

PARTS FITTED ON MATCHLESS MOTORCYCLES FOR U.S.A.
 NOT NOTED IN THE
 1963-64 SPARES LIST

<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>	<u>Model</u>
<u>Page 3 - PISTON</u>			
028447	Piston Complete STD	2	650 CSR
028449	Piston Complete .020	2	650 CSR
028451	Piston Complete .040	2	650 CSR
028446	Piston Bare STD	2	650 CSR
028448	Piston Bare .020	2	650 CSR
028450	Piston Bare .040	2	650 CSR
<u>Page 6 - OIL DISTRIBUTOR</u>			
024490	Oil Distributor	1	650 CSR
030436	Distributor Housing Cap	1	650 CSR
023106	CAP Copper Washer	3	650 CSR
<u>Page 7 - EXHAUST PIPES</u> Refer to Page 59 - DUAL EXHAUST			
<u>Page 18 - CARBURETOR</u> For 650 CSR Refer to Page 61 For G80 CS Refer to Page 60			
<u>Page 18 - EXHAUST PIPE</u>			
025252	Ex Pipe Stay R.H.	1	G80 CS
000011	Washer	2	G80 CS
000004	Nut	1	G80 CS
030496	Front Stay	1	G80 CS
<u>Page 18 - SILENCER</u>			
026592	Silencer	1	G80 CS
030498	Silencer Stay	1	G80 CS
014807	Stay Bolt	1	G80 CS
000010	Washer	2	G80 CS
000003	Nut	1	G80 CS
<u>Page 35 - HANDLEBAR</u>			
022732	Handlebar		G12 CSR and G80 CS
<u>Page 36 - FRONT MUDGUARD</u>			
029799	Front Fender	1	64 G80 CS
24986A	Front Fender	1	64 650 CSR
14481	Bolt, Stay to Fender	4	650 CSR
E3229	Nut	4	650 CSR

<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>	<u>Model</u>
<u>Page 37 - REAR MUDGUARD</u>			
029797	Rear Fender	1	G80 CS
029440	L. H. Support Tube	1	650 CSR
029441	R. H. Support Tube	1	650 CSR
025117	Tube Bolt	4	650 CSR
022549	Chrome Washer	4	650 CSR
000191	Washer	4	650 CSR
000005	Nut	4	650 CSR
000369	Support Tube Bolt	1	G80 CS
<u>Page 38 - REAR NUMBER PLATE</u>			
029760	Rear Number Plate	1	G80 CS
029427	Rear Number Plate	1	650 CSR
000070	Bolt	3	G80 CS
000012	Washer	3	G80 CS
000005	Nut	3	G80 CS
029758	Bracket	1	G80 CS
<u>Page 39 - REAR CHAINGUARD</u>			
029469	Rear Chainguard	1	650 CSR
<u>Page 39 - BATTERY CARRIER</u>			
029665	Battery Carrier Assy.	1	
026779	Cover Assy.	1	
026781	Rubber	2	
026359	Support Rubber	1	
026361	Rear Rubber	4	
026360	Side Rubber	4	
028043	Battery Strap	1	
000070	Top & Front Bolt	2	
000005	Nut	1	
000012	Washer	3	
000342	Carrier to Eng. Plate Bolt	1	
000306	Bottom Plate Lug Stud	1	
000010	Washer	2	
011094	Cable Grommet	2	
<u>Page 39 - FOOT RESTS G80 CS</u>			
029867	L. H. Foot Rest Bracket	1	
029864	R. H. Foot Rest Bracket	1	
029859	Foot Rest Arm	2	
011599	Arm Pivot Bolt	2	
000073	Nut	2	
<u>Page 40 - TOOL BOX</u>			
029551	Tool Box W/Lid	1	650 CSR
048301	Lid	1	650 CSR

<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>	<u>Model</u>
<u>Page 41 - PETROL TANK</u>			
030365	Gas Tank	1	G80 CS
027026	Motif	2	G80 CS
027027	Motif Rubber	2	G80 CS
000153	Screws	4	G80 CS
<u>Page 44 - FRONT BRAKE CABLE</u>			
25038	Front Brake Cable	1	650 CSR
<u>Page 44 - CLUTCH CABLE</u>			
023753	Clutch Cable	1	650 CSR
030559	Clutch Cable	1	G80 CS
<u>Page 45 - THROTTLE CABLE</u>			
029755	Throttle Cable	1	G80 CS
028238	Throttle Cable (Carb End)	2	650 CSR
25008	Throttle Cable (H/B End)	1	650 CSR
<u>Page 45 - AIR CABLE</u>			
026708	Air Cable	1	G80 CS
028236	Air Cable (Carb End)	2	650 CSR
028237	Air Cable (H/B End)	1	650 CSR
<u>Page 45 - IGNITION CABLE</u>			
023701	Ignition Cable	1	650 CSR
<u>Page 45 & 46 - FRONT WHEEL</u>			
017060	Security Bolt	1	G80 CS
024248	Rim	1	G80 CS
021152	Spoke	40	G80 CS
021154	Nipple	40	G80 CS
14454	Retaining Plate Not Fitted on U.S.A.		G80 CS
14506	Tab Washer " " " "		G80 CS
12342	Bolt " " " "		G80 CS
NOTE!	Do not order complete or bare wheels for G80 CS under part numbers in book		
<u>Page 48 & 50 - REAR WHEEL</u>			
011707	Security Bolt (Omitted from Spares List)	2	G80 CS
23319	Rim	1	650 CSR
NOTE!	Do not order complete or bare 650 CSR wheels under part number in book		

<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>	<u>Model</u>
<u>Page 56 - SPEEDOMETER</u>			
030404	Speedo Bracket	1	G80 CS
030405	Bolt	1	G80 CS
027135	Bolt	1	G80 CS
25030	Speedo Cable Assy.	1	650 CSR
030414	Speedo Cable Assy.	1	G80 CS
22888	Speedo Drive Gearbox	1	G80 CS

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