

G15 and N15 Motor and Transmission Installation

1. Loosely attach front engine plates via 3 bolts – spacers on plates fit outwards, larger ones on the left.
2. Put engine in frame and loosely attach top front bolt (including centre spacer and horn bracket (outside on left)).
3. Place transmission in approximate position in frame.
4. Swing engine upwards and forward and insert and loosely install lower front bolts through engine plates and crankcase. Note – the spacers attached to the rear engine plates fit inwards – larger ones between the crankcases and the left plate, thin ones between the rear frame mounting points (2) and the right plate.
5. Replace all other engine bolts and spacers.
Note –
 - a. Transmission top bolt inserts from left
 - b. Installation of all parts will be much easier if centre stand and lower rear frame are loosened.
6. Tighten all nuts and bolts except transmission, which will be done when the primary chain is adjusted.

Helpful Hint: When the motor is out of the frame leave the front engine plates attached - it stands up quite nicely like that.

Instructions Courtesy of Mike Partridge from Walridge Motors, Ontario, Canada.