

SPARES LIST

1965

SUPPLEMENTARY LIST

to be used in conjunction with

1964 LIST CL53

For Models

350 STD, 350 COMP, 500 STD

500 CS (Home) 500 CS (USA)

650 STD 650 CSR (Home) 650 CSR (USA)

MATCHLESS A·J·S

Parts shown in this List are confined to
those that are dissimilar to 1964 Models

PROPRIETORS:

MATCHLESS MOTORCYCLES LTD.

PLUMSTEAD S.E.18

LIST No. CL 53/S

PART No.	DESCRIPTION	QTY.	MODEL	E	A.	D.
PISTONS (Page 3)						
028447	Piston, Complete, Standard Size	2	650 CSR U.S.A.	5		
028449	Piston, Complete, .020 ins. Oversize	2	650 CSR U.S.A.	5		
028451	Piston, Complete, .040 ins. Oversize	2	650 CSR U.S.A.	5		
028446	Piston, Bare, Standard Size	2	650 CSR U.S.A.	3		
028448	Piston, Bare, .020 ins. Oversize	2	650 CSR U.S.A.	3		
028450	Piston, Bare, .040 ins. Oversize	2	650 CSR U.S.A.	3		
CRANKCASE (Page 13)						
024018	Cover, Timing Case	1	350 STD & 500 STD	1		
RELEASE VALVE (Page 15)						
030495	Pipe, with Nut, Release Valve	1	350 STD & 500 STD			
19629	Pipe, Rubber, Release Valve 26 1/2 ins.	1	350 STD & 500 STD			
CARBURETTER (Page 18)						
029762	Carburetter, Less Cables	1	500 CS U.S.A.	6		
028232	Carburetter, Less Cables, Left Hand	1	650 CSR U.S.A.	6		
028233	Carburetter, Less Cables, Right Hand	1	650 CSR U.S.A.	6		
041014	"O" Ring, for Flange	1	500 CS U.S.A.			
041014	"O" Ring, for Flange	2	650 CSR U.S.A.			
023717	Gasket, for Manifold	2	500 CS U.S.A.			
026050	Gasket, for Manifold	2	650 CSR U.S.A.			
021002	Spacer, Carburetter	1	500 CS U.S.A.			
024308	Spacer, Carburetter	1	650 CSR U.S.A.			
028219	Spacer, Carburetter, Left Hand	1	650 CSR U.S.A.	1		
028221	Spacer, Carburetter, Right Hand	1	650 CSR U.S.A.	1		
018873	Screw, for Spacer	4	650 CSR U.S.A.			
000291	Stud, Carburetter	2	500 CS U.S.A.			
010624	Stud, Carburetter	4	650 CSR U.S.A.			
11796	Washer, for Stud	2	500 CS U.S.A.			
11796	Washer, for Stud	4	650 CSR U.S.A.			
000004	Nut, for Stud	2	500 CS U.S.A.			
000004	Nut, for Stud	4	650 CSR U.S.A.			
EXHAUST PIPES (Page 7)						
029646	Pipe, Exhaust, Left Side	1	650 CSR U.S.A.	1		
029648	Pipe, Exhaust, Right Side	1	650 CSR U.S.A.	1		
048539	Stay, Exhaust Pipe	2	650 CSR U.S.A.			
000362	Bolt, Exhaust Pipe Stay	2	650 CSR U.S.A.			
000011	Washer Stay Bolt	2	650 CSR U.S.A.			
SILENCERS (Page 7)						
029727	Silencer, Only, Left Side	1	650 CSR U.S.A.	7	7	1
029728	Silencer, Only, Right Side	1	650 CSR U.S.A.	7	7	1
026592	Silencer, Only	1	500 CS U.S.A.	5	6	10
000347	Bolt, Clamping Silencer	1	500 CS U.S.A.			
000347	Bolt, Clamping Silencer	2	650 CSR U.S.A.			
024558	Washer, Clamping Bolt	2	500 CS U.S.A.			
024558	Washer, Clamping Bolt	4	650 CSR U.S.A.			
000005	Nut, Clamping Bolt	2	500 CS U.S.A.			
000005	Nut, Clamping Bolt	4	650 CSR U.S.A.			

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PART No.	DESCRIPTION	QTY.	MODEL	E	S	U	S	U	S
030498	Stay, Silencer	1	500 CS U.S.A.						5
014807	Bolt, Silencer Stay	1	500 CS U.S.A.						0
014807	Bolt, Silencer	2	650 CSR U.S.A.						5
000010	Washer, Stay Bolt	2	500 CS U.S.A.						2
000192	Washer, Spring, Silencer Bolt	2	650 CSR U.S.A.						2
000011	Washer, Plain, Silencer Bolt	2	650 CSR U.S.A.						2
000003	Nut, Stay Bolt	1	500 CS U.S.A.						5
000004	Nut, Silencer Bolt	2	650 CSR U.S.A.						5
FRONT FRAME (Page 27)									
030419	Frame, Front, Only	1	350 COMP	24	8				6
REAR FRAME (Page 28)									
030414	Frame, Rear, Only	1	350 COMP	11	3				6
CHAINSTAY (Page 28)									
030510	Adjuster, Rear Chain	2	350 STD, 500 STD, 650 STD & 650 CSR						9
029245	Nut, Lock, Chain Adjuster	2	350 STD, 500 STD, 650 STD & 650 CSR						3
FRONT FORK (Page 33)									
031639	Forks, Complete (Solo)	1	350 STD, 500 STD, 650 STD & 650 CSR	40	17				6
031640	Forks, Complete (Sidecar)	1	350 STD, 500 STD, 650 STD & 650 CSR	40	17				6
031641	Forks, Complete	1	500 CS	37	8				0
031544	Tube, Cover, Top, with Lamp Bracket, Left	1	350 STD, 500 STD, 650 STD & 650 CSR	1	10				8
031546	Tube, Cover, Top, with Lamp Bracket, Left	1	500 CS	18					9
031545	Tube, Cover, Top, with Lamp Bracket, Right	1	350 STD, 500 STD, 650 STD & 650 CSR	1	10				8
031547	Tube, Cover, Top, with Lamp Bracket, Right	1	500 CS	18					9
HANDLEBAR (Page 35)									
022732	Handlebar, Bare	1	500 CS U.S.A. 650 CSR U.S.A.	2	4				2
PROP STAND (Page 35)									
014719	Stand, Prop, Bare	1	650 CSR U.S.A.	2	1				2
FRONT MUDGUARD (Page 36)									
029799	Mudguard, Front, Bare	1	500 CS U.S.A.	2	17				4
24986A	Mudguard, Front, Bare	1	650 CSR U.S.A.	3	7				6
REAR MUDGUARD (Page 37)									
029797	Mudguard, Rear, Bare Chrome	1	500 CS U.S.A.	3	7				8
REAR NUMBER PLATE (Page 38)									
029760	Number Plate, Rear	1	500 CS U.S.A.						8
029427	Number Plate, Rear	1	650 CSR U.S.A.	1	6				6
000070	Bolt, Rear Number Plate	3	500 CS U.S.A.						5
000012	Washer, for Bolt	3	500 CS U.S.A.						2
000005	Nut, for Bolt	3	500 CS U.S.A.						5
029758	Bracket, Number Plate	1	500 CS U.S.A.						0

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PART No.	DESCRIPTION	QTY.	MODEL	I	S	D.
BATTERY CARRIER (Page 39)						
029665	Carrier, Battery	1	500 CS U.S.A.	1	8	
014577	Bolt, Carrier/Tool Box	2	500 CS U.S.A.			
000012	Washer, for Bolt	3	500 CS U.S.A.			
000005	Nut, for Bolt	1	500 CS U.S.A.			
042269	Bolt, Battery Carrier/	1	500 CS U.S.A.		1	
026359	Rubber, Battery Carrier/	1	500 CS U.S.A.		1	
028043	Strap, Battery	1	500 CS U.S.A.			
028044	Pin, Battery Strap	1	500 CS U.S.A.			
040137	Bolt, Battery Earth	1	500 CS U.S.A.			
000012	Washer, for Bolt	1	500 CS U.S.A.			
011094	Grommet, Battery & Tool Box	2	500 CS U.S.A.			
026779	Cover, Battery	1	500 CS U.S.A.		13	
026361	Rubber, Battery Steady, Rear	4	500 CS U.S.A.			
026360	Rubber, Battery Steady, Side	4	500 CS U.S.A.			
FOOTRESTS (Page 39)						
029867	Hanger, Footrest, Left Hand	1	500 CS U.S.A.		3	4
029864	Hanger, Footrest, Right Hand	1	500 CS U.S.A.		3	5
029859	Arm, Footrest, (Folding)	2	500 CS U.S.A.		19	
011599	Bolt, Footrest Arm	2	500 CS U.S.A.		1	
000073	Nut, for Bolt	2	500 CS U.S.A.			
TOOL BOX (Page 40)						
031520	Tool Box, Less Lid (Black)	1	350 STD, 500 STD & 650 STD		1	18
031520	Tool Box, Less Lid (Red) "M"	1	650 CSR		2	6
031520	Tool Box, Less Lid (Blue) "A-J-S"	1	650 CSR		2	6
PETROL TANK (Page 41)						
031508	Tank, Petrol, (Black)	1	350 STD, 500 STD & 650 STD	10	10	10
031510	Tank, Petrol, (Red)	1	500 CS	11	12	8
031510	Tank, Petrol, (Blue)	1	500 CS	11	12	8
031508	Tank, Petrol, (Red & Chrome) "M"	1	650 CSR	14	5	4
031508	Tank, Petrol, (Blue & Chrome) "A-J-S"	1	650 CSR	14	5	4
048499	Motif, Petrol Tank, "M"	2	All Except 350 COMP	8	8	0
048501	Motif, Petrol Tank, "A-J-S"	2	All Except 350 COMP	8	8	0
048500	Seating, Rubber, for Motif "M"	2	All Except 350 COMP	2	2	0
048502	Seating, Rubber, for Motif "A-J-S"	2	All Except 350 COMP	1	1	0
031553	Screw, for Motif	4	All Except 350 COMP	3	3	0
OILPIPES (Page 42)						
030271	Pipe, Oil Feed, Engine End	1	500 CS		7	3
030273	Pipe, Oil Return	1	500 CS		5	9
030522	Bracket, Oil Pipe	1	500 CS		1	0
030587	Pipe, Feed to Rocker Box, Top Portion	1	All Singles		2	2
030468	Pipe, Feed to Rocker Box, Bottom Portion	1	All Singles		3	6
CLUTCH CABLE (Page 44)						
030559	Cable, Assembled, Clutch	1	500 CS		7	6
023753	Cable, Assembled, Clutch	1	650 CSR U.S.A.		9	8
FRONT BRAKE CABLE (Page 44)						
031615	Cable, Assembled, Front Brake	1	350 STD, 500 STD, 650 STD & 650 CSR		11	0
031617	Cable, Assembled, Front Brake	1	500 CS		7	9
25220	Cable, Assembled, Front Brake	1	650 CSR U.S.A.		11	3

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PART No.	DESCRIPTION	QTY.	MODEL	E	S.	D.
VALVE LIFTER CABLE (Page 45)						
031618	Cable, Assembled, Valve Lifter	1	500 CS			7.
THROTTLE CABLE (Page 45)						
031607	Cable, Assembled, Throttle	1	350 STD & 500 STD			4.
031611	Cable, Assembled, Throttle	1	650 STD & 650 CSR			4.
031612	Cable, Assembled, Throttle, Handlebar End	1	650 CSR U.S.A.			3.
028238	Cable, Assembled, Throttle, Carburetter End	2	650 CSR U.S.A.			4.
031609	Cable, Assembled, Throttle	1	500 CS U.S.A.			4.
019824	Box, Junction, for Cables	1	650 CSR U.S.A.			9.
AIR CABLE (Page 45)						
031610	Cable, Assembled, Air	1	650 STD & 650 CSR			3.
031612	Cable, Assembled, Air, Handlebar End	1	650 CSR U.S.A.			3.
031613	Cable, Assembled, Air, Carburetter End	2	650 CSR U.S.A.			2.
031608	Cable, Assembled, Air	1	500 CS U.S.A.			3.
019C24	Box, Junction, for Cables	1	650 CSR U.S.A.			9.
IGNITION CABLE (Page 45)						
031616	Cable, Ignition, Assembled	1	350 COMP			12.
031619	Cable, Ignition, Assembled	1	500 CS			12.
023701	Cable, Ignition, Assembled	1	650 CSR U.S.A.			12.
FRONT WHEEL (Page 46)						
031646	Wheel, Complete	1	500 CS U.S.A.			17. 5.
031647	Wheel, Bare	1	500 CS U.S.A.			12. 5.
024248	Rim, Only, Front Wheel WM 2-19	1	500 CS U.S.A.			2. 18. 10.
021152	Spoke, Front Wheel	40	500 CS U.S.A.			4.
REAR WHEEL (Page 50)						
031648	Wheel, Complete	1	650 CSR U.S.A.			17. 4. 0.
031649	Wheel, Bare	1	650 CSR U.S.A.			12. 8. 11.
23319	Rim, Only, Rear Wheel WM 3-18	1	650 CSR U.S.A.			3. 4. 8.
REAR LAMP (Page 53)						
53972	Lamp, Rear, Complete (Lucas L679)	1	500 CS U.S.A.			1. 10. 0.
53973	Lamp, Rear, Complete (Lucas L679)	1	650 CSR U.S.A.			1. 6. 5.
BATTERY (Page 53)						
MLZ9E	Battery, (Charged by Dry)	1	500 CS U.S.A.			2. 6. 5.
LIGHTING SWITCH (Page 52)						
31784D	Switch, Lighting	1	500 CS U.S.A.			1. 5. 9.
026354	Bracket, for Switch	1	500 CS U.S.A.			4. 8.
027078	Cover, for Switch	2	500 CS U.S.A.			5. 9.
027079	Grommet, Switch Cover	1	500 CS U.S.A.			7.
000450	Screw, for Cover	2	500 CS U.S.A.			3.
000039	Washer, Small Cover Screw	2	500 CS U.S.A.			2.
024237	Washer, Large Cover Screw	2	500 CS U.S.A.			4.
000080	Nut, Cover Screw	2	500 CS U.S.A.			3.
AIR CLEANER (Page 60)						
029493	Hose, Air Cleaner	1	500 CS U.S.A.			5. 0.
026493	Liner, Air Cleaner Hose	1	500 CS U.S.A.			4. 4.
042775	Clip, Air Cleaner Hose	1	500 CS U.S.A.			1. 0.

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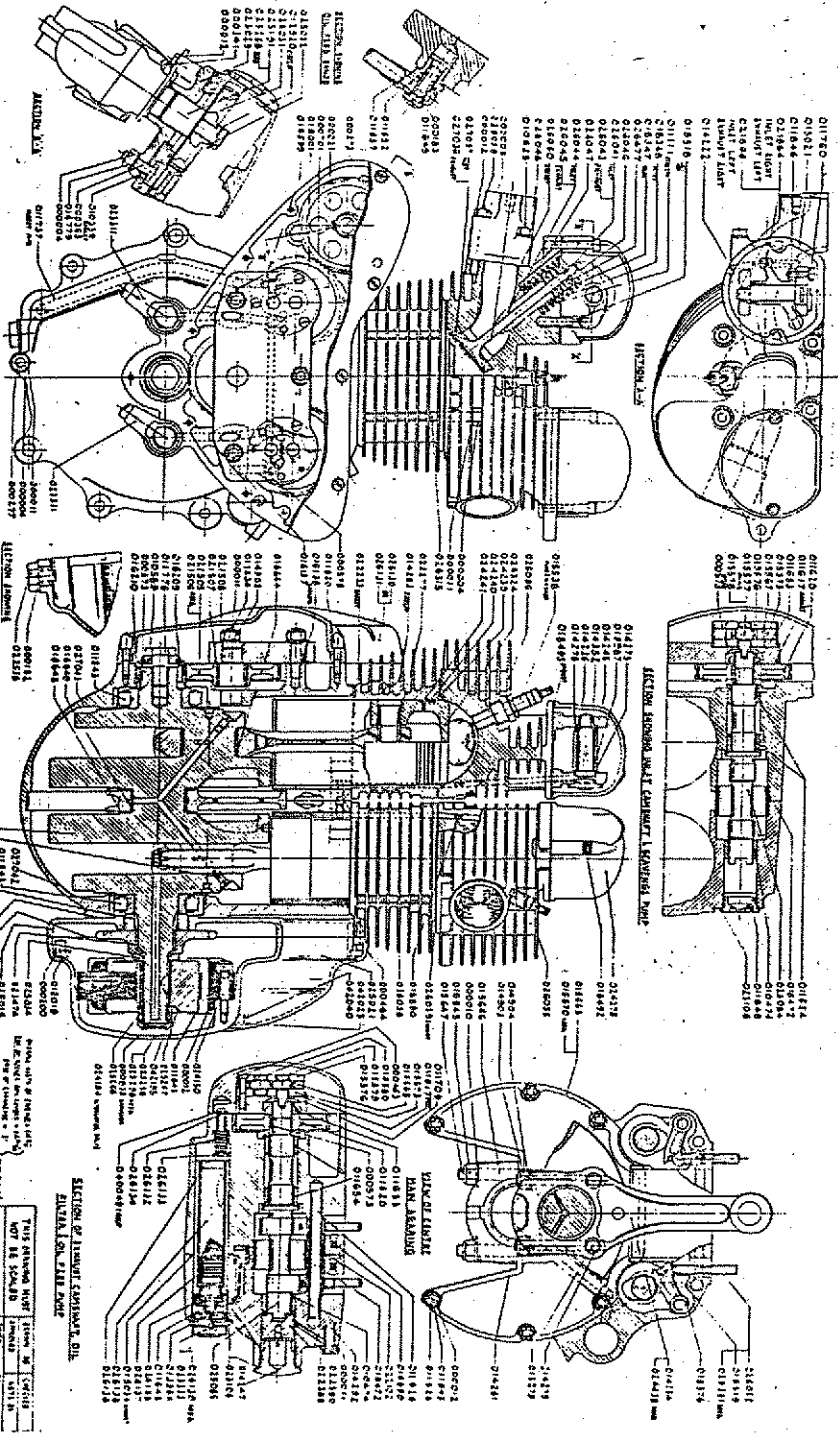


Illustration for location only—use part numbers from text

SECTION OF REMOVED COMPONENT, DIE
DIMENSIONS SEE PAGE

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CAPACITY 500 L. 60L 72. 1000 74.5

