

AJS & MATCHLESS OWNERS CLUB

PART NUMBER CONVERSION

Old Part Numbers to New
in
Numerical and Alphabetical Order

35 G3	CA	017506	CHAINCASE	front complete with band, rubber and cap	
35 G3	C1	017013	CHAINCASE	front, back half, bare	
35 2	C29	017142	SPACER	centre bolt inside chaincase	$\frac{7}{8}$ in. long
35 G3	E29	017141	COVER	magneto chaincase (Matchless)	
35 G3	E32	017493	COVER	timing gear, with bushes (Matchless)	
35 G3	E56	017143	NUT	for magneto platform fixing bolt, right side	
35 G3	E124	010629	SPACER	collar, for engine sprocket	
35 G3	E275	017167	STRIP	dynamo locating	
35 G3	E277	017145	SLEEVE	threaded, eye for dynamo strap	
35 G3	E279	017168	CROSS BAR	square, dynamo clamping strap	
35 G3	F341	017147	BOLT	hinge, prop stand	
35 G3	F342	011130	STAND	prop, bare	replaced by 014398
35 G3	F345	010843	SPRING	prop stand return use Q21261	replaces 014991
35 G3	T130	011003	CAP	for petrol tank or oil tank	
36 G3	B18	017095	SPRING	for rear brake rod	
36 8	B51	012891	EXPANDER	for brake shoes	
36 12	B51	017487	EXPANDER	for brake shoes	
36 8	C28	017094	BOLT	fixing chainguard to chaincase	
36 G8	E111	010637	RING	scraper, normal size	$3\frac{1}{4}$ in. by $\frac{1}{4}$ in.
036 G8	E111	013662	RING	scraper, plus .020 oversize	$3\frac{1}{4}$ in. plus .020 in. by $\frac{1}{4}$ in.
036 G8	E111	016448	RING	scraper, plus .040 oversize	$3\frac{1}{4}$ in. plus .040 in. by $\frac{1}{4}$ in.
36 G8C	E167	011217	SPACER	for carburetter $\frac{7}{8}$ in. thick	
36 G3	E181	017099	CARRIER	battery, rear portion only	
36 G3	E185	017102	CARRIER	battery complete, enamelled front	
36 G3	E185	017102	CARRIER	battery complete, chrome front	
36 G8	E384	011381	CONNECTION	rubber, for rocker feed pipe	
36 2	H51	017097	SPOKE	rear wheel, left or right, $8\frac{1}{2}$ in. by 6 G	
37 G3	B1	017174	PEDAL	foot, rear brake	
37 G3	B2	017175	SPINDLE	rear brake pedal	
37 G3	B3	017176	BUSH	rear brake pedal	
37 G3C	B5	017187	ROD	bare, rear brake	
37 8	B7	017178	BOLT	anchor, rear brake cover plate	
37 G3	B8	017177	SPRING	return, rear brake pedal	
37 8	E3	011045	WASHER	paper, cylinder base	
37 G8	E16	017400	LINER	for big end bearing	
37 G8	E18	010395	CAGE	for crankpin rollers	
37 G8	E20	017169	AXLE	driving side flywheel	
37 8	E30	017104	CRANKCASE	driving side only with studs	
37 G8	E44	017339	ROD	connecting, with liner and bush	$7\frac{1}{2}$ in. centres
37 G3	E76	017190	PLATFORM	magneto, bare	
37 8	E78	017182	WASHER	paper, for timing gear cover	
37 G3C	E167	010677	SPACER	for carburetter, $\frac{1}{2}$ in. wide, $1\frac{1}{4}$ in. bore	
37 8	E291	010814	CLIP	for magneto shield	
37 12	E380B	017521	PIPE	rocker feed, bottom portion with nut	
37 12	E380T	017520	PIPE	rocker feed, top portion with nut	
37 12	E385	017180	NUT	union, bottom end rocker feed pipe	
37 8	F53	010690	SCREW	knurled, for tool box lid	
37 12	H17	010734	BOLT	retaining sprocket to rear hub	
37 X	H51	011018	SPOKE	front, left, $5\frac{7}{8}$ in. by 8 G by 10 G	
38 12	B30	017113	LEVER	for rear brake shoe expander	
38 G9	E3P	011191	PLATE	compression, cylinder barrel base	
38 G9	E4	010946	GASKET	cylinder head	
38 G9	E12	010955	PISTON	bare, normal size	compression ratio without plate 7 to 1
038 G9	E12	017651	PISTON	bare, plus .020 oversize	" " 7 to 1
038 G9	E12	015266	PISTON	bare, plus .040 oversize	" " 7 to 1
38 G9	E12A	017657	PISTON	complete, normal size	" " 7 to 1
038 G9	E12A	017658	PISTON	complete, plus .020 oversize	" " 7 to 1
038 G9	E12A	015268	PISTON	complete, plus .040 oversize	" " 7 to 1

38 G4	E65	017128	FILLET	rubber, for rocker box side cover
38 I2	E73	017504	WASHER	metal, for base of push rod cover tubes	error in list should be 35-12-E73
38 I2	E96	017341	SCREW	guide, oil pump plunger
38 G3	E111	010635	RING	scraper, normal size	2 3/4 in. by 1/4 in.
038 G3	E111	016445	RING	scraper, plus .020 oversize	2 3/4 in. plus .020 in. by 1/4 in.
038 G3	E111	016446	RING	scraper, plus .040 oversize	2 3/4 in. plus .040 in. by 1/4 in.
38 G3	E140	017342	PIPE	oil feed, with union nuts
38 G3	E142	017132	PIPE	oil return, with union nuts
38 G3	E204	017103	BUSH	for rocker box
38 G3	E358	010643	SCREW	needle adjusting, inlet valve oil feed
38 G4	E368	010672	GASKET	rubber, top of push rod cover tube
38 G4	E379	011087	WASHER	metal, for push rod cover tube rubber
38 G3	EQ2	017114	INFLATOR	tyre
38 G3	F44	017107	STAND	rear, bare
38 G3	F60T	017523	COVER	for saddle
38 I2	F71	010788	BOLT	fixing stand to fork end 1 1/4 in. by 1/4 in. by 26 T.P.I.
38 G3	F245	017131	SPRING	return, rear stand
38 G3	F383	009189	TRANSFER	for rear mudguard (Matchless)
38 G3	F385	009188	TRANSFER	for tool box (monogram) (Matchless)
38 G3	F391	009184	TRANSFER	for top of oil tank (service instruction)
38 G3	F392	009183	TRANSFER	for side of oil tank (oil level indicator)
38 G3	F393	009187	TRANSFER	for front chaincase (patent)
38 I2	H18	017112	WASHER	lock, rear wheel sprocket fixing bolt
38 I8T	H51	017111	SPOKE	front wheel 9 1/4 in. by 9 G by 11 G
38 G3	T4L	010906	GRIP	knee, left hand side (Matchless)
38 G3	T4R	010907	GRIP	knee, right hand side (Matchless)
38 G3	T34L	010908	PLATE	knee grip, left hand side (Matchless)
38 G3	T34R	010909	PLATE	knee grip, right hand side (Matchless)
38 G3	T15A	011095	BOLT	fixing tank
39 8	B71A	013620	SHOES	pair of, for front or rear brake with linings and pads
39 I2	B71A	017605	SHOES	pair of, for front or rear brake with linings and pads	replaces 017328
39 8	B73	013291	PIN	thrust, for brake shoe adjusting
39 I2	B73	017606	PIN	thrust, for brake shoe adjusting
39 I2	B74	017670	WASHER	for brake shoe adjusting pin 017606
39 G9	C27	010953	SPACER	centre bolt, front chaincase, 1 1/2 in. long
39 I8	E2	010939	HEAD	for cylinder, bare
39 I8	E2ASS	013645	HEAD	for cylinder, with valve guides
39 8	E3	010927	WASHER	paper, for cylinder base
39 G8	E17	017020	CRANKPIN	only
39 G9	E19	010935	FLYWHEEL	bare, driving side
39 G9	E25	010936	FLYWHEEL	bare, timing side
39 8	E30	010937	CRANKCASE	driving side only, with studs	replaced by 018860
39 8	E61	010923	BOX	rocker, bare
39 8	E61ASS	017498	BOX	rocker, assembled
39 8	E61B	017499	BOX	rocker, with bushes only
39 G9	E76	010966	PLATFORM	for magneto	same as 011193
39 G9	E83E	010943	GUIDE	tappet, exhaust
39 G9	E83I	010944	GUIDE	tappet, inlet
39 G9	E84E	010949	TAPPET	exhaust, bare
39 G9	E84I	010950	TAPPET	inlet, bare
39 8	E89	010932	BOLT	fixing head to barrel
39 G9	E113	010941	ROD	long, push bare, 8 1/2 in. long

39 G9	E114	010942	ROD	long push, complete
39 G8	E118	010653	WASHER	thrust, for crankpin
39 I2	E148	017019	GUIDE	for valve, inlet or exhaust
39 I6	E163	017029	TUBE	cover, for long push rod
39 G9	E163	010952	TUBE	cover, for long push rod
39 G3	E182	010852	CARRIER	battery, front portion only	...	use 012581
39 8	E190	010646	CUP	for valve springs
39 8	E191	010647	SLEEVE	spacing, exhaust valve spring cup
39 G9	E275	010962	STRIP	dynamo, locating
39 8	E279	010926	CROSS BAR	square, dynamo clamping strap
39 G9	E279	010964	CROSS BAR	square, dynamo clamping strap
39 G9	E282	010963	PIN	hinge, dynamo clamping strap
39 8	E379	010967	WASHER	plain, top of cover tube gasket
39 8	E440	017023	GASKET	for rocker box
39 8	E451	017028	BOLT	fixing rocker box, long head	...	use 013602
39 8	E452	017405	BOLT	fixing rocker box, short head
39 8	E510	010934	BODY	for cylinder oil feed valve
39 G3	E567	011232	STAY	for silencer
39 G3	EQ13	011094	BUSH	rubber, for lamp wire
39 G9	G59	010957	BOLT	gear box, top fixing, $5\frac{1}{4}$ in. by $\frac{7}{8}$ in. by 26 T.P.I.
39 G9	G61	011086	SPACER	gear box, fixing bolts
39 8	H54	011012	SPOKE	rear wheel, left and right, $8\frac{3}{4}$ in. by 6 G by 9 G
39 I	I	017270	CABLE	complete assembled, ignition
39 G3	T15	011002	BOLT	fixing tank (hexagon head)
40 G12M	B7F	017522	BOLT	anchor, front brake cover plate
40 G12M	B60	017326	PLATE	cover, front brake, bare
40 G12M	B65	017327	LEVER	for front brake shoe expander
40 G12M	B100	017334	WASHER	locating, front brake cover plate
40 G12M	B115	017335	DRUM	front brake, bare
40 G2M	C1	017000	CHAINCASE	front half, bare	...	replaced by 016038
40 G2M	C6	017013	CHAINCASE	back half, bare
40 G2M	C10	017336	CHAINGUARD	rear, bare
40 G2M	C27	011055	SPACER	chaincase centre stud, $1\frac{1}{4}$ in. long
40 G3	F66	017497	SPACER	for frame uniting bolt
40 G3	F158	017017	STAY	for cool box
40 G12M	FF41	010700	BUSH	bakelite, guide, fork inner tube
40 G12M	FF56	010707	SLEEVE	plunger, fork damper tube
40 I8	FF57	010719	SEAT	for fork damper valve
40 I8	FF58	010720	VALVE	for fork damper
40 I8	FF59	010721	PIN	stop, for fork damper valve
40 G12M	FF60A	017359	TUBE	damper, front forks
40 G2M	FF65	012146	STUD	for handlebar clip
40 G2M	FF66	017016	HANDLEBAR	bare, chrome
40 G12M	FF78	010696	BRACKET	for speedometer head
40 G12M	FF80	010706	WASHER	fibre, damper tube bolt
40 G12M	FF91	010718	OIL SEAL	for fork inner tube
40 G12M	FF92	010715	CIRCLIP	for fork crown stem
40 G12M	FF93	010714	CIRCLIP	retaining damper rod sleeve
40 G12M	FF94	010697	BOLT	fixing damper tube to slider
40 G12M	FF95	010699	WASHER	paper, for inner tube oil seal
40 G12M	FF97	017008	PLATE	anchor top, for steering damper
40 G12M	FF97A	017009	SLEEVE	for steering damper draw bolt
40 G12M	FF126	010698	WASHER	leather, fork spring seating
40 G12M	FF127	010702	PLATE	plain, locating bottom cover tube
40 G12M	FF128	010701	PLATE	threaded, locating top cover tube
40 G12M	FF129	010716	SCREW	retaining both locating plates
40 G12M	FF183C	013589	CAP	for fork slider, left or right
40 G12M	FF183L	017361	SLIDER	fork, left side, with cap and studs
40 G12M	FF183R	017362	SLIDER	fork, right side, with cap and studs
40 G12M	FF185A	010711	EXTENSION	for fork slider	...	use 018161 or 018214
40 G12M	FF186	010703	CAP	for fork top cover tube
40 G12M	FF189	010717	BOLT	top, fork inner tube	...	use 016718
40 G12M	FF190	010709	WASHER	plain, fork inner tube top bolt
40 G12M	FF191	010692	BUSH	steel, bottom, fork inner tube

40	G12M	FF192	010710	CIRCLIP	for inner tube bottom bush
40	G12M	FF195	010713	STUD	securing fork slider end cap
40	G2M	FR8	017015	ROD	footrest, bare
40	G12M	H10	012825	SPINDLE	with roller bearings, front wheel
40	G2M	H19	017365	HUB	front wheel, shell only
40	G12M	H46	017486	NUT	securing front cover plate
40	G12M	H47	017003	NUT	locating, front cover plate
40	G2M	T45	017552	TANK	oil, bare
40	G3	TK29	017009	LEVER	tyre
41	A	1	017263	CABLE	complete assembled, air
41	B	2	017517	CABLE	complete assembled, front brake
41	G3	B15	017321	SPROCKET	and brake drum, rear wheel, 42 teeth
41	G3L	B20	017323	PLATE	cover, rear brake, bare
41	G3L	B54	017324	SPACER	rear solid spindle (fits in fork end)
41	12	B71A	017328	SHOES	pair of, front or rear brake, with linings and collars	...	use 017605
41	B	B73	017329	COLLAR	thrust, brake expander adjusting
41	C	2	017261	CABLE	complete, assembled, clutch
41	G3L	E1	011052	BARREL	cylinder
41	G3L	E2	011053	HEAD	cylinder, bare
41	G3L	E2ASS	017603	HEAD	cylinder, with valve guides
41	G3	E3P	017076	PLATE	compression, for cylinder base
41	G3L	E19	017085	FLYWHEEL	bare, driving side
41	G3L	E25	017084	FLYWHEEL	bare, timing side
41	G3	E27	017377	BUSH	timing side flywheel axle	...	OBS use 017489
41	G3L	E29	017141	COVER	magneto chain case
41	G3	E31	017474	CRANKCASE	timing side, with bushes and studs
41	G3	E85	017074	COVER	side, for rocker box
41	G3L	E89	017075	BOLT	securing head to barrel, short
41	G3	E108	017343	CRANKCASE	complete, with bushes and studs
41	G3L	E167	010676	SPACER	for carburettor, $\frac{3}{4}$ in. wide, 1 in. bore
41	G3L	E250L	017091	PLATE	engine, rear, left side
41	G3L	E250R	017090	PLATE	engine, rear, right side
41	G3L	E280	017030	BOLT	tightening dynamo strap
41	G3L	E404	017345	PIPE	exhaust, bare
41	G3L	E406	017041	STAY	for exhaust pipe
41	G3L	E461	011099	SILENCER	bare
41	G3	E541	017346	SLEEVE	for timing side roller bearing
41	G3L	E550	010895	PLATE	engine, front
41	G3L	E567	017042	STAY	for silencer
41	G3L	EQ7ASS		PANNIERS	complete assembly	...	now obsolete
41	G3L	EQ7L		BAG	pannier, only with plain strap	...	" "
41	G3L	EQ7R		BAG	pannier only with slide strap	...	" "
41	G3L	EQ7SL		STRAP	for pannier bag long plain	...	" "
41	G3L	EQ7SS		STRAP	for pannier bag, short with buckle	...	" "
41	G3L	EQ26		FRAME	for pannier bags	...	" "
41	G3L	EQ40	017456	CARRIER	rear, bare
41	G3L	F23	017348	FRAME	front portion only, bare
41	G3L	F24	017349	FRAME	rear portion only, bare
41	G3L	F32	017031	BOLT	rear chain adjusting
41	G3L	F62		BRACKET	for saddle spring
41	G3L	F250L	017352	BRACKET	for pannier frames, left side	...	now obsolete
41	G3L	F250R	017353	BRACKET	for pannier frames, right side	...	" "
41	G3L	F300LP	017390	STAY	for rear mudguard, left side
41	G3L	F300RP	017391	STAY	for rear mudguard, right side
41	G3L	F311	011392	CLIP	for speedometer drive cable
41	G3L	F423	017403	STAY	for pannier frames	...	now obsolete
41	G3L	FF3	017355	TUBE	front fork inner
41	18	FF20	010771	STEM	only for crown	...	not sold separately as spares
41	G3L	FF21C	017424	CLIP	half only, for handlebar
41	G3L	FF32	017127	SPRING	main, front fork	...	free length 10 in.
41	G3L	FF55	017357	ROD	fork damper
41	G3L	FF73L	017045	STAY	headlamp, top, left
41	G3L	FF73R	017046	STAY	headlamp, top, right

41	G3L	FF74L	017043	STAY	headlamp, bottom left
41	G3L	FF74R	017044	STAY	headlamp, bottom, right
41	G3L	FF184B	017036	TUBE	fork cover, bottom
41	G3L	FF184T	010705	TUBE	fork, cover, top
41	G3L	FF201	017519	INNER TUBE	assembly, front fork
41	G3L	FF202	017551	TUBE	damper assembly, front fork
41	G3L	FF421	010693	BOLT	fixing front stand to slider, $1\frac{1}{8}$ in. by $\frac{7}{8}$ in. by 22 T.P.I.
41	G3L	FF422	010694	BOLT	fixing front stand to slider, $1\frac{1}{8}$ in. by $\frac{7}{8}$ in. by 22 T.P.I.
41	G3L	FR22	017425	ARM	footrest, bare
41	G3L	FR25	017037	CAP	for footrest arm
41	G3L	H2	017039	HUB	bare, rear wheel shell only
41	G3L	H4A	017062	SPINDLE	centre solid, rear wheel
41	G3L	H20	017382	RIM	front, 19 in. by 2 $\frac{1}{2}$ in. (black)	...	use 018244 as alternative	...
41	G3L	H21	017383	RIM	rear, 19 in. by 2 $\frac{1}{2}$ in. (black)	...	use 018245 as alternative	...
41	G3L	H26S	017038	SPACER	rear solid spindle (for speedometer gear box)
41	G3L	H31	011021	WHEEL	rear, bare, black rim
41	G3L	H31A	017586	WHEEL	rear, complete, black rim
41	G3L	H45	011020	WHEEL	front, bare, less all fittings
41	G3L	H45A	017549	WHEEL	front, complete with all fittings
41	G3L	H51	011015	SPOKE	front wheel short, brake side, $5\frac{1}{2}$ in. by 8 G by 10 G
41	G3L	H106	017516	SPACER	rear solid spindle (next to cover plate)
41	G3L	H132	017060	BOLT	Security, tyre 19 in. by 2 $\frac{1}{2}$ in. rim
41	G3L	M38	010795	BOLT	fixing mudguard bridge to slider, $\frac{1}{2}$ in. by $\frac{7}{8}$ in. by 22 T.P.I.
41	G3L	T54	017081	PIPE	petrol feed, with union nuts
41	G3L	T93	017050	TAP	petrol feed
41	G3L	T97	017051	WIRE	copper, 5 ft. by 30 S.W.G.
41	G3L	TK1	017052	SPANNER	double end, $\frac{1}{8}$ in. by $\frac{1}{2}$ in.
41	G3L	TK2	017053	SPANNER	double end, $\frac{1}{8}$ in. by $\frac{3}{4}$ in.
41	T	2	017262	CABLE	complete, assembled, throttle
41	V	2	017078	CABLE	complete, assembled, valve lifter
42	G3L	E132	010837	CAMSHAFT	assembly, with shaft
42	G3L	F60B		SPRING	for saddle, rear
42	G3L	FF1	017532	FORK	front, complete assembly
42	G3L	FF17	017136	CROWN	front fork	...	not sold separate as spares	...
42	G3L	FF17A	017460	CROWN	and stem assembled (comprising crown, stem and circlip)
42	G3L	FF21	017356	LUG	for handlebar and steering head
42	G3L	M30	011221	STAY	for front mudguard
42	G3L	T57T	011051	TRANSFERS	petrol tank (monogram)
45	A	1	017218	CABLE	complete assembled, air
45	EQ	1	017659	GASKETS	complete set of
45	EQ	2	017660	GASKETS	complete set of
45	EQ	3	017661	GASKETS	decarbonizing set of
45	EQ	4	017662	GASKETS	decarbonizing set of
45	G3L	FF200	017421	PLATE	anchor for steering damper
45	I I		017274	CABLE	complete assembled, ignition
45	T	2	017276	CABLE	complete, assembled throttle
48	EQ	1	017663	GASKETS	complete set of
48	EQ	3	017664	GASKETS	decarbonizing set of
49	EQ	1	017665	GASKETS	complete set of
49	EQ	2	017666	GASKETS	complete set of
49	EQ	3	017667	GASKETS	decarbonizing set of
49	EQ	4	017668	GASKETS	decarbonizing set of
3263			017257	SPANNER	double end, $\frac{7}{8}$ in. by .375 in.
3836-2			010440	LININGS	brake, per pair of, less rivets
3836-3			010441	LININGS	brake, per pair of, less rivets

4178	017553	SPACER	thick, tank bracket bolt
4178-S	017554	SPACER	thin, tank bracket bolt
4260	017148	TUBE	baffle, exhaust pipe
4513	010925	ARM	footrest, bare
11024	011188	PLIERS	for gudgeon pin circlips
11520A	017482	TOOL	valve grinding
11751	017123	ADJUSTER	exhaust lifter cable
11772	017227	CLIP	adjusting, rear end of brake rod
11905	012837	SPINDLE	hollow, with bearings, rear wheel
11909	017279	WASHER	felt, for hub bearing	replaced in late models by 010579 rubber	...
11910	017219	RING	spring, locating bearing in shell
11911	017220	CUP	for hub bearing, felt washer
11912	017221	RING	spacing, for hub bearing felt, washer
11913	017222	RING	retaining felt washer
11914	017223	NUT	lock, hub bearing, adjusting ring...
11914-S	017250	SPANNER	hook, for hub bearing lock nut
11915	017224	RING	adjusting, for hub bearing
12221	017231	NUT	for rear wheel spindle, right side
12268	017105	GASKET	for cylinder head
12302-7	017199	BAND	metal for chaincase	replaced by 016294	...
12302-9	017200	BAND	rubber, for chaincase	replaced by 016294	...
12344	011013	NIPPLE	rear wheel spoke, left or right, .250 in. by 9 G
12399	011014	SPOKE	front, right side, 8 $\frac{1}{2}$ in. by 9 G by 11 G
12403	017278	STAND	front, bare
16315	010847	PAD	rubber, for footrest arm
16363	017217	NUT	lock, front brake cable adjuster
16365	017555	ADJUSTER	for front brake cable
16413	011000	PAD	rubber, thick, for tank fixing bolt
16414	011001	PAD	rubber, thin, for tank fixing bolt
16482	017049	END	yoke, front brake cable
16485	012892	SPRING	for brake shoes
16866	010628	WASHER	spacing, between bearings (SKEFKO)
16889A	017194	SPACER	washer between bearings
17350-1	014457	CAP	chaincase inspection
17520	017253	BAG	for tools
17520-I-ASS	017580	TOOL KIT	complete, with tyre inflator
17520-ASS	017581	TOOL KIT	complete, less tyre inflator
17634	017252	SPANNER	box with tommy for sparking plug
17634-T		BAR	tommy, for sparking plug spanner
20408	017488	SPRING	for brake shoes	error in spares list, should be 20408	...
20508		SPRING	for brake shoes	error in spares list, should be 20408	...
20470	017152	CLIP	fixing silencer to exhaust pipe
20493-1	017148	TUBE	baffle, for exhaust pipe
20678	011016	NIPPLE	front, right, .225 in. by 11 G
20680	011017	NIPPLE	front, left, .225 in. by 10 G
20815-15	017303	SPROCKET	engine, bare, 15 teeth	OBS, use 014015	...
20815-16	017079	SPROCKET	engine, bare, 16 teeth	OBS, use 014016	...
20815-17	017304	SPROCKET	engine, bare, 17 teeth	OBS, use 014017	...
20815-18	011042	SPROCKET	engine, bare, 18 teeth	OBS, use 014018	...
20815-19	017305	SPROCKET	engine, bare, 19 teeth	OBS, use 014019	...
20815-20	017306	SPROCKET	engine, bare, 20 teeth	OBS, use 014020	...
20815-21	010956	SPROCKET	engine, bare, 21 teeth	OBS, use 014021	...
20817-1	017000	CHAINCASE	front half, bare
20818	017027	ROD	long, push, bare, 8 $\frac{1}{2}$ in. long
20818-1	017058	ROD	long, push, complete
20841	017022	SPACER	chaincase centre fixing bolt between engine plates, 2 $\frac{1}{2}$ in. long
20841-L	010940	SPACER	chaincase centre fixing bolt	error in spares list (never used)	...
20876	017291	ADJUSTER	for clutch cable	use 014225	...

AT	30C	013685	WASHER	only, for petrol and oil tank filler caps
AE	177	010851	NUT	battery carrier clamping bolt
AE	178	012291	SEAT	battery carrier clamping bolt
AE	180	012798	BOLT	clamping battery carrier halves
CE	211	010644	SPRING	valve, inner	free length 1 $\frac{3}{8}$ in.	...
CE	212	010645	SPRING	valve, outer	free length 2 $\frac{1}{8}$ in.	...
CFR	6	010924	SPACER	for footrest rod, 3 $\frac{1}{2}$ in. long
CF	147	017198	SPACER	magneto platform fixing bolt
DE	181-B	017026	STAY	fixing battery carrier to chainguard
D3	E311	010634	RING	compression, normal size	...	2 $\frac{3}{8}$ in. by $\frac{1}{8}$ in.
0/D3	E311	016443	RING	compression, plus .020 oversize	...	2 $\frac{3}{8}$ in. plus .020 in. by $\frac{1}{8}$ in.
0/D3	E311	016444	RING	compression, plus .040 oversize	...	2 $\frac{3}{8}$ in. plus .040 in. by $\frac{1}{8}$ in.
D3	E312	017642	PISTON	bare, normal size	compression ratio without plate 6-5 to 1	...
0/D3	E312	017653	PISTON	bare, plus .020 oversize	6-5 to 1	...
0/D3	E312	017655	PISTON	bare, plus .040 oversize	6-5 to 1	...
D3	E312A	017652	PISTON	complete, normal size	6-5 to 1	...
0/D3	E312A	017654	PISTON	complete, plus .020 oversize	6-5 to 1	...
0/D3	E312A	017656	PISTON	complete, plus .040 oversize	6-5 to 1	...
D3	E1614	010650	PIN	gudgeon
D5	E611	010636	RING	compression, normal size	...	3 $\frac{1}{2}$ in. by $\frac{1}{8}$ in.
0/D5	E611	013661	RING	compression, plus .020 oversize	...	3 $\frac{1}{2}$ in. plus .020 in. by $\frac{1}{8}$ in.
0/D5	E611	016447	RING	compression, plus .040 oversize	...	3 $\frac{1}{2}$ in. plus .040 in. by $\frac{1}{8}$ in.
D5	E614	010651	PIN	gudgeon
D8	E1865	012722	RING	felt for rocker axle
D8	E2861	017288	LEVER	with spindle, exhaust lifter
D8	E2862	017289	CROSSHEAD	for valve lifter cable
D8	E2931	010836	CAMSHAFT	with shaft, assembled
FE	57	017192	AXLE	for rockers
FE	58	017292	SLEEVE	for rocker axle
FE	59	017115	ARM	rocker, valve end, inlet or exhaust
FE	60	017216	ARM	rocker, tappet end, inlet or exhaust
FE	76	017197	STRAP	clamping, dynamo
HBD	52	010724	WASHER	double spring, $\frac{1}{8}$ in.
L3	E89	017317	BUSH	for gudgeon pin
L4	FF46	010712	NUT	lock (domed), for crown and stem
L4	M133	017505	SPACER	for engine plate extension
LKT	5	017251	SPANNER	double end, for contact points
LTK	12	017249	WRENCH	adjustable	replaced by 021625 at 1/-
LTK	13	017256	SCREWDRIVER
LTK	15	017248	PLIERS	sidecutting
LTK	20	017246	GUN	grease
RC	28	017318	SPACER	for tool box seat stay bolt
R4	E1028	017195	PINION	timing, on flywheel axle
R	137	017025	BEARING	for timing side axle	now obsolete, use new type bush 017489	...
RLS	8	017191	BEARING	ball, for driving side axle
RTK	1	017254	SPANNER	single end, dynamo chain adjustment
RTK	3	017255	SPANNER	triple end, .80 in. by 1-011 in. by 1-2 in.
STD	1	000001	NUT	$\frac{1}{2}$ in. by 26 T.P.I.
STD	2	000002	NUT	$\frac{7}{8}$ in. " " "
STD	3	000003	NUT	$\frac{1}{2}$ in. " " "
STD	4	000004	NUT	$\frac{3}{4}$ in. " " "
STD	5	000005	NUT	$\frac{1}{2}$ in. " " "

STD 6	000006	PIN	split $\frac{1}{2}$ in. by $\frac{1}{2}$ in.
STD 8	000008	WASHER	$\frac{1}{2}$ in. hole
STD 9	000009	WASHER	$\frac{7}{16}$ in. "
STD 10	000010	WASHER	$\frac{1}{2}$ in. "
STD 11	000011	WASHER	$\frac{7}{16}$ in. "
STD 12	000012	WASHER	$\frac{1}{2}$ in. "
STD 14	000014	PIN	split $\frac{3}{8}$ in. by $\frac{1}{4}$ in.
STD 15	000015	SCREW	$\frac{3}{8}$ in. by 3 B.A.
STD 21	000021	BALL	$\frac{1}{2}$ in. diameter
STD 24	000024	NUT	1 B.A.
STD 25	000025	WASHER	1 B.A., plain
STD 39	000039	WASHER	$\frac{1}{2}$ in. hole
STD 40	000040	SCREW	$\frac{3}{8}$ in. by 1 B.A.
STD 44	000044	SCREW	$\frac{1}{2}$ in. by 1 B.A.
STD 51	000051	NIPPLE	grease $\frac{1}{2}$ in. by 26 T.P.I. (straight)
STD 54	000054	NIPPLE	grease $\frac{1}{2}$ in. by 26 T.P.I. (elbow)
STD 70	000070	BOLT	$\frac{1}{2}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 71	000071	NUT	plain, thin, $\frac{1}{2}$ in. by 26 T.P.I.
STD 72	000072	BALL	$\frac{1}{4}$ in. diameter (steering head), per set of 56
STD 73	000073	NUT	plain, thin $\frac{3}{8}$ in. by 26 T.P.I.
STD 74	000074	NUT	plain, thin $\frac{1}{2}$ in. by 26 T.P.I.
STD 75	000075	ROLLER	$\frac{1}{2}$ in. by $\frac{1}{2}$ in.
STD 0/75	017494	ROLLER	$\frac{1}{2}$ in. by .251 in. oversize
STD 79	000079	NUT	3 B.A., plain
STD 80	000080	NUT	plain 2 B.A.
STD 105	000105	RIVET	$\frac{1}{2}$ in. by $\frac{1}{2}$ in.	per set
STD 113	000113	RIVET	$\frac{3}{8}$ in. by $\frac{1}{2}$ in.	per set
STD 140	000140	SCREW	$\frac{1}{2}$ in. by 1 B.A.
STD 149	000149	SCREW	3 B.A. by $\frac{3}{8}$ in.
STD 150	000150	SCREW	$\frac{1}{2}$ in. by 3 B.A. bright head
STD 151	000151	SCREW	$\frac{1}{2}$ in. by 3 B.A. black head
STD 152	000152	SCREW	$\frac{1}{2}$ in. by 3 B.A. bronze head
STD 153	000153	SCREW	$\frac{1}{2}$ in. by 3 B.A. chrome head
STD 162	000162	WASHER	$\frac{3}{8}$ in. pip
STD 164	000164	WASHER	lock, dynamo sprocket nut
STD 165	000165	WASHER	lock, chaincase bolt
STD 172	000172	WASHER	$\frac{1}{2}$ in. hole
STD 173	000173	WASHER	$\frac{1}{2}$ in. "
STD 174	000174	WASHER	$\frac{1}{2}$ in. "	for brake shoe adjustment	...
STD 178	000178	WASHER	$\frac{1}{2}$ in. hole, for brake rod
STD 183	000183	WASHER	fibre, $\frac{1}{2}$ gas
STD 185	000185	WASHER	3 B.A.
STD 189	000189	WASHER	$\frac{1}{2}$ in. double spring
STD 190	000190	WASHER	$\frac{1}{2}$ in. single spring
STD 191	000191	WASHER	$\frac{1}{2}$ in. single spring
STD 192	000192	WASHER	$\frac{1}{2}$ in. single spring
STD 193	000193	WASHER	$\frac{3}{8}$ in. single spring
STD 194	000194	WASHER	$\frac{1}{2}$ in. single spring
STD 195	000195	WASHER	$\frac{3}{8}$ in. double spring
STD 200	000200	WASHER	$\frac{3}{8}$ in. (fibre)
STD 201	000201	WASHER	$\frac{1}{2}$ in. (fibre)
STD 202	000202	WASHER	$\frac{1}{2}$ in. (oakenstrong)
STD 203	000203	WASHER	$\frac{1}{2}$ in. (fibre)
STD 205	000205	WASHER	2 B.A. (fibre)
STD 211	000211	NUT	spigot, $\frac{1}{2}$ in. by 26 T.P.I.
STD 213	000213	NUT	spigot, $\frac{1}{2}$ in. by 26 T.P.I.
STD 214	000214	NUT	$\frac{1}{2}$ in. by 22 B.S.F.
STD 215	000215	NUT	spherical $\frac{1}{2}$ in. by 26 T.P.I.
STD 216	000216	NUT	hardened $\frac{1}{2}$ in. by 26 T.P.I.
STD 217	000217	NUT	double hexagon $\frac{3}{8}$ in. by 26 T.P.I.
STD 220	000220	NUT	plain thin $\frac{1}{2}$ in. by 26 T.P.I.
STD 221	000221	NUT	plain $\frac{1}{2}$ in. by 26 T.P.I., left hand thread	retaining pinion	timing
STD 230	000230	NUT	plain, $\frac{3}{8}$ in. by 20 T.P.I.
STD 233	000233	NUT	plain $\frac{1}{2}$ in. by 20 T.P.I.

STD 234	000234	NUT	plain, $\frac{7}{8}$ in. by 20 T.P.I.
STD 236	000236	NUT	1 in. by 26 T.P.I.
STD 250	000250	STUD	$\frac{3}{8}$ in. by 2 B.A.
STD 251	000251	STUD	$1\frac{1}{8}$ in. by 2 B.A.
STD 261	000261	STUD	$4\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 270	000270	STUD	$1\frac{1}{2}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 271	000271	STUD	$1\frac{1}{2}$ in. by $\frac{3}{8}$ in. by 22 by 26 T.P.I.
STD 272	000272	STUD	$1\frac{1}{2}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 273	000273	STUD	$3\frac{3}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 274	000274	STUD	$3\frac{3}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 275	000275	STUD	$3\frac{3}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 277	000277	STUD	$4\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 278	000278	STUD	$4\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 280	000280	STUD	$5\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 290	000290	NUT	plain small hexagon, $\frac{1}{2}$ in. by 26 T.P.I.
STD 291	000291	STUD	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 300	000300	STUD	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 by 20 T.P.I.
STD 302	000302	STUD	$3\frac{1}{4}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 303	000303	STUD	$4\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 304	000304	STUD	$4\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 312	000312	STUD	$3\frac{1}{4}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 313	000313	STUD	$4\frac{1}{4}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 315	000315	STUD	$6\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 316	000316	STUD	$7\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 318	000318	STUD	$4\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 340	000340	BOLT	$\frac{7}{8}$ in. by $\frac{1}{2}$ in. by WHIT.
STD 341	000341	BOLT	$\frac{7}{8}$ in. by $\frac{1}{2}$ in. by WHIT.
STD 342	000342	BOLT	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 343	000343	BOLT	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 344	000344	BOLT	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 345	000345	BOLT	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 346	000346	BOLT	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 347	000347	BOLT	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 348	000348	BOLT	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 350	000350	BOLT	$2\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 361	000361	BOLT	$\frac{1}{2}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 362	000362	BOLT	$\frac{1}{2}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 363	000363	BOLT	$\frac{1}{2}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 364	000364	BOLT	$\frac{1}{2}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 365	000365	BOLT	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 366	000366	BOLT	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 368	000368	BOLT	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 369	000369	BOLT	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 370	000370	BOLT	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 372	000372	BOLT	$2\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 376	000376	BOLT	$2\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 402	000402	BOLT	$\frac{3}{4}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 403	000403	BOLT	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 407	000407	BOLT	$1\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 410	000410	BOLT	$2\frac{1}{8}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 413	000413	BOLT	$\frac{3}{4}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 414	000414	BOLT	$\frac{1}{2}$ in. by $\frac{3}{8}$ in. by 26 T.P.I.
STD 440	000440	BOLT	$\frac{1}{2}$ in. by 0 B.A.
STD 450	000450	SCREW	$\frac{3}{8}$ in. by 2 B.A. round head
STD 451	000451	SCREW	$\frac{1}{2}$ in. by 2 B.A.
STD 452	000452	SCREW	$\frac{3}{4}$ in. by 2 B.A.
STD 453	000453	SCREW	1 in. by 2 B.A.
STD 455	000455	SCREW	$1\frac{1}{8}$ in. by 2 B.A.
STD 482	000482	SCREW	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 484	000484	SCREW	$1\frac{1}{8}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 485	000485	SCREW	$\frac{1}{2}$ in. by $\frac{1}{2}$ in. by 26 T.P.I.
STD 508	000508	UNION	$\frac{1}{2}$ in. by B.S.P.
STD 510	000510	UNION	$\frac{1}{2}$ in. by B.S.P. with gauze fitted
STD 513	000513	NUT	union for petrol pipe
STD 524	000524	CLIP	cable, rubber $4\frac{1}{2}$ in. long
STD 525	000525	CLIP	cable, metal

STD 526	000526	CASING	outer No. 11	sold in cut lengths see Cable Section
STD 527	000527	WIRE	inner No. 11	" " "
STD 528	000528	FERRULES	for No. 11 casing	" " "
STD 529	000529	CASING	outer No. 12	sold in cut lengths see Cable Section
STD 530	000530	WIRE	inner No. 12	" " "
STD 531	000531	FERRULES	for No. 12 casing	" " "
STD 535	000535	WIRE	inner for throttle cables	sold in cut lengths see cable Section
STD 540	000540	TERMINAL	for 5 m/m. cable
STD 541	000541	TERMINAL	for 7 m/m. cable
STD 542	000542	CABLE	5 m/m. low tension
STD 543	000543	CABLE	7 m/m. high tension
STD 570	000570	KEY	for crankshaft
STD 572	000572	KEY	No. 3 woodruff
STD 573	000573	KEY	No. 6 woodruff	use 015330
STD 575	000575	PLUG	drain, crankcase
STD 576	000576	PLUG	for cylinder oil feed valve
STD 577	000577	PIN	dowel
STD 580	000580	WASHER	cork, inspection cap
STD 581	000581	WASHER	paper, carburetter
STD 582	000582	WASHER	paper, pump end cap
STD 583	000583	WASHER	cork, oil filter cap
STD 591	000591	BOLT	pump end cap
STD 592	000592	SCREW	tappet, adjusting
STD 593	000593	SCREW	inspection cap
STD 594	000594	BOLT	front chain and gear box adjust- ment
STD 597	000597	STUD	for seat lug	replaced by 012019
STD 599	000599	PLUG	drain, oil tank	replaced by 012019
STD 610	000610	NUT	engine shock absorber
STD 611	000611	NUT	for dynamo sprocket
STD 615	000615	NUT	knurled, rear brake rod
STD 622	000622	NUT	lock, cable adjuster
STD 623	000623	NUT	knurled, rocker box side cover stud
STD 632	000632	COLLAR	gear box fixing stud	interchangeable with 015780
STD 633	000633	COLLAR	chain, adjuster bolt
STD 638	000638	COLLAR	for exhaust tappet
STD 639	000639	COLLAR	for steering damper anchor bolt
STD 650	000650	BUSH	timing side flywheel axle	interchangeable with 015780
STD 651	000651	BUSH	for camshaft in crankcase, short
STD 652	000652	BUSH	for camshaft in cover, long
STD 661	000661	GUIDE	for tappet, inlet
STD 662	000662	GUIDE	for tappet, exhaust
STD 670	000670	TAPPET	inlet	same as 017316
STD 671	000671	TAPPET	exhaust	same as 017024
STD 676	000676	VALVE	inlet 350 cc.	marked "INL" on stem
STD 677	000677	VALVE	exhaust 350 cc.	marked "EXH" on stem
STD 678	000678	VALVE	inlet 5000 c.c.	marked "INL" on stem
STD 679	000679	VALVE	exhaust 500 cc.	marked "EXH" on stem
STD 685	000685	CAP	end, for valve stem, $\frac{3}{8}$ in.
STD 686	000686	COLLET	for valve (2 pieces)
STD 691	000691	GLAND	rubber, for cover tube, bottom
STD 700	000700	SPRING	for valve lifter lever
STD 701	000701	SPRING	for crankcase oil feed valve
STD 702	000702	SPRING	engine shock absorber
STD 703	000703	SPRING	engine shock absorber
STD 704	000704	SPRING	for oil tank filter
STD 708	000708	CIRCLIP	for dynamo sprocket nut

STD 709	000709	ARMOURING	for valve lifter cable
STD 720	000720	END	sleeve, for engine push rod
STD 721	000721	END	ball, for engine push rod
STD 725	000725	SPROCKET	dynamo armature shaft, 17 teeth
STD 726	000726	SPROCKET	magneto armature shaft, 17 teeth
STD 727	000727	SPROCKET	magneto engine end, 17 teeth
STD 735	000735	YOKE	end, for brake rod
STD 736	000736	PIN	clevis, for yoke end
STD 738	000738	SCREW	rear lamp fixing
STD 739	000739	NUT	for rear lamp fixing screw
STD 741	000741	PLATE	number, front
STD 742	000742	CLIP	for front number plate
STD 744	000744	PLATE	number rear	...	replaced by 011845	...
STD 745	000745	CLIP	exhaust pipe
STD 750	000750	CIRCLIP	gudgeon pin
STD 755	000755	PIPE	crankcase release
STD 760	000760	AXLE	timing side flywheel	...	stamped SS on end	...
STD 765	000765	CAP	in timing cover, for cam bush
STD 770	000770	PLUNGER	oil pump	...	stamped SS on end	...
STD 772	000772	CAP	pump end, rear
STD 773	000773	CAP	pump end, front
STD 780	000780	CAP	chaincase, inspection	...	use 014457	...
STD 785	000785	CROSSHEAD	for gear box adjusting bolt
STD 791	000791	PIN	hinge for dynamo strap
STD 795	000795	CAP	for oil filter compartment
STD 796	000796	FILTER	oil tank, felt
STD 797	000797	WASHER	cap, for oil tank filter
STD 805	000805	RACE	fork crown
STD 806	000806	RACE	frame
STD 812	000812	DISC	friction, steering damper
STD 830	000830	CAM	engine shock absorber
STD 831	000831	CAP	engine shock absorber spring
STD 835	000835	DIAPHRAGM	crankcase release, valve
STD 836	000836	BODY	crankcase release valve
STD 861	000861	SCREW	front number plate fixings
STD 908	000908	PIPE	Petrol flex (sold in cut lengths)	...	see 000908	...
TFF101-S	017259	KNOB	adjusting, steering damper (Matchless)
V2E209	017267	COLLAR	top, for valve springs
V2FR6	017500	SPACER	footrest rod
XE184	010854	PIN	hinge, battery carrier front