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MUDGUARD, REAR – RIGID ONLY

ASSEMBLY GUIDE

1941 - 1945 Model G3L

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by
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INTRODUCTION.

This guide is produced to allow the author to collate the information needed to identify parts that I continue to acquire. I hope that this information is of value to other collectors.

My interest is assembling bikes which are correct for the year and model. Whilst all the bikes are not necessarily “correct” I am always on the lookout for the “correct” part. Like all addicts, I will never “be finished”.

DISCLAIMER.

This Restoration Guide has been prepared solely for the use of John Ready. Use by any other party is completely at the risk of that party.

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Many images are those of other people from the internet. Unfortunately, I cannot acknowledge these parties as I do not know who they are. Most are from the various Spare Parts Manuals produced by A.J. Stevens, Matchless and later by AMC. My thanks to those whose images allow this guide to function.

As the copyright, if any, cannot be identified, this publication is not for commercial gain but is designed to assist AJS and Matchless fanatics to assemble parts for particular models.

AJS & Matchless Parts and Year Guide

Mudguard, Rear – Rigid Models

1.1. 1941 - 1945 MODELS

1.1.1. MATCHLESS G3L

(these are all 350cc Matchless produced for the war office)
41/G3L-WD, C 294-C 9506 & 9841,

Matchless G3L Army 1941

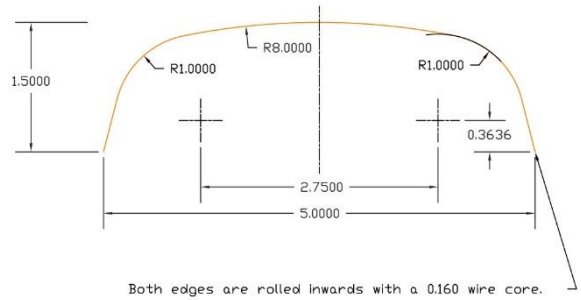


Figure 1: Mudguard basic profile is (41-G3L-M4).

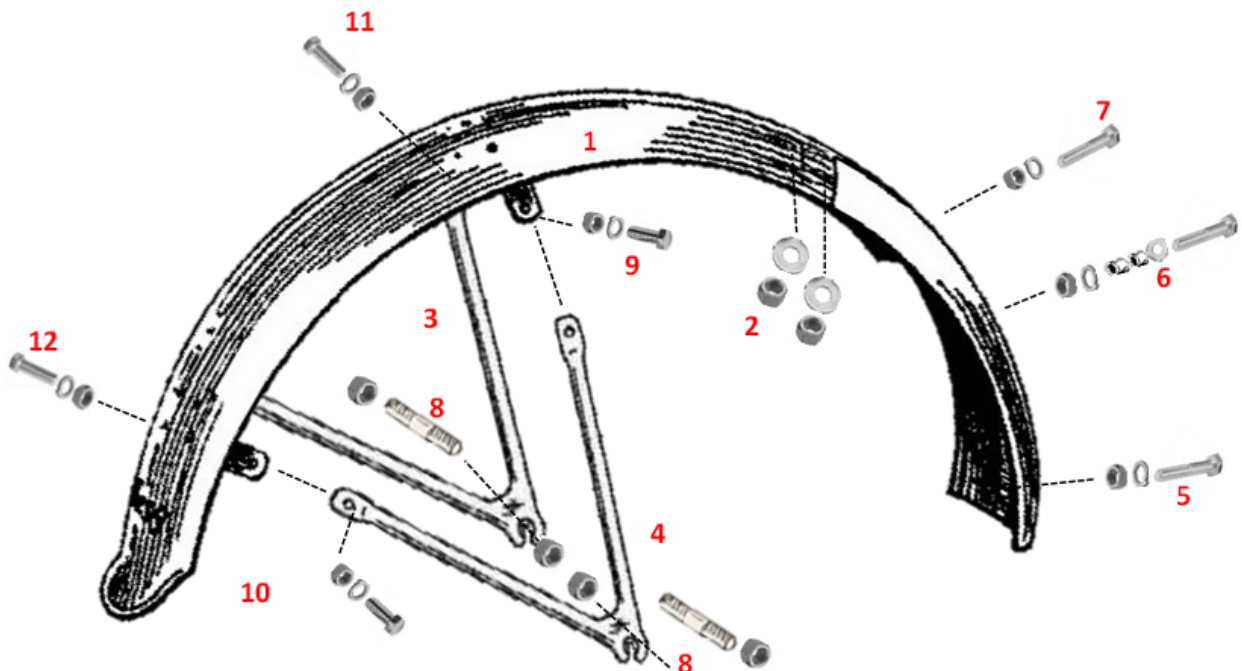


Figure 2: No rib in the centre of mudguard. Removable rear section joint for the mudguard is under the rear of the saddle.

AJS & Matchless Parts and Year Guide

Mudguard, Rear – Rigid Models

1941 - 1945 Matchless G3L

Item No.	Description Common	No Off	Part No	Part No. Common
1	Mudguard, rear, bare (includes both halves and the two binding bolts)	1	41-G3L-M4	41-G3L-M4
2	Nut, uniting front and rear portions	2	STD-5	000005
2	Washer, for guard uniting nut	2	STD-12	000012
3	Stay, rear mudguard, left side	1	41-G3L-F300-L	017390
4	Stay, rear mudguard, right side	1	41-G3L-F300-R	017391
5	Bolt, fixing guard to bottom bridge	1	STD-345	000345
5	Washer, spring, for bottom bridge bolt	1	STD-191	000191
5	Nut, for bottom bridge bolt	1	STD-5	000005
6	Bolt, fixing mudguard to oil tank bracket	1	STD-369	000369
6	Spacer, thick, for oil tank bracket bolt	1	CF-4178	4178
6	Spacer, thin, for oil tank bracket bolt	1	CF-4178-S	4178-S
6	Washer, plain, for oil tank bracket bolt	1	STD-11	000011
6	Washer, spring, for oil tank bracket bolt	1	STD-192	000192
6	Nut, for oil tank bracket bolt	2	STD-4	000004
7	Bolt, fixing guard to top bridge	1	STD-346	000346
7	Washer, spring, for top bridge bolt	1	STD-191	000191
7	Nut, for top bridge bolt	1	STD-5	000005
8	Stud, in fork end, for arch	2	STD-270	000270
8	Nut, locking stud in fork end	2	STD-74	000074
8	Nut (with collar), locking guard stay to fork end stud	2	STD-213	000213
9	Bolt, fixing mudguard to stay, 3/4" by 5/16" by 26	1	STD-363	000363
9	Washer, spring, for rear stay bolts	1	STD-192	000192
9	Nut, for stay bolt	1	STD-4	000004
10	Bolt, fixing mudguard to stay, 3/4" by 5/16" by 26	1	STD-363	000363
10	Washer, spring, for rear stay bolts	1	STD-192	000192
10	Nut, for stay bolt	1	STD-4	000004
11	Bolt, fixing mudguard to stay, 3/4" by 5/16" by 26	1	STD-363	000363
11	Washer, spring, for rear stay bolts	1	STD-192	000192
11	Nut, for stay bolt	1	STD-4	000004
12	Bolt, fixing mudguard to stay, 3/4" by 5/16" by 26	1	STD-363	000363
12	Washer, spring, for rear stay bolts	1	STD-192	000192
12	Nut, for stay bolt	1	STD-4	000004