

SPARES LIST No. CE 825E

LUCAS
Quality
EQUIPMENT
&
SPARE PARTS



1960
A.M.C.
(A.J.S. — MATCHLESS)
MOTOR CYCLES

JOSEPH LUCAS (SALES & SERVICE) LTD · BIRMINGHAM 18 · ENGLAND

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EQUIPMENT SPECIFICATIONS AND PAGE INDEX

EQUIPMENT SPECIFICATIONS AND PAGE INDEX

| Unit | For details and illustrations see page | A.J.S. 250 c.c. "14," "14CS" and 350 c.c. "18" Matchless "Clubman" 250 c.c. "G2," "G2CS" and 350 c.c. "G5" | | Single Cylinder Models A.J.S. 350 c.c. "16" and 500 c.c. "18" Matchless 350 c.c. "G3" and 500 c.c. "G80" | | Twin Cylinder Models A.J.S. 500 c.c. "20" and 650 c.c. "31" Matchless 500 c.c. "G9" and 650 c.c. "G12" | | Single Cylinder Competition Models A.J.S. 350 c.c. "16C," 500 c.c. "18CS," Matchless 350 c.c. "G3C" and 500 c.c. "G80CS" | | Twin Cylinder De Luxe and Competition Models A.J.S. 650 c.c. "31Del," "31CS," "31CSR," Matchless 650 c.c. "G12Del," "G12CS," "G12CSR" | |
|------------------------------------|--|--|-----------------|--|----------|--|----------|--|----------|---|-----------------|
| | | Model | Part No. | Model | Part No. | Model | Part No. | Model | Part No. | Model | Part No. |
| ALTERNATOR | 7 | RM15 | 047534 | RM15 | 047534 | RM15 | 047534 | RM15 | 047534 | CZUJ7 | 36084F |
| AMMETER (Part of Headlamp) | 5 | CZUJ7 | 36084F | CZUJ7 | 36084F | CZUJ7 | 36084F | CZUJ7 | 36084F | MLZ9E | — |
| BATTERY | — | MLZ9E | — | MLZ9E | — | MLZ9E | — | MLZ9E | — | — | — |
| CABLE HARNESS | — | — | 54944148 | — | 54944147 | — | 54944147 | — | 54944147 | — | — |
| COIL, IGNITION | 7 | MA6 | 45077B | MA6 | 45077B | MA6 | 45077B | MA6 | 45077B | — | — |
| CONTROL BOX | 5 | CA1A | 447578H | CA1A | — | CA1A | — | CA1A | — | RB108 | — |
| " (later) | 5 | CA1A | 447579H | CA1A | — | CA1A | — | CA1A | — | RB108 | — |
| CONTACT BREAKER | 7 | — | — | — | — | — | — | — | — | — | — |
| DISTRIBUTOR | 7 | HF1441 | *70137A (70048) | HF1441 | — | HF1441 | — | HF1441 | — | — | — |
| GENERATOR | 3 | — | — | — | — | — | — | — | — | E3L | 20035A |
| HORN | 3 | — | — | — | — | — | — | — | — | HF1441 | *70137A (70048) |
| HORN PUSH AND DIPPER SWITCH | 3 | — | — | — | — | — | — | — | — | — | — |
| LAMPS | 3 | — | — | — | — | — | — | — | — | — | — |
| Head | — | — | — | — | — | — | — | — | — | — | — |
| Home and Export | 4-5 | MCH61 | 58409A | MCH61 | 58432A | MCH61 | 58432A | MCH61 | 58224D | MCH61 | 58477A |
| " Export, Europe not France | 4-5 | MCH61 | 58514A | MCH61 | 58516A | MCH61 | 58516A | MCH61 | 58586A | SSU700 | *58224D |
| " Export, France | 4-5 | MCH61-EF | 58515A | MCH61-EF | 58517A | MCH61-EF | 58517A | MCH61-EF | — | SSU700P | 58518A |
| Stop tail and number plate | 5 | — | — | — | — | — | — | — | — | 529 | 58519A |
| Stop tail, number plate and reflex | 5 | — | — | — | — | — | — | — | — | 529 | 53429A |
| MAGNETO | 6 | — | — | — | — | — | — | — | — | NC1 | 564 |
| " (later) | 6 | — | — | — | — | — | — | — | — | NC1 | 53432B |
| " (U.S.A. only) | 6 | — | — | — | — | — | — | — | — | NC1 | 42347D |
| RECTIFIER | 6 | — | — | — | — | — | — | — | — | NC1 | 42371A |
| REFLEX REFLECTOR (optional) | 7 | — | — | — | — | — | — | — | — | FSX1849 | 47132A |
| SWITCHES | — | — | — | — | — | — | — | — | — | RER25 | *57116A |
| Cut-out | — | — | — | — | — | — | — | — | — | — | — |
| Dipper | 3 | — | — | — | — | — | — | — | — | — | — |
| Lighting | 4-5 | — | — | — | — | — | — | — | — | — | — |
| Ignition | 4-5 | — | — | — | — | — | — | — | — | — | — |
| Stop Lamp | 4-5 | — | — | — | — | — | — | — | — | — | — |
| Spring | 5 | — | — | — | — | — | — | — | — | — | — |

§500 c.c. **Suitable replacement |De Luxe *Competition 1350 c.c.

*When ordering, quote part number shown in brackets.



DIPPER SWITCH

| | |
|------------------------------|--------|
| Part No. | 31482A |
| Model | 9 |
| Detailed Parts | |
| §Clip | 380427 |
| §Screw, terminal | 120610 |



HORNS

| | | | |
|----------------------------------|--------|--------|--------|
| Part No. | 069446 | 70137A | 70146B |
| Model | HF1234 | HF1441 | HF1849 |
| Detailed Parts | | | |
| §Bracket | 703232 | 701851 | — |
| Tone disc | 703339 | 701829 | 705108 |
| Screw, bracket fixing | 145481 | — | — |
| Screw, cover fixing | 145491 | — | 113030 |
| Nut, tone disc | — | 703106 | 165498 |
| Nut, clamp, front | 178931 | 178931 | — |
| Washer, adjusting screw | — | — | 131023 |
| Screw, adjusting | — | — | 705098 |
| §Diaphragm | 703988 | 700714 | — |
| Nut, diaphragm fixing | 184000 | 184000 | — |
| Washer, diaphragm packing | 700238 | — | — |
| Cover | — | — | 705085 |
| Ring, cover sealing | — | — | 705068 |
| Support, cover | — | — | 705086 |
| §Contact set | 703233 | 703233 | — |
| Terminal block | 703004 | 703004 | — |
| §Sundry parts set | 703235 | 703235 | — |

HORN PUSH OR CUT-OUT SWITCH

| | |
|------------------------------|--------|
| Part No. | 76204A |
| Model | 4A |
| Detailed Parts | |
| §Screw, terminal | 119520 |
| Clip, fixing | 762229 |
| §Screw, fixing | 135480 |
| §Nut, fixing | 153491 |

HORN PUSH AND DIPPER SWITCH

| | |
|------------------------------|--------|
| Part No. | 31563D |
| Model | 25SA |
| Detailed Parts | |
| Button and cover | 380660 |
| Base and lever | 380658 |
| §Screw, terminal | 120610 |

§Recommended spares for stock



HEADLAMPS

Home and Export, Vertical Dip

| Part No. | 58409A | 58432A | 58477A |
|--------------------------|--------|--------|--------|
| Model | MCH61 | MCH61 | MCH61 |
| Detailed Parts | | | |
| §Light unit | 516798 | 516798 | 516798 |
| §Bulbholder, main | 554602 | 554602 | 554602 |
| §Bulb, main | 312 | 312 | 312 |

Export, Europe except France

| Part No. | 58514A | 58516A | 58518A |
|--------------------------|--------|--------|--------|
| Model | MCH61 | MCH61 | MCH61 |
| Detailed Parts | | | |
| §Light unit | 555275 | 555275 | 555275 |
| §Bulbholder, main | 554602 | 554602 | 554602 |
| §Bulb, main | 403 | 403 | 403 |

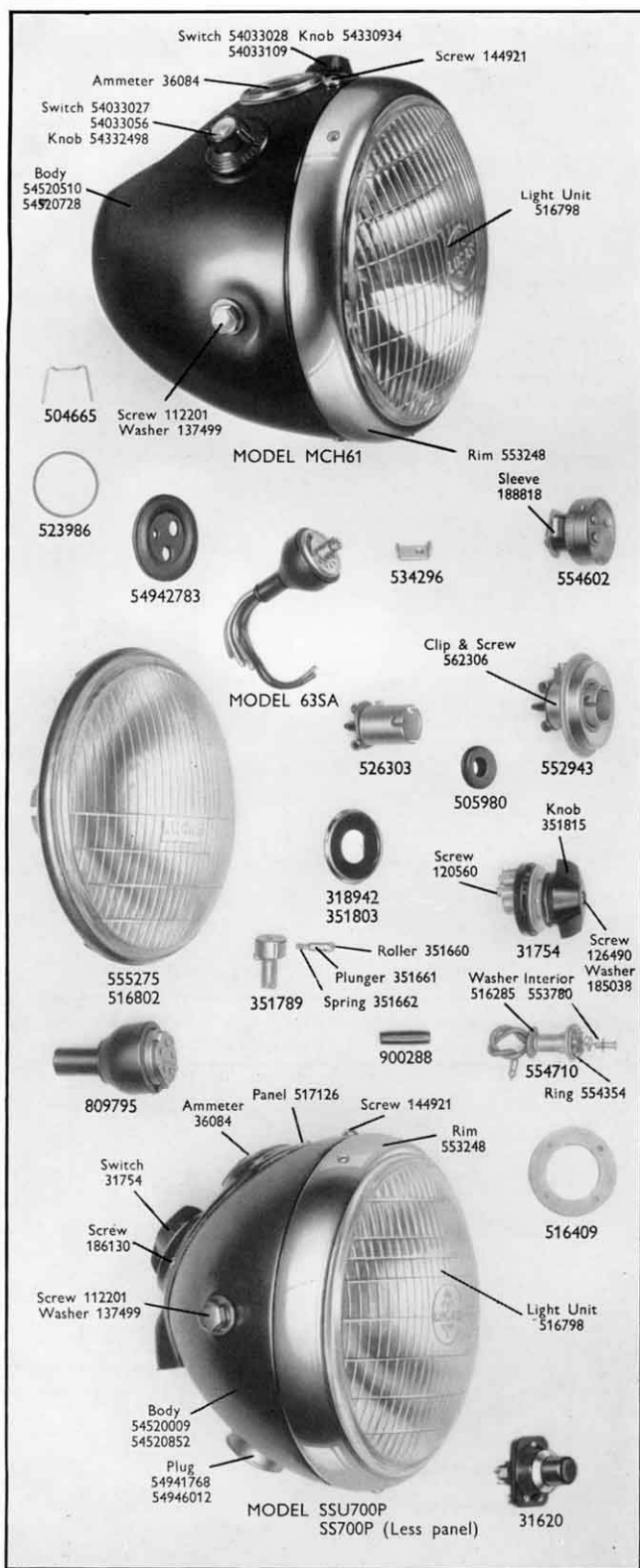
Export, France

| Part No. | *58515A | *58517A | *58519A |
|-----------------------------------|----------|----------|----------|
| Model | MCH61-EF | MCH61-EF | MCH61-EF |
| Detailed Parts | | | |
| §Light unit | 516802 | 516802 | 516802 |
| §Backshell | 552943 | 552943 | 552943 |
| § Bulbholder, main | 562303 | 562303 | 562303 |
| Clip and screw, bulbholder | 562306 | 562306 | 562306 |
| §Sleeve, terminal | 555910 | 555910 | 555910 |

Parts shown below are standard to lamps in appropriate column

| | | | |
|--|-----------|-----------|-----------|
| §Rim or door | 553248 | 553248 | 553248 |
| § Wire, rim fixing | 504665 | 504665 | 504665 |
| §Screw, rim fixing | 144921 | 144921 | 144921 |
| Plate, rim fixing screw | 534296 | 534296 | 534296 |
| §Ammeter | 36084 | 36084 | 36084 |
| § Ring, rubber, ammeter seating | 523986 | 523986 | 523986 |
| § Nut, terminal | 166043 | 166043 | 166043 |
| § Washer, lock | 185022 | 185022 | 185022 |
| §Switch, lighting | 54033109 | 54033028 | 54033028 |
| Nut, fixing | 180316 | 180316 | 180316 |
| Washer, fixing nut | 185128 | 185128 | 185128 |
| § Knob | †54330934 | †54330934 | †54330934 |
| Screw, fixing | †101371 | †101371 | †101371 |
| Washer, dished | †332529 | †332529 | †332529 |
| § Switch, ignition | 54033027 | 54033056 | — |
| Nut, fixing | 180316 | 180316 | — |
| Washer, fixing nut | 185128 | 185128 | — |
| § Knob, with screw | †54332498 | †54332498 | — |
| § Screw, fixing | †101371 | †101371 | — |
| Washer, dished | †332529 | †332529 | — |
| §Sleeve, terminal | 188818 | 188818 | 188818 |
| §Bulbholder, pilot | 554710 | 554710 | 554710 |
| § Interior, pilot | 553780 | 553780 | 553780 |
| § Ring, pilot, bulbholder seating | 554354 | 554354 | 554354 |
| §Bulb, pilot | 988 | 988 | 988 |
| Washer, cable, grip | 516285 | 516285 | 516285 |
| Screw, lamp fixing | 112201 | 112201 | 112201 |
| Washer, fixing screw | 137499 | 137499 | 137499 |
| §Grommet, cable entry | †54942783 | †54942783 | †54942783 |
| §Bush, rubber | †505980 | †505980 | †505980 |
| Body | 54520510 | 54520510 | 54520728 |

§Recommended spares for stock †Order separately *Supplied less bulb





HEADLAMPS (Continued)



| Part No. Model | 58224D SSU700P | 58586A SS700P |
|---------------------------------|-------------------|------------------|
| §Panel | 517126 | — |
| Screw, panel fixing | 186130 | — |
| Ammeter | 36084 | 36084 |
| Ring, rubber, ammeter seating | 523986 | 523986 |
| Nut, terminal | 166043 | 166043 |
| Washer, lock | 185022 | 185022 |
| Switch | 31754 | 31620 |
| Knob | 351815 | — |
| Screw, knob fixing | 126490 | — |
| Washer, knob fixing screw | 185038 | — |
| §Screw, terminal | 120560 | 120560 |
| Shaft, headpiece | 351789 | — |
| Roller | 351660 | — |
| Plunger | 351661 | — |
| Spring | 351662 | — |
| Plate, escutcheon | 351803 | — |
| §Rim, or door | 553248 | 553248 |
| Wire, rim and light unit fixing | 504665 | 504665 |
| Screw, rim fixing | 144921 | 144921 |
| Plate, rim fixing | 534296 | 534296 |
| Light unit | 516798 | 516798 |
| Bulbholder, main | 554602 | 554602 |
| Sleeve, terminal | 188818 | 555910 |
| Bulbholder, pilot | 554710 | 554710 |
| Interior, pilot bulbholder | 553780 | 553780 |
| Ring, pilot seating | — | 554354 |
| Washer, cable grip | — | 516285 |
| Bulb, main | 312 | 312 |
| Bulb, pilot | 988 | 988 |
| Washer, cable grip | 516285 | — |
| Screw, lamp fixing | 112201 | 112201 |
| Washer, lamp fixing screw | 137499 | 137499 |
| Screw, cable clip | 186157 | — |
| Washer, cable clip screw | 188453 | — |
| Connector, single | 900288 | 900288 |
| Plug and cable | 5494768 | 54946012 |
| Screw, plug fixing | 133303 | 133303 |
| Nut, plug fixing screw | 166103 | 166103 |
| Washer, plug fixing screw | 185012 | 185012 |
| Ring, plug retaining | 516409 | 516409 |
| Body | 54520009 | 54520852 |
| Socket | 809795 | 809795 |
| Sleeve, terminal | — | 188818 |

STOP TAIL, REFLEX & NUMBER PLATE

| Part No. Model | 53432B 564 |
|------------------------------|---------------|
| §Lens | 573839 |
| §Window | 575200 |
| §Nut, lens fixing | 575219 |
| §Gasket, lens seating | 575208 |
| Base, with lens fixing screw | 576002 |
| Grommet, bulbholder | 575207 |
| Bulbholder, shell | 575209 |
| Interior, bulbholder | 573828 |
| Bulb | 384 |
| Grommet, cable | 573825 |
| Nut, lamp securing | 166014 |
| Washer, securing | 188327 |
| Washer, fixing bolt spacer | 131023 |

STOP TAIL & NUMBER PLATE

| Part No. Model | 53429A 529 |
|-----------------------------------|---------------|
| §Lens | 526404 |
| §Window | 526406 |
| §Screw, fixing | 133551 |
| Base, with bulbholder and bracket | 526421 |
| Bulbholder | 526418 |
| Interior | 573828 |
| Base, rubber | 526415 |
| Screw, base fixing | 526410 |
| Washer, screw retaining | 161020 |
| Nut, base screw | 166103 |
| Washer, base fixing screw | 188412 |
| §Bulb | 384 |

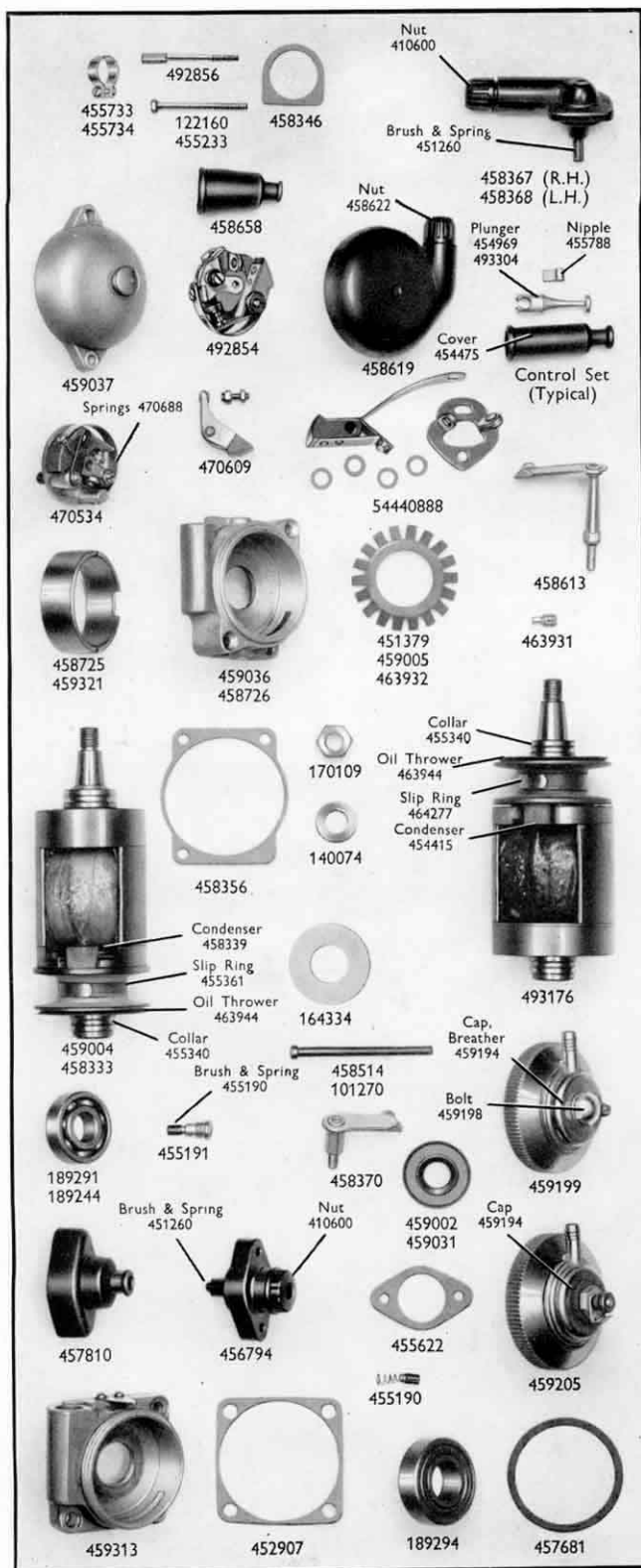
CONTROL BOXES

| Part No. Model | 37252A RB108 | 37252B/D RB108 | 37232H/J RB108 |
|----------------------------|-----------------|-------------------|-------------------|
| §Cover | 226546 | †54380805 | 54380803 |
| Rivet | 189781 | — | — |
| Washer, plain | — | — | 137060 |
| Washer, spring | — | — | 185061 |
| Nut, fixing | — | — | 156654 |
| Gasket, cover | 226212 | 226289 | 226289 |
| Screw, adjusting | 390794 | 54380161 | 54380161 |
| Spring, adjusting screw | †390529 | 54380088 | 54380088 |
| Bracket, clamping terminal | 336454 | 336454 | 336454 |
| Screw, fixing plate | 126544 | 126544 | 126544 |
| Washer, plate fixing screw | 185022 | 185022 | 185022 |

§Recommended spares for stock †Order separately ‡Nut



MAGNETOS



| Part No. Model | 42230E K2F | 42264B K2F | 42264D K2F |
|---|---------------|---------------|---------------|
| §Clip, pick-up cover | 455734 | 455734 | 455734 |
| §Cover, pick-up (rubber) | 458658 | 458658 | 458658 |
| §Pick-up (right hand) | 458367 | 458367 | 458367 |
| §Pick-up (left hand) | 458368 | 458368 | 458368 |
| §Brush and spring | 451260 | 451260 | 451260 |
| §Nut, securing high tension cable | 410600 | 410600 | 410600 |
| §Washer, seating | 458346 | 458346 | 458346 |
| §Cover, contact breaker | 459037 | 458619 | 458619 |
| §Nut, securing ignition cutout cable | — | 458622 | 458622 |
| §Screw, fixing contact breaker | 492856 | 122160 | 492856 |
| §Contact breaker | 492854 | 470534 | 492854 |
| §Contact set | 54440888 | 470609 | 54440888 |
| §Ring, retaining lever | 154660 | — | 154660 |
| §Washer, insulating ring | 161673 | — | 161673 |
| §Screw, fixing spring bracket | 100614 | — | 100614 |
| §Washer, insulating bracket screw | 161681 | — | 161681 |
| §Bush, insulating spring bracket | 492853 | — | 492853 |
| §Bracket, supporting springs | 493202 | — | 493202 |
| §Springs, set, contact actuating | — | 470688 | — |
| §Bush, contact breaker fixing screw | — | 470555 | — |
| §Brush and spring, earthing | — | 470537 | — |
| §Control set, advance and retard | 458364 | 463107 | 463107 |
| §Cover, control set (rubber) | 454475 | 454475 | 454475 |
| §Plunger, controlling cam | 454969 | 454969 | 454969 |
| §Nipple, control cable | 455788 | 455788 | 455788 |
| §Cam | 458725 | 458725 | 458725 |
| §Pin and spring, securing contact breaker cover | — | — | — |
| §Plate, housing contact breaker | 458613 | 458613 | 458613 |
| §Cup, insulating bearing | 459036 | 458726 | 458726 |
| §Pin, cam timing screw | 186060 | 186060 | 186060 |
| §Screw, cam timing | 463931 | 463931 | 463931 |
| §Shim, .005" thick, packing contact breaker housing | — | — | — |
| §Nut, securing gear or sprocket | 170109 | 170109 | 170109 |
| §Washer, gear securing nut | 140074 | 140074 | 140074 |
| §Armature | 459004 | 459004 | 459004 |
| §Slip ring | 455361 | 455361 | 455361 |
| §Bolt, through fixing | 458514 | 458514 | 458514 |
| §Condenser | 458339 | 458339 | 458339 |
| §Thrower, oil | 463944 | 463944 | 463944 |
| §Washer, oil thrower (linen) | 164334 | 164334 | 164334 |
| §Collar, spacing | 455340 | 455340 | 455340 |
| §Bearing, contact breaker end | 189291 | 189291 | 189291 |
| §Bearing, driving end | 189244 | 189244 | 189244 |
| §Brush, spring and holder, earthing | 455191 | 455191 | 455191 |
| §Brush and spring, earthing | 455190 | 455190 | 455190 |
| §Pin and spring, securing pick-up | 458370 | 458370 | 458370 |
| §Seal, oil bearing | 459002 | 459002 | 459002 |
| §Cup, insulating driving end bearing | 459005 | 459005 | 459005 |
| §Sundry parts, set | 458675 | 458675 | 458675 |

| Part No. Model | 42347D NC1 | 42371A NC1 |
|---|---------------|---------------|
| Clip, pick-up cover | 455733 | 455733 |
| Cover, pick-up, rubber | 457810 | 457810 |
| §Pick-up | 456794 | 456794 |
| §Brush and spring | 451260 | 451260 |
| §Nut, securing high tension cable | 410600 | 410600 |
| §Washer, seating | 455622 | 455622 |
| §Cover, contact breaker | 459199 | 459205 |
| §Brush and spring | — | 455190 |
| §Ring, sealing, rubber | 457681 | 457681 |
| §Bolt, securing breather cap | 459198 | 459198 |
| §Cap, breather or baffle | 459194 | 459194 |
| §Screw, fixing contact breaker | 455233 | 455233 |
| §Contact breaker | 470534 | 470534 |
| §Contact set | 470609 | 470609 |
| §Springs set, contact actuating | 470688 | 470688 |
| §Bush, contact breaker fixing screw | — | 470555 |
| §Brush, and spring, earthing | — | 470537 |
| §Clip, securing, control set rubber cover | 455734 | 455734 |
| §Control set, advance and retard | 459305 | 459305 |
| §Cover control set, rubber | 454475 | 454475 |
| §Plunger, controlling cam | 493304 | 493304 |
| §Nipple, control cable | 455788 | 455788 |
| §Cam | 459321 | 459321 |
| §Plate, housing contact breaker | 459313 | 459313 |
| §Cup, insulating bearing | 463932 | 463932 |
| §Pin, cam timing screw | 186060 | 186060 |
| §Screw, cam timing | 463931 | 463931 |
| §Shim, .005" thick, packing contact breaker housing | — | — |
| §Nut, securing gear or sprocket | 170109 | 170109 |
| §Washer, gear securing nut | 140074 | 140074 |
| §Armature | 493176 | 493176 |
| §Slip ring | 464277 | 464277 |
| §Bolt, through fixing | 101270 | 101270 |
| §Condenser | 454415 | 454415 |
| §Thrower, oil | 463944 | 463944 |
| §Washer, oil thrower, linen | 164334 | 164334 |
| §Collar, spacing | 455340 | 455340 |
| §Bearing, contact breaker and drive end | 189294 | 189294 |
| §Brush, spring and holder, earthing | 455191 | 455191 |
| §Brush and spring | 455190 | 455190 |
| §Seal, oil bearing | 459031 | 459031 |
| §Cup, insulating driving end bearing | 463932 | 463932 |
| §Sundry parts set | 454697 | 454697 |

§Recommended spares for stock



ALTERNATOR

| Part No. | Model | 104/334 RM15 |
|---------------------------|-------|-----------------|
| Rotor | ... | 423506 |
| Stator | ... | 47122A |
| Pad, insulating | ... | 465918 |
| Clip, cable | ... | 465717 |
| Screw, cable, clip fixing | ... | 186092 |
| Washer, fixing screw | ... | 128013 |
| *Rectifier | ... | 47132 |

CONTACT BREAKER UNITS

| Part No. | Model | 47578H CA1A | 47579H CA1A |
|------------------------------|-------|----------------|----------------|
| Felt, lubricator | ... | 425251 | 425251 |
| Support, lubricator felt | ... | 425833 | 425833 |
| Screw, plate fixing | ... | 126504 | 126504 |
| Washer, spring, screw fixing | ... | 185022 | 185022 |
| Plate assembly | ... | 465958 | 465958 |
| Nut, terminal | ... | 166094 | 166094 |
| Washer, plain, terminal | ... | 131023 | 131023 |
| Washer, insul, terminal | ... | 161353 | 161353 |
| §Contact set | ... | 420196 | 420196 |
| § Bush, insulating | ... | 419950 | 419950 |
| § Condenser | ... | 420302 | 420302 |
| § Cam | ... | 465939 | 465939 |
| § Springs, set, auto-advance | ... | 425298 | 416136/S |
| § Toggle | ... | 407131 | 407131 |
| § Weight | ... | 415729 | 415729 |
| § Sleeve and action plate | ... | 425733 | 425733 |

DISTRIBUTOR

| Part No. | Model | 40589D 18D2 |
|------------------------------------|-------|----------------|
| § Clamping plate | ... | 420151 |
| § Screw, clamping | ... | 415087 |
| § Cover | ... | 425049 |
| § Bush and spring | ... | 404435 |
| § Grommet, rubber cap | ... | 421554 |
| § Clip, cable contact | ... | 421863 |
| § Rotor arm | ... | 421863 |
| § Screw, terminal | ... | 423486 |
| § Bush, insul, shaped | ... | 123154 |
| § Connector, terminal to condenser | ... | 423110 |
| § Bush, insulating | ... | 423108 |
| § Condenser | ... | 423109 |
| § Cover, rubber, condenser | ... | 421748 |
| § Contact set | ... | 421569 |
| § Plate, contact breaker base | ... | 425219 |
| § Cam | ... | 423113 |
| § Spring, set, auto advance | ... | 425284 |
| § Weight, auto advance | ... | 425512/S |
| § Ring, rubber, sealing | ... | 421056/S |
| § Shaft and action plate | ... | 188639 |
| § Seal oil | ... | 425444 |
| § Clip, cap retaining | ... | 188643 |
| § Bush, bearing | ... | 424158 |
| § Sundry parts set | ... | 425498 |
| | | 425243 |

COIL, IGNITION

| Part No. | Model | 45077B MA6 |
|---|-------|---------------|
| § Grommet, rubber | ... | 421554 |
| § Clip, cable contact | ... | 421863 |
| § Nut, switch and contact breaker terminals | ... | 166043 |
| § Washer, shakeproof | ... | 188330 |
| § Washer, plain | ... | 131023 |

GENERATORS

| Part No. | Model | 20035A E3L | 20038B E3N |
|--------------------------------------|-------|---------------|---------------|
| § Brushes, set | ... | 200737 | 200737 |
| § Bracket or frame, commutator end | ... | 200713/S | 200713/S |
| § Bearing, commutator end | ... | 189210 | 189210 |
| § Washer, felt bearing | ... | 200708 | 200708 |
| § Cup, felt bearing washer | ... | 200709 | 200709 |
| § Insulating plate, with brush boxes | ... | 200911 | 200911 |
| § Spring, set, brush tension | ... | 220197 | 220197 |
| § Ring, sealing, rubber | ... | 369201 | 369201 |
| § Grommet, cable | ... | 200895 | 200895 |
| § Cover, commutator end | ... | 200918 | 200918 |
| § Plate, clamp terminal | ... | 200908 | 200908 |
| § Bearing, drive end | ... | 189307 | 189307 |
| § Bracket or frame, drive end | ... | 200760 | 200805 |
| § Plate, bearing | ... | 200748 | 200799 |
| § Oil seal | ... | 188614 | — |
| § Screw, gear retaining | ... | 111704 | — |
| § Nut, bearing retaining | ... | — | 200800 |
| § Armature | ... | 200712 | 200802 |
| § Field coils, set | ... | 200731 | 200188 |
| § Bolt, through fixing | ... | 200732 | 200227 |
| § Sundry parts, set | ... | 200806 | 200806 |
| § Cover, terminal | ... | *200830 | *200830 |

†For reference only. Serviced by stator and rotor
§Recommended spares for stock *Order separately

