

LUCAS

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EQUIPMENT

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SPARE PARTS



1955

A.M.C. MOTOR CYCLES

A.J.S. — MATCHLESS

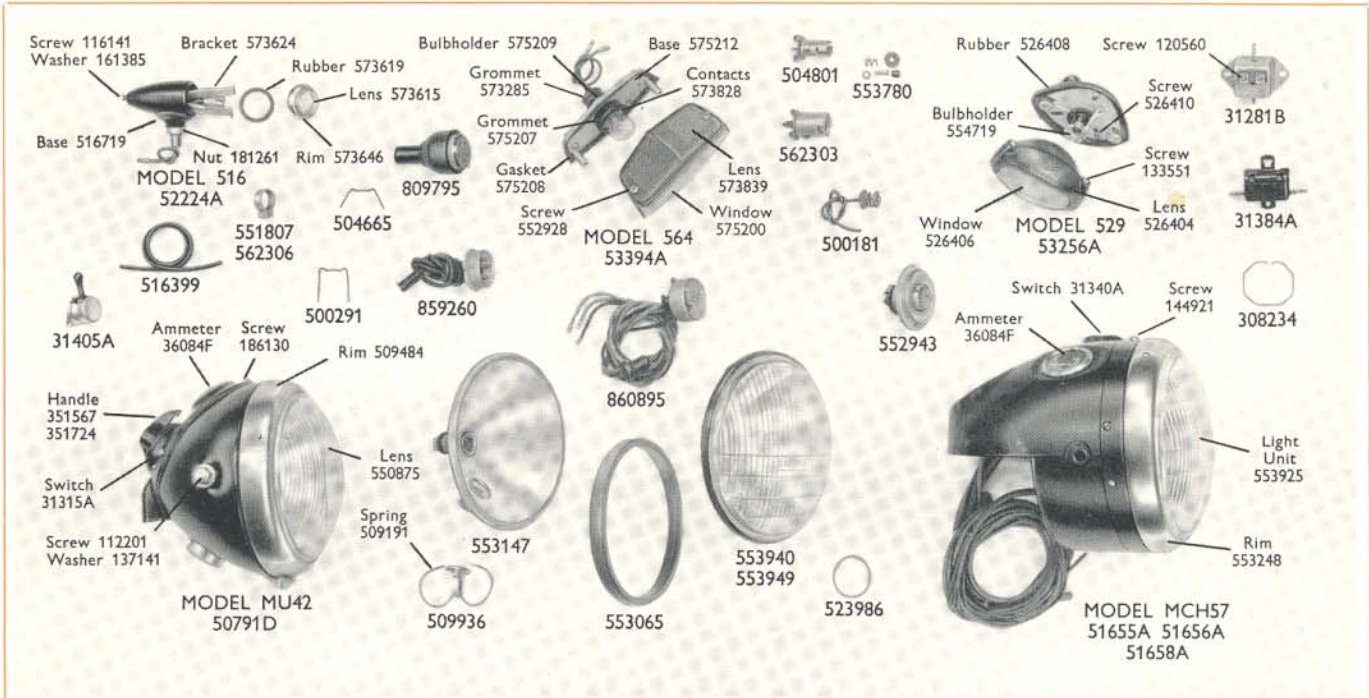
SINGLE CYLINDER MODELS

A.J.S. '16M' & '16MS' 350 c.c.; '18' & '18S' 500 c.c.; '16MC' & '16MCS' 350 c.c. Competition; '18C' & '18CS' 500 c.c. Competition.
MATCHLESS 'G3L' & 'G3LS' 350 c.c.; 'G80' & 'G80S' 500 c.c.; 'G3LC' & 'G3LCS' 350 c.c. Competition; 'G80C' & 'G80CS' 500 c.c. Competition.

TWIN CYLINDER MODELS

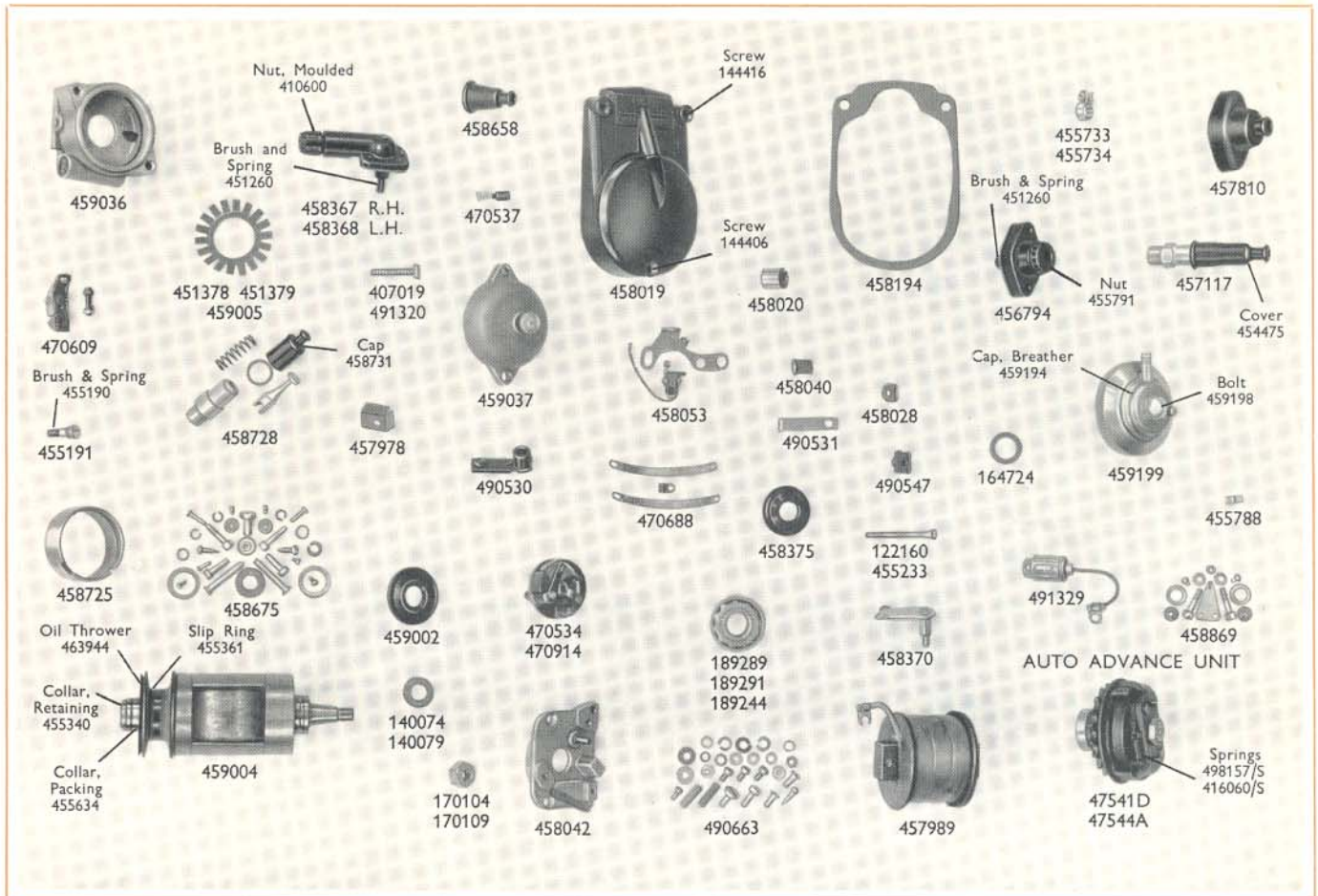
A.J.S. '20' 500 c.c. MATCHLESS 'G9' 500 c.c.

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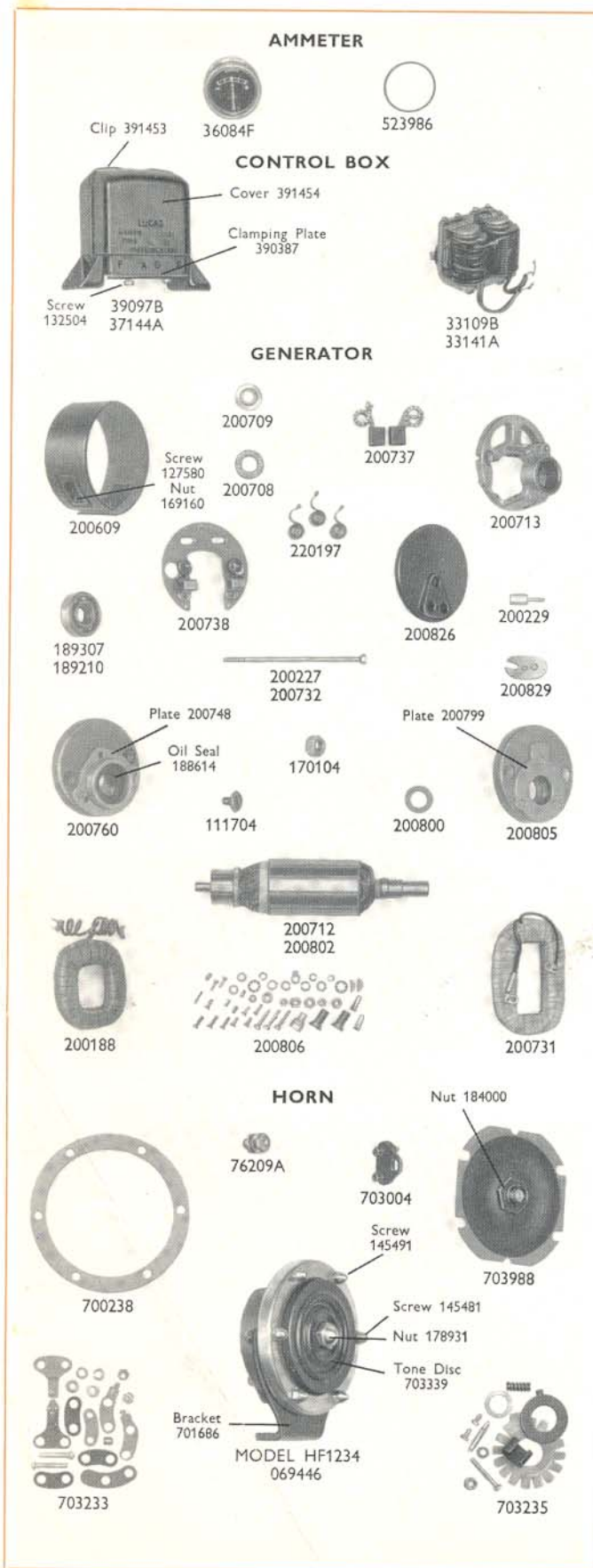


HEADLAMPS	All Models (except Competition)			HEADLAMPS	Competition Models	Competition Models	
	Home & Export, except destinations listed	Export, France	Export, Europe not France				Model Ordering No.
Model Ordering No.	MCH57 51655A	MCH57EF 51656A	MCH57 51658A	MU42 50791D	MU42 50791D	MU42 50791D	
Detailed Parts				Detailed Parts	Detailed Parts (continued)		
§Rim or door	553248	553248	553248	§Panel	516524	§Bulb, main	168
§Screw, rim fixing	144921	144921	144921	§Screw, panel fixing	186130	§Bulb, pilot	200
§Light unit	553925	553949	553940	§Ammeter (Details on page 4)	36084F	§Catch, front rim	509936
§Wires, light unit fixing	504665	504665	504665	§Switch, lighting (Details on this page)	31315A	§Spring	509191
§Backshell	—	—	—	§Rim or door with lens	509484	§Cord, rubber	516399
§Adaptor	860895	562303	860895	§Wire, lens fixing	500291	§Screw, lamp fixing	112201
§Clip & Screw, bulbholder	—	562306	—	§Lens	550875	§Washer, lamp fixing	137141
§Sleeve, terminal	188818	188818	188818	§Bead	553065	§Sleeve, terminal	188818
§Ring, ammeter and switch sealing	523986	523986	523986	§Reflector	553147	§Plug	859260
§Bulb	312	—	403	§Bulbholder, main	504801	§Socket	809795
§Switch (Details on this page)	31340A	31340A	31340A	§Clip and screw	551807		
§Ammeter (Details on page 4)	36084F	36084F	36084F	§Interior, pilot	500181		
SIDE LAMP	All Models	STOP TAIL, REFLEX AND NUMBER PLATE LAMP		All Models (except Competition)	TAIL AND NUMBER PLATE LAMP	Competition Models	
Model Ordering No.	516 52224A	Model Ordering No.		564 53394A	Model Ordering No.	529 53256A	
Detailed Parts		Detailed Parts			Detailed Parts		
§Screw, bulbholder	116141	§Lens	573839	§Lens	526404		
§Washer	161385	§Window	575200	§Window	526406		
§Rim or door	573646	§Screw, lens retaining	552928	§Screw, fixing	133551		
§Lens	573615	§Base assembly	575212	§Bulbholder	554719		
§Rubber, lens seating	573619	§Bulbholder assembly (shell)	575209	§Bulbholder	526408		
§Bracket with bulbholder	573624	§Grommet, bulbholder	575207	§Base, rubber	526410		
§Interior	553780	§Contact assembly	573828	§Screw, base fixing	526408		
§Nut, lamp fixing	181261	§Gasket, lens seating	575208	§Bulb	988		
§Base, lamp seating	516719	§Grommet, cable	573825				
§Bulb	988	§Bulb	352				
		§Washer, fixing bolt spacer	131023				
DIPPER SWITCH	All Models	LIGHTING SWITCH	All Models (except Competition)	Competition Models	STOP LAMP SWITCH	All Rigid Frame Models	
Model Ordering No.	9AC 31405A	Model Ordering No.	U39 31340A	U39 31315A	Model Ordering No.	54C 31281B	
Detailed Parts		Detailed Parts			Detailed Parts		
§Screw, fixing	100521	§Screw, terminal	120560	§Screw, terminal	120560		
		§Ring, rubber, fixing	523986				
		§Spring	308234				
		§Handle	351567				
					STOP LAMP SWITCH	All Spring Frame Models	
					Model Ordering No.	22B 31384A	

§Recommended stock items.



MAGNETO	Twin Cylinder Models	MAGNETO	Single Cylinder Models	MAGNETO	Competition Models
Model Ordering No.	K2F 42230D	Model Ordering No.	SR1 42294A	Model Ordering No.	NR1 42179N
Detailed Parts		Detailed Parts		Detailed Parts	
§Pick up assembly, right hand ...	458367	§Cover assembly ...	458019	§Cover, pick-up, waterproof, rubber	457810
§Pick up assembly, left hand ...	458368	§ Gasket, rubberised cork ...	458194	Clip, cable to cover, with screw ...	455733
§ Brush and spring ...	451260	§ Screw, cover fixing, short ...	144416	§Pick up assembly ...	456794
§ Nut, moulded ...	410600	§ Screw, cover fixing, long ...	144406	§ Brush and spring ...	451260
Grommet, rubber ...	458658	§ Terminal, low tension ...	491320	§ Nut, moulded ...	455791
§Cover, contact breaker end ...	459037	§ Bush, low tension terminal insulating	458028	§Cover, contact breaker ...	459199
§Screw, contact breaker fixing ...	122160	§Condenser assembly ...	491329	§ Bolt ...	459198
§Contact breaker ...	470534	§Contact set ...	458053	§ Cap, breather ...	459194
§ Contact set ...	470609	§ Lubricating pad assembly ...	458040	§Screw, taper head, contact breaker fixing ...	455233
§ Springs set, actuating ...	470688	§Plate, contact breaker end ...	458042	§Contact breaker assembly ...	470914
§Control parts set ...	458728	§Bearing, contact breaker end ...	189289	§ Brush and spring, contact breaker earth ...	457117
§ Cap, rubber ...	458731	§Cup, bearing insulating ...	451378	§Control parts set ...	470537
§Cam ...	458725	§Cup, bearing insulating ...	451378	§ Cover, barrel, waterproof rubber	454475
§Plate, with bearing ring ...	459036	§Nut, shaft ...	170109	Clip, seal, cable to cover ...	455734
§ Cup, bearing insulating ...	451379	§Washer, shaft nut ...	140079	§Washer, barrel seating ...	164724
§Nut, shaft ...	170104	§Bearing, drive end ...	189291	§Nipple, cable ...	455788
§Washer, 13/32" plain, shaft ...	140074	§Cup, bearing insulating ...	451379	§Nut, shaft ...	170104
§Armature ...	459004	§Oil, seal ...	458375	§Washer, plain, shaft ...	140074
§ Slip ring ...	455361	§Coil, wound assembly ...	457989	§Brush, spring and holder, magneto earth ...	455191
§ Oil, thrower ...	463944	§ Terminal, cut out ...	407019	§ Brush and spring, magneto ...	455190
§ Collar, steel packing ...	455634	§ Insulating cushion, cut out terminal	457978	§Sundry parts set ...	458869
§ Collar, steel, bearing retaining ...	455340	§ Insulating piece, cut out terminal ...	490547		
§Bearing, contact breaker end ...	189291	§ Strip, earthing ...	490531	AUTO ADVANCE UNITS	
§Bearing, drive end ...	189244	§ Cover, rubber earthing terminal ...	490530	Ordering No.	47544A
§Cup, bearing insulating ...	459005	§Sundry parts set ...	490663		47541D
§Oil seal, rubber ...	459002			Detailed Parts	
§Brush, spring and holder ...	455191			Spring ...	498157/S
§ Brush and spring, earth ...	455190			Washer, cover clip ...	498131
§Spring and pin, pick up ...	458370			Washer, disc cover ...	498339
§Sundry parts set ...	458675			Nut, fixing ...	498303



AMMETER		All Models	
Model Ordering No.		CZU27 36084F	
Detailed Parts			
§Nut, terminal	166043	
§Washer, terminal	185022	
§Ring, rubber	523986	
CONTROL BOX		Single Cylinder Models	Twin Cylinder Models
Model Ordering No.		MCR2 37144A	MCR2 37097B
Detailed Parts			
§Cover	391454	391454
§Clip, cover fixing	391453	391453
§Regulator	33141A	33109B
§Screw, regulator fixing	100384	100384
§Washer, regulator fixing screw	185038	185038
§Clamping plate	390387	390387
§Screw, fixing	132504	132504
GENERATOR		Single Cylinder Models	Twin Cylinder Models
Model Ordering No.		E3N 20028B	E3L 20009F
Detailed Parts			
§Cover band assembly	200609	200609
§Screw, cover band fixing	127580	127580
§Nut, cover fixing screw	169160	169160
§Brush set	200737	200737
§Bracket or frame, commutator end	200713	200713
§Bearing	189210	189210
§Washer, felt bearing	200708	200708
§Cup, felt bearing washer	200709	200709
§Insulating plate with brush boxes	200738	200738
§Spring set, brush tension	220197	220197
§Cover assembly	200826	200826
§Terminal pin	200229	200229
§Plate, clamping terminal	200829	200829
§Bearing, drive end	189307	189307
§Bracket or Frame, drive end	200805	200760
§Plate, bearing	200799	200748
§Oil, seal	—	188614
§Nut, shaft	170104	—
§Screw, gear retaining	—	111704
§Nut, bearing retaining	200800	—
§Armature	200802	200712
§Field coil	200188	200731
§Bolt, through fixing	200227	200732
§Sundry parts set	200806	200806
HORN		All Models	
Model Ordering No.		HF1234 069446	
Detailed Parts			
§Bracket	701686	
§Tone disc	703339	
§Nut, tone disc	178931	
§Screw, bracket fixing (½ B.S.F.)	145481	
§Screw, cover fixing (1 B.A.)	145491	
§Diaphragm	703988	
§Nut, diaphragm fixing	184000	
§Washer, diaphragm packing	700238	
§Contact set	703233	
§Terminal block	703004	
§Sundry parts set	703235	
HORN PUSH HP26	76209A	
BATTERY		All Models	
		PU7E/9	

§Recommended stock items.