 16C, 18CS	2 1 4
024517	Handlebar, bare, continental	1	All except 16C, 18CS	2 8 1
024494	Handlebar, bare, continental (without lighting set)	1	16C, 18CS	2 8 1
028162	Handlebar, bare, continental (with lighting set)	1	16C, 18CS	2 8 1
022732	Handlebar, bare, semi-western, with lighting set	1	16C, 18CS	1 16 7
028551	Clip (half only) for handlebar, blue	1	All except 16C, 18CS	6 3

CENTRE STAND (Page 42)

028002	Stand, centre, bare, black	1	16, 18, 31	2 8 2
028321	Stand, centre, bare, blue	1	16, 18, 31	2 8 2
023198	Stand, centre bare, black	1	16C, 18CS	3 3 10
028003	Stand, centre, bare, black	1	31CSR	3 1 1
028353	Stand, centre, bare, blue	1	31CSR	3 4 2
000009	Washer, plain, centre stand rod	2	All	2

PROP STAND (Page 43)

028323	Stand, prop, bare, blue	1	16, 18, 18CS, 31CSR	1 16 7
028355	Stand, prop, bare, blue	1	31	1 16 7

Part Number	Description	Quantity	Used on	Price £ s. d.
FRONT MUDGUARDS (Page 43)				
025369	Mudguard, front, bare, blue	1	16, 18, 31	3 1 1
028314	Mudguard, front, bare, white	1	16, 18, 31	2 12 8
024242	Mudguard, front, bare	1	16C	2 16 10
027025	Mudguard, front, bare	1	18CS, 31CSR	2 16 10
028265	Stay, front mudguard, blue	1	16, 18, 31	1 5 9
028357	Stay, front mudguard, front position, blue	1	31CSR	19 8
028359	Stay, front mudguard, rear position, blue	1	31CSR	1 0 10
027051	Transfer, for number plate	2	16, 18, 31	1 3
REAR MUDGUARD G3, G80, G12 (Page 43)				
025373	Mudguard, rear, bare, blue	1	16, 18, 31	3 17 1
028313	Mudguard, rear, bare, white	1	16, 18, 31	3 15 4
028297	Tube, support, rear mudguard, left, blue	1	16, 18, 31	17 1
028299	Tube, support, rear mudguard, right, blue	1	16, 18, 31	17 1
REAR MUDGUARD G12CSR (Page 45)				
028363	Tube, support, rear mudguard, blue	1	31CSR	2 3 7
028365	Bridge, support tube, rear mudguard, blue	1	31CSR	1 12 11
REAR NUMBER PLATE (Page 45)				
025377	Plate, number, rear, blue	1	16, 18, 31	19 4
028317	Plate, number, rear, white	1	16, 18, 31	1 0 4
023361	Beading, plastic, rear number plate, 22 ins., blue	1	16, 18, 31	5 6
FRONT CHAINCASE G12CSR (Page 46)				
025019	Chaincase, back half, assembled	1	31CSR	3 6 2
025021	Chaincase, front half, only	1	31CSR	3 6 2
025037	Gasket, joint, chaincase halves	1	31CSR	10
025035	Gasket, chaincase to crankcase	1	31CSR	2
023429	Stud, chaincase centre	1	31CSR	5
000004	Nut, chaincase centre stud	1	31CSR	4
014117	Washer, shakeproof, chaincase centre stud	1	31CSR	1
REAR CHAINGUARD (Page 47)				
028283	Chainguard, rear, bare, blue	1	16, 18	2 10 6
028285	Chainguard, rear, bare, blue	1	31, 31CSR	1 4 8
BATTERY CARRIER (Page 47)				
028019	Carrier, battery, assembled	1	All except 16C, 18CS	10 0
000070	Bolt, battery carrier/tool box	2	All except 16C, 18CS	4
000005	Nut, battery carrier/tool box bolt	2	All except 16C, 18CS	4
000012	Washer, battery carrier/tool box bolt	4	All except 16C, 18CS	1
000370	Bolt, fixing battery carrier, top	1	All except 16C, 18CS	6
042645	Spacer, battery carrier top, fixing bolt	1	All except 16C, 18CS	3
000004	Nut, battery carrier top, fixing bolt	1	All except 16C, 18CS	4
000011	Washer, battery carrier top, fixing bolt	2	All except 16C, 18CS	1
000347	Bolt, fixing battery carrier, bottom	1	All except 16C, 18CS	5
000005	Nut, battery carrier, bottom fixing bolt	1	All except 16C, 18CS	4
000012	Washer, battery carrier, bottom fixing bolt	2	All except 16C, 18CS	1
022721	Rubber, battery carrier	1	All except 16C, 18CS	1 9
028043	Strap, battery	1	All except 16C, 18CS	1 3
028044	Pin, battery strap	1	All except 16C, 18CS	3
000348	Bolt, battery, earth	1	All except 16C, 18CS	5
000012	Washer, battery, earth bolt	1	All except 16C, 18CS	1
FOOTRESTS (Page 47)				
018601	Arm, footrest, black	2	All except 16C, 18CS	13 11
028307	Arm, footrest, blue	2	All except 16C, 18CS	14 8
PILLION FOOTRESTS				
028305	Spindle, pillion footrest, blue	2	16, 18, 31, 31CSR	5 4
TWIN SEAT (Page 48)				
028263	Twins seat, only, grey	1	16, 18, 31	8 19 6
028372	Twins seat, only, grey	1	18CS, 31CSR	7 3 6

Part Number	Description	Quantity	Used on	Price £ s. d.
PETROL TANK (Standard Finish) (Page 48)				
028379	Tank, petrol, bare, black	1	16, 18, 31	9 3 9
028153	Tank, petrol, bare, black	1	16C	18 17 6
026111	Tank, petrol, bare, black	1	18CS	9 6 11
028291	Tank, petrol, bare, blue	1	31CSR	9 5 10
025314	Bead, centre, top of petrol tank	1	16, 18, 31, 31CSR	12 9
028243	Motif, side of petrol tank, left	1	16, 18, 31, 31CSR	12 3
028244	Motif, side of petrol tank, right	1	16, 18, 31, 31CSR	12 3
028435	Screw, for motif, front	2	16, 18, 31, 31CSR	6
028453	Screw, for motif, rear	2	16, 18, 31, 31CSR	6
025392	Beading for motif—21 ins.	1	16, 18, 31, 31CSR	2 0
042464	Grip, knee, rubber, left	1	16, 18, 31, 31CSR	4 6
042465	Grip, knee, rubber, right	1	16, 18, 31, 31CSR	4 6
027161	Bolt, fixing petrol tank, front	2	All	2 6
016845	Nut, petrol tank, front, fixing bolt	2	All	4
021453	Washer, petrol tank, front, fixing bolt	2	All	2
021174	Rubber, petrol tank, front fixing bolt	2	All	1 9
014996	Rubber buffer, petrol tank, front fixing bolt	2	16, 18, 31, 31CSR	3
000177	Washer, inner, petrol tank front fixing bolt	2	All except 16C	1
027138	Rubber, petrol tank, rear support	2	All except 18CS	1 10
027137	Strap rubber, petrol tank, rear	1	All except 18CS	1 7
018220	Clip, rubber, for support rubber	2	All except 18CS	3
026359	Rubber, thin petrol tank, rear support	1	All except 18CS	6
014995	Rubber, buffer, petrol tank, front fixing bolt	2	18CS	5
042269	Bolt, petrol tank, rear fixing	1	18CS	10
014996	Rubber, petrol tank, rear fixing bolt	2	18CS	3
042423	Sleeve, petrol tank, rear fixing bolt	1	18CS	5
014999	Washer, petrol tank, rear fixing bolt	1	18CS	4

PETROL TANK (ALTERNATIVE FINISH) (Page 50)

028291	Tank, petrol, bare, blue	1	16, 18, 31	9 5 10
028155	Tank, petrol, bare, blue	1	16C	19 16 3
027146	Tank, petrol, bare, blue & grey	1	All except 16C, 18CS	11 0 0
028179	Tank, petrol, bare—for United States	1	16, 18, 31	8 18 6
028180	Tank, petrol, bare—for United States	1	31CSR	8 18 6

OIL TANK (Page 51)

028032	Tank, oil, bare, black (standard finish)	16, 18		4 4 10
028289	Tank, oil, bare, blue	16, 18		4 9 0
028006	Tank, oil, bare, black (standard finish)	31		4 0 8
028287	Tank, oil, bare, blue	31		4 5 10
028287	Tank, oil, bare, blue (standard finish)	31CSR		4 5 10
028024	Cover, only, oil tank, black (standard finish)	31		1 4 6
028367	Cover, only, oil tank, blue	31		1 5 9
028367	Cover only, oil tank, blue (standard finish)	31CSR		1 5 9

OIL PIPES (Page 52)

023311	Pipe, oil feed and return	2	31, 31CSR	16 10
000950	Hose, rubber, oil feed pipe—16½ ins.	1	16, 18	3 0
000950	Hose, rubber, oil feed pipe—22½ ins.	1	31, 31CSR	3 11
000950	Hose, rubber, oil return pipe—16½ ins.	1	31, 31CSR	3 0
015528	Washer, oil feed union	1	All Singles	1
000900	Hose, vent pipe—7¾ ins.	1	18CS	1 9
000895	Hose, vent pipe—18 ins.	1	All except 16C, 18CS	4 1

BRAKE and AIR CONTROL LEVERS (Page 53)

026259	Lever, assembly, front brake	1	16C, 18CS	13 0
022715	Lever, only, front brake	1	16C, 18CS	6 8

CLUTCH and IGNITION CONTROL LEVERS (Page 54)

026258	Lever assembly, clutch	1	16C, 18CS	13 0
022714	Lever only, clutch	1	16C, 18CS	6 8

VALVE LIFTER CABLE (Page 54)

026810	Cable, assembled, valve lifter	1	16, 18CS	7 2
026244	Cable, assembled, valve lifter	1	18	6 11

THROTTLE CABLE (Page 55)

026243	Cable, assembled, throttle	1	16, 18	4 9
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Part Number	Description	Quantity	Used on	Price £ s. d.
AIR CABLE (Page 55)				
026240	Cable, assembled, air	16, 16C, 18	3 11
REAR WHEEL BEARINGS (Page 57)				
028067	Spindle, centre solid, rear wheel	1 16, 18, 31, 31CSR	1 0 0
028068	Spindle, centre solid, rear wheel	1 18CS	1 5 6
028070	Spacer, on solid spindle, for speedometer gear box (carries nut)	1 All except 16C	1 0
029242	Nut, locking speedometer gear box	1 All except 16C	1 0
028072	Spacer, on solid spindle (abuts against fork end)	1 All except 16C	1 0
FRONT BRAKE (Page 58)				
017049	Yoke end, front brake cable	1 All	2 5
000736	Pin, clevis, front brake cable, yoke end	1 All	5
000014	Pin, split, for clevis pin	1 All	1
HORN (Page 61)				
028054	Horn, electric (Lucas 70163A)	1 All	1 7 6
012565	Bolt, fixing horn	2 All except 16C	4
000451	Bolt, fixing horn	2 16C	4
000080	Nut, horn, fixing bolt	2 All	2
000039	Washer, horn, fixing bolt	4 All	1
027033	Bracket, for horn	1 All except 16C, 18CS	2 0
028164	Bracket, for horn	1 16C	2 3
026410	Bracket, for horn	1 18CS	1 11
000368	Bolt, horn bracket	1 18CS	5
000004	Nut, horn bracket bolt	1 18CS	4
000011	Washer, horn bracket bolt	1 18CS	1
STOP LIGHT G80CS (Page 62)				
026653	Stoplight, complete set of parts	1 18CS	15 6
022910	Spacer for spindle nut (replaces 022217)	1 18CS	1 5
Remainder as Touring Models				
ALTERNATOR, Etc. (Page 62)				
47122A	Stator generator	1 16, 18, 31	5 0 6
47154A	Stator generator	1 18CS, 31CSR	5 0 6
028053	Contact breaker complete (Lucas 47595A)	1 16	2 9 6
024273	Contact breaker complete (Lucas 47579)	1 18	2 9 6
54413002	Condensor, contact breaker plate	1 16	7 0
420302	Condensor, contact breaker plate	1 18	7 0
415729	Weight, assembly	1 16, 18	3 3
425298/s	Spring set, auto advance	1 16	1 6
416136	Spring set, auto advance	1 18	1 6
Remainder of parts for Alternator on G12CSR as				
REAR BRAKE (Page 59)				
028064	Spacer, for cover plate, inner	1 All except 16C	4 0
028071	Spacer, for cover plate, outer	1 All except 16C	1 3
REAR BRAKE OPERATING PARTS (Page 59)				
028279	Pedal, foot, rear brake, blue	1 16, 18, 31	1 8 7
028361	Pedal, foot, rear brake, blue	1 31CSR	1 7 7
028316	Rod, rear brake, only, blue	1 All except 16C	3 5
043530	Spring, rear brake rod, blue	1 All	6
HEADLAMP All except G80CS (Page 60)				
028552	Headlamp, complete, less cable harness, black	1 16, 18, 31	7 4 0
028554	Headlamp, complete, less cable harness, blue	1 16, 18, 31	7 6 6
028555	Headlamp, complete, less cable harness, black	1 31CSR	6 12 6
028557	Head lamp complete, less cable harness, blue	1 31CSR	6 15 0
028560	Shell, only, head lamp, blue	1 16, 18, 31CSR	2 8 6
028562	Shell, only, headlamp, blue	1 31CSR	2 8 6
VOLTAGE REGULATOR (Page 61)				
025441	Regulator complete	1 16C	2 16 6
027024	Support, for regulator	1 16C	3 8

Part Number	Description	Quantity	Used on	Price £ s. d.
BATTERY (Page 61)				
022345	Battery, with lid (charged but dry), PUZ.7E.11	1	All	2 6 6
ELECTRICAL SUNDRIES All except G80CS (Page 63)				
34289A	Switch for lighting	1	16, 18, 31, 31CSR	1 3 0
34287A	Switch, for ignition	1	16, 18, 31	1 2 0
022548	Switch, dipping and horn combined	1	All except 18CS	11 6
54949913	Harness, main lighting	1	16, 18	1 17 6
54949915	Harness, main lighting	1	16C	11 0
54949914	Harness, main lighting	1	31	1 16 6
54949911	Harness, main lighting	1	31CSR	1 16 6
SPEEDOMETER (Page 64)				
028175	Head, only, speedometer, with nuts and washers, 120 m.p.h.	1	All except 16C, 18CS	4 10 0
028176	Head, only, speedometer, with nuts and washers, 120 m.p.h.	1	16C, 18CS	4 10 0
028177	Head, only, speedometer, with nuts and washers, 180 k.p.h.	1	All except 16C, 18CS	4 10 0
028178	Head, only, speedometer, with nuts and washers, 180 k.p.h.	1	16C, 18CS	4 10 0
53395-1-65	Cable, speedometer, complete	1	All	1 2 6
52108-1-65	Cable, inner speedometer	1	All	11 3
53398-1-65	Cable, outer, speedometer	1	All	11 3
027132	Bracket, for speedometer head	1	18CS	6 0
GASKET SETS (Page 65)				
028507	Set of decarbonising gaskets (1)	1	16	8 10
028506	Set of overhaul gaskets (5)	1	16	14 0
026840	Set of overhaul gaskets (8)	1	31CSR	17 3
18CS WITH LIGHTING EQUIPMENT (Page 68)				
ALTERNATOR, BATTERY AND RECTIFIER—AS 31CSR				
HEADLAMP Etc.				
028558	Headlamp, complete, less cable harness	1	18CS	6 12 6
54521617	Shell only, headlamp	1	18CS	1 0 0
54949910	Harness, main lighting	1	18CS	17 0
REVOLUTION COUNTER (Page 69)				
027125	Bracket, revolution counter	1	31CSR	6 4
027047	Bolt, top, revolution counter bracket	1	31CSR	5 7
027050	Cable, drive, revolution counter	1	31CSR	17 6
18CS with 1$\frac{3}{8}$ ins. MONOBLOC CARBURETTOR (Page 69)				
026789	Carburettor complete, less controls	1	18CS	5 5 0
044029	Air tube extension	1	18CS	6 8
AIR CLEANER (Page 70)				
028126	Cleaner, air only	1	16	2 17 11
022130	Adaptor, air cleaner	1	16	2 1
Jet size for 16	1	16	1 9
SPORTS CONVERSION ON 16				
028249	Handlebar, bare	1	16S	1 12 9
027126	Mudguard, front, bare	1	16S	4 0 0
043057	Number plate, plastic film	2	16S	1 0
027127	Rear mudguard	1	16S	5 7 8
028248	Rear chainguard	1	16S	3 8 0
028290	Tank, petrol, bare	1	16S	9 5 10
028288	Tank, oil, bare	1	16S	4 9 0
028292	Tool box, bare	1	16S	2 14 2
028373	Cover, for frame	1	16S	10 1
023360	Beading, for frame cover, 20 ins.	1	16S	5 6
028398	Pipe, exhaust, bare	1	16S	1 17 4
028454	Cable, assembled, throttle	1	16S	4 9
026254	Cable assembled, valve lifter	1	16S	6 11
040434	Crank, kickstart, assembled (folding)	1	16S	2 4 0

Part Number	Description	Quantity	Used on	Price £ s. d.
COWLING SET				
028565	Cowling, blue	1	31CSR	8 4 7
020176	Screen	1	31CSR	10 6
000450	Screw	5	31CSR	2
000039	Washer	5	31CSR	1
000080	Nut	5	31CSR	2
028342	Cowling bracket	2	31CSR	1 4
000363	Bolt	2	31CSR	5
000004	Nut	2	31CSR	4
000011	Washer	2	31CSR	1
028339	Clamp bolt	2	31CSR	5 0
000005	Nut	2	31CSR	4
000012	Washer	2	31CSR	1
028340	Bolt, fork, top	2	31CSR	3 4
021831	Washer, fork top bolt	2	31CSR	5
028341	Cowling bolt	2	31CSR	1 4
025114	Washer, cowling bolt	2	31CSR	1 2
000174	Washer, cowling bolt	2	31CSR	2
028391	Head lamp, unit, with harness	1	31CSR	5 12 9

TOOL BOXES (Page 48)

028028	Tool box, with lid, bare, black	1	16, 18, 31,	2 10 0
028293	Tool box, with lid, bare, blue	1	31CSR	2 14 2
028030	Tool box, with lid, bare, birch grey...	1	16, 18, 31,	2 12 9