

# **G85CS PARTS LIST**

Frank Kyul, Netherlands  
<http://home.wanadoo.nl/fxkuyl/>

CYLINDER BARREL & HEAD

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NO REQ'D

022298	Barrel Cylinder	1
022515	Washer Cylinder Base	1
015351	Nut, Sleeve Cylinder Head	4
042157	Washer Sleeve Nut	4
031623	Head Cylinder With Valve guides	1
010643	Screw Adjusting Valve Oil Feed	1
011373	Nut Lock, Adjusting Screw	1

VALVE GUIDES & SPRINGS

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026028	Valve, Inlet	1
026029	Valve, Exhaust	1
026030	Guide, Inlet	1
024519	Guide, Exhaust	1
01111	Circlip, Valve Guide	2
023355	Seat, Valve Spring	2
014044	Collar, Valve Spring	2
014042	Collet, Inlet Valve	1
014039	Collet, Exhaust Valve	1
026861	Spring, Valve, Narrow Prong	2
026862	Spring, Valve, wide Prong	2

PISTON - NORMAL SIZE

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028197	Piston Complete	1
028196	Piston Bare	1
022411	Ring, Compression Chrome	1
022412	Ring, Compression Plain	1
023120	Ring, Scraper	1
022394	Pin, Gudgeon	1
000750	Circlip, Gudgeon Pin	2

PISTON - OVERSIZE

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028199	Piston, Complete	0.20	1
028201	Piston, Complete	0.40	1
028198	Piston, Bare	0.20	1
028200	Piston, Bare	0.40	1
022813	Ring, Compression, Chrome	.020	1
022814	Ring, Compression, Chrome	.040	1
022815	Ring, Compression, Plain	.020	1
022816	Ring, Compression, Plain	.040	1
023358	Ring, Scraper	.020	1
023359	Ring, Scraper	.040	1

FLYWHEELS & AXLES

NO REQ'D

030133	Flywheel, Timing Side	1
030132	Flywheel, Driving Side	1
030138	Axle, Timing Side	1
023113	Axle, Driving Side	1
000573	Key Timing Side & Driving Side Axle	3

CONNECTION ROD

022397	Rod Connecting with liner & Bush	1
022782	Liner, Big End Bearing	1
017317	Bush, Gudgeon Pin	1
030134	Crankpin Only	1
000075	Roller Crankpin 1/4" X 1/4"	28
020232	Cage, Crankpin Roller	1
030137	Washer, Crankpin	2
023345	Nut, Crankpin	2

CRANKCASE

030601	Crankcase, Complete	1
030612	Crankcase, Driving Side	1
030613	Crankcase, Timing Side	1
022538	Filter, Magnetic	1
000182	Waser, Magnetic Filter	1
000486	Plug, Oilway	1
000577	Dowel, Locating Timing Cover	2
030163	Case, Timing Gear, with Bushes	1
030171	Washer, Paper, Timing Case	1
030166	Cover, Magneto Chain	1
000765	Gap, End , covering Cam Bush	1
041084	Screw, Timing Case, Long	3
000482	Screw, Timing Case, Short	4
000455	Screw, Magneto Chain Cover	8

CRANKCASE BEARINGS

030172	Bearing, Timing Side Axle	1
026762	Bearing, Ball Outer, Driving Side	1
021872	Bearing, Roller, Inner, Driving Gear	1
021859	Washer, Spacer, Between Bearings	1
000651	Bush, [ Canshaft] in Crankcase	2
000651	Bush, Inlet Camshaft, Timing Cover	1
000652	Bush, Exhaust Camshaft, Timing Cover	1

OIL PUMP

25450	Pump Oil Feed & Return, Complete	1
T272	Washer, Sealing Oil Pump	1
010713	Stud, Oil Pump	2
000004	Nut, Oil Pump Stud	2

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**TIMING GEAR****NO REQ'D**

030205	Camshaft, Exhaust	1
030202	Camshaft, Inlet	1
022088	Washer, Shim, for Camshaft .030"	AR
016847	Washer, Shim, For Camshaft.005"	AR
016848	Washer, Shim, For Camshaft.010"	AR
030139	Pinion, Timing, on Flywheel Axle	1
000572	Key, Timing Pinion	1
030173	Nut, [Oil Pump Worm] Retaining Pinion	1

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**RELEASE VALVE**

000836	Body, Oil Release Valve	1
000835	Diaphragm, Oil Release Valve	1
032208	Pipe, with Nut Oil Release Valve	1

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**TAPPETS**

030140	Tappet, Only	2
030143	Guide for Tappet	2
022514	Screw Tappet Guide	2

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**PUSH RODS**

030539	Push Rod Complete	2
030105	Push Rod Tube Only	2
018266	End, Sleeve, Push Rod	2
048112	End, Ball, Push Rod	2
000592	Adjuster, Push Rod	2
000216	Nut, Lock, Push Rod Adjuster	2
030600	Seal, Oil, Push Rod Tunnel, Top	2
000691	Rubber, Gland, Push Rod Tunnel [bottom]	2

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**ROCKER BOX**

028530	Rocker Box, Assembled	1
015458	Rocker Box with Bushes only	1
015422	Rocker Box, Bare	1
015678	Cover Side for Rocker Box	1
013984	Gasket, Rocker Box	1
017103	Bush, Rocker Box	4
018890	Plug, Metering	3
018890	Fillet, Rockerbox Side Cover -15"	1
000251	Stud, Rocker Box Side Cover	3
000623	Nut, Knurled Side Cover Stud	3
000205	Washer, Fibre, Side Cover Stud Nut	3
000508	Union, Oil, in Rocker Box	1

OVERHEAD ROCKERS NO REQ'D

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042043	Arm, Rocker, Tappet End, Inlet	1
013948	Arm, Rocker, Tappet End, Exhaust	1
022136	Arm, Rocker Valve End, Inlet	1
022137	Arm, Rocker, Valve End, Exhaust	1
023270	Shaft, Rocker	2
017292	Sleeve , Rocker Shaft	2
012722	Washer, Felt, Rocker Shaft	2
000010	Washer, Plain, Rocker Shaft Nut	2
000003	Nut, Rocker Shaft	

EXHAUST VALVE LIFTER

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013969	Lever, With Shaft	1
014523	Ring, Rubber, Sealing Shaft	1
044035	Spring, Return, For Shaft	1
000451	Screw, Anchor for Spring	1
000039	Washer, Anchor Screw	1

ROCKER BOX BOLTS

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015354	Bolt, Rocker Box - 2-15/16"	2
015353	Bolt, Rocker Box - 1-15/16"	4
015356	Bolt, Rocker Box - 3- 5/16 "	1
026158	Bolt, Rockerbox Stay	1
026159	Bolt, Rocker Box Stay	1
000011	Washer, Rocker Box Bolt	9

ROCKER BOX STAY

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026155	Stay, Engine Steady	1
026156	Sleeve, Engine Steady	1
026157	Nut, Engine Steady Sleeve	1
026873	Bolt, Steady Stay to Frame	1
000004	Nut, Steady Stay to Rocker Box Bolt	2
000011	Washer, Rocker Box Bolt Nut	2
022083	Nut, Steady Stay / Frame Bolt	1

MAGNETO

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015487	Magneto Type NR1 [Lucas 42179E]	1
000727	Sprocket on Engine for Magneto	1
000004	Nut, Engine Magneto Sprocket	1
000011	Washer for Nut	1
000726	Sprocket on Magneto	1
022178	Seal, Between Magneto & Chaincase	1
021194	Pipe, Vent, Metal	1
032205	Platform, Magneto	1
032204	Strip, Magneto Packing	1

## MAGNETO CONTINUED

NO REQ'D

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000341	Bolt, Magneto to Platform	4
000012	Washer, Magneto Bolt	4
010822	Spacer, Magneto to Platform [rear]	1
026214	Spacer, Magneto Platform , Front	1

## CRANKCASE BOLTS &amp; ENGINE PLATES

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000277	Stud, Crankcase, Bottom, Front & Rear	2
000004	Nut for Stud	4
000011	Washer for Stud	4
032126	Plate, Engine Plate to Frame	1
031556	Stud, Front Engine Plate to Frame	1
000003	Nut, for Stud	2
000010	Waser, for Stud	2
010824	Stud, Engine Plate to Crankcase top	1
000278	Stud, Engine Plate to Crankcase Bottom	1
000004	Nut, for Studs	4
000011	Washer, for Studs	4
032223	Plate, Engine, Rear, Left	1
032125	Plate, Engine, Rear, Right	1
026213	Spacer, Front Engine Plate	1
026229	Stud,Rear Engine Plate to Crankcase top	1
014147	Stud, Rear engine Plate to Crankcase bottom.	1
000004	Nut, for stud or bolt	3
000011	Washer,for Stud or Bolt	3
032207	Stud,Through Engine Plates & Chiancase	1
000002	Nut, for Stud	2
E-5377	Washer, for Stud	2
000303	Stud, Rear Engine Lug, top & Bottom	2
000003	Nut, for Stud	4
032147	Shield, Engine	1

## ENGINE SPROCKET

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024137	Sprocket, 17 Teeth	1
024138	Sprocket, 18 Teeth	1
024139	Sprocket, 19 Teeth [Std Fitting]	1
024140	Sprocket, 20 Teeth	1
024141	Sprocket, 21 Teeth	1
024142	Sprocket, 22 Teeth	1
024143	Sprocket, 23 Teeth	1
023066	Spacer, Engine Sprocket	1
023133	Nut, Engine Sprocket	1
023134	Washer, Engine Sprocket Nut	1

## EXHAUST PIPE

NO REQ'D

032135	Pipe, Exhaust Only	1
000004	Nut, Fixing Exhaust Pipe to Frame	1
000011	Washer, for Nut	1

## CARBURETTOR

032230	Carburettor [ Amal 5GP	1
024532	Manifold, Inlet	1
024533	Spacer, Carburettor	1
023717	Gasket, Carburettor	2
023653	Screw, Inlet Manifold	2
316352	Body, Mixing Chamber	1
316049	Top, Mixing Chamber	1
316488	Bush, Mixing Chamber Top	1
316050	Cap, Mixing Chamber Top	1
316048	Spring, for Cap	1
316159	Adjuster, Throttle Cable	1
3369	Nut, Lock for Adjuster	1
316083	Sheath, Cable Adjuster	1
316020	Valve, Throttle - Size 6	1
5204	Nipple, Screwed, Throttle Valve	1
175309	Spring, Throttle Valve	1
316146	Jet Needle [5GP6]	1
316021	Clip, Jet Needle	1
316015	Screw, Needle Clip	1
316025	Washer, Choke Adaptor	1
316006	Screw, Choke Adaptor	2
316144	Tube, Spray	1
175371	Ring, Lock, Air Tube	1
3326	Jet, Main, Size 290	1
316027	Holder, Main Jet	1
316028	Screw, Jet Holder Plug	1
316065	Needle Jet Size .109	1
2626	Adjuster, Air Cable	1
2627	Nut, for Adjuster	1
2507	Top, Air Barrel	1
2502	Valve, Air	1
2558	Spring, Air Valve	1
2503	Holder, Air Valve Nipple	1
2629	Nipple, Air Valve	1
316052	Jet, Air Size .125	1
316066	Screw, Air Jet Plug	1
13163	Washer, for Screw	1
316283	Needle, Adjuster, Pilot	1
2980	Spring, for Adjuster	1
2982	Spring, Click for Adjuster	1
2966	Insert, for Adjuster	1
2403	Plug, for Adjuster	1
14218	Connection Banjo	1
36006	Washer, for Banjo	1
316421	Clip, Outlet	1

CARBURETTOR - CONTINUED

NO REQ'D

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316422	Screw, for Clip	1
302001	Chamber, Float - 3 degrees	1
302002	Cover for Chamber, with Baffle	1
302009	Screw, for Cover	2
302010	Tickler	1
14032	Spring, for Tickler	1
14033	Pin, Cotter, for Tickler	1
14189	Washer, for Tickler	1
302042	Float, Only	1
302044	Needle, for Float	1
302045/6	Plug & Guide, Base	1
14252	Washer, Base, Plug	1
14249	Banjo, Single	1
14255	Nut, Banjo	1
14275	Washer, Banjo	2
14232	Screw, Plug	1
14241	Washer, Plug Screw	1
020271	Pipe, Petrol Feed	1

CHAINS & CHAIN GUIDE

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017299	Chain, Front, 67 Link, 1/2" X .305"	1
017294	Chain, Magneto, 46 Link, 3/8" X .225" Endless.	1
032122	Chain, Rear, 104 Link, 5/8" X .380"	1
032104	Chainguide, Rear, Assembled	1
032192	Screw, Rear Chainguide	2
000010	Washer, Rear Chainguide Screw	2
031800	Nut, Rear Chainguide Screw	2

GEARBOX FIXING PARTS

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032202	Stud, Gearbox, Top	1
000318	Stud, Gearbox, Bottom	1
000002	Nut, Gearbox Stud	4
000177	Washer, Spacer Gearbox Top Stud	2
000009	Washer, Gearbox Top Stud Nut	2
032148	Bolt, Gear Box Adjusting	2
041124	Nut, Gearbox Adjusting Bolt	4
032149	Crosshead, Gearbox Adjuster Bolt	2
000010	Washer, for Crosshead	2
000003	Nut for Crosshead	2

## GEARBOX

NO REQ'D

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040443	Shell, with two Bushes	1
028534	Case, Inner, Kickstarter	1
028535	Cover, Outer, Kickstarter	1
040030	Gasket, Inner Case	1
040030	Gasket, Outer Cover	1
040138	Plug, Drain, in Shell	1
000200	Washer, Drain Plug	1
000348	Plug, Oil Level	1
000203	Washer, Oil Level Plug	1
040053	Cover, Inspection	1
040057	Gasket, Inspection Cover	1
000450	Screw, Inspection Cover	2
000577	Dowel, Kickstart Case & Cover	4
040064	Stud, in Shell, Kickstart Case, Long	2
000271	Stud, in Shell, Kickstart Case, Short	5
000004	Nut, for Stud	7
000482	Screw, for Outer Cover	5

## SHAFT &amp; GEARS

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040001	Mainshaft, Gearbox	1
040025	Layshaft, Gearbox	1
040422	Gear, Main Driving, with bushes 23 teeth	1
040026	Gear, First, Mainshaft - 14 teeth	1
040418	Gear, Second, Mainshaft - 18 Teeth	1
040635	Gear, Third, Mainshaft - 21 Teeth	1
040115	Gear, First, Layshaft - 28 Teeth	1
040633	Gear, Second, Layshaft - 24 Teeth	1
040634	Gear, Third, Layshaft - 20 Teeth	1
040284	Gear, Pinion, Layshaft - 18 Teeth	1
040062	Bush, Main Driving Gear	2
040048	Bush, Mainshaft Second Gear	1
040047	Bush, Layshaft Third Gear	1
040046	Bush, Layshaft First Gear	1

## BEARINGS &amp; OIL SEALS

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040098	Bearing, Main Driving Gear	1
040099	Bearing, Mainshaft, in Kickstart Case	1
040100	Bearing, Layshaft, in Shell	1
040056	Bush, Camplate Spindle and/or Quadrant	2
040132	Seal, Oil Main Gear Bearing	1
040129	Seal, Oil, 'O'Ring, Quadrant Assembly	1
040473	Bush, in Case, Kickstart Spindle	1
040061	Bush, in Case, Footchange Spindle	1
040472	Bush, in Cover, Kickstart Spindle	1
040063	Bush, in Cover, Footchange Spindle	1
040079	Seal, Oil, 'O' Ring, for Ratchet Spindle	1

## BEARINGS &amp; OIL SEALS - CONTINUED

NO REQ'D

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040006	Seal, Oil, 'O' Ring, Footchange Spindle	1
040005	Seal, Oil, 'O' Ring, Kickstart	1
040036	Bush, Cam Plate Plunger	1

## GEARBOX SPROCKET

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040407	Sprocket - 16 Teeth 5/8" X 3/8"	1
040131	Spacer for Sprocket	1
040070	Nut for Sprocket	1
040076	Plate, Locking Sprocket Nut	1
000450	Screw for Locking Plate	1

## GEAR OPERATING PARTS

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040018	Cam, Plate Only	1
040015	SpindleOnly, Cam Plate	1
040109	Quadrant Assembly with Spindle	1
000174	Washer, Camplate or Quadrant	2
040136	Screw, Camplate or Quadrant	2
040022	Fork Selector	2
040035	Shaft, Selector Fork	1
040111	Gear, Ratchet Assembly	1
040078	Roller, Knuckle Pin	1
040038	Spring, Pawl, Gear Change	1
040103	Circlip, Knuckle Pin	1
040110	Carrier Pawl Assembly	1
040002	Carrier , Pawl Only	1
040067	Pin, Pawl Carrier	1
040024	Pawl, Footchange	1
040049	Circlip, Footchange Pawl	1
040066	Spindle, Ratchet	1
040479	Spring, Return, Gearchange	1
040135	Washer, Return Spring	1
040052	Plate, Stop, Gear Change	1
041400	Bolt, Stop Plate	2
014117	Washer, Shakeproof, Stop Plate, Bolt	2
041311	Pedal, Gearchange	1
040086	Rubber, Gearchange Pedal	1
040105	Bolt, Gearchange Pedal	1
045062	Washer, for Bolt	1
000005	Nut, for Bolt	1
040051	Indicator, Gear	1
040137	Bolt, Gear, Indicator	1
000012	Washer, for Bolt	1
040034	Plunger, Cam Plate	1
040045	Spring, Cam Plate Plunger	1

## CLUTCH

NO REQ'D

040366	Center, Clutch	1
040584	Plate, Back, for Clutch	1
040351	Plate, Race	1
040367	Cage, Roller	1
000075	Roller, for Cage	15
040359	Sprocket for Clutch Bonded	1
040354	Center Shock Absorber	1
043445	Plate, Cover, Shockabsorber Center	1
043446	Screw, Cover Plate	3
040386	Rubber, Shock Absorber, Large	3
040387	Rubber, Shockabsorber, Small	3
043191	Plate, Plain, Steel	4
043192	Plate, Friction, Double Sided	3
043193	Plate, Friction, Single Sided	1
040365	Plate, Pressure, Bare	1
040384	Stud, Clutch Spring	3
040385	Spring, Clutch	3
040388	Cup, Clutch Spring	3
040389	Nut, Spring Adjustment	3
040356	Nut, Clutch Spring Stud	3
040360	Adjuster, Clutch Pressure Plate	1
040376	Nut, Lock, for Adjuster	1
040373	Nut, Retaining Clutch	1
040374	Washer, Lock Retaining Nut	1

## CLUTCH OPERATING PARTS

040084	Rod, Clutch	1
040029	Lever, Clutch	1
040059	Body, Clutch Operating	1
040003	Ring, Lock Clutch Body	1
040031	Ball, Clutch	1
040060	Roller, Clutch	1
040065	Sleeve, Clutch	1
000457	Screw, Clutch, Roller	1
011846	Nut, Clutch, Roller Screw	1

## KICKSTART

040477	Axle, with Bush	1
040146	Bush, Kickstart Axle	1
040017	Pawl, Kickstart Axle	1
040033	Pin, Kickstart Pawl	1
040044	Spring, Pawl Plunger	1
040069	Plunger, Pawl	1
040042	Stop, Kickstart Axle	1
040474	Rivet, Kickstart Stop	1
040071	Cam, Kickstart Axle	1
040041	Rivet, Kickstart Cam	1

## KICKSTART - CONTINUED

NO REQ'D

040023	Nut, Mainshaft-Kickstart End	1
040459	Washer, Lock, for Nut	1
040429	Crank, Kickstart Only - Folding	1
040431	Pin, Pedal, Only for Crank	1
040432	Domed Nut for Pedal Pin	1
000010	Washer, Plain for Nut	1
040433	Washer, Spring for Nut	1
040102	Bolt, Clamping Crank to Axle	1
040434A	Crank, Kickstart, Complete Assý- Folding	1
040475	Spring, Return, Kickstart Crank	1

## FRAME

032072	Frame, Main, Only	1
000051	Nipple, Grease Frame Head Lug	1
000806	Race Ball, Top & Bottom head Lug	2
000072	Bearing, Ball, Head Steering set	56

## CHAINSTAY [REAR FORK]

032111	Fork, Rear, Only	1
032184	Bearing, Rear Fork	4
032183	Spindle, Rear Fork	1
000176	Washer, Rear Fork Spindle	2
000292	Nut, Rear Fork Spindle	2
032196	Tube, Assembly, Bearing Spindle	1
032097	Adjuster, Rear Chain	2
014734	Nut, Rear Chain Adjuster	2

## REAR SUSPENSION

032055	Unit, Rear Suspension, Complete	2
025248	Bolt, Top Pivot	2
000010	Washer, Top Pivot Bolt	4
000003	Nut, Top Pivot Bolt	2
029627	Bolt, Bottom Pivot	2
22636	Washer, Bottom Pivot Bolt	2
000003	Nut, Bottom Pivot Bolt	2

## FRONT FORK

032300	Fork, Complete Assembly	1
032071	Crown & Stem Assembly [ Silver ]	1
021071	Stop Fork [ Also acts as pinch bolt ]	2
000193	Washer Spring, Fork Stop	2
000003	Nut, Fork Stop	2
043368	Lug, Handle Bar [ Silver ]	1
000051	Nipple Grease Handle Bar Lug	1

## FRONT FORK - CONTINUED

NO REQ'D

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012620	Race, Ball, Handlebar Lug	1
000805	Race, Ball, Fork Crown	1
000236	Nut, Adjusting Head Stem	1
000236	Nut, Lock, Head Stem Adjustment	1
016377	Tube, Fork Inner	2
016148	Sleeve, Rubber Inner Tube	6
010692	Bush, Bottom, Inner Tube	2
010710	Circlip, Bottom Bush	2
016718	Bolt, Top, Inner Tube	2
014355	Ring, Sealing, Inner Tube Top Bolt	2
010709	Washer, Inner Tube Top Bolt	2
022792	Slider, with Cap, Studs & Nuts, Left	1
022793	Slider, with Cap, Studs & Nuts, Right	1
022799	Cap, Slider	2
010713	Stud, Slider Cap	4
000011	Washer, Slider Cap Stud	4
000004	Nut, Slider Cap Stud	4
028051	Extension, Fork Slider	2
015286	Bush, Plastic, Fork Tube	2
017569	Seal, Oil, Fork Tube	2
016782	Spring, Main	2
011126	Spring, Buffer	2
021116	Washer, Leather, Top	2
010698	Washer, Leather, Bottom	2
032203	Tube, Cover, Top [ Plastic ]	2
016148	Sleeve, Rubber, for Cover Tube	2
028046	Tube, Cover, Bottom [ Silver ]	2
000485	Screw, Drain for Slider	2
000203	Washer, Fiber, Drain Screw	2
032040	Tube, Fork Damper	2
010697	Bolt, Damper Tube to Slider	2
010706	Washer, Fiber, Damper Tube Bolt	2
017357	Rod, Damper	2
000004	Nut, Damper Rod, Top End	2
016072	Sleeve, Damper Plunger	2
016339	Clip, Damper Rod Sleeve	2
016304	Valve, Damper	2
010721	Pin, Stop, Damper Valve	2
010719	Seat, Damper Valve	2
000005	Nut, Damper Valve Seat	2
042775	Clip, Fork Gaiter	2
020463	Gaiter, for Fork Extension	2

## HANDLEBAR

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NO REQ'D

024494	Handlebar, Bare	1
021978	Clip, [ Half Only ] for Handlebar	1
016947	Screw, Allen, Handlebar Half Clip	3

## FRONT MUDGUARD

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032020	Mudguard, Front - Polished	1
010624	Stud, Mudguard Bridge to Slider	2
014117	Washer, Spring, Mudguard Bridge Stud	2
000004	Nut, Mudguard Bridge Stud	2
010795	Bolt, Mudguard Bridge to Slider	2
000192	Washer, Spring, Mudguard Bridge Bolt	2

## REAR MUDGUARD

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032129	Mudguard, Rear - Polished	1
000070	Bolt, Fixing Rear Mudguard	3
024237	Washer, Plain, Mudguard Fixing Bolt Large	3
000012	Washer, Plain, Mudguard Fixing Bolt Small	3
000191	Washer Spring, Mudguard Fixing Bolt	3
000005	Nut, Mudguard Fixing Bolt	3
032211	Stay, Rear Mudguard	1
000342	Bolt, Rear Mudguard Stay	2
032213	Sleeve, Rear Mudguard Stay	2
000012	Washer, Rear Mudguard Stay Bolt	2

## FRONT NUMBER PLATE

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032026	Plate, Number	1
032027	Band, Front Number Plate	1
032028	Clip, Front Number Plate	2

## FRONT CHAINCASE

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032128	Chaincase, Back Half, Assembled	1
032166	Chaincase, Front Half, Bare	1
018650	Band, Metal, Chaincase	1
018652	Band, Rubber, Chaincase	1
000453	Screw, Chaincase Band	1
18731	Cap, Inspection	1
032197	Bolt, Chaincase to Crankcase	3
023107	Washer, Lock, Chaincase Bolt	3
032164	Spacer, Behind Chaincase	1
032165	Spacer, inside Chaincase	1
032132	Spacer, Chaincase	1
032198	Bolt, Chaincase Steady	1
000172	Washer, Chaincase Steady Bolt	2

FOOTRESTS

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NO REQ'D

032154	Footrest, Assembled, Left Hand	1
032155	Footrest, Assembled, Right Hand	1
032206	Stud, Footrest Mounting	2
016213	Washer, Footrest Mounting Stud	2
000003	Nut, Footrest mounting Stud	2
032191	Bolt, Footrest, Right Hand	1
000010	Washer, Footrest, Bolt Right Hand	1

SEAT

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032134	Seat, Only	1
21851	Bush, Rubber, for Seat	2

PETROL TANK

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032214	Tank, Petrol, With Filler Cap	1
011051	Transfer, Petrol Tank, ``M``	2
024201	Tap, Petrol Supply	1
000183	Washer, Pertol Tap	1
032229	Rubber, Petrol Tank Support	2
032225	Bracket, Petrol Tank	1
000362	Bolt, Petrol tank	2
042272	Washer, Petrol Tank Bolt	2
021174	Rubber, Petrol Tank Bolt	3
000162	Washer, Petrol Tank Bolt	1
032228	Spacer, Petrol Tank Bolt	2
032226	Spacer, Petrol Tank Bolt	1
031800	Nut, Petrol Tank Bolt	1

OIL TANK and OIL PIPES

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032133	Tank, Oil, Bare	1
021282	Cap, Filler, Oil Tank	1
021329	Washer, Oil Tank Filler Cap	1
032244	Pad, Oil Tank Mounting, Front	2
032245	Pad, Oil Tank Mounting, Rear	2
032200	Pipe, Vent	1
000900	Hose, Vent Pipe 14"	1
030271	Pipe, Oil Feed / engine end	1
000950	Hose, Oil Feed Pipe 12"	1
023376	Ferrule Feed and Return Pipe Hose	4
011924	Union Oil Feed Pipe, in Crankcase	1
015528	Washer, Oil Feed Pipe Union	1
015198	Filter, Oil Feed Pipe	1
030273	Pipe, Oil Return	1
000508	Union Oil Return Pipe, in Crankcase	1
000950	Hose, Oil Return Pipe 12"	1

## OIL TANKS and OIL PIPES - CONTINUED

NO REQ'D

030176	Nozzle, Oil Feed	1
10260	Spring, Non Return Valve	1
18548	Ball, Non Return Valve	1
20584	Cap, Non Return Valve	1
000836	Body, Release Valve	1
000835	Diaphragm, Release Valve	1
032208	Pipe, Discharge, Release Valve	1
030587	Pipe, Rocker Box Oil Feed, Top	1
030468	Pipe, Rocker Box Oil Feed Bottom	1
000513	Nut, Rocker Box Oil Feed Pipe	1
000895	Hose, Rocker Box Oil Feed Pipe 33"	1
18101	Bolt, Banjo, Rocker Box Oil Feed Pipe	1
T1084	Washer, Banjo Bolt	2

## GRIPS

0322283	Grip, Twist Complete	1
16070	Grip, Rubber, for Rotor	1
16069	Grip, Rubber, for Left Side Handlebar	1

## BRAKE LEVER

026259	Lever Assembly, Front Brake	1
023707	Trunnion, Brake Lever	1
022715	Lever Only, Front Brake	1
18812	Body Only, Brake Lever	1
18087	Screw, Pivot for Lever	1
18053	Nut, Pivot Screw	1
12595	Clamp, for Body	1
11014	Screw, for Clamp	2

## CLUTCH LEVER

026258	Lever, Assembly, Clutch	1
023707	Trunnion, Clutch Lever	1
022714	Lever Only, Clutch	1
18814	Body Only, Clutch Lever	1
18087	Screw, Pivot, for Lever	1
18053	Nut, Pivot Screw	1
12595	Clamp, for Body	1
11014	Screw, for Body	2

## IGNITION LEVER

023735	Lever Assembly, Ignition	1
12557	Lever Only, Ignition	1
12596	Body, Ignition Lever	1
12607	Bolt, Central, for Lever	1
12606	Cap, for Lever	1
12033	Washer, Spring, for Lever	1
12595	Clamp, Lever Body	1
11014	Screw, for Clamp	2

VALVE LIFTER LEVER		NO REQ'D
026239	Lever Assembly	1
18877	Body, Only	1
11014	Screw, Pivot, for Lever	1
18060	Nut, Pivot Screw	1
70016	Washer, Shake Proof, Pivot Screw	1
12604	Clamp, for Body	1
376079	Screw for Clamp	2
18871	Lever Only	1
BRAKE CABLE		
031617	Cable, Assembled, Front Brake	1
025583	Adjuster, Front Brake Cable	1
025584	Nut, Front Brake Cable Adjuster	1
042764	Sleeve, Plastic, for Cable - 6 - 1/2"	1
CLUTCH CABLE		
030559	Cable, Assembled, Clutch	1
042766	Midway Adjuster, Clutch Cable	1
VALVE LIFTER CABLE		
031618	Cable, Assembled, Valve Lifter	1
042856	Adjuster, Valve Lifter Cable	1
011373	Nut, Valve Lifter Cable Adjuster	1
THROTTLE CABLE		
026260	Cable, Assembled, Throttle	1
018956	Adjuster, Midway	1
CONTROL CABLE SLEEVES		
022728	SLEEVE, rUBBER, cONTROL cABLE	2
FRONT WHEEL		
032301	Wheel, Complete, less Tire & Tube	1
032302	Wheel, Bare	1
032025	Rim, Only	1
021153	Spoke	40
021154	Nipple	40
032019	Hub, Shell, with Liner	1
000051	Nipple, Grease	1
029261	Spindle, Only	1
029264	Bearing, Front Hub	2
029265	Spacer, Assembled for Bearings	1
029269	Retainer, for Bearings	1

## FRONT WHEEL - CONTINUED

NO REQ'D

029270	Seal, Felt		1
029237	Seal, Oil		1
029238	Ring, Lock, Bearing Retainer	1	
029263	Seal, Oil		1
029263	Collar, Oil Seal		1
000001	Nut, Spindle, Outer		1
000008	Washer, Spindle Nut		1
029246	Nut, Spindle, Inner		1
029221	Spacer, Outer Cover Plate		1
029258	Plate, Brake Cover		1
000051	Nipple, Grease Cover Plate		1
029260	Pin, Pivot, Brake Shoes		1
000004	Nut, Pivot Pin		1
000011	Washer, Pivot Pin		1
029247	Shoes, with Linings	pair	1
029248	Lining, Brake Shoes	pair	1
000113	Rivets, Brake Linings		14
029226	Spring, Brake Shoes		2
013291	Pin, Thrust, Adjusting		2
029489	Expander, Brake Shoes		1
029222	Washer, Thrust, for Expander		1
029272	Lever, Expander		1
024546	Nut, Expander Lever		1
000009	Washer, Expander Lever		1
021474	Arm, Anchor, Front Brake		1
014807	Bolt, Anchor Arm to Plate		1
014119	Washer, Spring, Anchor Arm Bolt		1
019629	Yoke End, Brake Cable		1
000736	Pin, Clevis, Yoke End		1
000014	Pin, Split, for Clevis Pin		1

## REAR WHEEL

Rear wheel complete, comprises - Brake parts, Bearings, Rear Wheel Sprocket, but not the tire and tube

Rear Wheel Bare comprises Rim & Hub Sheel only.

032303	Wheel, Complete		1
032304	Wheel, Bare		1
032053	Rim, Only		1
032032	Spoke, Long		20
032033	Spoke, Short		20
021694	Nipple, for Spoke		40
032049	Hub Shell, with Liner		1
012543	Bearing, Rear Hub, Left Side		1
012542	Bearing, Rear Hub, Right Side		1
012507	Adjuster, Rear Bearing		1

REAR WHEEL - CONTINUED

NO REQ'D

012444	Seal, for Bearing		2
012505	Ring Lock, Bearing Adjuster	1	
032168	Spacer, Oil Seal		1
032169	Spacer, Oil Seal		1
012516	Spacer, Bearings		1
014309	Circlip, Bearing		1
012511	Cup, Oil Seal		2
012513	Ring, Seal, Retaining		2
032034	Disc, Hub		1
000051	Nipple, Grease, Hub Shell		1
032172	Spindle, Rear Wheel		1
012524	Nut, Rear Wheel Spindle		1
012525	Washer, Rear Wheel Spindle Nut		1
032195	Distance Piece for Spindle		1
032035	Sprocket, Rear Wheel		1
032210	Stud, Rear Wheel Sprocket		8
014117	Washer, Shake Proof, Rear Sprocket Stud	8	
000216	Nut, Rear Sprocket Stud		8
032051	Plate, Cover, Rear Brake		1
000051	Nipple, Crease, Cover Plate		1
020574	Shoe, Rear Brake	Pair	1
019516	Spring, Brake Shoe		2
019880	Pin, Trust, Brake Shoe		2
029222	Washer, Trust Pin		AR
020461	Expander, Brake Shoe		1
032131	Lever, Brake Shoe Expander		1
016845	Nut, Expander Lever		1
000010	Washer, Expander Lever		1
020382	Rim, Pivot, Brake Shoe		1
019870	Bolt, Brake Shoe Pivot Pin		1
032031	Strap, Torque		1
019625	Bolt, Torque Strap		1
000010	Washer, Torque Strap Bolt		1
016845	Nut, Torque Strap Bolt		1
020576	Brake Linings	Pair	1

REAR BRAKE OPERATING PARTS

032138	Pedal, Rear Brake		1
023269	Bolt, Rear Brake Pedal		1
032162	Pivot, Rear Brake Pedal		1
000010	Washer, Brake Pedal Pivot		1
023281	Nut, Brake Pedal Pivot		1
022297	Rod, Operating		1
017227	Clip, Adjusting Brake Rod		1
000005	Nut, Adjusting Brake Rod		2
023299	Yoke, End, Brake Rod		1
000736	Pin Clevis, Yoke End		1
000014	Pin Split for Clevis Pin		1

AIR CLEANER

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NO REQ'D

032146	Element Air Cleaner	1
032143	Body, Assembled, Air Cleaner	1
032144	Plate, Air Cleaner, Left Hand Side	1
032145	Plate, Air Cleaner, Right Hand Side	1
032030	Cap, Air Cleaner Element	1
032267	Elbow, Primary Air Feed	1
19877	Hose, Primary Air Feed Elbow - 4"	1

GASKET SETS

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030548	Set of Decarbonising Gaskets	R
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ELECTRICAL SUNDRIES

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000543	Cable, H.T. for Sparking Plug	Foot R
032059	Plug, Sparking	R
032221	Cover, Sparking Plug	R
018995	Interference Suppressor	R