

**THE PROPERTY OF  
THE MOTOR CYCLE DEPARTMENT**

**STEVENS**

**MOTOR CYCLES.**

**LIST OF  
SPARE PARTS.**

**STEVENS BROTHERS**

**(WOLVERHAMPTON) LTD.**

**RETREAT STREET,  
WOLVERHAMPTON,  
ENGLAND.**

**TELEGRAMS :  
" ESSBEE "  
WOLVERHAMPTON.**

**TELEPHONE :  
21460  
WOLVERHAMPTON.**



Description of Part	Page No.
Petrol Tank and Fittings	14
Pillion Seat and Footrests	15
Piston and Connecting Rod	8
Pump Unit	11
Push Rods, Timing Gear and Cover	10
Rear Mudguards, Rear Stand and Fittings	23
Rear Wheels	15, 16
Rocker Gear and Cylinders	7, 8
Speedometer	15
Sprockets, Etc., Engine	9
Tool Box Fittings, and Tool Roll	24
Timing Gear, Cover and Push Rods	10
Transmission and Chaincases	20, 21
Valves	8

Unless stated otherwise, spare parts in this list are interchangeable with all 2.49 h.p. and 3.49 h.p. models.

### Cylinder and Rocker Gear.

Part No.	Description	No. off per set	Price each		
			£	s.	d.
50000	Cylinder Head only, 1934 pattern, 2.49 h.p.	1	1	9	0
50001	" " " 1935 " 2.49 h.p.	1	1	9	0
63280	" " " 3.49 h.p.	1	1	9	0
50010	" " with Valve Guides, 1934 patt. 2.49 h.p.	1	1	16	0
50011	" " " " 1935 " 2.49 h.p.	1	1	16	0
63290	" " " " 3.49 h.p.	1	1	16	0
50020	" Barrel, 2.49 h.p.	1	1	9	0
63320	" " 3.49 h.p.	1	1	11	0
50040	" Head Sleeve Bolt	2		1	2
50060	" " Pins	2		1	0
50080	" " Washer, 2.49 h.p.	1			5
53300	" " " 3.49 h.p.	1			8
50090	" Foot "	1			2
60800	" " Studs	4			7
62360	" " Stud with oil union. 1935 pattern	1			8
B20220	" " Stud Nuts	4			2
50110	Exhaust Rocker with Bushes and Studs	1		18	0
50130	Inlet " " " " "	1		18	0
50140	Rocker Bushes	4		1	3
50160	Valve Rocker Pin	2		1	0
59640	" " " Lock Nut	2			4
50180	Rocker Ball End Pin	2			9
B28230	Grease Nipple for Rockers	2			3
50220	Rocker Spindle	2		3	0
50230	Timing Side Rocker Spindle Nut	2			4
59220	Driving Side " " "	2			2
50240	Timing Side Rocker Plate	1		2	6
50260	Driving Side " " "	1		2	0
50280	Rocker Plate Distance Tube	1			4
50290	" " " Stud	1			3
B21330	Nut for ditto—Driving Side Plated	1			2
B21330	" " " —Timing Side Black	1			1
50305	Front Cover for Rocker with Nameplate	1		4	6
50310	Domed Nut for Rocker Front Cover	2			4
50320	Top Cover for Rockers	1		2	3

When ordering, quote Part No., Description, Engine No. and Model.



**Cylinder and Rocker Gear (continued)**

Part No.	Description	No. off per set	Price each		
			£	s.	d.
B25330	Fixing Pins for Rocker Top Cover—Plated	2		2	
60560	2BA Pin for steadying Rocker Top Cover	1		1	
B29360	2BA Nut for ditto	1		1	
B27100	Pins—Timing Side Rocker Plate to Cylinder Head—Plated	2		2	
59420	Pins—Driving Side Rocker Plate to Cylinder Head Sleeve Bolt—Plated	2		3	
B21100	Stud for Engine Steady Stays	1		4	
62420	1/8" Oil Union for Cylinder Head 1935 pattern	1		6	
62440	1/8" Oil Pipe for Inlet Valve Guide—with nipples and Union Nuts—1935 pattern	1	3	6	

**Carburetter.**

51250	Carburetter, Amal. 2.49 h.p.	1	1	16	0
51257	" " 3.49 h.p.	1	1	16	0
B21090	" Flange Washer	1		1	
B21100	" " Stud	2		2	
B21080	" " "	2		1	

**Valves.**

50340	Valve—Inlet and Exhaust	2		4	0
50370	Inlet Valve Guide with Liner	1		3	6
50410	Exhaust " " " "	1		4	0
50440	Valve Spring—Inner	2		7	
50460	" " —Outer	2		10	
50480	Exhaust Valve Spring Dish	1		7	
50500	Valve Spring Cone	2		1	3
50520	" " Split Cone	2		7	

**Connecting Rod and Piston.**

50890	Connecting Rod with Bushes, 2.49 h.p.	1	1	1	3
63260	" " " " 3.49 h.p.	1	1	1	6
50820	Gudgeon Pin, 2.49 h.p.	1		2	6
63220	" " 3.49 h.p.	1		2	9
50840	" " Bush, 2.49 h.p.	1		2	0
63240	" " " 3.49 h.p.	1		2	2
50860	" " Spring Ring	2		1	
50760	Piston Body only, 2.49 h.p.	1		12	0
63180	" " " 3.49 h.p.	1		15	0
50770	" with Rings, etc., 2.49 h.p.	1		17	3
63190	" " " " 3.49 h.p.	1	1	0	8
50800	" Rings, 2.49 h.p.	3			11
63200	" " 3.49 h.p.	3			11

When ordering, quote Part No., Description, Engine No. and Model.

**Crankshafts.**

Part No.	Description	No. off per set	Price each		
			£	s.	d.
50920	Crankpin	1		9	6
50900	" Outer Race	1		4	6
B20110	" Plug	2			2
50940	" Rollers	36			2
51060	Flywheel—Timing Side, 2.49 h.p.	1		17	0
63340	" " " 3.49 h.p.	1		17	0
51080	" —Driving Side, 2.49 h.p.	1		17	0
63360	" " " 3.49 h.p.	1		17	0
51000	Crankpin Nut	2			3

**Crankcase.**

51150	Crankcase—Driving Side with Ballraces	1	1	13	9
51170	" —Timing Side " "	1	1	15	9
51180	" Paper Washer	1			3
B20350	" Oil Filler	1		1	0
B20340	" Drain Plug	1			4
B20350	" " Washer	1			1
60620	Union for Release Pipe	1			6
50960	Mainshaft—Timing Side	1		8	9
50980	" —Driving Side	1		11	0
51000	" Nut	2			3
51020	" Ballraces—Timing Side and Driving Side	3		10	0
51040	" Distance Piece—Driving Side	1			4
51120	Driving Side Mainshaft Washer (various thicknesses)	1			3
B20570	Woodruff Key—No. 6 large	1			2
B20580	" " —No. 3 small	2			2
51130	5/8" Engine Bolts, 4 1/8" long	6			4
51135	1 1/8" " " 3 1/8" long	1			4
51280	Oil Release Pipe	1		1	5
B29370	" " " Union Nut	1			4

**Engine Sprockets, etc.**

51460	Engine Sprocket, 19 teeth, 2.49 h.p.	1		11	0
63380	" " 21 teeth, 3.49 h.p.	1		11	0
B21001	" " Sleeve	1		6	6
51480	" " Distance Piece	1		2	0
B21020	" " Spring Nut (hexagon)	1			2
B21290	Shock Absorber Spring	1		4	0
B21310	" " " Nut (round)	1		2	0
B29892	" " Stop Nut	1			2

When ordering, quote Part No., Description, Engine No. and Model.



### Timing Gear, Cover and Push Rods.

Part No.	Description	No. off per set	Price each		
			£	s.	d.
50540	Inlet Tappet	1	3	6	
50580	Exhaust Tappet	1	4	6	
50570	Inlet Tappet Guide with Bush	1	2	9	
50610	Exhaust " " " "	1	2	9	
50620	Tappet Guide Nut	2	1	6	
50640	" Stud	2		4	
50660	" Enclosing Tube	2	4	0	
50680	" " " Nut	2	1	4	
50710	Push Rod, with Ends, 2.49 h.p.	2	4	0	
50715	" " " " 3.49 h.p.	2	4	0	
62700	Rubber Tube for Push Rod	2		2	
51210	Timing Gear Cover with Bushes	1	8	0	
51220	" " " Paper Washer	1		3	
B20720	" " " Pins (hexagon)	3		4	
B20730	" " " " (Cheese head)	3		2	
B20740	Timing Pinion	1	6	0	
B20750	" " Nut	1		5	
51300	Camwheel—Inlet	1	12	0	
51320	" —Exhaust	1	12	0	
B20890	Camshaft—Inlet	1	4	0	
B20901	" —Exhaust	1	3	6	
51380	" Bushes in Crankcase	2	1	6	
B20930	" " in Timing Gear Cover	2	1	6	
B20580	No. 3 Woodruff Key for Camshaft	2		2	
B20780	Timing Cover Dowel Pins	2		2	

### Lubricating System.

57900	Oil Feed Pipe with Union Body	1	3	0	
57920	" Return " " " "	1	3	0	
57950	" Pipe Rubbers with Ferrules	2	1	0	
B21430	Banjo Oil Union Stump	2		11	
B21440	" " " Nut	2		6	
B21450	" " " Fibre Washer $\frac{7}{8}$ "	2		1	
B21460	" " " " " 25/64"	2		1	
57850	Oil Tank Filter and Union complete	1	2	6	
56260	Oil Tank—1934 pattern	1	1	5	0
56261	" " 1935 "	1	1	6	0
57840	" " Filler Cap	1	2	0	
56280	" " Bracket	1	1	6	
59420	Pin—Oil Tank to Bracket	1		2	
62460	$\frac{1}{8}$ " Oil Pipe for Rear Chain (1935 pattern)	1	2	6	

When ordering, quote Part No., Description, Engine No. and Model.

### Lubricating System (continued)

Part No.	Description	No. off per set	Price each		
			£	s.	d.
62480	Rubber Connection for Rear Chain Oil Pipe 1935 pattern	1			6
62340	Clip for Rear Chain Oil Pipe (1935 pattern)	1			6
B29310	Pins for ditto	2			1
62460	Oil Pipe for Rear Chain — 1935 pattern	1			6
62340	Clip for ditto	2			2
62480	Rubber Connection for ditto — 1935 pattern	1			6

### Pump Unit.

51240	Pump Unit	1	1	2	0
B20810A	" " Cap	1			4
B20820	" " Cork Sealing Washer	1			1
B21830	" " Spring Blade for Cap	1			4
B21390	" " " " Washer	1			1
B20800	" " " " Stud	1			3
B20790A	" " Pins	7			3

### Exhaust System.

54000	Exhaust Pipe—Downswept	1		17	0
54020	" " —Upswept	1		18	6
54040	" " Nut	1		5	0
54060	Silencer	1		11	0
54080	" Front Baffle Pipe	1		2	9
54110	" Fish Tail Baffle Pipe	1		2	0
54100	Fish Tail—Downswept	1		4	6
60160	" " —Upswept	1		4	6
54140	Silencer Front Clip	1		1	3
54160	" Fish Tail Clip	1		1	0
B27500	Pins for Clips, plated	2			3
54120	Silencer Hanging Strap—Downswept	1		1	0
60120	" " " —Upswept	1		1	0
60100	Large Silencer Clip—Upswept	1		1	3
B27500	Pin for ditto	1			3
59420	Pin—Hanging Strap to Fork End, plated	1			3

### Exhaust Valve Lifter.

51400	Exhaust Lifter Lever on Engine	1		1	6
51420	" " Bush in Crankcase	1		1	0
51440	" " Spindle	1		3	0
51450	" " " Cork Washer	1			1
51410	Grub Screw in Engine Plate for Valve Lifter Retaining Spring	1			1
59900	Coil Spring for Exhaust Lifter Spindle	1			3
57420	Return " " " " Lever	1			6

When ordering, quote Part No., Description, Engine No. and Model.



### Magdyno, Attachments, Housing.

Part No.	Description	No. off per set	Price each		
			£	s.	d.
B20970	Magdyno Sprocket (Engine)	1	4	0	
B20910	" " Nut	1		3	
B22520	" " on Mag.	1	4	0	
B22530	" " Sleeve	1	3	0	
B22540	" " " Nut	1		7	
B21570	" Peg Washer	1		7	
53040	" Platform	1	3	0	
B22510	" " Pins	3		4	
53080	Magdyno Platform Distance Tube—long	2		6	
53100	" " " " —short	2		4	
51130	" " Bolts 4 $\frac{3}{16}$ " long	2		4	
60850	Magdyno complete	1	7	10	0
60920	High Tension Cable	1		3	
B22600	Eyelet for H.T. Cable	1		1	
50335	Sparking Plug—Lodge C.14	1	5	0	
51260	Magdyno Chain	1	1	8 $\frac{1}{2}$	

### Frame and Fittings.

55200	Frame complete but less Stands and Fittings	1	9	0	0
55140	Rear Wheel adjusting Pin	2		3	
55150	" " Stand	1	16	0	
59460	" " " Hinge Pin	2		3	
57240	" " " Spring	1	1	0	
55520	Front Stand	1	7	6	
B27500	" " Hinge Pin	2		2	
55480	Rear Engine Plate—Driving Side	1	7	6	
55490	" " " —Timing Side	1	7	6	
55500	Front " " —Driving Side	1	3	6	
55510	" " " —Timing Side	1	3	6	
57100	Front Engine Lug Stud	1		5	
57120	Seat Lug Stud	1		5	
57140	Stud for Bottom Seat Tube Lug	1		5	
57160	Top Gearbox Stud	2		5	
59660	Centre Distance Piece for Front Stud	1		2	
57200	Outside Distance Pieces on Timing Side only	2		3	
59960	Link for Top Gearbox Stud—Timing Side	1	2	0	
59980	" " " " —Driving Side	1	2	0	
59480	Gearbox Packing Pieces	4		6	
57180	Bottom Gearbox Stud	1		5	
55540	Battery Platform	1	3	6	
55580	" Holding down Stud	1		9	

When ordering, quote Part No., Description, Engine No. and Model.

### Frame and Fittings (continued)

Part No.	Description	No. off per set	Price each		
			£	s.	d.
B27500	Top Pin, $\frac{1}{8}$ " Battery Platform to Frame	1			2
60140	Battery Platform Extension Bracket	1		1	6
59440	Front Pin, $\frac{1}{4}$ " Battery Platform to Frame	2			2
60890	Battery Holding Down Strap with Nuts	1		2	6
55420	Rear Brake Pedal	1		7	0
55421	" " " 1935 pattern	1		7	0
55440	" " " Spindle	1		1	6
55450	Centre Distance Piece for Brake Pedal Spindle	1			6
55880	Rear Brake Rod	1		1	6
55760	Footrest Arm only—Nearside 1934 pattern	1		3	0
55761	" " " " 1935 pattern	1		3	6
55765	" " with Rubber—Nearside 1934 pattern	1		4	0
55766	Footrest Arm with Rubber—Nearside 1935 pattern	1		4	6
55770	Footrest Arm only—Offside 1934 pattern	1		3	0
55771	" " " " 1935 pattern	1		3	6
55775	Footrest Arm with Rubber—Offside 1934 pattern	1		4	0
55776	Footrest Arm with Rubber—Offside 1935 pattern	1		4	6
55780	Footrest Rubber only, 1934 pattern	2		1	0
55781	" " " 1935 pattern	2		1	0
55800	" Square Rod	1			10
55820	" Distance Tube—long, Offside	1			9
55840	" " " —short, Nearside	1			6
55860	Brake Pedal Stop — 1934 pattern	1			6
55861	" " " —1935 pattern	1			6
62060	Footrest Bracket — Offside — 1935 pattern	1		1	8
62240	" " —Nearside — 1935 pattern	1		1	8
62080	" " Clip — 1935 pattern	2			6
57461	Headlamp Bracket — long	2		1	0
57481	" " —short	2			10
58040	Saddle — 1934 pattern	1	1		5 0
58041	" — 1935 pattern	1	1		3 6
58070	" Pillar complete — 1934 pattern	1		6	6
59140	Engine Stay — Nearside	1		1	0
59160	" " — Offside	1		1	0
59180	" " Clip	2			9
60400	Electric Horn body Clip	2	pair		1 6
60420	" " Top Tube Clip	1	each		6
60440	" " Seat " "	1			6

When ordering, quote Part No., Description, Engine No. and Model.



Frame and Fittings (continued)

Part No.	Description	No. off per set	Price each		
			£	s.	d.
60700	Pin for Seat Tube Clip	1		2	
60580	Cable Guide Tube	1		6	
60600	Clip for Cable Guide Tube	1		6	
61980	Elastic Cable Clip — large	3		6	
62000	" " " — small	4		4	

Carrier Parts.

62560	Carrier Top	1	2	6	
62660	" Stays	4	1	0	
B25330	Pins for Carrier Stays	4		2	
B29310	" " " Top	4		1	

Petrol Tank and Fittings.

56300B	Petrol Tank, Black Enamelled and Lined	1	3	0	0
56300C	" " Chromium Plated and Panelled	1	4	0	0
56340	" " Front Bracket	1	1	9	
59420	Pins, Bracket to Frame	2		2	
59360	Pins, Tank to Bracket	2		2	
56345	Petrol Tank Rubber	4		4	
59780	" " Filler Cap	1	2	9	
B28580	Petrol Tap	1	2	0	
59400	Petrol Pipe — Amal Carburetter	1	4	0	
60820	" " — Bowden Carburetter	1	4	0	
59600	" Tank Rear Bracket — 1934 pattern	1	4	0	
59601	" " " " with Saddle-nose Bracket — 1935 pattern	1	4	0	
59420	Pins, Tank to Bracket	2		2	
57560	Knee Grip—Nearside—with Steel Plate	1	2	3	
57580	" " —Offside—Footchange, with Steel Plate	1	2	3	
57600	Knee Grip—Offside—Handchange, with Steel Plate	1	2	3	
59620	Inflator Pin in Front Tank Bracket	1		3	
60000	" Rear Support Plate with Peg	1		6	
B26990	Pins for Knee Grip, Footchange	4		2	
59560	" " " " Offside—Handchange—long	1		3	
59580	Pins for Knee Grip, Offside—Handchange—short	1		2	
59320	Distance Piece for ditto—long	1		6	
59340	" " " " —short	1		4	
60240	Pins for Instrument Panel	2		2	

When ordering, quote Part No., Description, Engine No. and Model.

Speedometer.

Part No.	Description	No. off per set	Price each		
			£	s.	d.
	Smiths Speedometer, 80 m.p.h. Trip complete		2	10	0
	" " 140 kilo. " " "		2	10	0
	" " 100 m.p.h. " " 5" dial		5	5	0
59680	80 m.p.h. Trip Speedometer, Head only	1	1	10	0
59700	140 k.p.h. " " " "	1	1	10	0
59720	Fixing Bracket for either of the above	1		7	6
60540	100 m.p.h. Trip Speedometer, 5" dial, Head only	1	4	5	0
60840	Fixing Bracket for ditto	1		10	0
B25330	Clip Pin for ditto	1			1
60220	Pins, Bracket to Front Fork	2			4
59740	Speedometer Gearbox	1		15	0
59760	" Driving Cable—Inner and Outer	1		12	0
59750	" " " —Outer only	1		6	0
59770	" " " —Inner only	1		6	0

Pillion Seat and Footrests.

62040	Pillion Seat	1		12	6
60040	" Footrest Arm	2		1	9
60480	" " Rubber	2		1	0
60060	" " Hinge Pin	2			2

Front and Rear Wheels.

55980	Front Wheel complete, less Tyre	1	4	0	0
55990	Front Hub with bearings, less Anchor Plate, Brake Drum and Rim	1	1	5	0
56040	Front Hub Brake Drum only	1	1	0	0
59820	Pins, Brake Drum to Front Hub	3			4
56350	Wheel Rim (Front and Rear)	2		15	0
56370	Spokes—Short (Front)	20	doz.	1	8
56380	" —Long (Front and Rear)	40	doz.	1	8
56390	" —Medium (Rear)	20	doz.	1	8
56400	Spoke Nipples	80	doz.		8
61000	Front Hub Spindle	1	each	2	6
61010	" " Shell	1		16	0
61020	" " Cup	2		1	0
61040	" " Spindle Cone	2		1	6
61060	Steel Balls for Front Hub		set	1	6
61080	Front Hub Dust Washers	2	each		3
61100	" " Anchor Plate with Cam Bush and Fulcrum Pin	1		8	0

When ordering, quote Part No., Description, Engine No. and Model.



Front and Rear Wheels (continued)

Part No.	Description	No. off per set	Price each		
			£	s.	d.
61120	Front Hub Cam Bush only	1		6	
61140	" " Fulcrum Pin only	1	1	0	
61160	" " Brake Shoes with Linings	1 pair	9	0	
61180	" " " Linings and Rivets	1 pair	2	5	
61200	" " " Springs	2		4½	
61240	" Brake Operating Lever	1	1	0	
61260	" " Lever Shackle	1		6	
61280	" Hub Lubricator	1		6	
61300	" " Packing Washer	1		2	
61320	" " " Collar	1		6	
61340	" " Lock Nut	1		4	
61360	" " Spindle Nut	2		4	
61380	" " " Washer	2		1½	
61400	" Brake Operating Cam	1	1	6	
61420	" " " " Nut	1		2	
61440	" " " " Washer	1		1	
61460	Speedometer Driving Gear	1	5	0	
61480	" Gear Distance Piece	1		6	
61500	" Pinion	1	5	0	
56015	Rear Wheel complete, less Tyre	1	5	10	0
56060	" Hub Brake Drum only	1	1	10	0
56080	" " Shell only	1	1	0	0
56100	" " Spindle	1	5	6	
56110	Pins—Brake Drum to Rear Hub	6		4	
56120	Rear Hub Distance Piece	2		6	
56130	" " Bearing Lock Ring	1	1	6	
56140	" " Leather Washer	1		6	
56150	" " Bearing	2	9	3	
56160	" " Oil Retaining Disc (small hole)	1		3	
56180	" " " " " (large hole)	1		3	
56200	" " " " " (dished)	1		4	
56220	" " Spindle Nut (outside)	2		6	
60960	" " " Washer	2		1	
56240	" " " Nut (inside)	2		3	
61520	Rear Brake Anchor Plate with Cam Bush and Fulcrum Pin	1	8	6	
61540	Rear Anchor Plate Cam Bush only	1		6	
61560	" Brake Fulcrum Pin	1	1	0	
61580	" " Shoes with Linings	1 pair	12	0	
61600	" " Linings and Rivets	1 pair	2	11	
61620	" " Springs	2		4½	
61640	" " Operating Lever	1	1	0	
61680	Roller for Rear Rear Brake Operating Lever	1		6	
61700	Rear Brake Operating Cam	1	1	6	
61720	" " " " Nut	1		2	
61740	" " " " Washer	1		1	

When ordering, quote Part No., Description, Engine No. and Model.

Gearbox.

Part No.	Description	Price each		
		£	s.	d.
55595	Gearbox complete, Foot Control	7	10	0
55590	" " Hand Control	7	0	0
67X	Ball, Clutch Operating Lever			1
99X	Ball, Trunnion		1	6
267X	Bearing, Driving Gear		12	6
268X	Bearing, Mainshaft		10	0
89X	Block, Operating		2	0
49H	Bolt, Control Inner Lever		1	0
135X	Bolt Stop Peg			4
3H	Bracket, Clutch Lever		6	6
39H	Bush, Bell Crank Spindle		1	0
248X	Bush, Control Lever		3	0
256X	Bush, Driving Gear		3	0
124X	Bush, Footstart Lever		1	6
255X	Bush, Layshaft		3	0
264X	Bush, Ratchet Pinion		2	0
148X	Bush, Speedometer Spindle		3	6
53/1H	Bush, Outer Lever			6
203X	Cap, Pawl Bearing			2
270X/IV	Case, Clutch		10	0
2H	Case, Footstart		16	0
271X/II	Centre, Clutch		10	0
249X	Collar, Mainshaft			6
284X/I & II	Collar, Sprocket Spacing		2	6
273X	Corks, Clutch (re-corking)		1	0
127X	Cotter, Centre Pin			1
259X	Cover, Bearing Dust			4
71H	Cover, Inspection		1	6
128X	Cover, Footstart Case		2	0
281X	Cup, Clutch Spring			6
15H/II	Gear, Driving. 30 T.	1	12	0
14H	Gear, Mainshaft Sliding	1	5	0
26H	Gear, Third. Layshaft		17	6
27H	Gear, Second. Layshaft		17	6
28H/I	Gear, First. Layshaft		12	0
87X	Glut, Layshaft Spindle			1
H/II	Layshaft, Small Gear. 19 Teeth		10	0
X/I	Lever, Clutch Operating		2	0
H	Lever, Bell Crank Inner		8	6
H	Lever, Control Inner		4	0
H/II	Lever, Outer		5	0

When ordering, quote Part No., Description, Engine No. and Model.



Part No.	Description	Price each		
		£	s.	d.
H4X/V1	Lever, Footstart	9	0	
24H/1	Mainshaft, First Gear	10	0	
63X	Nut, Clutch Lever Bracket Stud	2		
282X	Nut, Clutch Spring adjusting	4		
82X	Nut, Driving Gear	1	9	
143X	Nut, Frame Stud	9		
63X	Nut, Gearbox Stud	2		
102X	Nut, Inner Control Lever Bolt	3		
63X	Nut, Inspection Cover Stud	2		
258X	Nut, Mainshaft	3		
95X	Nut, Pawl Bearing Screw	3		
95X	Nut, Stop Peg Bolt	3		
42H	Pawl	2	0	
115X	Pedal, Footstarter Lever	3	0	
133X	Peg, Footstarter Stop	8		
253X	Piece, Clutch Lever Bracket Distance	1	0	
251X	Piece, Clutch Lever Bracket Locating	4		
250X	Pin, Adjuster Bolt Pivot	6		
66X	Pin, Clutch Operating Lever	9		
125X	Pin, Footstart Centre	4	6	
132X	Pin, Footstart Spring	3		
263X	Pinion, Ratchet	5	0	
272X/1	Plate, Cork	4	0	
275X	Plate, Plain	2	0	
279X	Plate, Spring	7	6	
118X	Quadrant, Footstart	10	0	
277X	Race, Roller	2	0	
266X	Ratchet, Driving	4	0	
78X	Ring, Bearing Retaining	4		
285X	Ring, Oil Guide	2	0	
244X	Rod, Clutch Operating	1	0	
84R	Rollers, Clutch (17 to set)	per set	2	6
134X/1	Rubber, Footstart Stop Peg	each	3	
40H	Screw, Bell Crank Spindle Bearing	1	0	
94X	Screw, Pawl Bearing	1	3	
24H/1	Shaft, First Gear Main	10	0	
54H/1 & 11	Sleeve, Outer Lever Extension	4	0	
1HP/111	Shell, Gearbox	1	5	0
38H	Spindle, Bell Crank	2	6	
29H/11	Spindle, Layshaft. Speedo 1610	1	5	0
98H/11	Spindle, Speedo 1610	5	0	

When ordering, quote Part No., Description, Engine No. and Model.

**Gearbox (continued)**

Part No.	Description	Price each		
		£	s.	d.
280X/1	Spring, Clutch			3
130X	Spring, Footstart	2	0	
45H	Spring, Pawl			9
265X	Spring, Ratchet Pinion			9
261X/V1	Sprocket, Driving. 18 Teeth	10	0	
62X	Stud, Clutch Lever Bracket, long			4
150X	Stud, Clutch Lever Bracket, short			3
283X/11	Stud, Clutch Spring			4
140X	Studs, Frame	1	0	
60X	Stud, Gearbox			6
138X/1	Stud, Inspection Cover			6
126X	Washer, Centre Pin			2
243X	Washer, Control Inner Lever Bolt			2
260X	Washer, Driving Gear			3
146X	Washer, Frame Stud			3
121X	Washer, Grease. Footstart			3
205X	Washer, Layshaft Cover			2
217X	Washer, Mainshaft			1
254X	Washer, Mainshaft Bearing			3
269X	Washer, Mainshaft Spring			1
252X	Washer, Oil Retaining			6
96X	Washer, Pawl Bearing Screw			1
278X	Washer, Roller Race			6
136X	Washer, Stop Peg			3
276X/V	Wheel, Chain. 37 T. $\times \frac{1}{2} \times 305$	17	6	

**Foot Change Parts.**

CO 65M/V	Bolt, Inner Lever	1	3	
CO 63	Bolt, Control Lever	1	3	
CO 49M/11	Box, Spring for Lever	5	0	
CO 61	Box, Spring for Pawl			3
CO 54M/1X	Bush, Control Lever	5	0	
CO 55	Cover, Control	1	0	
CO 56M/11	Cover, Spring Box	3	6	
CO 64	Collar, Spacing, Control Lever			1
CO 97/2	Indicator, Neutral			9
CO 50	Lever, Foot Change	7	6	
102X	Nut, Lever Bolt			2
CO 52/1V	Pawl	1	6	
CO 62	Peg, Pawl Operating			3
CO 58	Plate, Spring Pawl			2

When ordering, quote Part No., Description, Engine No. and Model.



Foot Change Parts (continued)

Part No.	Description	Price each		
		£	s.	d.
CO 59	Plate, Main Spring			2
CO 53M/1	Quadrant, Control		3	6
CO 51M/V	Ratchet		3	6
CO 82	Rubber, Foot Control			9
CO 57M/V	Sleeve, Outer Lever		5	0
CO 60	Spindle, Pawl			3
CO 66M/1	Spring, Main			6
CO 67	Spring, Pawl			4
CO 68	Washer, Foot Control Packing			1
CO 69M/11	Washer, Control Lever			1
CO 77	Washer, Foot Control			3

Hand Change Parts.

55620	Change Speed Gate		4	6
55640	" " Support		1	3
55660	" " Lever		4	0
55680	" " " Pivot Pin			6
62120	Double Spring Washer for ditto			1
B21330	Lock Nut for ditto			1
55700	Change Speed Lever Pivot Bracket		1	0
55720	" " Rod		2	0
B25330	Pins, Change Speed Gate to Bracket. Plated			2
B25330	Pins, Change Speed Brackets to Tank			1
63040	Change Speed Rod only		1	6
63060	" " " Yoke End Long		1	0
63080	" " " " " Short			9
63100	" " " " " Lock Nut			2
63120	" " " " " Pin			3

Chaincases and Transmission.

Part No.	Description	No. off per set	Price each		
			£	s.	d.
55340	Primary Chaincase—Front Portion only	1	1	0	0
55360	" " —Rear " "	1		15	0
55380	" " Rubber Jointing Band	1		1	0
55400	" " Metal " " with Pins	1		8	6
55330	" " Complete with Jointing Band	1		9	6
57040	Chaincase Inspection Cap complete	2		2	0
B26950	Inspection Cap only	2			9
59270	" " Spring Blade with Stud	2		1	3
59300	Knurled Nut for Inspection Cap	2			3
60520	Rubber Washer for Inspection Cap	2			2

When ordering, quote Part No., Description, Engine No. and Model.

Chaincases and Transmission (continued)

Part No.	Description	No. off per set	Price each		
			£	s.	d.
B20340	Drain Plug	1			4
B20350	" " Washer	1			1
B30360	Pins, Chaincase to Crankcase	3			2
B26300	Locking Washers for ditto	3			1
60780	Primary Chaincase Oil Seal Disc	1		1	0
60740	Ebonite Washer for Oil Seal Disc	1			6
57000	Primary Chaincase Fixing Stud	2			6
55390	" " Distance Piece	2			3
56940	Rear Chainguard	1		11	6
56960	Front Supporting Stud for Rear Chainguard	1			6
56980	Distance Piece for ditto	1			3
59860	$\frac{5}{16}$ " Chamfered Washer for ditto	2			2
57780	Primary Chain .5 x .305, 72 rollers, 2.49 h.p.	1			9 0
57790	" " " 73 rollers, 3.49 h.p.	1			9 1 $\frac{1}{2}$
57800	Rear Chain .5 x .305 115 "	1			14 4 $\frac{1}{2}$

Front Forks, Front Mudguard, Front Stand, Etc.

56740	Front Fork complete	1	3	0	0
58140	" " Front Portion only	1	1	18	0
58160	" " Crown and Column	1		8	6
58180	" " Plain Top Clip—1934 pattern	1		5	0
58181	" " " " " —1935 pattern	1		5	0
58200	" " " " " Pin and Nut	1			6
58230	" " Ball Race Cup, $1\frac{1}{8}$ "	4		2	6
58240	Handlebar Clips—1934 pattern	2		6	6
58260	" " Pins—1934 pattern	6			3
61860	" " less Rubber—1935 pattern	2		7	6
61900	" " Pins—1935 pattern	8			4
61920	Rubber for mounting Handlebar Clips—1935 pattern	8	set		10
58280	Front Fork Greasers		each		2
58300	" " Links—short	2		1	3
58320	" " " —long	2		1	3
58340	" " Spindles—long	2			10
58360	" " " —short	2			10
58380	" " Damper Adjusting Spindle	1		1	0
58400	" " Nuts, $\frac{3}{8}$ "	3			3
58420	" " " $\frac{7}{16}$ "	4			3
58440	" " Adjusting Nuts, $\frac{7}{16}$ "	4			5
58480	" " Washers				2
58500	" " Spring	1		3	9
58520	" " " Stud and Nuts	1			9

When ordering, quote Part No., Description, Engine No. and Model.



Front Forks, Front Mudguard, Front Stand, etc. (continued)

Part No.	Description	No. off per set	Price each		
			£	s.	d.
58540	Front Fork Spring Holder	1		1	3
58560	" " Steering Damper complete	1		12	6
58580	" " Lock Nut	1		1	3
58600	" " Steering Damper Knob	1		2	9
58620	" " " " " Cap	1			3
58640	" " " " Rod	1		1	0
58660	Steering Damper Plunger	1		1	6
58680	" " Plate	1		1	0
58700	" " Anchor Plate	1		1	0
58720	" " Friction Disc	1			5
58740	Front Fork Spring Damper Plate	1		1	0
58760	" " " " Disc	1			6
58780	" " Star Plate	1			6
58800	" " Damper Link	1		2	3
58820	" " " Anchor Plate	1		1	6
58840	" " " Link "	1		1	6
58860	" " Hand Adjusting Collar	1			6
58880	" " " " Damper Nuts	1			2
58900	" " Mudguard Plate	1			9
58940	" " " " Pin, Nut and Washer	1			6
56750	Balls for Head Races	48	set	1	2
56700	Front Mudguard less Stays	1	each	12	6
56720	" " Stay	1		3	0
B25330	Pins, Mudguard to Front Fork Clip	2			1
B25330	Pins, Mudguard Stay to Mudguard	2			1
B25330	Pins, Mudguard Stay to Fork End	2			1
57960	Front Number Plate	1		1	6
57980	" " " Clips	2			6
B29220	Pins, Number Plate to Clips	2			1
58120	Licence Holder	1		1	0
59440	" " Pins	2		1	0
55520	Front Stand	1		7	6
B27500	Pins, Front Stand to Fork End	2			3
60320	Front Stand Stud in Mudguard	1			3
60340	Outside Nut for Front Stand	1			3

When ordering, quote Part No., Description, Engine No. and Model.

Handlebars, Cables, Etc.

Part No.	Description	No. off per set	Price each		
			£	s.	d.
56760	Handlebars, complete with all Cables	1	3	2	6
56770	" " Bend only	1		15	0
56780	Clutch Cable	1		4	6
56800	Exhaust Lifter Cable	1		2	1
56820	Front Brake Cable	1		3	6
56840	Ignition Cable	1		1	1
56860	Air Cable	1		1	9
56880	Throttle Cable	1		2	0
56900	Horn Push Cable	1			8
56920	3-Core Cable for Headlamp	1			9

Rear Mudguard, Rear Stand and Fittings.

56500	Rear Mudguard, complete with Detachable End	1		15	0
56520	" " Stay	1		3	0
56540	Lifting Handle	1		7	6
56590	Pins, Mudguard Stay and Lifting Handle to Mudguard	4			2
56600	Rear Number Plate, 1934 pattern	1		3	0
56601	" " " 1935 pattern	1		3	0
56620	" " " Top Bracket, 1934 pattern	1		1	3
56621	" " " " " 1935 pattern	1		1	3
56640	" " " Bottom Bracket	1		1	0
B29310	Pins, Top Number Plate Bracket and Bottom Extension Bracket	6			1
B25330	Pins, Bottom Number Plate Bracket	2			1
B27500	Pins, Mudguard Stay and Lifting Handle to Fork End	2			3
62500	Rear Number Plate Bottom Extension Bracket	1			6
63000	Rear Mudguard Strap for Detachable End	1			6
60460	" " Top Fixing Clip	2			6
B29310	Pins for ditto	4			1
62520	Rubber Cable Guide Washer in Rear Number Plate, 1935 pattern	1			3
60090	Mudguard Extension Stay, Offside	1			9
60095	" " " " Nearside	1			9
B25330	Pins for ditto	2			1
55150	Rear Stand complete	1	1	0	0
57240	" " Spring	1		1	6
59460	" " Hinge Pin	2			4

When ordering, quote Part No., Description, Engine No. and Model.



### Tool Box, Fittings and Tool Roll.

Part No.	Description	No. off per set	Price each		
			£	s.	d.
57340	Toolbox	1		9	0
57360	Toolroll, complete with Tools	1		12	0
57370	Inflator	1		2	6
57380	Toolbox Bottom Clip	1			9
B25330	Pin for ditto	1			1
B29310	Fixing Pins for Toolbox	4			1
60300	Toolbox Fastener Bracket, on Box	1		1	9
59900	Spring for Toolbox Fastener	1			2
59920	Toolbox Fastener Pivot Stud	1			3
59940	" " Spring Stud	1			3
62720	Tool Roll only, less Tools	1		2	6
62740	$\frac{1}{4} \times \frac{1}{16}$ Double Ended Spanner	1			6
62760	$\frac{3}{8} \times \frac{1}{16}$ " " "	1			9
62780	$\frac{1}{16}$ Single Ended Spanner	1			8
62800	Adjustable Spanner	1		2	6
62820	Punch	1			3
62840	2 Tyre Levers	2	pair		4
62860	$\frac{1}{4} \times \frac{5}{16}$ Double Ended Box Spanner	1	each		6
62880	Tommy Bar	1			2
62900	Screwdriver	1			8
62920	File	1			11
62940	Pliers	1		1	6
59840	Tappet Adjusting Spanner	1			6
62960	Cleaning Cloth	1			4

### Nuts.

28970	$\frac{1}{16}$ " Whitworth Thread	1
25340	$\frac{1}{2}$ " $\times$ 26 Thread	2
21330	$\frac{3}{8}$ " $\times$ 22 "	1
20980	$\frac{3}{8}$ " $\times$ 20 $\times$ $\frac{1}{8}$ " thick	2
20220	$\frac{3}{8}$ " $\times$ 20 $\times$ $\frac{3}{8}$ " thick	2
27530	$\frac{1}{8}$ " $\times$ 20 Thread	3

When ordering, quote Part No., Description, Engine No. and Model.

### Washers.

Part No.	Description	Price each		
		£	s.	d.
29240	$\frac{3}{16}$ " Single Spring			1
25310	$\frac{1}{4}$ " " "			1
21360	$\frac{5}{16}$ " " "			1
21350	$\frac{3}{8}$ " " "			1
25300	$\frac{7}{16}$ " " "			1
25320	$\frac{1}{4}$ " Plain Washer			1

### Split Cotter Pins.

29230	$\frac{1}{2}$ " $\times$ 1/16"	doz.	2
55456	$\frac{3}{4}$ " $\times$ 3/32"	doz.	2

When ordering, quote Part No., Description, Engine No. and Model.