

1962-65 SETTINGS LIST

List No. 601/4 (Issue No. 3)

MACHINE AND ENGINE DETAILS			Carburettor Type No.	Mixing Chamber Body No.	Internal Bore	ENGINE END DETAILS				JET BLOCK		JET SIZE		Throttle Valve	Needle Position	Needle Jet	Float Chamber Type No.	Float Chamber Body Part No.	Banjo Part No.	SPECIAL DETAILS	Spare Parts List No.
						Capacity	Model	Year	Centre Line of Body to Face of Flange	Flange Centres	Diameter of Bolt Holes	Diameter at Engine End	Part No.								
A.J.S.																					
248 c.c.	Model 14CSR	1962-65	389/82	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	200	20	3	3	-106	Monobloc	—	376/127	102/2	
348 c.c.	Model 8 & 16	1962-63	389/68	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	230	25	3 1/2	3	-106	Monobloc	—	376/097	102/2	
348 c.c.	Model 16C	1962-63	376/59T	376/029	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	376/057	1 1/8"	210	30	3	3	-107 T	Monobloc	—	376/097	102/2	
348 c.c.	Model 16	1964-65	389/208	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	260	25	3	3	-106	Monobloc	—	376/097	102/2	
348 c.c.	Model 7R	1962-63	T5GP2	516/397	1 1/8"	1 1/2"	65 mm.	1 1/8"	1 1/8"	316/143	1 1/8"	330	25	5	3	-109	510/1	510/001	510/015	{ 5GP6 NEEDLE MIX. CH. CONN. 14/218 LESS AIR VALVE	115/2
500 c.c.	Model 18	1962-63	389/52	389/003	1 5/8"	1 1/2"	2"	1 1/8"	1 5/8"	389/057	1 5/8"	300	25	3 1/2	3	-106	Monobloc	—	376/097	102/2	
500 c.c.	Model 18	1964-65	389/209	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	290	25	3 1/2	3	-106	Monobloc	—	376/097	102/2	
500 c.c.	Model 18CS	1962-65	T5GP2	516/335	1 1/8"	1 9/16"	Dia.	Clip	Fitting	316/143	1 1/8"	290	25	6	5	-109	302/10	302/001	—	{ FERRULE 6/132A 5GP6 NEEDLE HOLDING BOLT 316/027 MAIN JET COVER 316/028	115/2
646 c.c.	Model 31	1962-65	389/91	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	390	20	4	4	-106	Monobloc	—	376/127	{ FERRULE 6/132A 340 MAIN JET WHEN AIR CLEANER FITTED	102/2
646 c.c.	Model 31CSR	1962-65	389/92	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	450	20	4	4	-106	Monobloc	—	376/127	{ FERRULE 6/132A MAIN JET 390 WHEN AIR CLEANER FITTED	102/2
646 c.c.	Twin Speed Kit and 31CSR	1962-65 1964-65	389/73 } 1 389/74 } pair	389/002 389/026	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	280	25	3	4	-106	Monobloc	—	376/098	BANJO 376/141 HOLDING BOLT 376/140	102/2
750 c.c.	Model 33CSR (1 Pair)	1965	389/222 389/223	389/002 389/028A	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	360	20	3	3	-106	Monobloc	—	376/097	BANJO 376/141 HOLDING BOLT 376/140 THROTTLE SPRING 389/092	102/2
750 c.c.	Model 33P (1 Pair)	1965	389/87 389/88	389/002 389/028	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	420	20	3	3	-106	Monobloc	—	376/097	BANJO 376/141 HOLDING BOLT 376/140 THROTTLE SPRING 389/092	102/2
750 c.c.	Model 33 (1 Pair)	1965	389/87 389/88	389/002 389/028	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	350	20	3	3	-106	Monobloc	—	376/097	BANJO 376/141 HOLDING BOLT 376/140 THROTTLE SPRING 389/092	102/2

1962-65 SETTINGS LIST

List No. 60 1/4 (Issue No. 3)

MACHINE AND ENGINE DETAILS			Carburettor Type No.	Mixing Chamber Body No.	Internal Bore	ENGINE END DETAILS				JET BLOCK		JET SIZE		Throttle Valve	Needle Position	Needle Jet	Float Chamber Type No.	Float Chamber Body Part No.	Banjo Part No.	SPECIAL DETAILS	Spare Parts List No.
						Centre Line of Body to Face of Flange	Flange Centres	Diameter of Bolt Holes	Diameter at Engine End	Part No.	Size No.	Main	Pilot								
MATCHLESS.																					
248 c.c.	G2, G2S, G2CSR	1962-65	389/82	389/002	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	200	20	3	3	-106	Monobloc	—	376/127	102/2	
348 c.c.	G5, G3, G3S	1962-63	389/68	389/002	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	230	25	3 1/2	3	-106	Monobloc	—	376/097	102/2	
348 c.c.	G3C	1962-63	389/59T	376/020	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	376/057	1 1/8"	210	30	3	3	-107 T	Monobloc	—	376/097	102/2	
360 c.c.	G3	1964-65	389/208	389/002	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	260	25	3	3	-106	Monobloc	—	376/097	—	
500 c.c.	G80	1964-65	389/209	389/002	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	290	25	3 1/2	3	-106	Monobloc	—	376/097	—	
500 c.c.	G80	1962-63	389/52	389/003	1 3/8"	1 1/8"	2"	1 1/8"	1 3/8"	389/057	1 3/8"	300	25	3 1/2	3	-106	Monobloc	—	376/097	102/2	
500 c.c.	G80CS (U.S.A.)	1965	389/12	389/004	1 3/8"	1 1/8"	2"	1 1/8"	1 3/8"	389/058	1 3/8"	440	30	3	3	-106	Monobloc	—	376/097	102/2	
500 c.c.	G80CS	1962-65	T5GP2	516/335	1 3/8"	1 3/8"	Dia.	Clip	Fitting	316/143	1 3/8"	290	25	6	5	-109	302/10	302/001		115/2	
500 O.H.C.	G50 Racing	1962	T3GP2	516/412	2"	1 3/8"	65 mm.	1 1/8"	1 1/8"	316/463	1 1/8"	430	25	4	3	-109	510/1	510/001	510/015	115/2	
500 O.H.C.	G50 Competition	1962	T5GP2	516/397	1 3/8"	1 1/8"	65 mm.	1 1/8"	1 1/8"	316/143	1 1/8"	280	25	5	3	-109	510/1	510/001	510/015	115/2	
646 c.c.	G12	1962-65	389/91	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	390	20	4	4	-106	Monobloc	—	376/127	102/2	
646 c.c.	G12CSR	1962-65	389/92	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	450	20	4	4	-106	Monobloc	—	376/127	102/2	
646 c.c.	Twin Speed Kit and G12CSR (U.S.A.)	1 pair 1962-65	389/73 389/74	389/002 389/026	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	280	25	3	4	-106	Monobloc	—	376/098	102/2	
750 c.c.	G15 Twin	1962	389/77	389/002	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	410	20	4	4	-106	Monobloc	—	376/098	102/2	
750 c.c.	G15 Twin	1963	389/93	389/002	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/050	1 1/8"	410	20	4	4	-106	Monobloc	—	376/127	102/2	
750 c.c.	G15 CS (U.S.A.)	1 pair 1964-65	389/210 389/211	389/002 389/028	1 1/8"	1 1/2"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	380	20	3	3	-106	Monobloc	—	376/097	102/2	
750 c.c.	G15 P	1964-65	389/87 & 89	389/002-028	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	420	20	3	3	-106	Monobloc	—	376/097	102/2	
750 c.c.	G15	1965	389/87 & 88	389/002-028	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	350	20	3	3	-106	Monobloc	—	376/097	102/2	
750 c.c.	G15 CSR	1965	389/222, 223	389/002-028A	1 1/8"	1 1/8"	2"	1 1/8"	1 1/8"	389/056	1 1/8"	360	20	3	3	-106	Monobloc	—	376/097	102/2	