

# SPARES LIST

**1962**

**SUPPLEMENTARY LIST**

TO BE USED

IN CONJUNCTION WITH

**1960**

**MAIN LIST No. C. L. 51**

**FOR MODELS**

**G3. G3S. G3C. G80. G80CS.**

**G12. G12CSR.**



**PARTS SHOWN IN THIS LIST ARE CONFINED TO THOSE  
THAT ARE DISSIMILAR TO THE 1960 MODELS.  
PRICES IN THIS LIST ARE CONSOLIDATED.**

**MATCHLESS  
MOTOR CYCLES**

**PROPRIETORS: MATCHLESS MOTOR CYCLES LTD.**

**PLUMSTEAD - LONDON - S.E.18**

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>CRANKCASE. TWINS (Page 5)</b>				
027084	Crankcase, complete (1) ... ..	1	G12, G12CSR	...
028489	Cover, timing gear ... ..	1	G12, G12CSR	...
028492	Screw, timing gear cover ... ..	10	G12, G12CSR	...
<b>CYLINDERS, Etc. (Page 6)</b>				
028514	Piston, complete, normal size 7.5 to 1 C.R. ...	2	G12	...
028515	Piston, complete, normal size 8.5 to 1 C.R. ...	2	G12CSR	...
028516	Piston, complete, .020 ins. oversize 7.5 to 1 C.R.	2	G12	...
028517	Piston, complete, .020 ins. oversize 8.5 to 1 C.R.	2	G12CSR	...
028518	Piston, complete, .040 ins. oversize 7.5 to 1 C.R.	2	G12	...
028519	Piston, complete, .040 ins. oversize 8.5 to 1 C.R.	2	G12CSR	...
027177	Ring, piston, scraper, Duaflex, normal size	2	G12, G12CSR	...
027180	Ring, piston, scraper, Duaflex, .020 ins. oversize	2	G12, G12CSR	...
027181	Ring, piston, scraper, Duaflex, .040 ins. oversize	2	G12, G12CSR	...
028082	Nut, retaining cylinder heads ... ..	8	G12, G12CSR	...
<b>RE-BORING (Page 8)</b>				
G12: £8 3s. 2d. including gudgeon pins and circlips				
G12CSR: £8 3s. 2d. including gudgeon pins and circlips				
<b>TIMING GEAR (Page 9)</b>				
028256	Follower, for camshaft ... ..	4	G12, G12CSR	...
<b>ENGINE STEADY STAY (Page 9)</b>				
028345	Stay, engine steady, red ... ..	1	G12, G12CSR	...
<b>OIL PUMPS (Page 11)</b>				
028520	Pumps, complete, on carrying plate ... ..	1	G12, G12CSR	...
028521	Oil pump, feed only, assembled ... ..	1	G12, G12CSR	...
028522	Oil pump, return only, assembled ... ..	1	G12, G12CSR	...
028483	Body, oil feed pump ... ..	1	G12, G12CSR	...
028493	Pin, dowel for oil feed body ... ..	2	G12, G12CSR	...
000454	Screw, retaining oil feed pump to carrying plate	3	G12, G12CSR	...
028487	Gear, driving, for oil feed pump ... ..	1	G12, G12CSR	...
028486	Gear, driven, for oil feed pump ... ..	1	G12, G12CSR	...
028482	Body, oil return pump ... ..	1	G12, G12CSR	...
028494	Pin, dowel, for oil return pump ... ..	2	G12, G12CSR	...
000456	Screw, retaining oil return pump to carrying plate ... ..	3	G12, G12CSR	...
028485	Gear, driving, for oil return pump ... ..	1	G12, G12CSR	...
028486	Gear, driven, for oil return pump ... ..	1	G12, G12CSR	...
<b>OIL FELT FILTER (Page 11)</b>				
028496	Filter, oil, assembled ... ..	1	G12, G12CSR	...
<b>ENGINE SPROCKET (Page 12)</b>				
025034	Spacer, generator rotor ... ..	1	G12, G12CSR	...
025267	Washer, lock, generator rotor ... ..	1	G12, G12CSR	...
025298	Valve, release, assembled ... ..	1	G12, G12CSR	...
<b>ENGINE PLATES, Etc. (Page 12)</b>				
028268	Plate, engine, front, red ... ..	1	G12, G12CSR	...
022291	Plate, engine, rear, left, black ... ..	1	G12, G12CSR	...
022292	Plate, engine, rear, right, black ... ..	1	G12, G12CSR	...
028273	Plate, engine, rear, left, red ... ..	1	G12, G12CSR	...
028276	Plate, engine, rear, right, red ... ..	1	G12, G12CSR	...
028302	Cover, engine plate, red ... ..	1	G12	...
028523	Cover, engine plate, red ... ..	1	G12CSR	...
<b>EXHAUST PIPES and SILENCERS (Page 14)</b>				
026503	Pipe, exhaust, right side only ... ..	1	G12CSR	...
026489	Support, exhaust pipe, right side ... ..	1	G12CSR	...
000362	Bolt, exhaust pipe support ... ..	1	G12CSR	...
000192	Washer, spring, exhaust pipe support bolt ...	1	G12CSR	...
016768	Stud, silencer ... ..	1	G12CSR	...
000004	Nut, silencer stud ... ..	1	G12CSR	...
000011	Washer, plain, silencer stud ... ..	1	G12CSR	...
000192	Washer, spring, silencer stud ... ..	1	G12CSR	...

## ENGINE SECTION—SINGLES

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>CYLINDER BARREL (Page 15)</b>				
028095	Barrel, cylinder	1	G3	...
028101	Washer, paper, cylinder base	1	G3	...
015351	Nut, sleeve, retaining cylinder head	4	G3	...
042157	Washer, plain, cylinder retaining sleeve nut...	4	G3, G3C, G80CS	...
<b>CYLINDER HEAD (Page 15)</b>				
028525	Head, cylinder, with valve guides	1	G3	...
028100	Gasket, cylinder head	1	G3	...
<b>ENGINE VALVES (Page 17)</b>				
026028	Valve, inlet	1	G3	...
028105	Valve, exhaust	1	G3	...
026861	Spring, valve, narrow prong	2	G3	...
026862	Spring, valve, wide prong	2	G3	...
014044	Collar, valve spring, inlet or exhaust	2	G3	...
014042	Collet, for valve spring, inlet	1	G3	...
014039	Collet, for valve spring, exhaust	1	G3	...
026030	Guide, inlet valve	1	G3	...
024519	Guide, exhaust valve	1	G3	...
011111	Circlip, valve guides	2	G3	...
<b>PISTONS (Page 17)</b>				
028108	Piston, complete, normal size	1	G3	...
018925	Piston, complete, normal size	1	G3C	...
028107	Piston, bare, normal size	1	G3	...
018924	Piston, bare, normal size	1	G3C	...
028114	Ring, compression, normal size, chrome plated	1	G3	...
028115	Ring, compression, normal size, plain	1	G3	...
028116	Ring, scraper, normal size	1	G3	...
028113	Pin, gudgeon	1	G3	...
<b>The following oversize:</b>				
028110	Piston, complete, .020 ins. oversize	1	G3	...
028112	Piston, complete, .040 ins. oversize	1	G3	...
018948	Piston, complete, .020 ins. oversize	1	G3C	...
018949	Piston, complete, .040 ins. oversize	1	G3C	...
028117	Ring, compression, .020 ins. oversize, chrome plated	1	G3	...
028120	Ring, compression, .040 ins. oversize, chrome plated	1	G3	...
028118	Ring, compression, .020 ins. oversize, plain...	1	G3	...
028121	Ring, compression, .040 ins. oversize, plain...	1	G3	...
028119	Ring, scraper, .020 ins. oversize	1	G3	...
028122	Ring, scraper, .040 ins. oversize	1	G3	...
028109	Piston, bare, .020 ins. oversize	1	G3	...
028111	Piston, bare, .040 ins. oversize	1	G3	...
018929	Piston, bare, .020 ins. oversize	1	G3C	...
018930	Piston, bare, .040 ins. oversize	1	G3C	...
Reboring: G3 ... £4 1s. 10d. including gudgeon pin and circlips. G3C ... £3 18s. 2d. including gudgeon pin and circlips. G80 ... £4 8s. 1d. including gudgeon pin and circlips. G80CS ... £4 15s. 2d. including gudgeon pin and circlips.				
<b>TIMING GEAR (Page 22)</b>				
028193	Camshaft, exhaust	1	G80CS	...
028191	Camshaft, inlet	1	G80CS	...
022088	Washer, shim, .003 ins. thick	R	All	...
000221	Nut, retaining timing pinion (left-hand thread)	1	All	...
<b>TAPPETS (Page 22)</b>				
028182	Tappet, only	2	G80CS	...
028184	Guide, for tappet	2	G80CS	...
<b>PUSH RODS (Page 22)</b>				
028526	Push rod, complete, assembled	2	G3	...
028527	Push rod, complete, assembled	2	G80	...

Part Number	Description	Quantity	Used on	Price £ s. d.
028528	Push rod, complete, assembled ...	2	G80CS	...
028098	Push rod, bare, less ends and adjuster ...	2	G3	...
026778	Push rod, bare, less ends and adjuster ...	2	G80	...
028186	Push rod, bare, less ends and adjuster ...	2	G80CS	...
022518	Seal, oil, push rod tunnel top ...	2	G3, G80CS	...
<b>ROCKER BOX (Page 24)</b>				
028529	Rocker box, assembled (I) ...	1	G3, G3C, G80	...
028530	Rocker box, assembled (I) ...	1	G80CS	...
015458	Rocker box, with bushes ...	1	All	...
015422	Rocker box, bare ...	1	All	...
028106	Bolt, fixing rocker box, with extension for stay, long ...	1	G3	...
029318	Bolt, fixing rocker box, with extension for stay, short ...	1	G3	...
<b>OVERHEAD ROCKERS (Page 24)</b>				
023270	Axle, rocker ...	2	All	...
013948	Arm, rocker, tappet end, exhaust ...	1	G80CS	...
042043	Arm, rocker, tappet end, inlet ...	1	G80CS	...
<b>FLYWHEELS (Page 18)</b>				
028096	Flywheel, bare, driving side ...	1	G3	...
028097	Flywheel, bare, timing side ...	1	G3	...
000234	Nut, timing side axle ...	1	All	...
023343	Axle, timing side flywheel ...	1	G80CS	...
<b>CONNECTING ROD (Page 19)</b>				
000075	Roller, for crankpin, $\frac{1}{4}$ ins. by $\frac{1}{4}$ ins. ...	28	G80CS	...
<b>CRANKCASE (Page 19)</b>				
028531	Crankcase, complete (I) ...	1	G3	...
028532	Crankcase, driving side only (4) (6) ...	1	G3	...
028533	Crankcase, timing side only (5) (6) ...	1	G3	...
028102	Stud, cylinder ...	4	G3	...
027093	Cover, timing case, with motif ...	1	G3, G80	...
042812	Motif, timing case cover ...	1	G3, G80	...
Note.—Comprises 028532 and 028533				
<b>CRANKCASE BOLTS, ENGINE PLATES (Page 21)</b>				
028270	Plate, engine, front, red ...	1	G3, G80	...
028158	Stud, front engine plate to frame ...	1	G80CS	...
028272	Plate, engine, rear, red ...	2	G3, G80	...
000303	Stud, rear engine lug, bottom ...	1	G80CS	...
028300	Cover, rear engine plate, red... ...	1	G3, G80	...
<b>EXHAUST VALVE LIFTER (Page 24)</b>				
044035	Spring, valve lifter lever ...	1	All	...
<b>ROCKER BOX STAY (Page 24)</b>				
028318	Stay, for rocket box, red ...	1	G3, G80, G80CS	...
<b>EXHAUST PIPE (Page 26)</b>				
028124	Pipe, exhaust, bare ...	1	G3	...
028156	Pipe, exhaust, bare ...	1	G80CS	...
028247	Stay, exhaust pipe ...	1	G3	...
026691	Stay, exhaust pipe ...	1	G80CS	...
<b>SILENCER (Page 26)</b>				
026589	Silencer, only, bare ...	1	G3	...
<b>CARBURETTER (Page 26)</b>				
028123	Carburetter, complete, less controls ...	1	G3	...
015875	Spacer, for carburetter ...	1	G3	...
041014	"O" ring, carburetter flange ...	1	G3, G80, G12, G12CSR	...
018503	"O" ring, carburetter, flange ...	1	G3C	...
389/002	Body, bare, carburetter ...	1	G3	...

Part Number	Description	Quantity	Used on	Price		
				£	s.	d.
389/056	Choke, or jet block, 1½ ins. ...	1	G3	...	...	...
376/100	Jet, main, size 230 ...	1	G3	...	...	...
376/076	Jet, pilot size 25 ...	1	G3	...	...	...
389/060	Valve, throttle size 3½ ...	1	G3	...	...	...
Remainder of carburetter parts for G3 as G80						

### CHAINS (Page 30)

022876	Chain, rear, 97 links, ⅜ ins. by .380 ...	1	G12CSR	...	...	...
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### GEAR BOX FIXING PARTS (Page 30)

041124	Nut, gear box adjusting bolt ...	4	G80CS	...	...	...
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### GEAR BOX SHELL (Page 31)

028534	Case, inner, for kickstart ...	1	All except G3C	...	...	...
028535	Case, outer for kickstart ...	1	All	...	...	...

### GEAR BOX BEARINGS and OIL SEALS (Page 32)

040129	Oil seal, "O" ring for quadrant assembly and cam plate spindle ...	2	All	...	...	...
040473	Bush, in kickstarter case for kickstart spindle*	1	All	...	...	...
040472	Bush, in kickstarter case cover for kickstart spindle ...	1	All	...	...	...

### GEAR OPERATING PARTS (Page 35)

000174	Washer, plain, for cam plate or quadrant ...	2	All	...	...	...
040136	Screw, for cam plate or quadrant ...	2	All	...	...	...
040479	Spring, return, gear change ...	1	All	...	...	...
045062	Washer, footchange pedal bolt ...	1	All	...	...	...

### CLUTCH (Page 35)

040354	Centre, shock absorber ...	1	All except G12CSR	...	...	...
043443	Centre, shock absorber ...	1	G12CSR	...	...	...
043445	Plate, cover, shock absorber ...	1	All	...	...	...
043446	Screw, shock absorber cover plate ...	3	All	...	...	...
043191	Plate, clutch, plain, steel ...	5	G12CSR	...	...	...
043192	Plate, clutch, friction, double sided ...	3	All except G12CSR, G3	...	...	...
043442	Plate, clutch, friction, double sided ...	5	G12CSR	...	...	...
040365	Plate, pressure, bare ...	1	G80, G80CS	...	...	...
043362	Plate, pressure, bare ...	1	G12CSR	...	...	...
043441	Stud, clutch spring ...	3	G12CSR	...	...	...
040358	Spring, for clutch ...	3	G12CSR	...	...	...

### KICKSTART (Page 37)

040477	Axle, kickstart with Bush ...	1	All	...	...	...
040041	Rivet, for kickstart cam ...	1	All	...	...	...
040474	Rivet, for kickstart stop ...	1	All	...	...	...
040475	Spring, return, kickstart ...	1	All	...	...	...

Gear box parts marked \* are only fitted to machines with the following engine numbers:

TWINS—×8252 Upwards

SINGLES—133896 Upwards.

Machines with engine numbers prior to these use 1960 List.

### FRONT FRAME (Page 37)

028266	Frame, front portion only, bare, red ...	1	All except G3C	...	...	...
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### REAR FRAME (Page 37)

028336	Loop, rear frame, red ...	1	G3, G80, G12	...	...	...
028262	Loop, rear frame, black ...	1	G12CSR	...	...	...
028347	Loop, rear frame, red ...	1	G12CSR	...	...	...
021715	Stud, rear loop at bottom ...	1	G80CS	...	...	...
028373	Cover, rear frame, red ...	1	G3, G80	...	...	...
028375	Cover, rear frame, red ...	1	G12, G12CSR	...	...	...
023360	Beading, rear frame cover, red ...	1	All except G3C, G80CS	...	...	...

### CHAINSTAY (REAR FORK) (Page 39)

028059	Fork, rear, black ...	1	All except G3C	...	...	...
028280	Fork, rear, red ...	1	All except G3C	...	...	...
011373	Nut, lock, rear chain adjuster ...	2	G3C	...	...	...

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>FRONT FORK</b>				
026720	Fork, complete, assembly, solo, black	1	G3, G80	...
028536	Fork, complete, assembly, solo, red	1	G3, G80	...
026721	Fork, complete, assembly, sidecar, black	1	G3, G80, G12	...
028538	Fork, complete, assembly, sidecar, red	1	G3, G80, G12	...
025418	Fork, complete, assembly, black	1	G3C	...
028540	Fork, complete assembly, black	1	G80CS	...
028541	Fork, complete assembly, black	1	G12CSR	...
028542	Fork, complete assembly, red	1	G12CSR	...
023523	Inner tube, assembly, solo	2	G3, G80	...
023524	Inner tube, assembly, sidecar	2	G3, G80	...
021402	Inner tube, assembly	2	G3C	...
028580	Inner tube, assembly	2	G80CS	...
028544	Inner tube assembly	2	G12CSR	...
028545	Damper, assembly, inner	2	G80CS	...
028546	Crown assembly, crown, stem and circlip, red	1	All except G3C, G80CS	...
000010	Washer, packing, fork stop	2	G3C	...
028548	Lug, assembly, for steering head and handlebar, red	1	All except G3C, G80CS	...
021907	Extension, fork slider	2	G3, G80, G12	...
021256	Extension, fork slider	2	G3C	...
028051	Extension, fork slider	2	G80CS	...
022369	Spring, main, front fork, solo	2	G3, G80	...
021789	Spring, main, front fork, sidecar	2	G3, G80, G12	...
014950	Spring, main, front fork	2	G3C	...
016782	Spring, main, front fork	2	G80CS	...
021790	Spring, main, front fork	2	G12CSR	...
028325	Tube, cover, top, left, with lamp bracket, red	2	G3, G80, G12, G12CSR	...
024466	Tube cover, top, left, with lamp bracket, chrome	2	G80CS	...
028324	Tube cover, top, right, with lamp bracket, red	2	G3, G80, G12, G12CSR	...
024467	Tube, cover, top right, with lamp bracket, chrome	2	G80CS	...
028334	Tube, cover, bottom, red	2	G3, G80, G12, G12CSR	...
028046	Tube, cover, bottom	2	G80CS	...
028048	Tube, fork damper	2	G80CS	...
042775	Clip, for fork gaiter	4	G80CS	...
020463	Gaiter, fork extension	2	G80CS	...

### HANDLEBAR (Page 42)

022484	Handlebar, bare, standard	1	G3, G80, G12	...
025226	Handlebar, bare, standard	1	G3C, G80CS	...
028249	Handlebar, bare, standard	1	G12CSR	...
022732	Handlebar, bare, semi-western	1	All except G3C, G80CS	...
023642	Handlebar, bare, semi-western (without lighting set)	1	G3C, G80CS	...
026670	Handlebar, bare, sports	1	All except G3C, G80CS	...
024517	Handlebar, bare, continental	1	All except G3C, G80CS	...
024494	Handlebar, bare, continental (without lighting set)	1	G3C, G80CS	...
028162	Handlebar, bare, continental (with lighting set)	1	G3C, G80CS	...
022732	Handlebar, bare, semi-western, with lighting set	1	G3C, G80CS	...
028550	Clip (half only) for handlebar, red	1	All except G3C, G80CS	...

### CENTRE STAND (Page 42)

028002	Stand, centre, bare, black	1	G3, G80, G12	...
028320	Stand, centre, bare, red	1	G3, G80, G12	...
023198	Stand, centre bare, black	1	G3C, G80CS	...
028003	Stand, centre, bare, black	1	G12CSR	...
028352	Stand, centre, bare, red	1	G12CSR	...
000009	Washer, plain, centre stand rod	2	All	...

### PROP STAND (Page 43)

028322	Stand, prop, bare, red	1	G3, G80, G80CS, G12CSR	...
028354	Stand, prop, bare, red	1	G12	...

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>FRONT MUDGUARDS (Page 43)</b>				
027054	Mudguard, front, bare, red ... ..	1	G3, G80, G12 ... ..	
028314	Mudguard, front, bare, white ... ..	1	G3, G80, G12 ... ..	
024242	Mudguard, front, bare ... ..	1	G3C ... ..	
027025	Mudguard, front, bare ... ..	1	G80CS, G12CSR ... ..	
028264	Stay, front mudguard, red ... ..	1	G3, G80, G12 ... ..	
028356	Stay, front mudguard, front position, red ... ..	1	G12CSR ... ..	
028358	Stay, front mudguard, rear position, red ... ..	1	G12CSR ... ..	
027051	Transfer, for number plate ... ..	2	G3, G80, G12 ... ..	
<b>REAR MUDGUARD G3, G80, G12 (Page 43)</b>				
027056	Mudguard, rear, bare, red ... ..	1	G3, G80, G12 ... ..	
028312	Mudguard, rear, bare, white ... ..	1	G3, G80, G12 ... ..	
028296	Tube, support, rear mudguard, left, red ... ..	1	G3, G80, G12 ... ..	
028298	Tube, support, rear mudguard, right, red ... ..	1	G3, G80, G12 ... ..	
<b>REAR MUDGUARD G12CSR (Page 45)</b>				
028362	Tube, support, rear mudguard, red ... ..	1	G12CSR ... ..	
028364	Bridge, support tube, rear mudguard, red ... ..	1	G12CSR ... ..	
<b>REAR NUMBER PLATE (Page 45)</b>				
027065	Plate, number, rear, red ... ..	1	G3, G80, G12 ... ..	
028317	Plate, number, rear, white ... ..	1	G3, G80, G12 ... ..	
023360	Beading, plastic, rear number plate, 22 ins., red ... ..	1	G3, G80, G12 ... ..	
<b>FRONT CHAINCASE G12CSR (Page 46)</b>				
025019	Chaincase, back half, assembled ... ..	1	G12CSR ... ..	
025021	Chaincase, front half, only ... ..	1	G12CSR ... ..	
025037	Gasket, joint, chaincase halves ... ..	1	G12CSR ... ..	
025035	Gasket, chaincase to crankcase ... ..	1	G12CSR ... ..	
023429	Stud, chaincase centre ... ..	1	G12CSR ... ..	
000004	Nut, chaincase centre stud ... ..	1	G12CSR ... ..	
014117	Washer, shakeproof, chaincase centre stud ... ..	1	G12CSR ... ..	
<b>REAR CHAINGUARD (Page 47)</b>				
028282	Chainguard, rear, bare, red ... ..	1	G3, G80 ... ..	
028284	Chainguard, rear, bare, red ... ..	1	G12, G12CSR ... ..	
<b>BATTERY CARRIER (Page 47)</b>				
028019	Carrier, battery, assembled ... ..	1	All except G3C, G80CS ... ..	
000070	Bolt, battery carrier/tool box ... ..	2	All except G3C, G80CS ... ..	
000005	Nut, battery carrier/tool box bolt ... ..	2	All except G3C, G80CS ... ..	
000012	Washer, battery carrier/tool box bolt ... ..	4	All except G3C, G80CS ... ..	
000370	Bolt, fixing battery carrier, top ... ..	1	All except G3C, G80CS ... ..	
042645	Spacer, battery carrier top, fixing bolt ... ..	1	All except G3C, G80CS ... ..	
000004	Nut, battery carrier top, fixing bolt ... ..	1	All except G3C, G80CS ... ..	
000011	Washer, battery carrier top, fixing bolt ... ..	2	All except G3C, G80CS ... ..	
000347	Bolt, fixing battery carrier, bottom ... ..	1	All except G3C, G80CS ... ..	
000005	Nut, battery carrier, bottom fixing bolt ... ..	1	All except G3C, G80CS ... ..	
000012	Washer, battery carrier, bottom fixing bolt ... ..	2	All except G3C, G80CS ... ..	
022721	Rubber, battery carrier ... ..	1	All except G3C, G80CS ... ..	
028043	Strap, battery ... ..	1	All except G3C, G80CS ... ..	
028044	Pin, battery strap ... ..	1	All except G3C, G80CS ... ..	
000348	Bolt, battery, earth ... ..	1	All except G3C, G80CS ... ..	
000012	Washer, battery, earth bolt ... ..	1	All except G3C, G80CS ... ..	
<b>FOOTRESTS (Page 47)</b>				
018601	Arm, footrest, black ... ..	2	All except G3C, G80CS ... ..	
028306	Arm, footrest, red ... ..	2	All except G3C, G80CS ... ..	
<b>PILLION FOOTRESTS</b>				
028304	Spindle, pillion footrest, red ... ..	2	G3, G80, G12, G12CSR ... ..	
<b>TWIN SEAT (Page 48)</b>				
028263	Twinsat, only, grey ... ..	1	G3, G80, G12 ... ..	
028372	Twinsat, only, grey ... ..	1	G80CS, G12CSR ... ..	

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>PETROL TANK (Standard Finish) (Page 48)</b>				
028378	Tank, petrol, bare, black ... ..	1	G3, G80, G12 ... ..	
028152	Tank, petrol, bare, black ... ..	1	G3C ... ..	
026110	Tank, petrol, bare, black ... ..	1	G80CS ... ..	
028290	Tank, petrol, bare, red ... ..	1	G12CSR ... ..	
025314	Bead, centre, top of petrol tank ... ..	1	G3, G80, G12, G12CSR ... ..	
028241	Motif, side of petrol tank, left ... ..	1	G3, G80, G12, G12CSR ... ..	
028242	Motif, side of petrol tank, right ... ..	1	G3, G80, G12, G12CSR ... ..	
028441	Screw, for motif, front ... ..	2	G3, G80, G12, G12CSR ... ..	
028452	Screw, for motif, rear ... ..	2	G3, G80, G12, G12CSR ... ..	
042464	Grip, knee, rubber, left ... ..	1	G3, G80, G12, G12CSR ... ..	
042465	Grip, knee, rubber, right ... ..	1	G3, G80, G12, G12CSR ... ..	
027161	Bolt, fixing petrol tank, front ... ..	2	All ... ..	
016845	Nut, petrol tank, front, fixing bolt ... ..	2	All ... ..	
021453	Washer, petrol tank, front, fixing bolt ... ..	2	All ... ..	
021174	Rubber, petrol tank, front fixing bolt ... ..	2	All ... ..	
014996	Rubber buffer, petrol tank, front fixing bolt ... ..	2	G3, G80, G12, G12CSR ... ..	
000177	Washer, inner, petrol tank front fixing bolt ... ..	2	All except G3C ... ..	
027138	Rubber, petrol tank, rear support ... ..	2	All except G80CS ... ..	
027137	Strap rubber, petrol tank, rear ... ..	1	All except G80CS ... ..	
018220	Clip, rubber, for support rubber ... ..	2	All except G80CS ... ..	
026359	Rubber, thin petrol tank, rear support ... ..	1	All except G80CS ... ..	
014995	Rubber, buffer, petrol tank, front fixing bolt ... ..	2	G80CS ... ..	
042269	Bolt, petrol tank, rear fixing ... ..	1	G80CS ... ..	
014996	Rubber, petrol tank, rear fixing bolt ... ..	2	G80CS ... ..	
042423	Sleeve, petrol tank, rear fixing bolt ... ..	1	G80CS ... ..	
014999	Washer, petrol tank, rear fixing bolt ... ..	1	G80CS ... ..	
<b>PETROL TANK (ALTERNATIVE FINISH) (Page 50)</b>				
028290	Tank, petrol, bare, red ... ..	1	G3, G80, G12 ... ..	
028154	Tank, petrol, bare, red ... ..	1	G3C ... ..	
027145	Tank, petrol, bare, red/white ... ..	1	All except G3C, G80CS ... ..	
028381	Tank, petrol, bare—for United States ... ..	1	G3, G80, G12 ... ..	
028382	Tank, petrol, bare—for United States ... ..	1	G12CSR ... ..	
<b>OIL TANK (Page 51)</b>				
028031	Tank, oil, bare, black (standard finish) ... ..		G3, G80 ... ..	
028288	Tank, oil, bare, red ... ..		G3, G80 ... ..	
028006	Tank, oil, bare, black (standard finish) ... ..		G12 ... ..	
028286	Tank, oil, bare, red ... ..		G12 ... ..	
028286	Tank, oil, bare, red (standard finish) ... ..		G12CSR ... ..	
028023	Cover, only, oil tank, black (standard finish) ... ..		G12 ... ..	
028366	Cover, only, oil tank, red ... ..		G12 ... ..	
028366	Cover only, oil tank, red (standard finish) ... ..		G12CSR ... ..	
<b>OIL PIPES (Page 52)</b>				
023311	Pipe, oil feed and return ... ..	2	G12, G12CSR ... ..	
000950	Hose, rubber, oil feed pipe—16½ ins. ... ..	1	G3, G80 ... ..	
000950	Hose, rubber, oil feed pipe—22½ ins. ... ..	1	G12, G12CSR ... ..	
000950	Hose, rubber, oil return pipe—16½ ins. ... ..	1	G12, G12CSR ... ..	
015528	Washer, oil feed union ... ..	1	All singles ... ..	
000900	Hose, vent pipe—7¾ ins. ... ..	1	G80CS ... ..	
000895	Hose, vent pipe—18 ins. ... ..	1	All except G3C, G80CS ...foot	
<b>BRAKE and AIR CONTROL LEVERS (Page 53)</b>				
026259	Lever, assembly, front brake ... ..	1	G3C, G80CS ... ..	
022715	Lever, only, front brake ... ..	1	G3C, G80CS ... ..	
<b>CLUTCH and IGNITION CONTROL LEVERS (Page 54)</b>				
026258	Lever assembly, clutch ... ..	1	G3C, G80CS ... ..	
022714	Lever only, clutch ... ..	1	G3C, G80CS ... ..	
<b>VALVE LIFTER CABLE (Page 54)</b>				
026810	Cable, assembled, valve lifter ... ..	1	G3, G80CS ... ..	
026244	Cable, assembled, valve lifter ... ..	1	G80 ... ..	
<b>THROTTLE CABLE (Page 55)</b>				
026243	Cable, assembled, throttle ... ..	1	G3, G80 ... ..	



Part Number	Description	Quantity	Used on	Price £ s. d.
<b>AIR CABLE (Page 55)</b>				
026240	Cable, assembled, air ... ..		G3, G3C, G80 ... ..	
<b>REAR WHEEL BEARINGS (Page 57)</b>				
028067	Spindle, centre solid, rear wheel ... ..	1	G3, G80, G12, G12CSR ... ..	
028068	Spindle, centre solid, rear wheel ... ..	1	G80CS ... ..	
028070	Spacer, on solid spindle, for speedometer gear box (carries nut) ... ..	1	All except G3C ... ..	
029242	Nut, locking speedometer gear box ... ..	1	All except G3C ... ..	
028072	Spacer, on solid spindle (abuts against fork end) ... ..	1	All except G3C ... ..	
<b>FRONT BRAKE (Page 58)</b>				
017049	Yoke end, front brake cable ... ..	1	All ... ..	
000736	Pin, clevis, front brake cable, yoke end ... ..	1	All ... ..	
000014	Pin, split, for clevis pin ... ..	1	All ... ..	
<b>HORN (Page 61)</b>				
028054	Horn, electric (Lucas 70163A) ... ..	1	All ... ..	
012565	Bolt, fixing horn ... ..	2	All except G3C ... ..	
000451	Bolt, fixing horn ... ..	2	G3C ... ..	
000080	Nut, horn, fixing bolt ... ..	2	All ... ..	
000039	Washer, horn, fixing bolt ... ..	4	All ... ..	
027033	Bracket, for horn ... ..	1	All except G3C, G80CS ... ..	
028164	Bracket, for horn ... ..	1	G3C ... ..	
026410	Bracket, for horn ... ..	1	G80CS ... ..	
000368	Bolt, horn bracket ... ..	1	G80CS ... ..	
000004	Nut, horn bracket bolt ... ..	1	G80CS ... ..	
000011	Washer, horn bracket bolt ... ..	1	G80CS ... ..	
<b>STOP LIGHT G80CS (Page 62)</b>				
026653	Stoptight, complete set of parts ... ..	1	G80CS ... ..	
022910	Spacer for spindle nut (replaces 022217) ... ..	1	G80CS ... ..	
Remainder as Touring Models				
<b>ALTERNATOR, Etc. (Page 62)</b>				
47122A	Stator generator ... ..	1	G3, G80, G12 ... ..	
47154A	Stator generator ... ..	1	G80CS, G12CSR ... ..	
028053	Contact breaker complete (Lucas 47595A) ... ..	1	G3 ... ..	
024273	Contact breaker complete (Lucas 47579) ... ..	1	G80 ... ..	
54413002	Condensor, contact breaker plate ... ..	1	G3 ... ..	
420302	Condensor, contact breaker plate ... ..	1	G80 ... ..	
415729	Weight, assembly ... ..	1	G3, G80 ... ..	
425298/s	Spring set, auto advance ... ..	1	G3 ... ..	
416136	Spring set, auto advance ... ..	1	G80 ... ..	
Remainder of parts for Alternator on G12CSR as G12				
<b>REAR BRAKE (Page 59)</b>				
028064	Spacer, for cover plate, inner ... ..	1	All except G3C ... ..	
028071	Spacer, for cover plate, outer ... ..	1	All except G3C ... ..	
<b>REAR BRAKE OPERATING PARTS (Page 59)</b>				
028278	Pedal, foot, rear brake, red ... ..	1	G3, G80, G12 ... ..	
028360	Pedal, foot, rear brake, red ... ..	1	G12CSR ... ..	
028315	Rod, rear brake, only, red ... ..	1	All except G3C ... ..	
043529	Spring, rear brake rod, red ... ..	1	All ... ..	
<b>HEADLAMP All except G80CS (Page 60)</b>				
028552	Headlamp, complete, less cable harness, black ... ..	1	G3, G80, G12 ... ..	
028553	Headlamp, complete, less cable harness, red ... ..	1	G3, G80, G12 ... ..	
028555	Headlamp, complete, less cable harness, black ... ..	1	G12CSR ... ..	
028556	Head lamp complete, less cable harness, red ... ..	1	G12CSR ... ..	
028559	Shell, only, head lamp, red ... ..	1	G3, G80, G12CSR ... ..	
028561	Shell, only, headlamp, red ... ..	1	G12CSR ... ..	
<b>VOLTAGE REGULATOR (Page 61)</b>				
025441	Regulator complete ... ..	1	G3C ... ..	
027024	Support, for regulator ... ..	1	G3C ... ..	

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>BATTERY (Page 61)</b>				
022345	Battery, with lid (charged but dry), PUZ.7E.11	1	All ... ..	...
<b>ELECTRICAL SUNDRIES All except G80CS (Page 63)</b>				
34289A	Switch for lighting ... ..	1	G3, G80, G12, G12CSR	...
34287A	Switch, for ignition ... ..	1	G3, G80, G12	...
022548	Switch, dipping and horn combined ... ..	1	All except G80CS	...
54949913	Harness, main lighting ... ..	1	G3, G80	...
54949915	Harness, main lighting ... ..	1	G3C	...
54949914	Harness, main lighting ... ..	1	G12	...
54949911	Harness, main lighting ... ..	1	G12CSR	...

**SPEEDOMETER (Page 64)**

028175	Head, only, speedometer, with nuts and washers, 120 m.p.h. ... ..	1	All except G3C, G80CS	...
028176	Head, only, speedometer, with nuts and washers, 120 m.p.h. ... ..	1	G3C, G80CS	...
028177	Head, only, speedometer, with nuts and washers, 180 k.p.h. ... ..	1	All except G3C, G80CS	...
028178	Head, only, speedometer, with nuts and washers, 180 k.p.h. ... ..	1	G3C, G80CS	...
53395-1-65	Cable, speedometer, complete ... ..	1	All	...
52108-1-65	Cable, inner speedometer ... ..	1	All	...
53398-1-65	Cable, outer, speedometer ... ..	1	All	...
027132	Bracket, for speedometer head ... ..	1	G80CS	...

**GASKET SETS (Page 65)**

028507	Set of decarbonising gaskets (1) ... ..	1	G3	...
028506	Set of overhaul gaskets (5) ... ..	1	G3	...
026840	Set of overhaul gaskets (8) ... ..	1	G12CSR	...

**G80CS WITH LIGHTING EQUIPMENT (Page 68)**

**ALTERNATOR, BATTERY AND RECTIFIER—AS G12CSR**

**HEADLAMP Etc.**

028558	Headlamp, complete, less cable harness ... ..	1	G80CS	...
54521617	Shell only, headlamp ... ..	1	G80CS	...
54949910	Harness, main lighting ... ..	1	G80CS	...

**REVOLUTION COUNTER (Page 69)**

027125	Bracket, revolution counter ... ..	1	G12CSR	...
027047	Bolt, top, revolution counter bracket ... ..	1	G12CSR	...
027050	Cable, drive, revolution counter ... ..	1	G12CSR	...

**G80CS with 1 $\frac{3}{8}$  ins. MONOBLOC CARBURETTOR (Page 69)**

026789	Carburettor complete, less controls ... ..	1	G80CS	...
044029	Air tube extension ... ..	1	G80CS	...

**AIR CLEANER (Page 70)**

028126	Cleaner, air only ... ..	1	G3	...
022130	Adaptor, air cleaner ... ..	1	G3	...
Jet size for G3—376-100 SRE 230 ... ..		1	G3	...

**SPORTS CONVERSION ON G3**

028249	Handlebar, bare ... ..	1	G3S	...
027126	Mudguard, front, bare ... ..	1	G3S	...
043057	Number plate, plastic film ... ..	2	G3S	...
027127	Rear mudguard ... ..	1	G3S	...
028248	Rear chainguard ... ..	1	G3S	...
028290	Tank, petrol, bare ... ..	1	G3S	...
028288	Tank, oil, bare ... ..	1	G3S	...
028292	Tool box, bare ... ..	1	G3S	...
028373	Cover, for frame ... ..	1	G3S	...
023360	Beading, for frame cover, 20 ins. ... ..	1	G3S	...
028398	Pipe, exhaust, bare ... ..	1	G3S	...
028454	Cable, assembled, throttle ... ..	1	G3S	...
026254	Cable assembled, valve lifter ... ..	1	G3S	...
040434	Crank, kickstart, assembled (folding) ... ..	1	G3S	...

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>COWLING SET</b>				
028331	Cowling, red	1	G12CSR	...
020176	Screen	1	G12CSR	...
000450	Screw	5	G12CSR	...
000039	Washer	5	G12CSR	...
000080	Nut	5	G12CSR	...
028342	Cowling bracket	2	G12CSR	...
000363	Bolt	2	G12CSR	...
000004	Nut	2	G12CSR	...
000011	Washer	2	G12CSR	...
028339	Clamp bolt	2	G12CSR	...
000005	Nut	2	G12CSR	...
000012	Washer	2	G12CSR	...
028340	Bolt, fork, top	2	G12CSR	...
021831	Washer, fork top bolt	2	G12CSR	...
028341	Cowling bolt	2	G12CSR	...
025114	Washer, cowling bolt	2	G12CSR	...
000174	Washer, cowling bolt	2	G12CSR	...
028391	Head lamp, unit, with harness	1	G12CSR	...
<b>TOOL BOXES (Page 48)</b>				
028027	Tool box, with lid, bare, black	1	G3, G80, G12	...
028292	Tool box, with lid, bare, red	1	G12CSR	...
028029	Tool box, with lid, bare, red	1	G3, G80, G12	...