



SPARE PARTS LIST

FOR

TOURIST MODELS

37/G5
37/X

PRICE 1- NETT

MATCHLESS MOTOR CYCLES
(COLLIERS) LTD.

Plumstead, London, S.E.18



SPARES LIST FOR MODELS 37/G5 AND 37/X.

MODEL 37/G5, 500c.c., SIDE VALVE, SINGLE CYLINDER, TOURIST MODEL.

MODEL 37/X, 990c.c., SIDE VALVE, TWIN CYLINDER, TOURIST MODEL

HOW TO ORDER SPARES.

State:—

- (1) Model of Machine.
- (2) Engine Number (with letters incorporated) ; also Frame Number.
- (3) Part Number of item required.
- (4) Quantity required.
- (5) Description or name of parts.
- (6) Say how you wish spares to be sent.
- (7) **Enclose remittance to cover cost of spares and carriage (unless you have a deposit account or wish goods to be sent C.O.D.) (NOTE.—Only goods value 5s. or over sent by C.O.D.)**
- (8) Your full name and address.

It is advisable to number and date your order and keep a copy for reference in case of misunderstanding.

NOTE.

The prices of Spares do not include the cost of carriage. Spares can only be sent "Carriage Forward" by Goods Train

ALL CORRESPONDENCE

Should be addressed to:—

Messrs. MATCHLESS MOTOR CYCLES (COLLIERS) LIMITED,
44-45, PLUMSTEAD ROAD,
PLUMSTED,
LONDON, S.E.18.

ALL GOODS

Should be addressed to:—

Messrs. MATCHLESS MOTOR CYCLES (COLLIERS) LIMITED,
BURRAGE GROVE,
PLUMSTED,
LONDON, S.E.18.

TERMS OF BUSINESS.

Our invariable rule in this department is nett cash with order. Remittance to £1 in value may be sent by Postal Order, but over this amount it is advisable to remit by cheque. Cheques to be made payable to Matchless Motor Cycles (Colliers) Ltd., and crossed. When making a remittance by Telegraph Money Order, the name and address of sender should be included, as unless this is done, the Post Office do not give this information in the telegram. We frequently receive Telegraph Money Orders without sender's name, with the result that we cannot trace by whom the amount is sent, and we have to wait until customer writes complaining about delay before the matter can receive attention. If remittance is not sufficient to pay for postage or carriage, goods will be sent "Carriage Forward" (Goods Train).

All repair accounts are strictly nett cash before delivery.

The prices in this list are subject to alteration without notice.

Only goods to the value of 5s. and over are sent upon request, per C.O.D.

IMPORTANT NOTE RE C.O.D.—Owing to the labour involved and to the fact that the minimum C.O.D. fee is 10d., only goods to the value of 5s. and over can be sent on the above system.

DEPOSIT ACCOUNT.

We strongly advise all owners of "Matchless" Motor Cycles to take advantage of our "Deposit System." It often occurs that parts are required by return, but unless customers have a current account, there is the inevitable delay while a pro forma invoice is sent, and we have to await receipt of the remittance before the goods can be despatched. This delay causes considerable inconvenience to the party concerned, and can be avoided by opening a Deposit Account.

A remittance of not less than £2 entitles a customer to this form of account, and when goods are ordered by phone, telegram or letter they will be despatched at the earliest possible moment by the quickest route. Invoices will be sent for all goods supplied and a statement will be rendered when required showing amount of deposit in hand. Customers will be notified immediately their deposit becomes exhausted, so that they may renew same. We are at all times prepared to return balance of deposit upon request.

Kindly note when ordering to mention "Deposit" or quote reference as shown on monthly statements.

FOREIGN ORDERS.

The conditions governing the supply of spares against Home orders equally apply to orders received from Overseas. It must be noted that the C.O.D. system (**Cash on Delivery or Value Payable by Post**) can only be used in connection with Overseas orders when those orders are accompanied with cash to not less than 25 per cent. of the value of the complete order. This condition is necessary because of the difficulties presented by foreign exchange and the expenses that may be incurred if delivery of the consignment cannot be made, such as might arise in the event of the client refusing to take delivery.

ENGINE SECTION.

CYLINDER AND CYLINDER HEAD GROUP.

	Models	Price			Part No.
		£	s.	d.	
Cylinder barrel only	G5	2	15	0	37/G/E1
Cylinder barrel only, front	37X	2	17	6	37/X/E1F
Cylinder barrel only, rear	37X	2	17	6	37/X/E1R
Cylinder head only	G5	1	2	6	37/9/E2
Cylinder head only (2 off)	37X	1	2	6	4201
Cylinder head gasket	G5		2	3	37/9/E4
Cylinder head gasket (2 off)	37X		2	3	X2E1004
Cylinder head stud (9 off)	G5		3		37/9/E72
Cylinder head stud nut (9 off)	G5		2		STD3
Cylinder head stud washer (9 off)	G5		1		STD10
Cylinder head bolt (14 off)	37X		9		STD411
Cylinder base paper washer	G5		2		37/9/E3
Cylinder base paper washer (2 off)	37X		2		X2E1003
Cylinder base stud nut (left side) (2 off)	G5		5		STD241
Cylinder base stud nut (right side)	G5		5		STD242
Cylinder base stud nut (left side, except rear cylinder rear stud) (3 off)	37X		5		STD219
Cylinder base stud nut (left rear)	37X		5		CE197
Cylinder base stud nut (right side)	37X		3		STD2
Valve chest cover	G5	2	3		37/2E/E85
Valve chest cover (2 off)	37X	3	0		X2E1085
Valve chest cover washer (cork)	G5		2		37/9/E5
Valve chest cover washer (cork) (2 off)	37X		4		X2E1185
Valve chest cover fixing screw (2 off)	G5		2		STD17
Valve chest cover fixing stud (2 off)	37X		5		X2E1082
Valve chest cover fixing stud knob (2 off)	37X		9		AE86
Valve chest cover fixing stud washer (2 off)	37X		2		STD202
Carburettor inlet pipe (screws into cylinder)	G5	3	6		37/9/E338
Carburettor inlet pipe	37X	5	6		M3E338
Carburettor inlet pipe lock nut	G5		9		L4E308
Carburettor pipe union nut (2 off)	37X	2	0		M3E340
Carburettor inlet pipe collar (2 off)	37X		10		M3E339
Grease nipple for valve stem (2 off)	G5		2		STD51

VALVE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Valve complete, inlet	* G5	7	11		D5E1506A
Valve complete, exhaust	* G5	7	11		37/9/E206A
Valve complete, inlet or exhaust (4 off)	* 37X	9	0		M3E342A
Valve only, inlet	G5	5	0		D5E1506
Valve only, exhaust	G5	5	0		37/9/E206
Valve only, inlet or exhaust (4 off)	37X	6	0		M3E342
Valve spring (2 off)	G5	1	0		XE119
Valve spring (4 off)	37X	1	0		XE119
Valve spring seat or cup (2 off)	G5	1	3		37/9/E190
Valve spring seat (4 off)	37X	1	3		37/8/E190
Valve spring collar (bottom) (2 off)	G5		5		CE9
Valve spring collar (bottom) (4 off)	37X		6		XE9
Valve spring cotter (2 off)	G5		3		L3E250
Valve spring cotter (4 off)	37X		3		L3E250
Valve guide, inlet or exhaust (2 off)	G5	2	0		37/9/E148
Valve guide, inlet or exhaust (4 off)	37X	2	0		M3E343

* "Complete Valve" includes Valve, Spring, Spring Seat, Spring Collar, and Cotter.

OIL PUMP GROUP.

	Models	Price			Part No.
		£	s.	d.	
Oil pump plunger	G5, 37X	6	0		STD770
Oil pump plunger guide screw	G5, 37X		6		STD771
Oil pump end cap, front	37X	1	0		MX2E297
Oil pump end cap, rear	37X		6		STD772
Oil pump end cap, front and rear	G5		6		STD772
Oil pump end cap paper washer	G5, 37X		1		STD582
Oil pump end cap screws, front	G5, 37X		1		STD15
Oil pump end cap bolts, rear	G5, 37X		2		STD591

PISTON GROUP.

	Models	Price			Part No.
		£	s.	d.	
Piston Complete	*.....G5	1	1	11	D5E/712/A
Piston complete, front or rear ... (2 off) *37X	1	4	5	CE412/A
Piston only	G5	15	0	...	D5E712
Piston only, front or rear	(2 off).....37X	15	0	...	CE412
Piston ring	(3 off).....G5	1	0	...	D5E611
Piston ring (plain)	(two per piston).....37X	1	0	...	CE311
Piston ring (scraper) ... (one per piston).....	37X	1	9	...	36/2/E111
Gudgeon pin	G5	3	3	...	D5E614
Gudgeon pin	37X	5	0	...	CE414
Gudgeon pin circlip	(two per piston).....G5, 37X	4	STD750

* " Complete Pistons " include Piston, Piston Rings, Gudgeon Pin, and Circlips.

NOTE.—Standard type pistons and rings, .020in. oversize, to suit rebored cylinders, are stocked and supplied at no extra charge. Cylinders may be rebored and complete oversize pistons supplied to suit, at an inclusive charge as under :—

Model G5 £1 12 6.

Model 37X £2 17 6 (two cylinders).

(Return carriage additional.)

FLYWHEEL AND CONNECTING ROD GROUP.

	Models	Price			Part No.
		£	s.	d.	
Flywheel only, timing side	G5	12	6	...	37/G8/E25
Flywheel only, timing side	37X	16	0	...	36/X/E25
Flywheel only, driving side	G5	12	6	...	37/G8/E19
Flywheel only, driving side	37X	16	0	...	MXE619
Flywheel axle, timing side	G5	8	0	...	STD760
Flywheel axle, timing side	37X	8	0	...	X2E1126
Flywheel axle, driving side	G5	13	6	...	37/G8/E20
Flywheel axle, driving side	37X	13	6	...	36/X/E20
Flywheel axle key, timing side	G5, 37X	2	STD571
Flywheel axle key, driving side	G5, 37X	3	STD573
Flywheel axle nut, timing side	G5, 37X	5	STD230
Flywheel axle nut, driving side	G5	5	STD234
Flywheel axle nut, driving side	37X	5	XE120
Flywheel axle nut lock screw	G5, 37X	1	STD15
Crankpin for flywheels	G5	8	6	...	37/G8/E17
Crankpin for flywheels	37X	10	0	...	36/X/E17
Crankpin nut	(2 off).....G5, 37X	7	STD233
Crankpin key	37X	3	STD573
Crankpin bronze washer	G5	1	0	...	D8E1818
Crankpin bronze washer	37X	2	3	...	MX4E518
Crankpin rollers (30 off)	per set.....G5	5	0	...	STD75/30
Crankpin rollers (56 off)	per set.....37X	9	4	...	STD75/56
Crankpin roller cage	G5	7	6	...	37/G8/E18
Crankpin roller cage (for centre rod)	37X	7	6	...	MX2E318
Crankpin roller cage (for forked rod) (2 off).....	37X	7	6	...	MX4E618
Gudgeon pin bush	G5	2	9	...	L3E89
Gudgeon pin bush	(2 off).....37X	2	9	...	L3E89
Liner (big end) for connecting rod	G5	4	6	...	37/G8/E16A
Liner (big end) for centre rod	37X	4	0	...	MX2F218
Liner (big end) for forked rod	(2 off).....37X	3	0	...	MX4E418
Connecting rod	G5	1	3	6	37/G8/E44
Connecting rod, centre	37X	1	2	9	CF416
Connecting rod, forked	37X	2	6	6	MX4E416

* NOTE.—Connecting Rods include Big End Liners and Gudgeon Pin Bushes.

CRANKCASE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Crankcase complete with studs and bushes ...G5		4	7	6	37/9/E108A
Crankcase complete with studs and bushes ...37X		5	2	6	37/X/E108A

Crankcase halves matched at Works only.

Crankcase drain plug	G5, 37X	4			STD575
Crankcase oil union	37X	4			STD508
Crankcase bush for camshaft	G5	1	9		STD651
Crankcase bush for camshaft	37X	1	6		T5E1036
Crankcase bush for timing flywheel axle	G5	3	0		STD650
Crankcase bush for timing flywheel axle	37X	4	0		X2E1027
Crankcase sleeve for driving flywheel axle	37X	6	6		X4E1421
Crankcase sleeve roller bearing	37X	15	0		MXE622
Crankcase (driving axle) journal bearing (2 off).....G5		10	9		RLS8
Distance washer between journal bearings ...G5			9		16866
Timing gear cover with bushes	G5	12	6		FE432M
Timing gear cover with bushes	37X	15	6		37/X/E32
Timing gear cover paper washer	G5		2		37/G/E78
Timing gear cover screws (6 off).....G5, 37X			2		STD482
Timing gear cover dowel pin	G5		1		STD577
Timing cover bush for camshaft	37X	1	9		M3E319
Timing cover bush for inlet camshaft	G5	1	9		STD651
Timing cover bush for exhaust camshaft	G5	2	0		FE136
Timing cover cap for camshaft bush	G5		3		STD765
Magneto chain case cover	37X	6	0		37/X/E29
Magneto chain case cover screws (6 off).....37X			2		STD482
Magneto chain case cover grease nipple	37X		2		STD51
Tappet Guide, inlet	G5	2	6		D2E1283
Tappet guide, exhaust	G5	4	0		D5E2583
Tappet guide, inlet (2 off).....37X		1	9		V3E1083
Tappet guide, exhaust (2 off).....37X		1	9		X2E1083
Cylinder base stud (3 off).....G5			3		STD300
Cylinder base stud (6 off).....37X			3		STD311
Cylinder oil feed plug	G5, 37X	3			STD576
Cylinder oil feed ball	G5, 37X	1			STD21
Cylinder oil feed spring	G5, 37X	2			STD701
Crankcase bolt, top front, 4 $\frac{1}{2}$ "x5 $\frac{1}{16}$ "	G5	4			STD277
Crankcase bolt, top front, 3 $\frac{1}{2}$ "x $\frac{1}{2}$ "	37X	3			37/X/E237
Crankcase bolt, centre front, 3 $\frac{3}{8}$ "x5 $\frac{1}{16}$ "	G5	4			STD274
Crankcase bolt, centre front, 8 $\frac{1}{8}$ "x $\frac{1}{2}$ "	37X	7			37/X/E234
Crankcase bolt, bottom front, 3 $\frac{1}{2}$ "x5 $\frac{1}{16}$ "	G5	3			STD273
Crankcase bolt, bottom front, 8 $\frac{1}{2}$ "x5 $\frac{1}{16}$ "	37X	6			STD284
Crankcase bolt, bottom, long, 6 $\frac{3}{16}$ "x5 $\frac{1}{16}$ "	G5	5			STD281
Crankcase bolt, bottom, small, 4 $\frac{5}{8}$ "x $\frac{1}{4}$ "	G5	4			STD261
Crankcase bolt, bottom rear, 3 $\frac{3}{8}$ "x5 $\frac{1}{16}$ "	G5	3			STD275
Crankcase bolt, bottom rear, 4 $\frac{5}{8}$ "x5 $\frac{1}{16}$ "	37X	4			STD277
Crankcase bolt, top rear, 3 $\frac{3}{8}$ "x5 $\frac{1}{16}$ "	G5	3			STD275
Crankcase bolt, top rear, 4 $\frac{1}{2}$ "x $\frac{1}{2}$ "	37X	4			STD304
Crankcase bolt, centre rear, 3 $\frac{3}{8}$ "x5 $\frac{1}{16}$ "	G5	3			STD275
Crankcase bolt, bottom centre, 5 $\frac{3}{16}$ "x $\frac{1}{4}$ "	37X	3			STD262
Crankcase bolt (brake pedal shaft), 10 $\frac{1}{2}$ "x7 $\frac{1}{16}$ "	37X	1	9		36/2A/B2
Crankcase bolt nut, $\frac{1}{4}$ "	G5, 37X	2			STD5
Crankcase bolt nut, $\frac{5}{16}$ "	G5, 37X	2			STD4
Crankcase bolt nut, $\frac{3}{8}$ "	37X	2			STD3
Crankcase bolt nut, special dome, chrome ...G5		5			STD621
Crankcase bolt washer for dome nut	G5	1			STD184
Crankcase bolt washer, standard $\frac{5}{16}$ "	G5, 37X	1			STD11
Distance tube for front bolt	G5	5			37/G3/F66
Distance tube centre front bolt, right outer, 1 $\frac{1}{8}$ "	37X	3			37/X/E195
Distance tube centre front bolt, right inner, 1 $\frac{5}{16}$ "	37X	4			37/X/E194
Distance tube centre front bolt, left outer, 1 $\frac{3}{16}$ "	37X	3			37/X/E196
Distance tube bottom front bolt, right, 1 $\frac{11}{16}$ "	37X	4			37/X/F78
Distance tube bottom front bolt, left, 1 $\frac{5}{16}$ "	37X	4			37/X/F79
Distance tube top rear bolt, right, 1 $\frac{1}{16}$ "	37X	4			4180
Distance tube top rear bolt, left, $\frac{5}{16}$ "	37X	3			4181
Distance tube bottom rear bolt, right, 1 $\frac{1}{16}$ "	37X	4			4178
Distance tube bottom rear bolt, left, $\frac{5}{16}$ "	37X	3			STD637
Distance tube brake shaft, right, 1 $\frac{1}{16}$ "	37X	4			4238
Distance tube brake shaft, left, $\frac{5}{16}$ "	37X	6			4237
Distance tube brake shaft, behind chaincase, 2"	37X	5			36/2A/C27
Distance tube brake shaft, inside chaincase, 1 $\frac{1}{4}$ "	37X	5			17194G

TIMING GEAR GROUP.

	Models	Price			Part No.
		£	s.	d.	
Camshaft, inlet, assembled	G5	9	6	...	FE532
Camshaft, exhaust, assembled	G5	10	3	...	FE551
Camshaft	37X	1	0	...	X2E1033
Timing gear small pinion	G5	3	9	...	R4E1028
Timing gear small pinion	37X	4	6	...	V3E1028
Timing gear pinion retaining nut	G5		3	...	STD221
Timing gear pinion retaining nut	37X		5	...	STD227
Timing gear pinion key	G5, 37X		3	...	STD570
Cam lever, inlet, front and rear	37X	4	0	...	M3E313
Cam lever, exhaust, front	37X	4	3	...	M3E314
Cam lever, exhaust, rear	37X	4	3	...	M3E315
Cam lever axle	(4 off).....37X	1	6	...	X2E1035
Cam lever spacer, 29/64"	37X		9	...	X2E1038
Cam lever spacer, 25/32"	37X		9	...	M3E322
Cam lever spacer, 45/64"	37X		9	...	X2E1039
Cam lever spacer, 11/32"	37X		9	...	M3E323
Cam lever spacer, 39/64"	37X		9	...	X2E1037
Valve lifter lever	(2 off).....37X	2	0	...	M3E321
Tappet body, inlet	G5	2	6	...	DF80
Tappet body, exhaust	G5	3	3	...	D8E2584
Tappet body, inlet	(2 off).....37X	1	4	...	L3E222
Tappet body, exhaust	(2 off).....37X	1	6	...	M3E400
Tappet body head	(2 off).....G5		6	...	D5E1510
Tappet body head	(4 off).....37X		6	...	L3E210
Tappet body head lock nut	(2 off).....G5		4	...	STD237
Tappet body head lock nut	(4 off).....37X		4	...	STD212
Collar for exhaust tappet	G5	1	0	...	STD638

VALVE LIFTER GROUP.

	Models	Price			Part No.
		£	s.	d.	
Valve lifter rod	37X	1	0	...	M3E355
Valve lifter rod sleeve adaptor	37X		8	...	M3E358
Valve lifter rod head (for nipple)	37X	1	0	...	L3E214
Valve lifter rod head pin	37X		4	...	M3E356
Valve lifter rod head pin split pin	37X		1/2	...	STD14
Valve lifter rod spring	37X		2	...	L3E252
Valve lifter sleeve	37X	1	0	...	L3E215
Valve lifter sleeve cable adjuster	37X		7	...	L3E217
Valve lifter sleeve cable adjuster lock nut	37X		4	...	L3E216
Valve lifter lever and shaft	G5	3	6	...	D8E2861
Valve lifter lever spring	G5		3	...	STD700
Valve lifter cable stop bracket	G5		6	...	37/9/E216
Valve lifter cable stop bracket bolt	G5		2	...	STD361
Valve lifter cable adjuster	G5	1	0	...	37/9/F215
Valve lifter cable adjuster lock nut	G5		2	...	STD622
Valve lifter cable adjuster distance tube	G5		4	...	37/9/E217

For Valve Lifter Cables, see Control Cable Group (Page 14).

CRANKCASE RELEASE VALVE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Release valve apex bolt	37X	1	3	...	X2E1177
Release valve body	G5	1	0	...	STD836
Release valve body	37X	1	0	...	L3E107
Release valve diaphragm	G5, 37X		2	...	STD835
Release valve diaphragm seat	37X		6	...	L3E108
Release valve discharge pipe	G5	1	0	...	D5E848
Release valve discharge pipe	37X	1	9	...	4322
Release valve sleeve nut	37X		2	...	STD4
Release valve sleeve fibre washer	37X		2	...	STD201
Union nut for discharge pipe	G5		4	...	5NT
Nipple for discharge pipe	G5		3	...	5L4

EXHAUST PIPE AND SILENCER GROUP.

	Models	Price			Part No.
		£	s.	d.	
Exhaust pipe	G5	18	6	...	37/9/E402
Exhaust pipe, front	37X	1	0	0	37/X/E411F
Exhaust pipe, rear	37X	11	6	...	37/X/E412R
Silencer	G5	17	6	...	35/G3/E461
Silencer (2 off)	37X	17	6	...	35/G3/E461
Silencer clip, front end	G5, 37X	1	0	...	STD745
Silencer clip bolt	G5, 37X		3	...	STD363
Silencer clip bolt nut	G5, 37X		2	...	STD4
Silencer clip bolt washer	G5, 37X		1	...	STD192
Silencer clip, rear end	G5	1	0	...	STD745
Silencer clip bolt	G5		3	...	STD363
Silencer clip bolt nut	G5		2	...	STD4
Silencer clip bolt washer	G5		1	...	STD192
Silencer support stay	G5		6	...	STD747
Silencer support stay	37X	1	0	...	37/X/E406
Silencer support stay bolt	G5, 37X		4	...	STD364
Silencer support stay bolt nut	G5, 37X		2	...	STD4
Silencer support stay bolt washer	G5, 37X		1	...	STD192
Silencer support clip (encircles silencer) (2 off)	37X	1	0	...	16160
Silencer support clip bolt	37X		4	...	37/X/E470
Silencer support clip bolt nut	37X		2	...	STD4
Silencer support clip bolt washer	37X		1	...	STD11
Distance tube between support clips	37X		2	...	LM75P
Distance tube between clips and stay	37X		3	...	37/X/F471

CARBURETTOR GROUP.

	Models	Price			Part No.
		£	s.	d.	
Float chamber only	G5	12	0	...	64-154
Float chamber only	37X	12	0	...	64-154L
Float chamber top with tickler	G5, 37X		2	6	14-011
Float chamber top lock screw	G5, 37X			3	14-021
Float chamber holding bolt	G5, 37X		2	0	6-043
Float chamber holding bolt washer (2 off)	G5, 37X			2	4-053
Float chamber plug screw	G5, 37X			2	13-153
Float chamber plug screw fibre washer	G5, 37X			1	14-039
Float only	G5, 37X		2	6	14-015
Float needle, 2 31/32" long	G5, 37X			11	14-024
Mixing chamber only	G5	12	0	...	76-001
Mixing chamber only	37X	12	0	...	76-012
Mixing chamber top	G5, 37X		1	9	6-032
Mixing chamber top fixing ring	G5, 37X		1	9	6-031
Mixing chamber top fixing ring lock clip	G5, 37X			6	4-235
Mixing chamber top fixing ring clip screw	G5, 37X			2	4-241
Mixing chamber clip	G5		1	9	5-050
Mixing chamber clip	37X		1	9	6-201
Mixing chamber clip screw	G5, 37X			6	4-048
Mixing chamber union nut	G5, 37X		1	6	6-062
Mixing chamber union nut fibre washer	G5, 37X			2	6-040
Jet barrel or choke	G5		5	0	6-057
Jet barrel or choke	37X		5	0	6-058
Needle jet	G5, 37X		1	9	4-061
Main jet, size 150 (screws into needle jet)	G5			5	4-042/5
Main jet, size 140 (screws into needle jet)	37X			5	4-042/X
Jet taper needle	G5, 37X		1	3	6-065
Jet taper needle clip	G5, 37X			4	4-041
Jet taper needle clip split pin	G5, 37X			1	4-060
Throttle valve, size 6x4	G5		3	10	6-052-4
Throttle valve, size 6x3	37X		3	10	6-052-3
Throttle valve spring	G5, 37X			3	4-037
Throttle valve stop screw	G5, 37X			6	4-063
Throttle valve stop screw lock nut	G5, 37X			2	16-010
Air valve	G5, 37X		2	6	6-045
Air valve tubular guide	G5, 37X			2	6-047
Air valve spring	G5, 37X			3	4-046
Pilot jet air screw	G5, 37X			6	13-129
Pilot jet air screw lock nut	G5, 37X			2	16-010
Tickler plunger only	G5, 37X			7	14-031
Tickler plunger spring	G5, 37X			2	14-032
Tickler plunger cotter pin	G5, 37X			1	14-033
Cable adjuster	G5, 37X			4	4-035
Venturi air intake	G5		2	6	6-036
Air filter complete	37X		5	6	96-00

For Air and Throttle Cables, see Control Cable Group (Page 14).

TRANSMISSION SECTION.

SPROCKET AND CHAIN GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear chain sprocket and brake drum, 43 teeth $\frac{5}{8}$ "x.380"	37X	1	16	9	36/2/B15A
Rear chain sprocket and brake drum, 42 teeth $\frac{5}{8}$ "x.380"	G5	1	16	9	37/8/B15A
Engine sprocket, 21x17 teeth, solo	G5	9	6		20815/21
Engine sprocket, 19x17 teeth, sidecar	G5	9	6		20815/19
Engine sprocket, 24x17 teeth, solo	37X	10	6		37/X/E123/24
Engine sprocket, 22x17 teeth, sidecar	37X	10	6		37/X/E123/22
Engine sprocket distance collar	G5	9			35/G3/E124
Engine sprocket distance collar	37X	9			D8E2824
Shock absorber cam	G5, 37X	3	9		STD830
Shock absorber spring	G5, 37X	1	3		STD703
Shock absorber cap washer	G5, 37X		8		STD831
Shock absorber lock nut	G5, 37X		6		STD610
Sprocket on camshaft for magneto drive	37X	4	3		37/X/E38
Sprocket on magneto for magneto drive	37X	4	3		36/2A/E38
Sprocket on dynamo	G5	3	6		STD725
Sprocket on dynamo	37X	3	6		37/X/E288
Nut securing camshaft magneto sprocket	37X	2			STD4
Nut securing magneto sprocket	37X	6			STD611
Nut securing dynamo sprocket	G5, 37X	6			STD611
Plain washer for camshaft sprocket nut	37X	1			STD11
Lock washer for magneto sprocket	37X	2			STD164
Lock washer for dynamo sprocket	G5, 37X	2			STD164
Plain washer for magneto sprocket	37X	1			STD10
Plain washer for dynamo sprocket	G5, 37X	1			STD11
Lock washer spring for magneto sprocket	37X	1			STD708
Lock washer spring for dynamo sprocket	G5, 37X	1			STD708
Magneto chain, 53 links, $\frac{3}{8}$ "x.225"	37X	5	9		XMC1
Dynamo chain, 47 links, $\frac{3}{8}$ "x.225"	G5	5	2		20881
Dynamo chain, 57 links, $\frac{3}{8}$ "x.225"	37X	6	1		35/G3/E24
Primary chain, 67 links, $\frac{1}{2}$ "x.305", solo	G5	12	6		CC13
Primary chain, 66 links, $\frac{1}{2}$ "x.305", sidecar	G5	12	2		TC14A
Primary chain, 73 links, $\frac{1}{2}$ "x.305", solo	37X	13	8		CC13B
Primary chain, 71 links, $\frac{1}{2}$ "x.305", sidecar	37X	13	3		CC13A
Rear chain, 91 links, $\frac{5}{8}$ "x.380"	G5	24	1		CC14A
Rear chain, 94 links, $\frac{5}{8}$ "x.380"	37X	24	11		CC14A
Connecting link for $\frac{1}{2}$ "x.305" chain	G5, 37X	4			X20614A
Connecting link for $\frac{5}{8}$ "x.380" chain	G5, 37X	4			8L3
Cranked link for $\frac{1}{2}$ "x.305" chain	G5, 37X	8			10L
Cranked link for $\frac{5}{8}$ "x.380" chain	G5, 37X	8			8CL3
Spring clip only, for $\frac{1}{2}$ " connecting link	G5, 37X	1			10CL
Spring clip only for $\frac{5}{8}$ " connecting link	G5, 37X	1			8C
					10C

For Gearbox Driving Sprockets, see Final Drive Group and Clutch Group.

GEARBOX FIXING BOLT GROUP.

	Models	Price			Part No.
		£	s.	d.	
Top fixing bolt, $4\frac{11}{16}$ "x $\frac{7}{16}$ "	G5	6			STD313
Top fixing bolt, $4\frac{1}{2}$ "x $\frac{1}{2}$ "	37X	8			4183
Bottom fixing bolt, $3\frac{11}{16}$ "x $\frac{7}{16}$ "	G5	6			STD312
Bottom fixing bolt, $5\frac{1}{16}$ "x $\frac{1}{2}$ "	37X	6			STD330
Distance collar for top fixing bolt	G5	3			STD632
Nut, plain, for fixing bolts	G5	3			STD2
Nut, plain, for fixing bolts	37X	3			STD1
Nut, extended, for top fixing bolt	G5	1	3		D8E859
Nut, extended, for top fixing bolt	37X	7			4375
Nut, cap type, for bottom fixing bolt	G5	5			STD620
Eye bolt for front chain adjustment	G5	6			STD594
Eye bolt for front chain adjustment	37X	1	0		4177/1
Crosshead for eye bolt	G5	4			STD785
Block for eye bolt	37X	1	0		17417
Bolt fixing crosshead to engine plate	G5	2			STD361
Washer for crosshead to plate bolt	G5	1			STD11
Nut (spherical face) for gear box adjuster	G5	3			STD215
Nut for eye bolt block	37X	2			STD3

GEARBOX SHELL GROUP.

	Models	Price			Part No.
		£	s.	d.	
Shell	G5	1	9	0	1CP/VI.
Shell	37X	1	10	0	1BAP14
Shell paper joint washer	G5			1	4/1C
Shell paper joint washer	37X			1	2/1BA
Kickstarter case	G5	15	0		3C/VI.
Kickstarter case	37X	15	0		3BA10
Kickstarter case cover	G5	15	0		4/IV.A
Kickstarter case cover	37X	15	0		4BA/II.
Kickstarter cover locating piece	G5	1	0		174X
Kickstarter cover locating piece	37X	1	0		172X
Grease aperture cover	G5, 37X			3	188X
Grease nipple, straight	G5, 37X			2	245X/I.
Grease nipple, angular	G5, 37X			3	245X/II.
Stud fixing kickstarter case(5 off).....	G5, 37X			6	60X
Stud, large, fixing kickstarter cover (2 off).....	G5			6	60X/II.
Stud, large, fixing kickstarter cover (2 off).....	37X			6	4/2BA
Stud, small, long, fixing kickstarter cover (2 off).....	G5			6	62X
Stud, small, long, fixing kickstarter cover (2 off).....	37X			6	173X/II.
Stud, small, short, fixing kickstarter cover (2 off).....	G5, 37X			6	173X
Stud, fixing grease aperture cover (2 off).....	G5, 37X			6	138X
Nut for kickstarter case stud(5 off).....	G5, 37X			2	63X
Nut for kickstarter cover large stud (2 off).....	G5, 37X			2	152X
Nut for kickstarter cover small stud (4 off).....	G5, 37X			2	63X
Nut for grease aperture cover stud (2 off).....	G5, 37X			2	63X

GEAR AND SHAFT GROUP.

	Models	Price			Part No.
		£	s.	d.	
Mainshaft	G5	1	5	6	10C/XII.
Mainshaft	37X	1	5	6	10BA7
Main driving gear with bushes, 30 teeth	G5	1	15	0	15/C/VII.
Main driving gear with bushes, 33 teeth	37X	1	15	0	15BA13
Bushes only, for main driving gear (2 off).....	G5			2	187/III.
Bushes only, for main driving gear (2 off).....	37X			4	223X
Mainshaft double pinion, 18 and 23 teeth ...	G5	1	10	0	14C/IV.
Mainshaft double pinion, 20 and 26 teeth ...	37X	1	16	0	14BA3
Mainshaft free pinion, 27 teeth	G5		12	6	24C/III.
Mainshaft free pinion, 30 teeth	37X		15	0	24BA3
Layshaft	G5	1	3	0	30C/VIII.
Layshaft	37X	1	5	0	30BA9
Layshaft fixed pinion, 23 teeth	G5		10	0	25C/III.
Layshaft fixed pinion, 24 teeth	37X		12	0	25BA3
Layshaft free pinion, 32 teeth	G5		12	6	27C/V.
Layshaft free pinion, 34 teeth	37X		15	0	27BA3
Layshaft free pinion, 27 teeth	G5		10	6	26C/V.
Layshaft free pinion, 28 teeth	37X		15	0	26BA3
Layshaft fixed pinion, 20 teeth	G5		10	0	28C/III.
Layshaft fixed pinion, 21 teeth	37X		12	0	28BA1
Layshaft sliding clutch	G5		7	6	29C/III.
Layshaft sliding clutch	37X		10	0	29BA3

FINAL DRIVE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear chain sprocket, 16 teeth, $\frac{5}{8}$ "x.380"	G5	15	0		179X/VII.
Rear chain sprocket, 18 teeth, $\frac{5}{8}$ "x.380"	37X	15	0		22BA3
Nut securing sprocket	G5		1	9	176X
Nut securing sprocket	37X		1	9	218X
Spacing collar for sprocket	G5		1	0	180X/V.
Spacing collar for sprocket	37X		1	6	23BA1
Thick washer for main gear wheel	G5		1	0	180X
Thick washer for main gear wheel	37X		6		15/1BA
Thin washer for main gear wheel	G5		4		178X
Thin washer for main gear wheel	37X		4		221X

GEARBOX BEARING GROUP.

	Models	Price			Part No.
		£	s.	d.	
Ball bearing for main driving gear	G5	15	0	...	177X
Ball bearing for main driving gear	37X	16	6	...	219X
Ball bearing for mainshaft (kickstarter end)	G5	12	6	...	68X
Ball bearing for mainshaft (kickstarter end)	37X	12	6	...	37BA
Main bearing washer	G5		6	...	75X
Main bearing washer	37X		6	...	220X
Main bearing washer retaining split ring	G5		4	...	80X
Main bearing washer retaining split ring	37X		4	...	79X
Mainshaft bearing washer (kickstarter end)	G5		6	...	37/1C
Mainshaft bearing washer (kickstarter end)	37X		6	...	37/1BA
Mainshaft washer retaining split ring	G5		6	...	37/2C
Mainshaft washer retaining split ring	37X		4	...	37/2BA
Bush for layshaft(2 off).....	G5	4	0	...	181X
Bush for layshaft(2 off).....	37X	3	0	...	191X
Layshaft bush dowel pin	37X		2	...	86X
Cover washer for layshaft bush in shell	G5		2	...	182X
Cover washer for layshaft bush in shell	37X		3	...	88X

CLUTCH GROUP.

	Models	Price			Part No.
		£	s.	d.	
Clutch sprocket only	G5	1	0	0	7X/XIV.
Clutch sprocket only	37X	1	0	0	7X/29
Clutch case or driver	G5, 37X	12	0	...	IX/VIII.
Clutch sleeve or hub	G5	1	0	0	2X/XII.
Clutch sleeve or hub	37X	1	0	0	2X/XIII.
Clutch bearing ring	G5, 37X	2	0	...	34X/II.
Clutch bearing thin washer	G5, 37X		9	...	36X/II.
Clutch bearing thick washer	G5, 37X		9	...	36X/III.
Clutch bearing rollers.....(per set of 24).....	G5, 37X	3	6	...	35X
Clutch hub retaining nut	G5, 37X		6	...	69X
Clutch hub retaining nut plain washer	G5, 37X		2	...	71X
Clutch hub retaining nut spring washer	G5, 37X		3	...	212X
Clutch friction plate with inserts (4 off).....	G5, 37X	5	0	...	3X/II.
Clutch plate fabric inserts(per doz.).....	G5, 37X		9	...	4X/II.
Clutch metal plate, thick(1 off).....	G5, 37X	2	6	...	6X/II.
Clutch metal plate, thin(4 off).....	G5, 37X	2	0	...	5X
Clutch pressure plate	G5, 37X	9	0	...	18X/VII.
Clutch pressure plate centre stud	G5, 37X		6	...	19X/V.
Clutch pressure plate centre stud nut	G5, 37X		6	...	20X
Clutch spring(4 off).....	G5, 37X	6	21X/III.
Clutch spring stud(4 off).....	G5, 37X	4	24X/II.
Clutch spring adjusting nut(4 off).....	G5, 37X	4	23X
Clutch spring cup(4 off).....	G5	6	23X/I.
Clutch spring cup(4 off).....	37X	6	22X
Clutch thrust rod, 11 ⁹ / ₁₆ "	G5	1	0	...	28X/G5
Clutch thrust rod, 12 ⁵ / ₈ "	37X	1	0	...	28/X
Clutch thrust rod sleeve	G5, 37X	1	6	...	294X
Clutch thrust rod sleeve adjusting screw	G5, 37X		6	...	295X
Clutch thrust rod sleeve ball	G5, 37X		1	...	67X
Clutch operating lever	G5, 37X	3	0	...	175X/II.
Clutch lever fulcrum pin	G5, 37X		6	...	66X/II.
Clutch lever fulcrum pin lock plate.....	G5, 37X		3	...	295X
Clutch lever fulcrum pin bush	G5, 37X		6	...	292X

For Clutch Cables, See Control Cable Group (Page 14).

SPEEDOMETER DRIVE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Speedometer drive worm shaft	G5	6	0	...	33C/III.
Speedometer drive worm shaft	37X	7	6	...	33BA1
Speedometer drive worm spindle bush	G5	2	0	...	34C
Speedometer drive worm spindle bush	37X	2	0	...	34BA
Speedometer drive worm thrust button	G5, 37X		6	...	112X
Speedometer drive worm thrust plug (bottom).....	G5, 37X	1	0	...	155X
Speedometer drive protecting tube	G5, 37X		6	...	209X
Speedometer drive securing pin	G5, 37X		1	...	156X

For other Speedometer Parts, see Speedometer Group (Page 23).

GEAR OPERATING GROUP.

	Models	Price			Part No.
		£	s.	d.	
Gear selector camshaft	G5	1	5	0	45C/II.
Gear selector camshaft	G5	1	5	0	45BA2
Gear selector fork (large layshaft)	G5		8	0	43C
Gear selector fork (large layshaft)	G5		8	0	43BA
Gear selector fork (small mainshaft)	G5		8	0	42C
Gear selector fork (small mainshaft)	G5		8	0	42BA
Gear selector fork guide peg	G5, 37X			6	157X
Gear selector fork guide peg cotter	G5, 37X			1	158X
Gear selector camshaft bush (clutch end)	G5, 37X	2	0		159X
Gear selector camshaft bush (kickstarter case end)	G5, 37X				
Gear selector camshaft rollers (per set of 12)	G5, 37X	2	0		160X/II.
Locating pawl for selector cam	G5, 37X	2	0		192X
Spring for locating pawl	G5, 37X				163X/II.
Screwed plug for locating pawl spring	G5, 37X			9	193X/I.
Small nut securing locating pawl	G5, 37X	1	0		98X
Bearing, or axle, for locating pawl	G5, 37X			4	95X
Washer for locating pawl axle	G5, 37X	1	3		164X
Gear sector complete with indexing quadrant	G5, 37X			1	96X
Rocking pawl for gear sector	G5, 37X	17	6		161/162X
Gear control ratchet sleeve	G5, 37X	1	6		C052/V.
Gear control quadrant	G5, 37X	7	6		C094
Gear change control body	G5, 37X	3	0		C053/IV.
Control body plate	G5, 37X	5	3		C049/V.
Control spring, long	G5, 37X	1	0		C056/IV.
Control spring, short	G5, 37X			6	C066/I.
End plate for long control spring (2 off)	G5, 37X			6	C067/I.
End plate for short control spring (2 off)	G5, 37X			2	C058/I.
Bush for control ratchet sleeve	G5, 37X			2	C059/I.
Bolt securing ratchet sleeve bush	G5, 37X	5	0		C054/VII.
Ratchet	G5, 37X	1	3		C095
Pawl spindle	G5, 37X	3	6		C051/VI.
Pawl operating peg	G5, 37X			3	C060/I.
Foot change control spindle	G5, 37X			3	C062/I.
Steel bush for control spindle (in kickstarter case)	G5, 37X	3	6		C090/II.
Nut securing sector to control spindle (inner end)	G5, 37X	1	0		C091
Gear indicator finger (fits on control spindle)	G5, 37X			2	287X
Nut securing moving indicator finger	G5, 37X			6	C097
Gear indicator finger (stationary)	G5, 37X			2	171X
Foot control lever, less pedal rubber	G5, 37X			3	C097/I.
Foot control lever clamping bolt	G5, 37X	7	6		C092/IV
Foot control lever clamping bolt nut	G5, 37X			6	C063
Foot control lever pedal rubber	G5, 37X			2	10X
Foot control lever rubber retaining pin	G5, 37X			9	C082
Gear sector rivets (3/16")	G5, 37X			1	C038
Ratchet rivets (1/4")	G5, 37X			1	C096/I.
Screwed plug for speedometer worm aperture in kickstarter case (used only when a speedometer is not fitted)	G5, 37X	1			C096/II.
		3			156X

KICKSTARTER GROUP.

	Models	Price			Part No.
		£	s.	d.	
Kickstarter ratchet pinion	G5		8	0	183X
Kickstarter ratchet pinion	37X		8	0	38BA1
Kickstarter ratchet pinion steel bush	G5		2	6	184X
Kickstarter ratchet pinion steel bush	37X		2	9	39BA
Kickstarter ratchet pinion spring	G5			9	185X
Kickstarter ratchet pinion spring	37X			9	40RA
Kickstarter ratchet driver	G5		5	9	186X
Kickstarter ratchet driver	37X		5	9	41BA
Kickstarter ratchet driver retaining nut	G5, 37X			4	70X
Kickstarter axle (splined)	G5, 37X		7	6	198X/III.
Kickstarter axle steel bush (in cover)	G5, 37X		2	0	200X/II.
Kickstarter axle steel bush (in k'starter case)	G5, 37X		2	0	201X
Kickstarter axle grease nipple	G5, 37X			2	245X/I.
Kickstarter toothed segment (fits on axle)	G5, 37X	10	6		199X/I.
Kickstarter crank	G5		7	6	194X/26
Kickstarter crank	37X		10	6	194X/IV.
Kickstarter crank pedal pin	G5		3	0	115X
Kickstarter crank pedal pin (folding type)	37X		4	6	115X/II.
Kickstarter crank pinch bolt	G5, 37X			9	315X
Kickstarter crank pinch bolt nut	G5, 37X			6	144X
Kickstarter crank pinch bolt washer	G5, 37X			1	109X
Kickstarter pedal lock nut	37X			6	103X
Kickstarter pedal lock nut washer	37X			3	214X
Kickstarter return spring	G5, 37X	2	0		130X
Kickstarter return spring pin	G5, 37X			1	132X
Kickstarter stop rubber buffer	G5, 37X			3	134X
Kickstarter stop rubber buffer peg	G5, 37X			6	202X

FRAME SECTION.

FRAME GROUP.

	Models	Price			Part No.
		£	s.	d.	
Frame, front portion only	G5	3	0	0	37/G3/F23
Frame, rear portion only	G5	2	15	0	37/G3/F24
Frame	37X	6	0	0	37/X/F23
Grease nipple for head lug	G5, 37X			2	STD51
Wheel adjusting bolt (2 off)	G5			9	STD596
Wheel adjusting bolt (2 off)	37X			9	MF11
Wheel adjusting bolt collar (2 off)	G5			2	STD633
Wheel adjusting bolt nut (2 off)	G5, 37X			2	STD5
Engine plate, rear, left	G5	5	6		36/G3/E250L
Engine plate, rear, right	G5	5	6		37/G3/E250R
Engine plate, rear, left	37X	5	6		37/X/E150L
Engine plate, rear, right	37X	5	6		37/X/E150R
Saddle lug bolt	G5			6	STD597
Saddle lug bolt	37X	1	0		37/X/F123
Saddle lug bolt nut (2 off)	G5, 37X			3	STD1
Saddle lug bolt washer (2 off)	G5, 37X			1	STD8
Saddle lug bolt extension small nut	G5			1	STD79
Engine plate to frame bolt	G5			4	STD302
Engine plate to frame eye bolt	37X	1	9		37/X/F126
Engine plate to frame bolt nut	G5			2	STD3
Engine plate to frame eye bolt nut	37X			3	STD1
Engine plate to frame bolt washer	G5			1	STD10
Engine plate to frame eye bolt washer	37X			1	STD8
Front engine lug bolt (8 $\frac{1}{2}$ "x $\frac{5}{16}$ ")	37X			6	37/X/F12
Front engine lug bolt nut	37X			2	STD4
Front engine lug bolt washer	37X			1	STD11
Front engine lug bolt centre distance piece	37X			3	L4M133
Rear engine lug bolt long distance piece	37X			2	LM15
Rear engine lug bolt short distance piece	37X			2	37/X/F77
Main frame junction bolt (11 $\frac{1}{8}$ "x $\frac{1}{2}$ ")	37X	1	6		37/X/106
Junction bolt left distance piece, 2 $\frac{3}{32}$ "	37X			5	37/X/F51L
Junction bolt right distance piece, 1 $\frac{11}{16}$ "	37X			4	37/X/F51R
Junction bolt nut (2 off)	37X			3	STD1
Junction bolt washer (2 off)	37X			1	STD8

STAND GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front stand	G5	5	0		12403
Front stand	37X	5	0		AFF67
Front stand fixing bolt	G5, 37X			3	STD363
Front stand fixing bolt nut	G5, 37X			2	STD74
Front stand fixing bolt washer	G5, 37X			1	STD11
Front stand clip bolt	G5, 37X			4	17484
Front stand clip bolt nut	G5, 37X			3	STD211
Front stand clip bolt washer	G5, 37X			1	STD12
Side prop stand leg	37X	7	6		35/G3/F342
Side prop stand leg hinge pin	37X			4	35/G3/F341
Side prop stand leg hinge pin nut	37X			3	STD2
Side prop stand leg spring	37X			6	35/G3/F345
Centre stand	G5	12	6		36/G8/F144
Centre stand bolt	G5			4	STD598
Centre stand bolt distance tube	G5			4	STD634
Centre stand bolt nut (2 off)	G5			2	STD4
Centre stand bolt spring washer (2 off)	G5			2	STD196
Centre stand bolt plain washer (2 off)	G5			1	STD174
Centre stand bush (2 off)	G5			5	STD654
Centre stand spring	G5			9	STD707
Centre stand spring anchor bolt	G5			5	STD600
Centre stand spring anchor bolt nut	G5			2	STD4
Centre stand spring anchor bolt washer	G5			1	STD11
Rear stand	37X	16	0		37/X/E185
Rear stand fixing bolt (2 off)	37X			7	36/2A/F71
Rear stand fixing bolt nut (2 off)	37X			3	STD71
Rear stand support clip	37X	1	3		37/X/M33
Rear stand support clip bolt	37X			2	STD70
Rear stand support clip bolt spigot nut	37X			4	37/X/M34
Rear stand support clip bolt spring washer	37X			2	HBD52

FRONT FORK GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front forks complete, assembled, less steering damper	G5	6	7	6	37/8/FF1/A
Front forks complete, assembled, less steering damper	37X	6	15	0	37/X/FF1A
Front fork girder only	G5	3	12	6	37/8/FF1
Front fork girder only	37X	4	0	0	37/X/FF1
Front fork spring	G5		5	6	16372
Front fork spring	37X		6	6	4197
Front fork spring top lug	G5, 37X		1	6	15957
Front fork spring top lug bolt	G5, 37X			5	STD408
Fork crown and stem	G5, 37X	1	0	0	37/G3/FF19A
Fork crown and stem adjusting head nut	G5, 37X			8	STD256
Fork crown ball race	G5, 37X		3	2	STD805
Head lug and frame ball race(3 off).....	G5, 37X		2	5	STD806
Steering head balls(per set of 50).....	G5, 37X		1	1	STD72
Handlebar clip lug only	G5, 37X		9	6	37/8/FF21
Handlebar clip only(2 off).....	G5, 37X		6	6	35/G3/FF42
Handlebar clip bolt(6 off).....	G5, 37X			3	STD367
Handlebar clip bolt washer(6 off).....	G5, 37X			1	STD11
Steering damper knob	G5, 37X		1	6	TFF101S
Steering damper knob ratchet washer	G5, 37X			2	STD162
Steering damper knob spring washer	G5, 37X			3	STD195
Steering damper draw bolt	G5, 37X			9	D8FF1115
Steering damper draw bolt distance piece	G5, 37X		1	3	20811
Steering damper draw bolt sleeve	G5, 37X		1	9	STD818A
Steering damper draw bolt sleeve lock nut	G5, 37X			2	STD3
Steering damper friction washer	G5, 37X			3	AFF139
Steering damper plate(2 off).....	G5, 37X			5	D5FF597
Steering damper plate to crown bolt	G5, 37X			2	STD361
Steering damper plate to crown bolt washer.....	G5, 37X			1	STD192
Steering damper plate to frame bolt	G5, 37X			2	STD70
Steering damper plate to frame bolt washer.....	G5, 37X			1	STD12
Fork spindle, top, front and rear	G5, 37X		2	0	35/G3/FF28
Fork spindle, bottom, front	G5, 37X		2	0	36/G3/FF27
Fork spindle, bottom, rear	G5, 37X		2	0	36/G3/FF18
Fork spindle packing washers(8 off).....	G5, 37X			1	STD167
Fork spindle nut, locating damper plates	G5, 37X			4	STD617
Fork spindle lock nut	G5, 37X			3	STD1
Fork link, top left, threaded	G5, 37X		2	0	17435B
Fork link, top right, plain	G5, 37X		1	9	17435A
Fork link, bottom left, threaded	G5, 37X		3	9	36/G3/FF24
Fork link, bottom right, plain	G5, 37X		1	9	17435A
Fork damper adjusting knob	G5, 37X		1	6	TFF101S
Fork damper knob ratchet washer	G5, 37X			2	STD162
Fork damper knob spring washer	G5, 37X			3	STD195
Fork damper star washer	G5, 37X			6	STD705
Fork damper friction disc	G5, 37X			9	STD816
Fork damper plate	G5, 37X			5	STD815
Fork damper plate to crown bolt	G5, 37X			2	STD361
Fork damper plate to frame bolt	G5, 37X			3	STD70
Fork damper plate distance collar	G5, 37X			3	STD637
Grease nipple	G5, 37X			2	STD51

HANDLEBAR GROUP.

	Models	Price			Part No.
		£	s.	d.	
Handlebar bend only	G5, 37X		12	6	37/8/FF66
Handlebar grip, left side	G5, 37X		2	0	MU1072
Handlebar twist grip complete, right side	G5, 37X		9	6	MA17
Handlebar rubber only for twist grip	G5, 37X			8	PN5437/1
Handlebar valve lifter lever complete	G5, 37X		4	0	MA179
Handlebar valve lifter lever only	G5, 37X		2	6	PN3900
Handlebar clutch and ignition lever complete.....	G5, 37X		9	0	MA88
Handlebar clutch lever only	G5, 37X		4	0	PN5963
Handlebar ignition lever only	G5, 37X		1	9	PN4049
Handlebar front brake and air lever complete.....	G5, 37X		9	0	MA88
Handlebar front brake lever only	G5, 37X		4	0	PN5963
Handlebar air lever only	G5, 37X		1	9	PN4048
Handlebar horn switch complete	G5, 37X		2	0	LHS/A
Handlebar dipping switch complete	G5, 37X		3	6	LES/6
Handlebar end cap(2 off).....	G5, 37X		1	4	PN2897/1

For Cables, see Control Cable Group (Page 14).

CONTROL CABLE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front brake cable, inner, 51" long	G5		9	...	37CC1-2
Front brake cable, inner, 52" long	37X		9	...	37CC1-3
Front brake cable outer, 19½" long	G5, 37X	1	0	...	37CC0-2
Front brake cable knurled adjuster	G5, 37X	1	0	...	16355
Front brake cable knurled adjuster lock nut	G5, 37X		4	...	16363
Front brake cable rubber sheath	G5, 37X		1	...	4329
Exhaust lifter cable, inner, 39½" long	G5		7	...	37CC1-16
Exhaust lifter cable, inner, 40" long	37X		7	...	37CC1-17
Exhaust lifter cable, outer, 33½" long	G5	1	5	...	37CC0-15
Exhaust lifter cable, outer, 35" long	37X	1	6	...	37CC0-16
Exhaust lifter cable armoured sheath	G5		3	...	STD709
Clutch cable, inner, 54" long	G5		9	...	37CC1-7
Clutch cable, inner, 61" long	37X		11	...	37CC1-18
Clutch cable, outer, 48" long	G5	2	0	...	37CC0-6
Clutch cable, outer, 55" long	37X	2	7	...	37CC0-17
Clutch cable adjuster	G5, 37X	1	0	...	D8E1900
Clutch cable adjuster lock nut	G5, 37X		4	...	3866
Clutch cable adaptor (gear box end)	G5, 37X		4	...	D8E1897
Clutch cable rubber sheath	G5, 37X		1	...	4328
Ignition cable, inner, 43½" long	G5		8	...	37CC1-19
Ignition cable, inner, 37" long	37X		7	...	37CC1-20
Ignition cable, outer, 38½" long	G5	1	9	...	37CC0-18
Ignition cable, outer, 32" long	37X	1	4	...	37CC0-19
Air cable, inner, 46" long	G5		8	...	37CC1-21
Air cable, inner, 39½" long	37X		7	...	37CC1-22
Air cable, outer, 41" long	G5	1	9	...	37CC0-20
Air cable, outer, 34½" long	37X	1	6	...	37CC0-21
Throttle cable, inner, 50" long	G5		9	...	37CC1-23
Throttle cable, inner, 43½" long	37X		8	...	37CC1-13
Throttle cable, outer, 45" long	G5	1	11	...	37CC0-22
Throttle cable, outer, 38½" long	37X	1	9	...	37CC0-12

FOOTREST GROUP.

	Models	Price			Part No.
		£	s.	d.	
Footrest rod	G5	1	3	...	20866
Footrest rod	37X	1	9	...	37/X/FR8
Footrest rod nut	G5, 37X		3	...	STD2
Footrest rod washer	G5, 37X		1	...	STD194
Footrest rod distance tube, centre	G5		5	...	V2FR6
Footrest rod distance tube, outside (2 off)	G5		4	...	11457-1
Footrest rod distance tube, centre	37X		8	...	CFR6
Footrest rod distance tube, outside left	37X		4	...	12140C
Footrest rod distance tube, outside right	37X		4	...	17194N
Footrest rod distance tube, inside left	37X		4	...	36/2A/FR9
Footrest rod distance tube, inside right	37X		4	...	CFR7
Footrest arm (2 off)	G5	3	3	...	4518
Footrest arm (2 off)	37X	3	3	...	37/X/FR21
Footrest arm rubber (2 off)	G5, 37X	1	6	...	16315

SADDLE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Saddle top and frame	G5	1	0	10	35/G3/F60
Saddle top and frame with springs	37X	1	5	0	36/2A/F60
Saddle Spring	G5		1	6	D5F560B
Saddle spring	37X		3	6	36/2A/F60 DITTO.
Saddle spring anchor lug	37X		1	3	36/2A/F61
Saddle spring to frame bolt	G5			3	STD368
Saddle spring to lug bolt	37X			3	LF38
Saddle spring to frame bolt nut	G5			2	STD4
Saddle spring to lug bolt nut	37X			2	STD3
Saddle spring to frame bolt washer	G5			1	STD11
Saddle spring to lug bolt spring washer	37X			1	STD193
Saddle spring to lug bolt plain washer	37X			1	STD10
Saddle nose bolt	G5, 37X			5	STD410
Saddle nose bolt sleeve	37X			9	36/2A/F62
Saddle nose bolt sleeve grease nipple (angular)	37X			6	STD54
Saddle nose bolt nut	G5, 37X			2	STD3
Saddle nose bolt washer	G5, 37X			1	STD11

CARRIER GROUP.

Carrier only	G5	13	6	...	D5F540
Carrier only	37X	13	6	...	37/X/F40
Carrier fixing bolt	G5		3	...	STD363
Carrier fixing bolt, front right (4 off)	37X		3	...	STD363
Carrier fixing bolt, front left (1 off)	37X		3	...	STD362
Carrier fixing bolt, rear (2 off)	37X		3	...	STD367
Carrier fixing bolt nut (4 off)	G5		2	...	STD4
Carrier fixing bolt nut, front (2 off)	37X		2	...	STD4
Carrier fixing bolt nut, rear (2 off)	37X		2	...	STD74

BATTERY CARRIER GROUP.

	Models	Price			Part No.
		£	s.	d.	
Battery carrier, back portion only	G5	4	9	...	37/G2/E181A
Battery carrier, back portion only	37X	4	9	...	37/X/E185
Battery carrier outer strap only	G5, 37X	1	6	...	37/G3/E182
Battery carrier outer strap hinge pin	G5, 37X		2	...	XE184
Battery carrier stay	G5		6	...	DE181B
Battery carrier stay to back portion screw	G5		1	...	STD40
Battery carrier stay to back portion screw nut	G5		1	...	STD24
Battery carrier stay	37X		9	...	37/X/E179A
Screw, fixing stay to battery carrier	37X		1	...	STD40
Battery clamping bolt	G5, 37X		5	...	AE180
Battery clamping bolt threaded collar	G5, 37X		5	...	AE177
Battery clamping bolt plain collar	G5, 37X		3	...	AE178
Nut, fixing carrier to frame	G5		2	...	STD4
Washer for carrier to frame nut	G5		1	...	STD174
Bolt fixing carrier stay to chaincase	G5		4	...	36/8/C28
Spring washer for stay to chaincase bolt	G5		1	...	STD192
Bolt fixing carrier to frame	37X ★		3	...	STD363
Washer for carrier to frame bolt	37X ★		1	...	STD174

* Also secures Oil Tank.

TOOL BOX GROUP.

	Models	Price			Part No.
		£	s.	d.	
Tool box only	G5	12	6	...	35/G3/F45
Tool box only	37X	12	6	...	36/20/F45
Tool box lid knurled screw	G5, 37X		1	0	37/8/F53
Tool box lid knurled screw split pin	G5, 37X			½	STD14
Tool box fixing bolt, long (1 off)	G5		2	...	STD342
Tool box fixing bolt, short (2 off)	G5		2	...	STD70
Tool box fixing bolt (3 off)	37X		2	...	STD70
Tool box fixing bolt nut (3 off)	G5, 37X		2	...	STD5
Tool box fixing bolt washer (3 off)	G5, 37X		1	...	STD12

FRONT CHAINCASE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front chaincase complete	G5	1	15	0	35/G3/C1/CA
Front chaincase complete	37X	1	15	0	37/X/C1/CA
Front chaincase outer half only	G5		16	0	20817-1
Front chaincase outer half only	37X		16	0	37/X/C1
Front chaincase inner half only	G5		12	6	35/G3/C1
Front chaincase inner half only	37X		12	6	37/X/C6
Front chaincase aluminium band	G5, 37X		5	0	12302/7
Front chaincase aluminium band screw	G5, 37X			2	STD452
Front chaincase rubber joint	G5, 37X			6	12302-9
Inspection cap complete, for chaincase	G5, 37X	1	4		17350-1
Inspection cap only	G5, 37X			4	STD780
Inspection cap cork washer	G5, 37X			2	STD580
Inspection cap knurled edge screw	G5, 37X			6	STD593
Inspection cap screw plate	G5, 37X			4	STD781
Bolt fixing chaincase to crankcase (3 off).....	G5, 37X			2	STD440
Locking plate for crankcase bolt ... (3 off).....	G5, 37X			2	STD165
Bolt supporting chaincase	G5			9	STD315
Nut for chaincase support bolt	G5			3	STD2
Washer for chaincase support bolt	G5			1	STD9
Distance tube, 1 ⁵ / ₁₆ " , at rear of chaincase	G5			3	20825
Distance tube, 2" , at rear of chaincase	37X			5	36/2A/C27
Distance tube, 1 ¹ / ₂ " , inside chaincase	G5			3	35/2/C29
Distance tube, 1 ¹ / ₄ " , inside chaincase	37X			5	17194/G
Distance tube, between engine plates	G5			4	20841

REAR CHAINGUARD GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear chainguard only	G5	10	6		37/8/C10
Rear chainguard only	37X	10	6		37/X/C10
Rear end of guard fixing bolt	G5			2	STD361
Rear end of guard fixing bolt	37X			3	STD367
Rear end of guard fixing bolt nut	37X			2	STD4
Rear end of guard fixing bolt washer	G5, 37X			1	STD192
Lower front end fixing bolt	G5, 37X			2	STD70
Lower front end fixing bolt nut	G5, 37X			2	STD5
Lower front end fixing bolt washer	G5			1	STD191
Lower front end fixing bolt washer	37X			1	STD172
Upper front end extended fixing bolt	G5, 37X			4	36/8/C28
Upper front end extended bolt washer	G5, 37X			1	STD192

FRONT MUDGUARD GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front mudguard	G5	11	6		35/G3/M2
Front mudguard	37X	16	6		37/X/M2
Front mudguard stay	G5			6	D8M830
Front mudguard stay	37X			6	36/2A/M30
Front stay bottom bolt	G5, 37X			2	STD70
Front stay bottom bolt washer	G5, 37X			1	STD12
Front stay top bolt	G5, 37X			2	STD70
Front stay top bolt nut	G5, 37X			2	STD5
Front stay top bolt washer	G5, 37X			1	STD12
Bracket securing guard to fork ... (2 off).....	G5, 37X			6	12407
Bracket to guard bolt	G5, 37X			2	STD342
Bracket to guard bolt nut	G5, 37X			2	STD5
Bracket to guard bolt nut spring washer (2 off).....	G5, 37X			1	STD191
Plate, fits under mudguard	G5, 37X			3	3323
Bracket to fork bridge bolt	G5, 37X			4	STD365
Bracket to fork bridge bolt nut	G5, 37X			2	STD4
Bracket to fork bridge bolt spring washer ...	G5, 37X			1	STD192
Front number plate	G5, 37X	1	9		STD741
Front number plate clip with nut and washer	G5, 37X			4	STD742
Front number plate fixing screw ... (2 off).....	G5, 37X			2	STD451
Front number plate fixing screw nut (2 off).....	G5, 37X			1	STD80

REAR MUDGUARD GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear mudguard complete	G5	17	6	...	37/G3/M4
Rear mudguard complete	37X	1	2	6	37/X/M4
Rear mudguard, front short portion only	G5	4	0	...	37/G3/M4F
Rear mudguard, front long portion only	37X	15	0	...	37/X/M4F
Rear mudguard, rear long portion only	G5	14	0	...	37/G3/M4R
Rear mudguard, rear short portion only	37X	7	6	...	37/X/M4R
Rear mudguard joint nut	G5, 37X		2	...	STD3
Rear mudguard joint washer	G5, 37X		1	...	STD10
Rear guard tubular arch	G5	13	6	...	35/G3/F300
Rear guard tubular arch, front	37X	7	6	...	37/X/F299F
Rear guard tubular arch, rear	37X	7	6	...	37/X/F298A
Guard to chain stay bridge bolt	G5		3	...	STD345
Guard to chain stay bridge bolt nut	G5		2	...	STD5
Guard to chain stay bridge bolt washer	G5		1	...	STD191
Guard to seat stay bridge bolt	G5, 37X		3	...	STD346
Guard to seat stay bridge bolt nut	G5, 37X		2	...	STD5
Guard to seat stay bridge bolt washer	G5, 37X		1	...	STD191
Stud securing bottom of tubular arch (2 off)	G5		2	...	STD270
Stud securing bottom of tubular arch (2 off)	37X		2	...	STD289
Nut securing bottom of arch to stud (2 off)	G5, 37X		3	...	STD213
Nut securing arch stand to fork end (2 off)	G5, 37X		2	...	STD74
Bolt securing guard to top of arch, front	G5, 37X		2	...	STD342
Bolt securing guard to top of arch, rear	G5, 37X		3	...	STD363
Bolt securing guard to side of arch (2 off)	G5		4	...	STD364
Bolt securing guard ears (2 off)	37X		2	...	STD361
Nut for top of arch front bolt	G5, 37X		2	...	STD5
Nut for top of arch rear bolt	G5, 37X		2	...	STD4
Nut for side of arch bolt (2 off)	G5		2	...	STD4
Nut for guard ear bolt (4 off)	37X		2	...	STD4
Washer for top of arch front bolt	G5, 37X		1	...	STD191
Bolt securing guard to front top of front arch	37X		2	...	STD70
Bolt securing guard to rear top of front arch	37X		2	...	STD342
Bolt securing guard to front ear (right)	37X		3	...	STD369
Bolt securing guard to front ear (left)	37X		5	...	STD372
Spacer for front ear right bolt	37X		2	...	37/X/M20
Spacer for front ear left bolt	37X		3	...	37/X/M19
Steady strap for front of rear mudguard (2 off)	37X		5	...	4154
Nut securing steady strap to frame (2 off)	G5, 37X		2	...	STD4
Washer for steady strap to frame nut (2 off)	37X		1	...	STD11
Bolt securing steady strap to guard (2 off)	37X		3	...	STD340
Nut for steady strap to guard bolt (2 off)	37X		2	...	STD5
Washer for steady strap to guard bolt (4 off)	37X		1	...	STD12
Rear number plate	G5	3	0	...	STD740
Rear number plate	37X	3	0	...	STD740/3A
Rear number plate stay, left	G5		4	...	20663/L
Rear number plate stay, right	G5		4	...	20663/R
Rear number plate stay, left	37X		4	...	12328/L
Rear number plate stay, right	37X		4	...	12328/R
Plate bottom fixing bolt	G5		2	...	STD343
Plate bottom fixing bolt	37X		4	...	STD344
Plate bottom fixing bolt distance collar	G5, 37X		2	...	STD635
Plate bottom fixing bolt plain washer	G5, 37X		1	...	STD12
Plate bottom fixing bolt spring washer	G5, 37X		1	...	STD191
Plate bottom fixing bolt nut	G5, 37X		2	...	STD5
Plate stay fixing screw (4 off)	G5, 37X		2	...	STD42
Plate stay fixing screw nut (4 off)	G5, 37X		1	...	STD24

WHEEL AND BRAKE SECTION.

FRONT WHEEL AND BRAKE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front wheel only, less fittings	G5	2	4	6	12395
Front wheel only, less fittings	37X	2	4	6	12395A
Front wheel rim, chrome and black	G5	16	6	...	35/F/H20
Front wheel rim, chrome and black	37X	16	6	...	35/2/H20
Front wheel spoke (brake side)	G5, 37X		2	...	37/X/H51
Front wheel spoke (right side)	G5, 37X		2	...	12399
Front wheel spoke nipple (brake side)	G5, 37X		1	...	20680
Front wheel spoke nipple (right side)	G5, 37X		1	...	20678
Front wheel and hub shell only (with brake drum)	G5, 37X	1	11	3	12391
Front hub adjusting ring	G5, 37X		1	6	11915

FRONT WHEEL AND BRAKE GROUP (continued).

	Models	Price			Part No.
		£	s.	d.	
Front hub adjusting ring lock nut	G5, 37X	1	5	...	11914
Front hub spring ring	G5, 37X		2	...	11910
Front hub felt washer	(2 off) G5, 37X		2	...	11909
Front hub felt washer cup	(2 on) G5, 37X		3	...	11911
Front hub felt washer spacing ring	G5, 37X		2	...	11912
Front hub felt washer retaining ring (3 off)	G5, 37X		6	...	11913
Front hub hollow spindle with bearings	G5, 37X	15	0	...	11908
Front hub solid centre spindle	G5, 37X	2	6	...	36/8/H10
Front hub centre spindle nut (outside cover plate)	G5, 37X		3	...	STD2
Front hub centre spindle end nut (2 off)	G5, 37X		3	...	STD2
Front hub centre spindle end washer (2 off)	G5, 37X		1	...	STD9
Brake drum only (chromium iron)	G5, 37X	10	6	...	37/8/B15
Brake drum fixing screw	G5, 37X		2	...	10085
Brake cover plate	G5, 37X	12	0	...	11987-1
Brake shoes with linings	per pair G5, 37X	9	0	...	16297-1AB
Brake shoe linings only, with rivets, per pair	G5, 37X	3	0	...	3836-2
Brake shoe spring	(2 off) G5, 37X		2	...	16485
Brake shoe expander	G5, 37X	3	3	...	36/8/B51
Brake shoe expander lever	G5, 37X	3	3	...	16299
Brake shoe expander nut	G5, 37X		2	...	STD4
Brake shoe expander washer	G5, 37X		1	...	STD174
Cover plate anchor bolt	G5, 37X		4	...	D8B2862
Cover plate anchor bolt nut (2 off)	G5, 37X		2	...	STD3
Cover plate anchor bolt washer	G5, 37X		1	...	STD193
Grease nipple for hub (angular)	G5, 37X		6	...	STD54
Grease nipple for expander	G5, 37X		2	...	STD51
Brake cable knurled adjuster	G5, 37X	1	0	...	16365
Brake cable adjuster lock nut	G5, 37X		4	...	16355
Brake cable yoke end	G5, 37X		10	...	16402
Brake cable yoke end pin	G5, 37X		3	...	STD736
Brake cable yoke end pin split pin	G5, 37X		$\frac{1}{2}$...	STD14

REAR WHEEL GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear wheel only, less fittings	G5	2	14	0	12001
Rear wheel only, less fittings	37X	2	14	0	36/2A/H31B
Rear wheel sleeve bolt	(3 off) G5		2	3	11916
Rear wheel sleeve bolt	(3 on) 37X		2	9	16269
Rear wheel rim, chrome and black	G5	16	6	...	35/8/H21
Rear wheel rim, chrome and black	37X	16	6	...	36/2/H21
Rear wheel spoke, right (per set of 20)	G5		3	4	12343
Rear wheel spoke, right (per set of 20)	37X		3	6	36/2/H52
Rear wheel spoke, left (per set of 20)	G5		3	4	12343
Rear wheel spoke, left (per set of 20)	37X		3	6	36/2/H54
Rear wheel spoke nipple (per set of 40)	G5		3	4	12344
Rear wheel spoke nipple (per set of 40)	37X		4	0	36/2/H34
Rear wheel hub shell only	G5	1	6	3	11903-1
Rear wheel hub shell only	37X	1	6	3	16259
Rear wheel hub grease nipple (angular)	G5, 37X		6	...	STD54
Rear hub adjusting ring	G5	1	6	...	11915
Rear hub adjusting ring	37X	1	6	...	16258
Rear hub adjusting ring lock nut	G5	1	3	...	11914
Rear hub adjusting ring lock nut	37X	1	3	...	16261
Rear hub spring ring	G5		2	...	11910
Rear hub spring ring	37X		2	...	16265
Rear hub felt washer	G5		2	...	11909
Rear hub felt washer	37X		2	...	16266
Rear hub felt washer cup	G5		3	...	11911
Rear hub felt washer cup	37X		2	...	16264
Rear hub felt washer spacing ring	G5		2	...	11912
Rear hub felt washer spacing ring	37X		2	...	16263
Rear hub oil retaining washer (large hole)	G5		3	...	11999
Rear hub oil retaining washer (large hole)	37X		2	...	3855
Rear hub oil retaining washer (small hole)	(2 off) G5		6	...	11913
Rear hub oil retaining washer (small hole)	37X		2	...	16262
Rear hub hollow spindle with bearings	G5	17	6	...	11905
Rear hub hollow spindle with bearings	37X	17	6	...	16267
Rear hub centre solid spindle	G5	2	6	...	37/8/H4
Rear hub centre solid spindle	37X	4	9	...	36/2/H4
Rear hub spindle outside distance piece	G5		3	...	36/8/H16
Rear hub spindle outside distance piece	37X		4	...	4343
Rear hub spindle inside distance piece	G5		3	...	10086
Rear hub spindle inside distance piece	37X		3	...	4172
Rear hub spindle nut, extended	G5		6	...	12221
Rear hub spindle nut, blind	37X		7	...	297
Rear hub spindle washer	37X		1	...	STD8

REAR BRAKE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear brake drum with sprocket and centre fitted	G5	1	16	9	37/8/B15A
Rear brake drum with sprocket and centre fitted	37X	1	16	9	36/2A/B15A
Rear brake drum dummy spindle	G5	1	9		37/8/H104
Rear brake drum dummy spindle	37X	1	9		36/2/H104
Dummy Spindle inside collar	37X		4		38/2A/B54
Dummy spindle outside nut	G5		5		STD229
Dummy spindle outside nut	37X		6		231
Dummy spindle inside washer	G5		2		AH12-1
Dummy spindle outside washer	G5		2		STD176
Dummy spindle outside washer	37X		1		182
Dummy spindle spacing collar (outside cover plate)	G5		3		37/8/B54
Brake drum threaded driving studs for wheel bolts (3 off)	G5		4		10083
Brake drum threaded driving studs for wheel bolts (3 off)	37X		4		3508
Brake drum plain driving studs for wheel (3 off)	G5		2		10082
Brake drum plain driving studs for wheel (3 off)	37X		2		678
Brake shoes, with linings per pair	G5	9	0		16297A & B
Brake shoes, with linings per pair	37X	11	6		1310
Brake shoe linings only, with rivets, per pair	G5	3	0		3836-2
Brake shoe linings only, with rivets, per pair	37X	4	6		3836-1
Brake shoe spring (2 off)	G5, 37X		2		16485
Brake cover plate	G5	13	0		37/8/B20
Brake cover plate	37X	13	0		36/2/B20
Brake cover plate anchor bolt	G5		5		37/8/B7
Brake cover plate anchor bolt	37X		4		4166
Brake cover plate anchor bolt nut	G5, 37X		2		STD3
Brake cover plate anchor bolt washer	G5		1		STD193
Brake cover plate anchor bolt split pin	G5		1/2		STD48
Brake cover plate anchor bolt split pin	37X		1		STD6
Rear brake expander	G5	3	3		36/8/B51
Rear brake expander	37X	3	6		182-2
Rear brake expander nut	G5		2		STD4
Rear brake expander nut	37X		2		STD3
Rear brake expander washer	G5		1		STD174
Rear brake expander washer	37X		1		STD10
Rear brake expander lever	G5	3	3		37/G3/B30
Rear brake expander lever	37X	2	6		16376
Rear brake expander grease nipple	G5, 37X		2		STD51

REAR BRAKE OPERATING GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear brake pedal	G5	7	6		37/G8/B1
Rear brake pedal	37X	8	9		4147
Rear brake pedal bush	G5		6		37/G3/B3
Rear brake pedal bush	37X		4		17194L
Rear brake pedal grease nipple	G5, 37X		2		STD51
Rear brake pedal spindle	G5		9		37/G3/B2
Rear brake pedal spindle	37X		9		36/2A/B2
Spindle nut (left side)	G5		3		STD2
Spindle nut (right side)	37X		3		STD2
Spindle nut (left side)	37X		2		STD4
Spindle spring washer	G5		1		STD198
Spindle spring washer (right side)	37X		1		STD194
Spindle spring washer (behind pedal)	37X		1		STD198
Spindle plain washer (left side)	37X		1		STD174
Pull-off spring for brake pedal	G5		6		37/G3/B8
Adjusting stop bolt for brake pedal	G5		3		STD345
Adjusting stop bolt lock nut	G5		2		STD5
Rear brake rod	G5	3	0		37/G3/B5A
Rear brake rod	37X	3	0		37/X/B5
Rear brake rod spring	G5		3		20791
Rear brake rod spring	37X		3		11773
Rear brake rod washer	G5, 37X		2		STD178
Rod yoke end (front end)	G5, 37X		10		STD735
Rod toggle (rear end)	G5, 37X	1	6		11772
Rod yoke end and toggle pin	G5, 37X		3		STD736
Rod yoke end and toggle pin split pin	G5, 37X		1/2		STD14
Rod adjusting nut	G5, 37X	1	9		STD615

TANK SECTION.

PETROL TANK GROUP.

	Models	Price			Part No.
		£	s.	d.	
Petrol tank, less all fittings	G5	4	12	6	37/G8/T105
Petrol tank, less all fittings	37X	4	12	0	37/X/T105
Petrol tank junction strip, front portion	G5		2	6	35/G3/T10P
Petrol tank junction strip, rear portion	G5		1	9	35/G3/T10R
Petrol tank junction strip screw ... (3 off)	G5			3	STD481
Petrol tank junction strip plate ... (3 off)	G5			4	35/G3/T12
Petrol tank water leffector	G5		2	3	35/G3/T113
Petrol tank water deflector screw (3 off)	G5			2	STD149
Petrol tank water deflector screw rubber washer ... (3 off)	G5			1	35/G3/T115
Petrol tank front bracket ... (1 off)	37X		10		37/X/F118
Petrol tank front bracket bolt ... (2 off)	37X		4		STD364
Petrol tank front bracket bolt nut (2 off)	37X		2		STD4
Petrol tank front bracket bolt washer (2 off)	37X		1		STD192
Tank filler cap with washer	G5		3	0	AT30
Tank filler cap with washer	37X		2	9	17355
Tank filler cap washer only	G5			3	AT30C
Tank embossed letter M (left side)	G5, 37X		1	6	D5T500L
Tank embossed letter M (right side)	G5, 37X		1	6	D5T500R
Tank embossed letter M fixing screw (4 off)	G5, 37X			2	STD150
Rubber knee pad (left side)	G5		2	6	35/G3/T4L
Rubber knee pad (right side)	G5		2	6	35/G3/T4R
Rubber knee pad (left side)	37X		2	6	DT4L
Rubber knee pad (right side)	37X		2	6	DT4R
Knee pad plate (left side)	G5			6	35/G3/T34L
Knee pad plate (right side)	G5			6	35/G3/T34R
Knee pad plate ... (2 off)	37X			6	4307
Knee pad plate fixing bolt ... (2 off)	G5			2	STD70
Knee pad plate fixing bolt ... (2 off)	37X			3	STD490
Knee pad plate bolt washer ... (2 off)	G5			1	STD12
Knee pad plate bolt washer ... (2 off)	37X			1	STD11
Petrol supply tap	G5, 37X		3	0	17907
Petrol tank connection pipe	G5, 37X		3	6	4280-1
Connection pipe banjo pin (screws into tank)	G5, 37X		1	9	17908
Fibre washer, large, for tap and banjo pin	G5, 37X			2	STD201
Fibre washer, small, for tap and banjo pin	G5, 37X			2	STD200
Tank front fixing bolt ... (2 off)	G5			6	DT15
Tank front fixing bolt washer ... (2 off)	G5			2	STD173
Tank front fixing bolt rubber pan ... (2 off)	G5			3	M3T66S
Tank rear fixing bolt	G5			5	STD372
Tank rear fixing bolt distance piece	G5			2	V2T22
Tank rear fixing bolt nut	G5			2	STD4
Tank rear fixing bolt washer	G5			1	STD11
Tank rear fixing bolt rubber pad (2 off)	G5			6	D5T516
Tank rear fixing bolt ... (4 off)	37X			4	36/12/T15A
Tank rear fixing bolt washer ... (4 off)	37X			2	16413
Tank rear fixing bolt rubber pad, thick (4 off)	37X			2	16414
Tank rear fixing bolt rubber pad, thin (4 off)	37X			2	STD173

OIL TANK GROUP.

	Models	Price			Part No.
		£	s.	d.	
Oil tank, less all fittings	G5	1	2	6	35/G3/T45
Oil tank, less all fittings	37X	1	2	6	37/X/T45
Tank filler cap with washer	G5, 37X		3	0	35/G3/T130
Tank filler cap washer only	G5, 37X			3	AT30/C
Tank drain plug	G5, 37X			3	STD699
Tank felt filter	G5, 37X		2	6	STD796
Tank felt filter compartment cap	G5, 37X		1	6	STD795
Tank felt filter compartment cap spring	G5, 37X			4	STD704
Tank felt filter compartment cap cork washer	G5, 37X			2	STD583
Tank felt filter dished washer (rests on filter)	G5, 37X			3	STD797
Tank steady stay bolt	G5, 37X			2	STD361
Tank steady stay bolt nut	G5, 37X			2	STD4
Tank steady stay bolt washer	G5, 37X			1	STD192
Tank fixing nut ... (2 off)	G5			2	STD4
Tank fixing nut washer ... (2 off)	G5			1	STD174

See Battery Carrier Group for 37X Oil Tank Fixing Bolts.

PETROL AND OIL PIPE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Petrol pipe complete	G5	3	0	...	37/G5/T54
Petrol pipe complete	37X	4	9	...	37/X/T54
Petrol pipe connecting halves of tank	G5, 37X	3	6	...	4280-1
Oil feed pipe (tank to engine)	G5	3	6	...	36/G3/E40
Oil feed pipe (tank to engine)	37X	3	6	...	37/X/E140
Oil return pipe (engine to tank)	G5	3	6	...	36/G3/E42
Oil return pipe (engine to tank)	37X	3	6	...	37/X/E142
Oil pipe, timing case to crankcase	37X	2	0	...	37/X/E34A

ELECTRICAL SECTION. IGNITION GROUP (Model G5 only).

	Price			Part No.
	£	s.	d.	
Ignition coil	15	0	...	221M
Ignition coil band clip	1	3	...	37/12/E307
Ignition coil band clip screw		1	...	STD40
Ignition coil band clip screw nut		2	...	STD24
Contact breaker bakelite cover with condenser	5	0	...	3M
Contact breaker cover retaining post and blade	1	0	...	9M
Contact breaker cam	2	6	...	11M
Contact breaker cam securing screw		3	...	12M
Contact breaker cam securing screw washer		1	...	12AM
Contact breaker base, assembled with points	7	6	...	10M
Contact breaker base fixing screw with spring		2	...	19M
Contact breaker rocker arm with contact point	3	6	...	13M
Contact breaker screwed contact point	2	0	...	14M
Control cable toggle		6	...	15M
Control cable spring		4	...	17M
Control cable screwed gland nut		6	...	18M
Control cable adjuster and lock nut		6	...	31M
Control cable rubber sheath		6	...	32M
Control cable armoured sheath		3	...	STD709

IGNITION GROUP (Model 37X only).

	Price			Part No.
	£	s.	d.	
Lucas magneto, Type K.N.V.	5	0	0	37/X/M
High tension pick-up with brush and spring, front		2	6	OY760F
High tension pick-up with brush and spring, rear		2	6	OY760R
Pick-up brush and spring only			6	M623-1
Contact breaker complete	13	0	...	TMY720
Control cable adjuster		4	...	MC7
Control cable adjuster lock nut		1	...	MC8
Control cable adjuster rubber sheath		3	...	MC9
Control cable adjuster sleeve (fits in magneto)		6	...	MC6
Control cable spring		2	...	MC5
Control cable brass toggle (for cable end)		6	...	MC4
Magneto shield	2	6	...	37/X/E290
Magneto shield clip bolt		2	...	STD70
Magneto shield clip bolt nut		2	...	STD5
Magneto fixing bolts		4	...	STD400
Magneto platform	4	0	...	37/X/E76
Magneto platform front bolt, 8 $\frac{3}{8}$ "x5 $\frac{1}{16}$ "		6	...	37/X/F12
Magneto platform rear bolt, 8 $\frac{3}{8}$ "x $\frac{1}{2}$ "		7	...	37/X/E234
Nut for front bolt, 5 $\frac{1}{16}$ "		2	...	STD4
Nut for rear bolt, $\frac{3}{8}$ "		2	...	STD3
Washer for front bolt, 5 $\frac{1}{16}$ "		1	...	STD11
Washer for rear bolt, $\frac{3}{8}$ "		1	...	STD10
Spacer for front bolt, 1 $\frac{1}{16}$ " (outer)		2	...	MF8
Spacer for front bolt, 1 $\frac{3}{16}$ " (inner)		2	...	LM15
Spacer for front bolt, 1 $\frac{1}{16}$ " (left)		3	...	37/X/F77
Spacer for front bolt, 2 $\frac{1}{2}$ " (centre)		3	...	L4M133
Spacer for rear bolt, 1 $\frac{1}{8}$ " (outer)		3	...	37/X/195
Spacer for rear bolt, 1 $\frac{5}{16}$ " (inner)		4	...	37/X/194
Spacer for rear bolt, 1 $\frac{3}{16}$ " (left)		3	...	37/X/196

DYNAMO GROUP.

	Models	Price			Part No.
		£	s.	d.	
Dynamo (Miller)	G5	2	10	0	D.V.R.
Dynamo (Lucas)	37X	2	10	0	E3.AR
Dynamo voltage control unit	G5		17	6	XI
Dynamo voltage control unit	37X	1	1	0	390-409
Plate for voltage control unit	G5		1	6	36/12/T60A
Plate for voltage control unit	37X		1	6	37/G3/T60A
Screw securing unit to plate	G5, 37X		1	1	STD450
Washer for unit to plate screw	G5		1	1	STD190
Washer for unit to plate screw	37X		1	1	STD12
Washer for unit to plate screw	37X		2	1	STD70
Bolt securing plate to oil tank	37X		1	1	STD12
Washer for plate to oil tank bolt	37X		9	1	FE180
Dynamo locating strip	G5		9	1	37/X/E282
Dynamo locating strip	37X		9	1	STD348
Bolt for locating strip	G5		3	1	STD44
Screw for locating strip	37X		2	1	STD44
Washer for locating strip bolt	G5		1	1	STD11
Washer for locating strip bolt	37X		1	1	STD38
Washer for locating strip screw	G5	1	6	1	STD790
Dynamo clamping strap	37X	1	6	1	36/20/E279
Dynamo clamping strap	G5		4	1	STD791
Dynamo clamping hinge pin	37X		4	1	STD278
Dynamo clamping hinge pin	G5		4	1	STD278
Dynamo clamping hinge pin threaded collar	G5, 37X		5	1	35/G3/E277
Dynamo clamping strap bolt	G5		8	1	35/G3/E280
Dynamo clamping strap bolt	37X		3	1	STD376
Square cross bar for strap bolt	G5		9	1	36/G2A/E279
Square cross bar for strap bolt	37X		9	1	36/G3/E279

ELECTRICAL SUNDRIES GROUP.

	Models	Price			Part No.
		£	s.	d.	
Battery complete	G5	17	6	0	B612
Battery complete	37X	17	6	0	PUW7E
Battery lid only	G5	2	0	0	188
Battery lid only	37X	1	2	0	S/2171/B
Head lamp complete	G5	1	17	6	80E
Head lamp complete	37X	2	0	6	515.518
Head lamp shell	37X		10	6	109
Head lamp shell	G5		15	0	515.517
Head lamp rim, less glass	37X		6	0	101
Head lamp rim, less glass	G5		6	6	515.139
Head lamp glass	G5		1	9	102
Head lamp glass	37X		2	6	NC305-37
Head lamp bulb (main)	G5		3	3	ELB10
Head lamp bulb (main)	37X		3	0	NO70
Head lamp bulb (pilot) *	G5		1	3	ELB3
Head lamp bulb (pilot) *	37X		1	3	200
Warning light bulb	G5		9	1	ELB/4
Head lamp stay (top)	G5		6	1	DFP74
Head lamp stay (top)	37X		6	1	FFF73
Head lamp stay (bottom)	G5		6	1	FFF73
Head lamp stay (bottom)	37X		6	1	36/G3/FF73
Head lamp stay bolt	G5		2	1	STD70
Head lamp stay bolt	37X		3	1	STD360
Head lamp stay bolt washer	G5, 37X		1	1	STD192
Rear lamp complete	G5		7	6	35E
Rear lamp complete	37X		8	6	526.082
Rear lamp portion with glass	G5		1	9	121
Rear lamp portion with glass	37X		3	0	526.113
Rear lamp portion with bulb holder (no bulb)	G5		2	0	122
Rear lamp portion with bulb holder (no bulb)	37X		5	6	526.111
Screw securing rear lamp with nut and washer	G5		2	1	12A
Screw securing rear lamp	37X		1	1	LL47
Nut for rear lamp securing screw	37X		1	1	LL64
Electric horn (Clearhooter)	G5		15	6	HF250
Electric horn (Lucas)	37X	1	2	6	HF317/6/AO
Electric horn bracket	G5, 37X		1	0	35/G3/EQ3
Electric horn bracket bolt	G5, 37X		4	1	STD413
Electric horn bracket bolt nut	G5, 37X		2	1	STD3
Electric horn bracket bolt washer	G5, 37X		1	1	STD193
Cable for lighting, single core (per foot)	G5, 37X		1	1	ELC
Cable for lighting, triple core (per foot)	G5, 37X		4	1	ELC3
Spring clip for cable, 1½" long	G5, 37X		2	1	STD520
Spring clip for cable, 2" long	G5, 37X		3	1	STD521
Spring clip for cable, 3" long	G5, 37X		3	1	STD522
Screw fixing earth wire to seat lug bolt	37X		1	1	STD16

* Used also for Tail Lamp.

ACCESSORY SECTION.

INSTRUMENT PANEL GROUP.

	Models	Price			Part No.
		£	s.	d.	
Instrument panel only	G5	6	0	...	20864
Instrument panel only	37X	6	0	...	17372
Instrument panel securing screw	G5, 37X		3	...	STD481
Panel switch complete	G5	7	6	...	125
Panel switch complete	37X	7	6	...	RS39/L1
Panel switch handle only	G5		9	...	128
Panel switch handle and screw	37X		9	...	351-503
Panel switch key only	G5		6	...	126
Panel ammeter	G5	7	0	...	132
Panel ammeter	37X	8	0	...	BM4
Panel rubber fillet	G5, 37X		9	...	4286
Panel inspection lamp with bulb	37X	6	6	...	545.035
Panel cap (covers watch aperture)	G5, 37X	1	0	...	20869A

SPEEDOMETER GROUP.

	Models	Price			Part No.	
		£	s.	d.		
Speedometer head only (non-trip)	G5, 37X	1	5	0	...	S1C6
Speedometer head only (trip-recording)	G5, 37X	1	10	0	...	S70
Speedometer head fixing bracket	G5, 37X		1	3	...	SH/B
Speedometer head fixing bracket nut (2 off)...	G5, 37X			2	...	OBA
Speedometer cable clip (fixes to tank bolt)...	G5			4	...	DEQ5
Speedometer cable complete, 48"	G5	15	0	...	48SCA	
Speedometer cable complete, 53"	37X	16	0	...	53SCA	
Speedometer cable, inner, only	G5	7	6	...	1/48	
Speedometer cable, inner, only	37X	8	0	...	1/53	
Speedometer cable, outer, only	G5	7	6	...	0/48	
Speedometer cable, outer, only	37X	8	0	...	0/53	
Speedometer cable driving worm	G5	6	0	...	C P.	
Speedometer cable driving worm	37X	7	6	...	33BA1	

TOOL GROUP.

	Models	Price			Part No.
		£	s.	d.	
Tool bag	G5, 37X	2	6	...	17520
Screwdriver	G5, 37X		9	...	LTK13
Pliers, 6"	G5, 37X	1	6	...	LTK15
Pliers, for gudgeon pin circlips	G5, 37X	1	0	...	11024
Grease gun	G5, 37X	4	0	...	LTK20
Tyre lever	G5, 37X		3	...	LTK14
Tyre inflator	G5, 37X	3	9	...	12351
Wrench, 6" adjustable	G5, 37X	4	0	...	LTK12
Box spanner, .92" hexagon	G5, 37X	1	6	...	HTK19
Box spanner for sparking plug	37X		9	...	BTK1
Spanner, for hub lock nut	G5, 37X	1	9	...	11717
Spanner, for hub sleeve bolts	G5	1	9	...	3266
Spanner, for hub sleeve bolts	37X	1	9	...	3265
Spanner, for adjusting contact points	G5		6	...	35/12/TK1
Spanner, for adjusting contact points	37X		4	...	LTK5
Spanner, for adjusting tappets	G5, 37X		9	...	CTK9
Spanner, for adjusting dynamo chain	G5, 37X		6	...	RTK1
Spanner, for inlet pine union nuts	37X	1	3	...	XTK4
Spanner, 1.390"	37X	1	3	...	RTK4
Spanner, double, $\frac{3}{16}$ "x.375"	G5, 37X		10	...	3263
Spanner, double, $\frac{1}{2}$ "x $\frac{5}{16}$ "	G5, 37X	1	3	...	3262
Spanner, double, $\frac{7}{16}$ "x $\frac{3}{8}$ "	G5, 37X	1	6	...	3261
Spanner, double, $\frac{3}{4}$ "x $\frac{1}{2}$ " (forged)	37X	1	6	...	LTK11
Spanner, triple, .820", 1.011", 1.200"	G5, 37X	1	0	...	RTK3
Special oil gun for control cable lubrication...*		5	9	...	B.G.G.
Chain rivet extractor	*	5	0	...	LC25

* These items are not supplied with the Standard Tool Kit, but may be supplied, as Extras, at the quoted prices.

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Engine Plates	12	S.	
F.			
Flywheels	4	Silencer	7
Frame	12	Shock Absorber	8
Forks	13	Saddle	15
Footrests	14	Stands	12
Front Chaincase	16	Sundries, Electrical	22
Front Wheel	17, 18	Speedometer	10, 23
G.		Sprockets	8, 9, 10, 19
		T.	
Gear Box Shell	9	Timing Gear	6
Gear Box Fixing Bolts	8	Tool Box	15
Gear Box Internal	9, 10, 11	Tank, Petrol	20
H.		Tank, Oil	20
		Tools	23
Handlebars	13	V.	
Handlebar Grips	13	Valves	3
Handlebar Controls	13, 14	Valve (Release)	6
I.		Valve Lifter	6
Instrument Panel	23	W.	
Instruments	23	Wheels (Front)	17, 18
		Wheels (Rear)	18