

Bearing position	Spare part No.	SKF No.	Qty.	Bearing position	Spare part No.	SKF No.	Qty.
31 Swift, 31 CSR Hurricane 650 cc.							
Motorcycles 1962- England							
Front wheel	017320	—	2				
Crank shaft	011543	CRL 11/C2	2				
Clutch	040031	RB-12.7	1				
Oil relief valve	011645	RB-9.525	1				
Gear box	000021	RB-6.35	1				
Gear box sleeve	040098	RLS 9/1¹/₄-Z	1				
Main shaft	040099	RLS 5	1				
Lay shaft	040100	6203	1				
Rear wheel ¹	021598	6205	1				
Rear wheel	014868	K-1178 X+K-1130 NI	2+2				

¹ Detachable wheel

33, 33CS, 33P 745 cc. Motorcycles 1964- England

Front wheel	040100	6203	2
Crank shaft	17824	—	1
Crank shaft	17822	6306	1
Gear box sleeve	040098	RLS 9/1¹/₄-Z	1
Main shaft	040099	RLS 5	1
Lay shaft	040100	6203	1
Rear wheel	17721	4203	2

A.J.S.

Sceptre, Sceptre S and Experts 350 cc, Statesmen and Southerner 500 cc.

Motorcycles 1962- England

Front wheel	017320	—	1
Front fork	000072	RB-4.762	56
Dynamo		E 13	1
Magneto		E 15	1
Crank shaft, d.s.	026762	RLS 8/C3	2
Connecting rod	000075	RC-6.35×6.35	28
Main shaft	040098	RLS 9/1¹/₄-Z	1
Main shaft	040099	RLS 5	1
Lay shaft	040100	6203	1
Rear wheel	014868	K-1178 X+K-1130 NI	2+2

Sapphire and Scorpion 250 cc.

Motorcycles 1962- England

Front wheel	017320	—	2
Crank shaft	012545	RLS 4	2
Crank shaft	012542	RLS 7	2
Connecting rod	000075	RC-6.35×6.35	20
Gear box	041266	RNU 205/C2	1
Gear box	000021	RB-6.35	30
Clutch	040031	RB-12.7	1
Rear wheel	014868	K-1178 X+K-1130 NI	2+2
Rear wheel ¹	021598	6205	1

¹ Detachable wheel

Bearing position	Spare part No.	SKF No.	Qty.	Bearing position	Spare part No.	SKF No.	Qty.
------------------	----------------	---------	------	------------------	----------------	---------	------

MATCHLESS

G3, G3C, G3CS 350 cc., G80, G80CS 500 cc.
Motorcycles 1957-61

**Mercury, Mercury S, Maestro 350 cc.,
Major, Marksman 500 cc.**
Motorcycles 1962- England

Front wheel	017320	—	2
Steering head	000072	RB-4.762	56
Crank shaft ¹	017191	RLS 8	1
Crank shaft ²	026762	RLS 8/C3	1
Crank shaft	021872	RMS 8	1
Connecting rod	000075	RC-6.35×6.35	30
Main shaft	040099	RLS 5	1
Lay shaft	040100	6203	1
Rear wheel	014868	K-1178 X+K-1130 NI	2+2

¹ Up to middle of 1960

² From middle of 1960

Bearing position	Spare part No.	SKF No.	Qty.
G9, G9 De Luxe, G9CS, G9CSR 500 cc. Motorcycles 1957-			
G12, G12CS, G12CSR 650 cc. Motorcycles 1959-61			
Majestic and Monarch Twin 650 cc. Motorcycles 1962- England			
Front wheel	017320	—	2
Steering head ¹	000072	RB-4.762	56
Crank shaft ²	012545	RLS 4	1
Crank shaft ²	012542	RLS 7	2
Crank shaft ³	011543	CRL 11/C2	2
Connecting rod ²	000075	RC-6.35×6.35	20
Main shaft	040098	RLS 9/1¹/₄-Z	1
Main shaft ²	041266	RNU 205/C2	1
Main shaft ²	000021	RB-6.35	30
Main shaft	040099	RLS 5	1
Lay shaft	040100	6203	1
Rear wheel ⁴	021598	6205	1
Rear wheel	014868	K-1178 X+K-1130 NI	2+2

¹ Not for mod. G12

² Mod. G12 only

³ Not for mod. G12CSR

⁴ Detachable wheel

G2, G2CS 250 cc. Motorcycles 1959-61

Monitor and Messenger 250 cc.
Motorcycles 1962- England

Front wheel	017320	—	2
Crank shaft	012545	RLS 4	2
Crank shaft	012542	RLS 7	2
Connecting rod	000075	RC-6.35×6.35	20
Main shaft	041266	RNU 205/C2	1
Main shaft	000021	RB-6.35	30
Rear wheel	014868	K-1178 X+K-1130 NI	2+2
Rear wheel ¹	021598	6205	1

¹ Detachable wheel

G5 350 cc. Motorcycle 1960-61

Matador 350 cc. Motorcycle 1962- England

Front wheel	017320	—	2
Steering head	000072	RB-4.762	56
Crank shaft ¹	026872	RLS 7/C3	1
Crank shaft ¹	012542	RLS 7/C6	1
Crank shaft ²	012543	CRL 7	2
Connecting rod	000075	RC-6.35×6.35	28
Main shaft	041266	RNU 205/C2	1
Lay shaft	012545	RLS 4	1
Rear wheel	014868	K-1178 X+K-1130 NI	2+2

¹ 1960

² From 1961

G50 Road Racer 500 cc.
Motorcycle 1960- England

Front wheel	012540	RLS 6	1
Front wheel	012541	CRL 6	1
Crank shaft	012546	RMS 8	1
Cam shaft	012545	RLS 4	2
Cam shaft	012544	RLS 5	1
Main shaft	019209	CRL 9	1
Rear wheel	012542	RLS 7	1
Rear wheel	012543	CRL 7	1

G15 MkII, G15CS, G15CSR, G15P 745 cc.
Motorcycles 1964- England

Front wheel	040100	6203	2
Crank shaft	17824	—	1
Crank shaft	17822	6306	1
Main shaft	040098	RLS 9/1¹/₄-Z	1

Bearing position	Spare part No.	SKF No.	Qty.
Main shaft	040099	RLS 5	1
Lay shaft	040100	6203	1
Rear wheel	17721	4203	2