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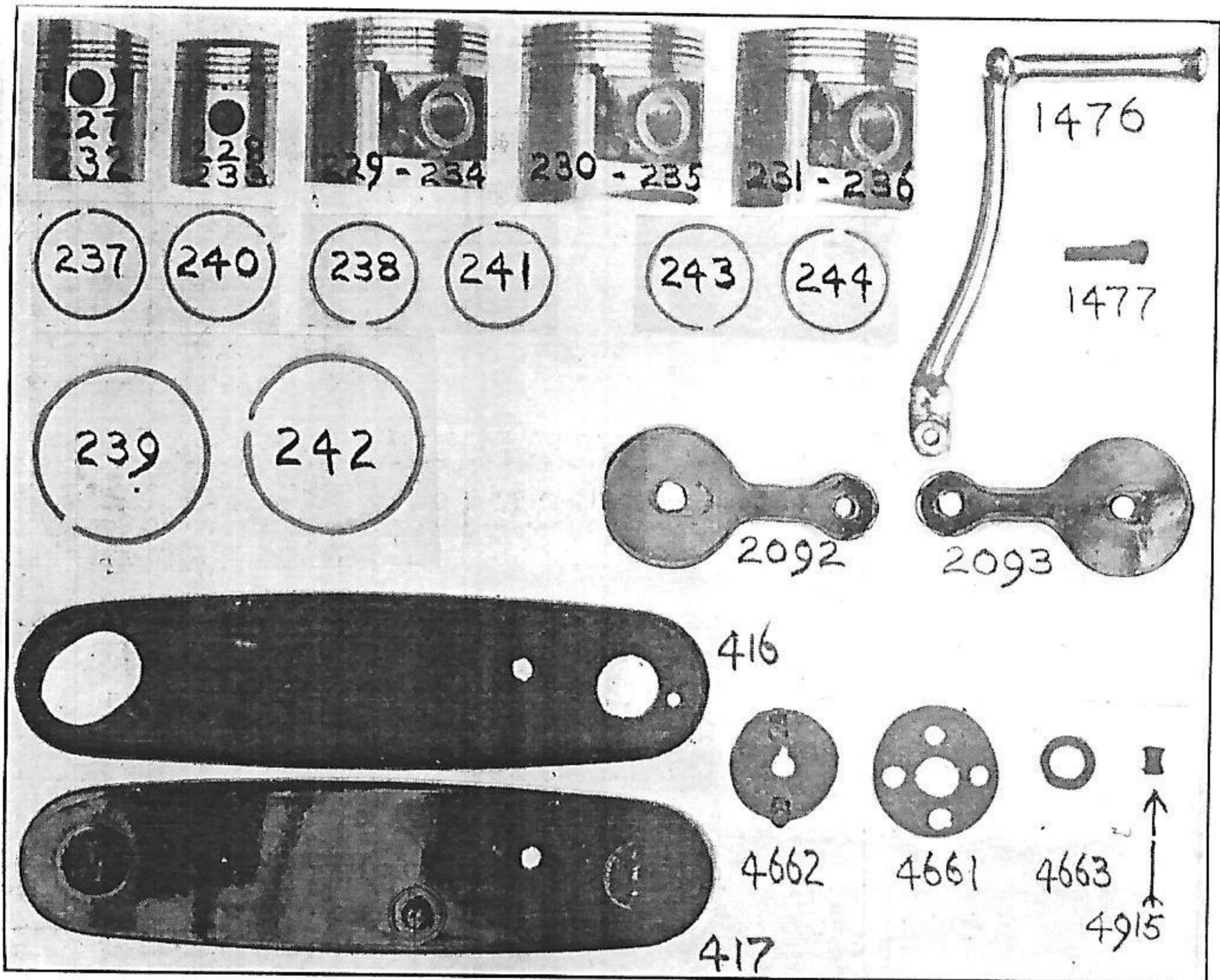
ADDITIONS TO 1931 SPARES LIST.

PISTON & CONNECTING ROD GROUP (Page 6).

Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
227	Piston, 54 mm., 3 grooves	10	6... 2... A2	AE212
228	Piston, 50.8 mm., 4 grooves	10	0... 4... B	BE212
229	Piston, 85.5 mm., 4 grooves	17	6... 1... C, CS	CE312
230	Piston, 85.5 mm., front, 4 grooves	17	6... 1... X3, XR3	XES312F
231	Piston, 85.5 mm., rear, 4 grooves	17	6... 1... X3, XR3	XES312R
232	Piston, 54 mm., .02" oversize, 3 grooves	10	6... 2... A2	OAE212
233	Piston, 50.8 mm., .02" oversize, 4 grooves	10	0... 4... B	OBE212
234	Piston, 85.5 mm., .02" oversize, 4 grooves	17	6... 1... C, CS	OCE312
235	Piston, 85.5 mm., .02" oversize, front, 4 grooves	17	6... 1... X3, XR3	OXES312F
236	Piston, 85.5 mm., .02" oversize, rear, 4 grooves	17	6... 1... X3, XR3	OXES312R
237	Ring, piston	1	0... 6... A2	AE211
238	Ring, piston	1	0... 12... B	BE311
239	Ring, piston	1	0... 3... C, CS	CE311
			6... X3, XR3	
240	Ring, piston, .02" oversize	1	0... 6... A2	OAE211
241	Ring, piston, .02" oversize	1	0... 12... B	OBE311
242	Ring, piston, .02" oversize	1	0... 3... C, CS	OCE311
			6... X3, XR3	
243	Ring, piston, scraper	1	9... 4... B	BE211
244	Ring, piston, scraper, .02" oversize	1	9... 4... B	OBE211

CRANKCASE GROUP (Page 9).

Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
416	Case, rear, for magneto chain	8	6... 1... X3, XR3	M3MD100
417	Case, front, for magneto chain	3	6... 1... X3, XR3	XMD508
Y110	Bolt, fixing front end of rear case		3... 1... X3, XR3	V3MD514
V16	Nut, internal, fixing rear case		5... 1... X3, XR3	L3MD50
V3	Nut, external, fixing front case		3... 1... X3, XR3	STD3
W10	Washer, for front case external nut		1... 1... X3, XR3	STD10



FORK GROUP (Page 40).

Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
2092	Link, bottom, left	£ 1 s. 10	1...B	Sidecar	BFF24
2093	Link, bottom, right	£ 1 s. 9	1...B	Sidecar	BFF23

MAGNETO GROUP (Page 60).

Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
4661	Coupling, rubber, for magneto	£ 1 s. 0	1...A2		AE79
	" " " " for coil unit		1...B		
4662	Disc, drive, for armature shaft	£ 1 s. 9	1...A2, B		AE77A
4663	Ring, rubber, locating H.T. cables	£ 3 s. 0	1...B		BE125

HIGH TENSION CABLE AND PLUG GROUP (Page 64).

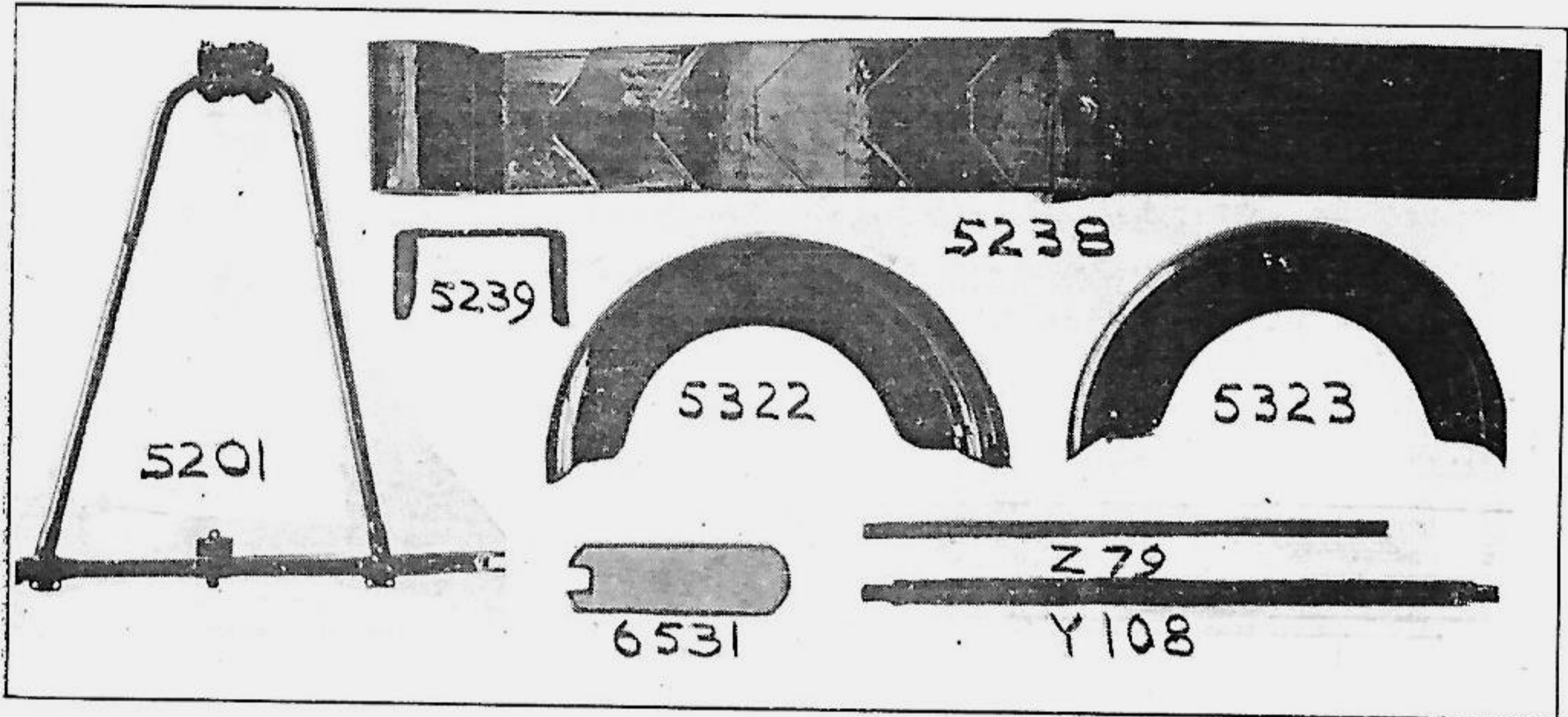
Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
4915	Insulator, for high tension cable	£ 3 s. 0	1...C, CS, D, DS, D5		REQ32
"	" " " " " "		2...X3, XR3		
"	" " " " " "		4...B		

CHASSIS GROUP (Page 65).

Ignore items 5219, 5220, 5231, 5232, Y74, Y75, Y76, Y77 as given in list and substitute the following:—

Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
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Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
5231	Clip, binding, right frame spring, Type S	£ 9...	1...A2, B		BF101
5232	Clip, binding, right frame spring, Type SS	£ 9...	1...B		BF201
5239	Clip, binding, left frame spring, Type S	£ 1 0...	1...A2, B		BF301
Y74	Bolt, for bridge plate, right spring, Type S	£ 5...	2...A2, B		BF115
Y75	Bolt, for bridge plate, right spring, Type SS	£ 6...	2...B		HBD170
Y111	Bolt, for bridge plate, left spring, Type SS	£ 6...	2...A2, B		BF315
Y76	Bolt, long, for right spring, Type S	£ 6...	1...A2, B		BF116
Y77	Bolt, long, for right spring, Type SS	£ 7...	1...B		BF216
Y112	Bolt, long, for left spring, Type S	£ 7...	1...A2, B		BF170
Y113	Bolt, long, for left spring, Type SS	£ 7...	1...B		BF316



SIDECAR MUDGUARD GROUP (Page 67).

Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
5322	Mudguard, for bodies 5505, 5506, 5507, 5508, 5509, 5510	£ 15	0... 1...Chassis M		...T5M511/2
5323	Mudguard, for bodies 5511, 5512, 5503, 5504	£ 15	0... 1...Chassis T, M		...T5M511/S

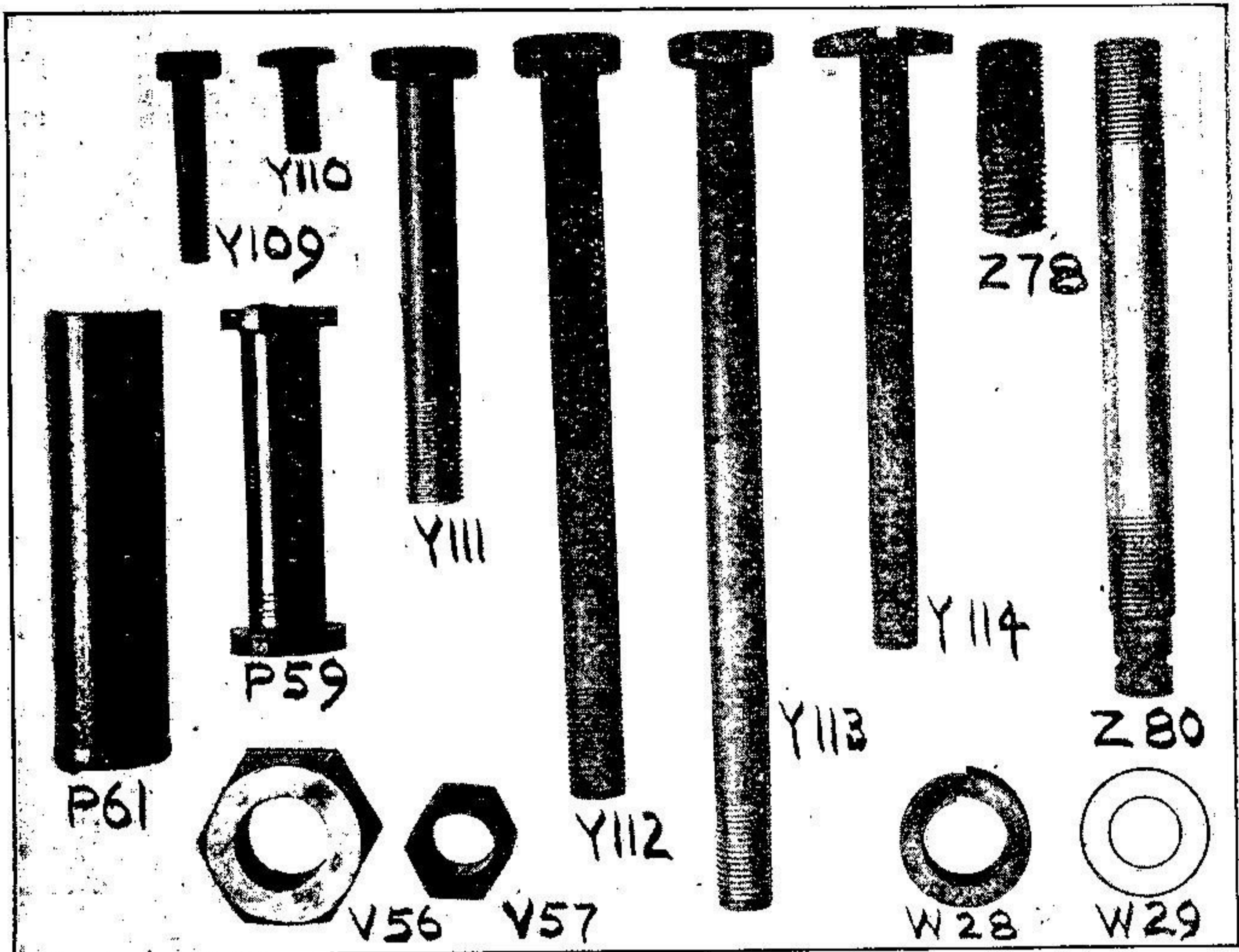
TOOL GROUP (Page 81).

Serial Number.	Name.	Price each.	No. to a set.	Used on.	Drawing Number.
6531	Spanner, tappet	£ 9...	1...C, CS, D, DS	CTK9

BOLT GROUP (Page 83).

Serial No.	Diam.	Length of Head.	Length under Head.	Length of Thread.	Thread.	Notes.	Price each.	Drawing Number.
Y109	1 BA3/16"13/16"1"1 BA..		s. d.	
Y110	1/4"3/32"9/16"15/32"26		4 D5E514
Y111	3/8"7/32"2 1/4"1 1/2"26		3 V3MD514
Y112	3/8"7/32"4 1/2"2 1/2"26		6 BF315
Y113	3/8"7/32"5 1/2"3 1/2"26		7 BF170
Y114	5/16"3/16"3 13/16"2 1/2"26	...Head domed and slotted	9 D5GL504

SPECIAL FOOTREST RODS (Page 85).



STUD GROUP (Page 87).

Serial Number.	Diam.	Total Length.	Threaded.	Notes.	Price each.	Drawing Number.
Z78.....	$\frac{7}{16}$ ".....	$\frac{11}{4}$ ".....18 ... 26.....	s. d. 3	D5E526
Z79.....	$\frac{5}{16}$ ".....	$\frac{9}{8}$ ".....26 ... 26.....	6	D5E515
Z80.....	$\frac{7}{16}$ ".....	$4\frac{3}{16}$ ".....26 ... 26.....	Special reduced end	8	D5E558

NUT GROUP (Page 89).

Serial Number.	Threaded.	Width across Flats.	Length of Head.	Price each.	Notes.	Drawing Number.
V56.....	$\frac{1}{8}$ "x201.011"33.64".....	s. d. 6	TE57
V57.....	$\frac{7}{16}$ "x266014"11 $\frac{1}{16}$ ".....	5	TE197

SPACING TUBE GROUP (Page 90).

Serial Number.	Total Length.	Outside Diam.	Gauge or Internal Diam.	Price each.	Notes	Drawing Number.
P59.....	2 $\frac{11}{64}$ ".....	$\frac{3}{4}$ "21 $\frac{1}{64}$ ".....	s. d. 8	Centre reduced to $\frac{1}{2}$ "	D5F566
P61.....	2 $\frac{1}{8}$ "	$\frac{3}{4}$ "12 gauge.....	3	L4FR71

WASHER GROUP (Page 91).