



SPARES LIST

**FOR A.J.S.
1940 MODELS**

(Impressed)

350 c.c. O.H.V.

AND

500 c.c. O.H.V.

A.J.S. MOTOR CYCLES

(Proprietors: ASSOCIATED MOTOR CYCLES LIMITED)

PLUMSTEAD, LONDON, S.E.18



SPARES LIST



for

1940 A.J.S. MOTOR CYCLES

(Impressed).

40/16M	...	350 c.c. SINGLE PORT.
40/26L	...	350 c.c. DOUBLE PORT, with 1939 type front forks.
40/26	...	350 c.c. DOUBLE PORT, with 1940 type front forks.
40/26H	...	350 c.c. DOUBLE PORT, with heavy- weight front wheel and forks.
40/8	...	500 c.c. SINGLE PORT.

Compiled and published by the Manufacturers:

A.J.S. MOTOR CYCLES

(Proprietors: ASSOCIATED MOTOR CYCLES LIMITED)

Registered Offices:

**PLUMSTEAD ROAD, PLUMSTEAD, LONDON, S.E.18
ENGLAND**

Telephone	-	-	-	WOOLWICH 1223 (5 Lines).
Telegrams and Cables	-	-	-	"ICANHOPIT-WOL-LONDON."

THIS SPARES LIST ONLY COVERS CERTAIN IMPRESSED 1940 A.J.S. 350 c.c. AND 500 c.c. MOTOR CYCLES AND THE ENGINE AND FRAME NUMBERS OF THESE ARE TABULATED ON THIS AND THE FOLLOWING TWO PAGES.

FIVE DISTINCT MODELS ARE INCLUDED. FOUR OF THESE ARE OF 350 c.c. CAPACITY AND ARE BASICALLY THE SAME BUT WITH THE VARIATIONS DETAILED BELOW. THE FIFTH MODEL IS OF 500 c.c. CAPACITY.

MODEL 40/16M ... 350 c.c. SINGLE PORT, with 1940 type lightweight front forks and wheels to the standard civilian specification. Described in the list as "**16M.**"

MODEL 40/26 ... 350 c.c. DOUBLE PORT, identical to Model "**16M**" but has two port cylinder head. Described in the list as "**26.**"

MODEL 40/26L ... 350 c.c. DOUBLE PORT, identical to Model "**26**" but has the 1939 type of front forks. Described in the list as "**26L.**"

MODEL 40/26H ... 350 c.c. DOUBLE PORT, identical to Model "**26**" but has a special front portion of the main frame and the heavy-weight type of fork and front wheel. Described in the list as "**26H.**"

MODEL 40/8 ... 500 c.c. SINGLE PORT, to civilian specification. Described in the list as "**8.**"

WHEN ORDERING SPARES FOR ANY OF THESE MACHINES IT IS ESSENTIAL TO QUOTE THE COMPLETE ENGINE AND FRAME NUMBERS AND ALSO GIVE A FULL DESCRIPTION OF THE PARTS THAT ARE REQUIRED.

MODEL 40/16M ENGINE NUMBERS.

9125	9446 to 9448	10017 to 10021
9127	9450	10023
9132	9454 to 9455	10031
9134	9878	10038
9145 to 9146	9885	10044
9150 to 9151	9906	10046
9154	9912	10048
9180	9914 to 9916	10052 to 10058
9187	9918 to 9925	10062 to 10068
9196	9927	10070 to 10078
9198 to 9238	9929 to 9930	10080 to 10083
9240 to 9271	9932	10085 to 10100
9273 to 9370	9934	10102 to 10111
9372 to 9438	9936 to 9938	10113 to 10124
9440	9941 to 10012	10126 to 10132
9442 to 9443	10014 to 10015	

MODEL 40/26 ENGINE NUMBERS.

8642	9456 to 9694	9913
9045	9696	9917
9064	9699	9926
9083 to 9085	9701 to 9720	9928
9087	9722 to 9760	9931
9089 to 9096	9762 to 9765	9933
9098 to 9100	9767 to 9768	9935
9105 to 9119	9770 to 9774	9939 to 9940
9121 to 9124	9777	10022
9126	9779	10024 to 10037
9128 to 9131	9781	10039 to 10043
9133	9783 to 9785	10045
9135 to 9144	9788	10047
9147 to 9149	9795 to 9796	10049
9152 to 9153	9835 to 9839	10051
9155 to 9179	9842	10059 to 10061
9181 to 9186	9844 to 9845	10069
9188 to 9195	9847 to 9852	10079
9197	9854 to 9856	10084
9439	9859 to 9877	10101
9441	9879 to 9884	10125
9444 to 9445	9886 to 9905	10133 to 10182
9449	9907 to 9909	10184 to 10192
9453	9911	

MODEL 40/26H ENGINE NUMBERS.

9695	9778	9840 to 9841
9697 to 9700	9780	9843
9721	9782	9846
9761	9786 to 9787	9853
9766	9789 to 9794	9857 to 9858
9769	9797 to 9821	
9775 to 9776	9823 to 9834	

MODEL 40/26L ENGINE NUMBERS.

9000	9021	9086
9003	9024 to 9025	9088
9005	9035	9097
9008	9040	9099
9016	9065 to 9082	9101 to 9104

MODEL 40/8 ENGINE NUMBERS.

621 to 625	688	739
627 to 634	690 to 694	746
636 to 648	696 to 697	759
659 to 671	699 to 719	
673 to 686	721 to 735	

MODEL 40/16M FRAME NUMBERS.

2702 to 2790	3515 to 3521	3637 to 3640
2792 to 3011	3523 to 3527	3642 to 3652
3013 to 3017	3529 to 3587	3654 to 3671
3019 to 3020	3592 to 3596	3673 to 3686
3022 to 3026	3598	3688 to 3691
3028 to 3032	3600 to 3601	3693 to 3695
3034	3603 to 3606	3697 to 3699
3036 to 3037	3611	3701
3053	3614 to 3615	3703
3487	3618	3705
3491 to 3497	3622	3711 to 3712
3499	3625 to 3629	3715
3501 to 3505	3632	3718
3507 to 3513	3634	

MODEL 40/26 FRAME NUMBERS.

2032	3038 to 3052	3615
2119	3054 to 3182	3617 to 3621
2548	3184 to 3349	3623 to 3624
2644	3353 to 3354	3630 to 3631
2650 to 2652	3366	3633
2683 to 2721	3376	3635 to 3636
2723 to 2725	3419 to 3486	3641
2727 to 2753	3488 to 3490	3646
2755 to 2764	3498	3672
2766 to 2767	3500	3676
2769 to 2771	3506	3687
2774 to 2777	3514	3692
2779 to 2781	3522	3696
2784	3528	3700
3012	3589 to 3591	3702
3018	3597	3704
3021	3599	3706 to 3710
3027	3602	3713 to 3714
3033	3607 to 3610	3716 to 3717
3035	3612 to 3613	3719 to 3767

MODEL 40/26H FRAME NUMBERS.

3350-M to 3352-M
 3355-M to 3365-M
 3367-M to 3375-M
 3377-M to 3418-M

MODEL 40/26L FRAME NUMBERS.

2481 to 2483	2512	2616
2487	2538	2654 to 2682
2490	2542	
2508	2544	

MODEL 40/8 FRAME NUMBERS.

815
 822
 826 to 912
 914 to 924

A VERY SMALL NUMBER OF 1939 A.J.S. MOTOR CYCLES WERE ALSO IMPRESSED. THIS SPARES LIST DOES NOT COVER THOSE MACHINES, AND THE 1939 CIVILIAN SPARES LIST SHOULD BE USED WHEN ORDERING SPARE PARTS. THE ENGINE AND FRAME NUMBERS OF THESE MOTOR CYCLES ARE TABULATED BELOW.

MODEL 39/16M (350 c.c. O.H.V. Single Port).

ENGINE NUMBER ... 8961	FRAME NUMBER ... 2389
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MODEL 39/26 (350 c.c. O.H.V. Double Port).

ENGINE NUMBERS ... 9026	FRAME NUMBERS ... 2531
9051	2593

MODEL 39/8 (500 c.c. O.H.V. Double Port).

ENGINE NUMBERS ... 588	FRAME NUMBERS ... 785
595	786
602	797
689	825

MODEL 39/18 (500 c.c. O.H.V. Single Port).

ENGINE NUMBERS ... 693	FRAME NUMBERS ... 804
701	807
705	811
710	813
711	823

PLEASE NOTE THE PRICES OF SPARES DO NOT INCLUDE THE COST OF CARRIAGE AND ALL PRICES AND SPECIFICATIONS ARE SUBJECT TO ALTERATION WITHOUT NOTICE.

AN INCREASE OF TEN PER CENT. ON THE RETAIL PRICES OF ALL PRICES IN THIS LIST SAVE FOR A FEW EXCEPTIONS, ARE SPECIALLY INDICATED BY AN ASTERISK PLACED AFTER THE PRICE. LUCAS HEAD LAMP GLASSES ARE SUBJECT TO AN INCREASE OF TWELVE AND A HALF PER CENT. AND BATTERIES TO AN INCREASE OF FIFTEEN PER CENT.

Against each item in this list is the quantity of such item used on one machine. In a very few instances it is not possible to state how many of an item is used and in those cases the symbol "Q" is inserted in lieu of a definite quantity.

To simplify the "USED ON" column the year prefix "40" is omitted from all model numbers.

ENGINE SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
CYLINDERS.				
Cylinder barrel	1	All 350	£ 2 0 0	37-16-E1
Cylinder barrel	1	8	2 10 0	39-8-E1
Compression plate, for cylinder bare	(A) 1	8	1 9	38-G9-E3-P
Paper washer, for cylinder base	1	All 350	2	37-8-E3
Paper washer, for cylinder base	1	8	2	39-8-E3
Nut, retaining cylinder to crankcase	4	All Models	5	STD-217

(A)—By discarding this plate a high compression is provided. For all normal work this plate should be retained in use. If it is discarded the thick metal washers (38-G9-E379) fitted on top of the cover tube gaskets should also be discarded and replaced with the thin metal washers, part number 38-G4-E379.

CYLINDER HEADS.

Cylinder head, less valve guides	(B) 1	16M	3 0 0	39-16-E2
Cylinder head, less valve guides	(C) 1	26, 26L, 26H	3 5 0	39-26-E2
Cylinder head, less valve guides	(B) 1	8	3 7 6	39-18-E2
Cylinder head, with valve guides	(B) 1	16M	3 5 0	39-16-E2-V
Cylinder head, with valve guides	(C) 1	26, 26L, 26H	3 10 0	39-26-E2-V
Cylinder head, with valve guides	(B) 1	8	3 12 6	39-18-E2-V
Gasket, for cylinder head	1	All 350	5	12268
Gasket, for cylinder head	1	8	10	38-G9-E4
Bolt, fixing cylinder head, left	(D) 2	All Models	10	39-8-E89-L
Bolt, fixing cylinder head, right	(D) 2	All Models	10	39-8-E89-R
Washer, for cylinder head bolt	4	All Models	1	STD-10
Stud, fixing carburettor to head	2	All Models	3	STD-271
Nut, for carburettor fixing stud	2	All Models	2	STD-4

(B)—This is a single port head.

(C)—This is double port head.

(D)—These bolts are identical, except for finish. The left side bolts have plated heads.

ENGINE VALVES.

Valve stem, Inlet	1	All 350	6 6	STD-676
Valve stem, Inlet	1	8	8 6	STD-678
Valve stem, Exhaust	1	All 350	7 6	STD-677
Valve stem, Exhaust	1	8	8 6	STD-679
Guide, for valve (Inlet or Exhaust)	2	All Models	2 6	39-12-E148
Spring, inner, for valve stem	2	All Models	6	CE-211
Spring, outer, for valve stem	2	All Models	1 0	CE-212
Collar, for valve springs	2	All Models	1 2	V2-E209
Seat, for valve springs	2	All Models	4	39-8-E190
Distance sleeve, for spring seat	(E) 1	All Models	3	39-8-E191
Collet, for valve stem	(F) 2	All Models	9	STD-686
Cap (or thimble), for valve stem	2	All Models	7	STD-685

(E)—Only fitted on **exhaust** valve assembly.

(F)—Each in two pieces.

PISTONS.

Piston, complete with rings and pin	1	All 350	1 1 5*	D3-E312-A
Piston, complete with rings and pin	1	8	1 7 1*	38-G8-E12-A
Piston, bare	2	All 350	11 0	D3-E312
Piston, bare	2	8	15 0	38-G8-E12
Compression ring, 69 by 1 1/2 in.	1	All 350	1 6*	D3-E311
Compression ring, 82.5 by 1 1/2 in.	1	8	1 9*	D5-E611
Scraper ring, 69 by 1 in.	1	All 350	2 3*	38-G3-E111
Scraper ring, 82.5 by 1 in.	1	8	2 9*	36-G8-E111
Gudgeon pin, for piston	2	All 350	3 0	D3-E1614
Gudgeon pin, for piston	1	8	3 3	D5-E614
Circlip, for gudgeon pin	1	All Models	4	STD-750

FLYWHEELS.

Flywheel, bare, driving side	1	All 350	12 6	38-16-E19
Flywheel, bare, driving side	1	8	15 0	39-G9-E19
Flywheel, bare, timing side	1	All 350	12 6	38-G3-E25
Flywheel, bare, timing side	1	8	15 0	39-G9-E25
Axle, for driving side flywheel	1	All 350	11 6	37-12-E20
Axle, for driving side flywheel	1	8	13 6	37-G8-E20
Axle, for timing side flywheel	1	All Models	8 0	STD-760
Key, for driving side axle	1	All Models	3	STD-573
Nut, for driving side axle	1	All 350	7	STD-233
Nut, for driving side axle	1	8	5	STD-234
Nut, for timing side axle	1	All Models	5	STD-230
Lock screw, for timing side axle nut	1	All Models	1	STD-15

ALL ABOVE PRICES, EXCEPT THOSE MARKED *, ARE SUBJECT TO 10% INCREASE.

Description.	Qty.	Used on.	Price Each.	Part Number.
CONNECTING RODS.				
Connecting rod, with liner and bush	1	All Models	£ s. d. 1 3 6	37-G8-E44
Liner, only, for big-end bearing	1	All Models	4 6	37-G8-E46-A
Bush, only, for gudgeon pin	1	All Models	2 9	L3-E89
Crankpin, bare	1	All 350	8 6	37-G8-E17
Crankpin, bare	1	8	10 6	39-G8-E17
Nut, for crankpin	2	All Models	7	STD-233
Roller, for crankpin	30	All Models	2	STD-75
Cage, for crankpin rollers	1	All Models	7 6	37-G8-E18
Washer, for crankpin	2	All 350	1 0	D8-E1818
Washer, for crankpin	2	8	1 0	39-G8-E118

CRANKCASE BEARINGS.

Bush, for timing side flywheel axle	1	All Models	3 0	STD-650
Ball bearing, for driving side axle (G)	2	All 350	10 0	RLS-7
Ball bearing, for driving side axle (H)	2	8	10 9	RLS-8
Spacing collar, between ball bearings	1	All 350	9	STD-631
Spacing collar, between ball bearings	1	8	9	16289-A
Spacing washer, between ball bearings	1	All 350	3	20486
Spacing washer, between ball bearings	1	8	3	16866
Bush, for camshaft (in crank case)	2	All Models	1 9	STD-651
Bush, for Inlet camshaft (in timing cover)	1	All Models	1 9	STD-651
Bush, for Exhaust camshaft (in timing cover)	1	All Models	1 9	STD-652
(G)—Dimensions of RLS-7: ½in. by 2½in. by ½in.				
(H)—Dimensions of RLS-8: ½in. by 2½in. by ½in.				

CRANKCASES.

**HALVES OF CRANKCASES MUST BE MATCHED IN THE FACTORY.
THEREFORE IT IS NECESSARY TO SEND THE SOUND HALF OF
A CRANKCASE WHEN ORDERING A NEW OPPOSITE HALF.**

Crankcase, complete (J)	1	All 350	4 7 6	38-16-E108
Crankcase, complete (J)	1	8	4 15 0	39-8-E108
Crankcase, driving side only (K)	1	All 350	2 3 9	38-16-E30
Crankcase, driving side only (K)	1	8	2 7 6	39-8-E30
Crankcase, timing side only (L)	1	All 350	2 3 9	38-8-E31
Crankcase, timing side only (L)	1	8	2 7 6	39-8-E31
Drain plug, for crankcase	1	All Models	4	STD-575
Plug screw, for crankcase oil holes	3	All Models	1	STD-485
Fibre washer, for oil hole screws	3	All Models	1	STD-203
Timing gear cover, with bushes	1	All Models	12 6	38-22-E32
Paper washer, for timing gear cover	1	All Models	2	37-8-E78
Dowel pin, locating timing gear cover	2	All Models	1	STD-577
Screw, fixing timing gear cover	5	All Models	2	STD-482
Magneto chaincase cover	1	All Models	6 6	38-22-E29
Screw, fixing magneto chaincase cover	6	All Models	2	STD-455
Grease nipple, for magneto chaincase	1	All Models	2	STD-51
Cap, in timing gear cover, for cam bush	1	All Models	3	STD-765
Stud, for cylinder base	4	All 350	3	STD-300
Stud, for cylinder base	4	8	3	38-G9-E126
Ball, for cylinder oil feed valve	1	All Models	1	STD-21
Spring, for cylinder oil feed valve	1	All Models	2	STD-701
Plug, for cylinder oil feed valve	1	All Models	3	STD-576

(J)—“CRANKCASE, COMPLETE” includes all bronze bushes in the timing side half and the cylinder base studs, but does include the timing gear and magneto chaincase covers.

(K)—This half of the crankcase is supplied “Bare”

(L)—This half of the crankcase includes all the bronze bushes, but does not include the timing gear and magneto chaincase covers.

RELEASE VALVES.

Release valve body	1	All Models	1 0	STD-836
Diaphragm, for release valve body	1	All Models	2	STD-835

CRANKCASE BOLTS. FRONT OF CRANKCASE. TOP POSITION.

Bolt, 5½in. by ½in. (M)	1	All 350	4	STD-279
Bolt, 6in. by ½in. (M)	1	8	5	39-8-E237
Spacer, left side, ¾in. long	1	All Models	3	35-22-E55
Spacer, right side, 1¼in. long	1	All 350	5	35-22-E53
Spacer, right side, 1¼in. long	1	8	4	39-8-E53
Washer, for top bolt	2	All Models	1	STD-11
Nut, for top bolt	2	All Models	2	STD-4

(M)—This bolt also supports the rear end of the magneto platform.

CRANKCASE BOLTS. FRONT OF CRANKCASE. CENTRE POSITION.

Bolt, 5½in. by ½in. (N)	1	All 350	4	STD-280
Bolt, 6in. by ½in. (N)	1	8	5	39-8-E237
Spacer, right side, 1-21/32in. long (O)	1	All 350	4	35-22-E54
Spacer, right side, 1-5/32in. long (O)	1	8	4	39-8-E54
Washer, for centre bolt	2	All Models	1	STD-11
Nut, for centre bolt	2	All Models	2	STD-4

(N)—This bolt also supports the front end of the magneto platform.

(O)—This is located between the front lug of the main frame and the right side of the magneto platform.

ALL ABOVE PRICES ARE SUBJECT TO 10% INCREASE.

Description.	Qty.	Used on.	Price Each.	Part Number.
CRANKCASE BOLTS. FRONT OF CRANKCASE. BOTTOM POSITION.				
Bolt, 3 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ...	1	All 350 ...	3	STD-275
Bolt, 4 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ...	1	8 ...	4	STD-278
Washer, for bottom bolt ...	2	All Models ...	1	STD-11
Nut, for bottom bolt ...	2	All Models ...	2	STD-4
CRANKCASE BOLTS. BOTTOM OF CRANKCASE. FRONT POSITION.				
Bolt, 5 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ... (P)	1	16M ...	4	STD-280
Bolt, 6in. by $\frac{1}{2}$ in. ... (P)	1	26, 26L, 26H ...	5	STD-281
Bolt, 6 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ... (P)	1	8 ...	5	STD-281
Washer, for front bolt ...	2	All Models ...	1	STD-184
Nut (domed), for front bolt ...	2	All Models ...	5	STD-621
(P)—This bolt also unites the front and rear portions of the frame and also supports the exhaust pipe.				
CRANKCASE BOLTS. BOTTOM OF CRANKCASE. REAR POSITION.				
Bolt, 4 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ...	1	All Models ...	4	STD-261
Nut, for rear bolt ...	2	All Models ...	2	STD-5
CRANKCASE BOLTS. REAR OF CRANKCASE. TOP POSITION.				
Bolt, 3 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ...	1	All 350 ...	3	STD-275
Bolt, 4 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ...	1	8 ...	4	STD-278
Nut, for top bolt ...	2	All Models ...	2	STD-4
CRANKCASE BOLTS. REAR OF CRANKCASE. CENTRE POSITION.				
Bolt, 3 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ...	1	All 350 ...	3	STD-275
Bolt, 7-7/16in. by $\frac{1}{2}$ in. ... (R)	1	8 ...	9	STD-316
Nut, for centre bolt ...	2	All 350 ...	2	STD-4
Nut, for centre bolt ... (S)	1	8 ...	3	STD-2
(R)—This bolt also supports the centre of the front chaincase and is also listed in the front chaincase group.				
(S)—This nut fits on the right hand side of the bolt. For the other nuts and spacers on the bolt, see the chaincase group.				
CRANKCASE BOLTS. REAR OF CRANKCASE. BOTTOM POSITION.				
Bolt, 3 $\frac{1}{8}$ in. by $\frac{1}{2}$ in. ...	1	All 350 ...	3	STD-275
Bolt, 4-5/16in. by $\frac{1}{2}$ in. ...	1	8 ...	4	STD-277
Nut, for bottom bolt ...	2	All 350 ...	2	STD-4
Nut, for bottom bolt, left side ...	1	8 ...	2	STD-4
Nut, for bottom bolt, right side ...	1	8 ...	2	STD-74
OIL PUMPS.				
Plunger, for oil pump ...	1	All Models ...	6 0	STD-770
Guide screw, for oil pump plunger ...	1	All Models ...	6	38-12-E96
Front end cap, for oil pump housing ...	1	All Models ...	1 0	STD-773
Rear end cap, for oil pump housing ...	1	All Models ...	6	STD-772
Paper washer, for pump end caps ...	2	All Models ...	1	STD-582
Screw, fixing front end cap ...	4	All Models ...	1	STD-15
Bolt, fixing rear end cap ...	4	All Models ...	2	STD-591
OIL PIPE FITTINGS ON ENGINE.				
Needle screw, for inlet valve oil feed ...	1	All Models ...	5	38-G3-E358
Lock nut, for needle screw ...	1	All Models ...	4	STD-212
Oil union, in rocker box ...	1	All Models ...	4	STD-508
Oil discharge pipe ... (T)	1	All Models ...	1 0	D5-E848-A
Nipple for oil discharge pipe ...	1	All Models ...	3	STD-505
Union nut, for oil discharge pipe ...	1	All Models ...	4	STD-504-N
(T)—This is secured to the release valve body and the nipple is supplied and fitted, but the union nut is not included in the price.				
TIMING GEARS.				
Camshaft, complete. Inlet ... (V)	1	All Models ...	9 6	37-12-E132
Camshaft, complete. Exhaust ... (V)	1	All Models ...	10 6	35-22-E131
Timing pinion, on flywheel axle ...	1	All Models ...	3 9	R4-E1028
Key, for timing pinion ...	1	All Models ...	3	STD-570
Nut, retaining pinion to axle ... (W)	1	All Models ...	3	STD-221
(V)—Each camshaft is made up of:—				
(a) A shaft.				
(b) A cam wheel and cam combined.				
(c) A key.				
These are assembled in a special manner and the component parts are not supplied as separate spares.				
(W)—This nut has a left hand thread.				
TAPPETS.				
Inlet tappet ...	1	All 350 ...	2 6	STD-670-A
Inlet tappet ...	1	8 ...	2 6	39-G9-E84-A-I
Exhaust tappet (less collar) ...	1	All 350 ...	3 3	STD-471-A
Exhaust tappet (less collar) ...	1	8 ...	3 3	39-G9-E84-A-E
Collar, for exhaust tappet ...	1	All Models ...	1 0	STD-628
Guide, for inlet tappet ...	1	All 350 ...	2 6	STD-661
Guide, for inlet tappet ...	1	8 ...	2 6	39-G9-E83-I
Guide, for exhaust tappet ...	1	All 350 ...	4 0	STD-662
Guide, for exhaust tappet ...	1	8 ...	4 0	39-G9-E83-E

ALL ABOVE PRICES ARE SUBJECT TO 10% INCREASE.

Description.	Qty.	Used on.	Price Each.	Part Number.
PUSH RODS.				
			£ s. d.	
Long push rod, complete	2	All 350	4 3	20818-1
Long push rod, complete	2	8	4 3	39-G9-E114
Long push rod, bare	2	All 350	1 2	20818
Long push rod, bare	2	8	1 2	39-G9-E113
Ball end, for bottom of push rod	2	All Models	1 0	STD-721
Sleeve end, for top of push rod	2	All Models	9	STD-720
Adjusting screw, for top of push rod	2	All Models	1 0	STD-592
Lock nut, for push rod adjusting screw	2	All Models	4	STD-216
PUSH ROD COVER TUBES.				
Cover tube, for long push rod	2	All 350	2 6	39-16-E163
Cover tube, for long push rod	2	8	2 6	39-G9-E163
Gasket, for top of cover tube	2	All Models	9	38-G4-E368
Washer, thin, for top of gasket	2	All 350	3	38-G4-E379
Washer, thick, for top of gasket	(X) 2	8	3	38-G9-E379
Rubber gland, for bottom of cover tube	2	All Models	3	STD-691
(X)—This must be used when the compression plate 38-G9-E3-P is fitted. If the plate is not used, then 38-G4-E379 thin washers must be fitted above the cover tube gaskets.				
ROCKER BOXES.				
Rocker box, bare	1	All Models	1 0 0	39-8-E61
Rocker box, with bushes and felts	1	All Models	1 6 4	39-8-E61-A
Gasket, for rocker box	1	All Models	4	39-8-E440
Bush, for rocker box	4	All Models	1 6	38-G4-E204
Screwed inspection cap, for rocker box	2	All Models	1 6	STD-795
Cork washer, for inspection cap	2	All Models	2	STD-583
Side cover, for rocker box	1	All Models	3 6	39-8-E85
Rubber fillet, for side cover	1	All Models	2	38-G4-E65
Stud, fixing side cover	3	All Models	2	STD-252
Nut, for side cover stud	3	All Models	5	STD-623
Fibre washer, for side cover stud nut	3	All Models	1	STD-205
Bolt, fixing box, short head	1	All Models	8	39-8-E452
Bolt, fixing box, long head	5	All Models	7	39-8-E451
Bolt, fixing box, with screwed extension	1	All Models	1 0	39-8-E90
OVERHEAD ROCKERS.				
Rocker axle	2	All Models	3 6	FE-57
Sleeve, for rocker axle	2	All Models	3 0	FE-58
Felt ring, for rocker sleeve	2	All Models	2	D8-E1865
Nut, for rocker axle	4	All Models	2	STD-3
Washer, for rocker axle	4	All Models	1	STD-10
Rocker arm, valve end	(Y) 2	All Models	2 6	FE-59
Rocker arm, tappet end	(Y) 2	All Models	2 3	FE-60
(Y)—Inlet and exhaust rocker arms are identical.				
EXHAUST VALVE LIFTER.				
Lifter lever and spindle (combined)	1	All Models	3 6	D8-E2861
Spring, for lifter lever	1	All Models	3	STD-700
Crosshead, for valve lifter cable	1	All Models	9	D8-E2862
Lock nut, for cable crosshead	1	All Models	2	STD-74
ENGINE STEADY STAYS.				
Steady stay	1	All Models	8	40-26-E110
Bolt, fixing steady stay to frame	1	All Models	3	STD-363
Washer, for stay to frame bolt	2	All Models	1	STD-11
Nut, for stay to frame bolt	1	All Models	2	STD-4
Nut, fixing stay to rocker box bolt	1	All Models	2	STD-4
Washer, for rocker box bolt nut	1	All Models	1	STD-11

ALL ABOVE PRICES ARE SUBJECT TO 10% INCREASE.

IT IS ABSOLUTELY ESSENTIAL
TO QUOTE THE COMPLETE
ENGINE and FRAME NUMBERS
OF THE MACHINE WHEN ORDERING SPARE PARTS

EXHAUST PIPE AND SILENCER SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
EXHAUST PIPES:				
Pipe, bare, low, right side ...	1	All 350 ...	£ 1 0 6	39-26-E404
Pipe, bare, low, right side ...	1	8 ...	£ 1 0 6	39-8-E404
Pipe, bare, low, left side ...	1	26, 26L, 26H ...	£ 1 0 6	39-26-E403
Finned clamp, on exhaust port ...	(A)	1 26, 26L, 26H ...	£ 4 6	36-22-E415
Finned clamp, on exhaust port ...	1	8 ...	£ 4 6	36-22-E415
Screw, for finned clamp ...	(A)	1 26, 26L, 26H ...	£ 2	STD-484
Screw, for finned clamp ...	1	8 ...	£ 2	STD-484
Stay, for low pipe, right side ...	1	All 350 ...	£ 1 0	39-26-E406-R
Stay, for low pipe, right side ...	1	8 ...	£ 1 0	39-8-E406-R
Stay, for low pipe, left side ...	1	26, 26L, 26H ...	£ 1 0	39-26-E406
Nut, retaining pipe to stay ...	(A)	1 All Models ...	£ 2	STD-4
Plain washer, for pipe fixing nut ...	(A)	1 All Models ...	£ 1	STD-174
Spring washer, for pipe fixing nut ...	(A)	1 All Models ...	£ 1	STD-192

(A)—Two used on two port Models 26, 26L and 26H.

SILENCERS.

Silencer, for low pipe ...	(B)	1 All Models ...	£ 19 6	39-12-E461-L
Baffle tube, for silencer ...	1	8 ...	£ 2 9	4260
Clip, fixing silencer to pipe ...	(B)	1 All Models ...	£ 1 0	STD-745
Bolt, for silencer clip ...	(B)	1 All Models ...	£ 3	STD-363
Plain washer, for clip bolt ...	(C)	2 All Models ...	£ 1	STD-174
Spring washer, for clip bolt ...	(B)	1 All Models ...	£ 1	STD-192
Nut, for silencer clip bolt ...	(B)	1 All Models ...	£ 2	STD-4
Stay, for low silencer ...	(B)	1 All Models ...	£ 1 0	39-G3-E567
Nut, fixing silencer to stay ...	(B)	1 All Models ...	£ 2	STD-4
Plain washer, for stay nut ...	(B)	1 All Models ...	£ 1	STD-174
Spring washer, for stay nut ...	(B)	1 All Models ...	£ 1	STD-192
Bolt, fixing stay to frame ...	(B)	1 All Models ...	£ 3	STD-363
Plain washer, for frame bolt ...	(B)	1 All Models ...	£ 1	STD-174

(B)—Two used on two port Models 26, 26L and 26H.

(C)—Four used on two port Models 26, 26L and 26H.

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SPECIAL ATTENTION IS DIRECTED TO THE
INFORMATION GIVEN ON PAGES 2 AND 5
BECAUSE THE MOTOR CYCLES COVERED BY
THIS SPARES LIST VARIED CONSIDERABLY
IN DETAIL, SO ENGINE AND FRAME
NUMBERS MUST BE QUOTED

CARBURETTER SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
COMPLETE CARBURETTERS.				
Carburetter, complete, type 76-014	1	All 350	£ 2 0 0*	39-16-E67
Carburetter, complete, type 89-004	1	8	2 7 0*	39-8-E67
Gasket, for carburetter outlet port	1	All Models	2	STD-581
The above prices of complete carburetters do not include the control levers and cables.				
FLOAT CHAMBERS.				
Float chamber, bare, 15° inclination	1	All 350	14 6*	64-186
Float chamber, bare, 3° inclination	1	8	14 6*	14-001
Plug screw, for float chamber passage	1	All Models	2*	13-135
Fibre washer, for plug screw	1	All Models	1*	14-039
Bolt, fixing chamber to mixing body	1	All 350	2 0*	4-043
Bolt, fixing chamber to mixing body	1	8	2 0*	29-077
Fibre washer, for chamber fixing bolt	2	All Models	2*	4-053
Top (or cover), for float chamber	1	All Models	2 6*	14-011
Bolt, locking float chamber top	1	All Models	3*	14-021
Tickler plunger, for chamber top	1	All Models	7*	14-031
Spring, for tickler plunger	1	All Models	2*	14-032
Split pin, for tickler plunger	1	All Models	2*	14-033
Float, 1½ in. diameter	1	All Models	2 6*	14-015
Needle, for float, 2½ in. long	1	All Models	11*	14-024
Lock nut, for needle seating	1	All Models	3*	14-178
Fibre washer, for seating lock nut	1	All Models	2*	14-175
MIXING BODIES.				
Mixing body, bare, 1 in. dia. port	1	All 350	12 0*	76-014
Mixing body, bare, 1½ in. dia. port	1	8	14 0*	89-004
Union nut, for base of body	1	All 350	1 6*	6-062
Union nut, for base of body	1	8	1 11*	29-072
Fibre washer, for union nut	1	All 350	2*	6-040
Fibre washer, for union nut	1	8	2*	29-050
Top (or cap), for body	1	All 350	1 9*	6-032
Top (or cap), for body	1	8	2 2*	29-042
Ring, fixing top to body	1	All 350	1 9*	6-031
Ring, fixing top to body	1	8	2 0*	29-041
Clip, locking fixing ring	1	All 350	6*	4-235
Clip, locking fixing ring	1	8	6*	29-201
Screw, fixing locking clip to body	1	All Models	2*	4-241
Cable adjuster	2	All Models	4*	4-035
JETS.				
Jet barrel, or choke	1	All 350	5 0*	6-058
Jet barrel, or choke	1	8	6 6*	29-068
Needle jet	1	All 350	1 9*	4-061
Needle jet	1	8	1 9*	29-076
Main jet, size 150	1	All 350	5*	4-042-150
Main jet, size 180	1	8	5*	4-042-180
Jet taper needle, 3½ in. long	1	All 350	1 3*	6-065
Jet taper needle, 3½ in. long	1	8	1 3*	29-075
Clip, for jet taper needle	1	All Models	4*	4-230
Split pin, locating taper needle clip	1	All Models	1*	4-060
Screw, for pilot jet air adjustment	1	All Models	6*	13-129
Lock nut, for pilot jet air screw	1	All Models	2*	16-010
CARBURETTER VALVES.				
Throttle valve, size 6 by 4	1	All 350	3 10*	6-052
Throttle valve, size 29 by 4	1	8	4 0*	29-062
Spring, for throttle valve	1	All 350	3*	4-037
Spring, for throttle valve	1	8	3*	29-047
Stop screw, for throttle valve	1	All Models	6*	4-063
Lock nut, for throttle stop screw	1	All Models	2*	16-010
Air valve	1	All 350	2 6*	6-045
Air valve	1	8	2 9*	29-055
Tubular guide, for air valve	1	All 350	2*	6-047
Tubular guide, for air valve	1	8	4*	29-057
Spring, for air valve	1	All Models	3*	4-046
Air intake tube	1	All 350	2 6*	6-038
Air intake tube	1	8	3 0*	29-048

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TRANSMISSION SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
ENGINE SPROCKETS.				
Engine sprocket, bare, 18 teeth ...	1	All 350 ...	£ 9 6	20815-18
Engine sprocket, bare, 21 teeth ...	1	8 ...	9 6	20815-21
Distance collar, for engine sprocket ...	1	All 350 ...	9	STD-630
Distance collar, for engine sprocket ...	1	8 ...	9	35-G3-E124
Shock absorber cam ...	1	All Models ...	3 9	STD-830
Spring, for shock absorber ...	1	All 350 ...	1 3	STD-762
Spring, for shock absorber ...	1	8 ...	1 6	STD-703
Cap washer, for absorber spring ...	1	All Models ...	8	STD-831
Lock nut, for shock absorber ...	1	All Models ...	6	STD-610
MAGNETO SPROCKETS.				
Sprocket, on engine camshaft ...	1	All Models ...	4 3	STD-727
Washer, for camshaft sprocket ...	1	All Models ...	1	STD-11
Nut, retaining camshaft sprocket ...	1	All Models ...	2	STD-4
Sprocket, on magneto armature shaft ...	1	All Models ...	4 3	STD-726
Washer, for magneto shaft sprocket ...	1	All Models ...	1	1102-1269
Nut, retaining magneto shaft sprocket ...	1	All Models ...	3	868-1036
DYNAMO SPROCKETS.				
Sprocket, on dynamo armature shaft ...	1	All Models ...	3 6	STD-525
Key, for dynamo sprocket ...	1	All Models ...	2	STD-572
Plain washer, for dynamo sprocket nut ...	1	All Models ...	1	STD-10
Lock washer, for dynamo sprocket nut ...	1	All Models ...	2	STD-164
Lock ring, for dynamo sprocket nut ...	1	All Models ...	1	STD-708
Nut, retaining dynamo sprocket ...	1	All Models ...	6	STD-611
The dynamo sprocket on the engine is an integral part of the engine sprocket. See Engine Sprockets, above.				
FOR THE CLUTCH SPROCKET			SEE PAGE 14.	
FOR THE GEAR BOX SMALL SPROCKET			SEE PAGE 14.	
FOR THE REAR WHEEL SPROCKET			SEE PAGE 24.	
DRIVING CHAINS.				
Front chain, 66 links, $\frac{1}{2}$ in. by .305 in. ...	1	All 350 ...	10 4*	110046-66L
Front chain, 67 links, $\frac{1}{2}$ in. by .305in. ...	1	8 ...	10 6*	110046-67L
Rear chain, 113 links, $\frac{1}{2}$ in. by .305in. ...	1	All 350 ...	17 8*	110046-113L
Rear chain, 91 links, $\frac{1}{2}$ in. by .380in. ...	1	8 ...	1 0 2*	110056-91L
Magneto chain, 46 links, $\frac{1}{2}$ in. by .225in. ...	1	All Models ...	4 2*	110036-46L
Dynamo chain, 47 links, $\frac{1}{2}$ in. by .225in. ...	1	All Models ...	4 3*	110036-47L
The prices of Front and Rear Chains include the spring connecting links, and these are included in the number of links per chain. Magneto and Dynamo Chains are endless.				
CHAIN LINKS.				
Connecting link, for $\frac{1}{2}$ in. chain ...	Q	All Models ...	4*	110046-26
Connecting link, for $\frac{1}{2}$ in. chain ...	Q	8 ...	5 1*	110056-26
Cranked link, for $\frac{1}{2}$ in. chain ...	Q	All Models ...	7*	110046-30
Cranked link, for $\frac{1}{2}$ in. chain ...	Q	8 ...	10*	110056-30
Spring clip, for $\frac{1}{2}$ in. connecting link ...	Q	All Models ...	1*	110046-27
Spring clip, for $\frac{1}{2}$ in. connecting link ...	Q	8 ...	1*	110056-27
Links and clips for Magneto and Dynamo Chains are not supplied.				
GEAR BOX FIXING BOLTS.				
Bolt, fixing top of gear box ...	1	All 350 ...	6	STD-313
Bolt, fixing top of gear box ...	1	8 ...	7	39-G9-G59
Spacer, on top bolt, inside, left ...	1	8 ...	3	39-G9-G61
Spacer, on top bolt, inside, right ...	1	8 ...	3	39-G9-G61
Collar, on top bolt, outside, right ...	1	All Models ...	3	STD-632
Nut, for top fixing bolt ...	2	All Models ...	3	STD-2
Bolt, fixing bottom of gear box ...	1	All 350 ...	6	STD-312
Bolt, fixing bottom of gear box ...	1	8 ...	6	STD-313
Spacer, on bottom bolt, inside, left ...	1	8 ...	3	39-G9-G61
Spacer, on bottom bolt, inside, right ...	1	8 ...	3	39-G9-G61
Nut, for bottom fixing bolt ...	2	All Models ...	3	STD-2
Eye-bolt, for front chain adjustment ...	1	All Models ...	6	STD-594
Nut, on eye-bolt ...	2	All Models ...	3	STD-215
Crosshead block, for eye-bolt ...	1	All Models ...	4	STD-785
Bolt, fixing crosshead block ...	1	8 ...	2	STD-361
Washer, for crosshead block bolt ...	1	8 ...	1	STD-11
GEAR BOX SHELLS.				
Shell of gear box, bare ...	1	All Models ...	1 8 0	1-CP-11
Stud, for shell, $1\frac{1}{2}$ in. by $\frac{1}{2}$ in. ...	2	All Models ...	6	60-X-6
Stud, for shell, $3\frac{1}{2}$ in. by $\frac{1}{2}$ in. ...	2	All Models ...	6	60-X-7
Stud, for shell, 1in. by $\frac{1}{2}$ in. ...	2	All Models ...	6	60-X-1
Nut, for $\frac{1}{2}$ in. stud ...	4	All Models ...	3	152-X
Nut, for $\frac{1}{2}$ in. stud ...	2	All Models ...	2	63-X
Kick-starter case, bare ...	1	All Models ...	15 0	3-C-7
Stud, for Kick-starter case, $2\frac{1}{2}$ in. by $\frac{1}{2}$ in. ...	3	All Models ...	6	286-X
Nut, for Kick-starter case stud ...	3	All Models ...	2	63-X
Cover, for Kick-starter case ...	1	All Models ...	15 0	1-C-8
Filler cap, for Kick-starter case cover ...	1	All Models ...	2 0	326-X

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Description.	Qty.	Used on.	Price Each.	Part Number.
GEAR BOX BEARINGS.				
Ball bearing, for main gear	(D) 1	All Models	£ s. d. 15 0	177-X
Felt washer, for main gear ball bearing	1	All Models	6	112-C
Gland metal washer, dished	1	All Models	4	115-C
Split ring, locating bearing in shell	1	All Models	6	113-C
Gland outer washer, for bearing	1	All Models	3	114-C
Spring ring, retaining outer washer	1	All Models	4	80-X
Ball bearing, for mainshaft (right side)	(E) 1	All Models	12 6	68-X
Metal washer, for mainshaft bearing	1	All Models	4	37-1-C-2
Spring ring, retaining mainshaft washer	1	All Models	4	37-2-C
Bush, for layshaft	2	All Models	4 0	181-X
Peg, locating layshaft bush	2	All Models	1	87-X
Cover washer, in shell for layshaft bush	1	All Models	2	182-X

(D)—Dimensions: 2 $\frac{1}{2}$ in. External, 1 $\frac{1}{2}$ in. Internal, $\frac{1}{2}$ in. Wide.

(E)—Dimensions: 40m.m. External, 17m.m. Internal, 12m.m. Wide.

GEARS AND SHAFTS.

Mainshaft, 10 $\frac{1}{2}$ in. overall length	1	All Models	1 5 6	10-C-15
Main gear, with bushes, 30 teeth	1	All Models	1 12 0	15-C-6
Bush, only, for main gear	2	All Models	4 0	187-X-3
Sliding gear, for mainshaft, 18/23 teeth	1	All Models	1 10 0	14-C-4
Third gear, for mainshaft, 27 teeth	1	All Models	12 6	24-C-3
Layshaft spindle	1	All Models	1 0 0	30-C-9
Small gear, on layshaft, 20 teeth	1	All Models	10 0	28-C-3
First gear, on layshaft, 32 teeth	1	All Models	12 6	27-C-5
Second gear, on layshaft, 27 teeth	1	All Models	12 6	26-C-5
Third gear, on layshaft, 23 teeth	1	All Models	10 0	25-C-3
Sliding clutch, for layshaft	1	All Models	10 0	29-C-3

GEAR OPERATING PARTS INSIDE THE GEAR BOX SHELL.

Operating fork, for mainshaft gear	1	All Models	8 0	42-C
Operating fork, for layshaft clutch	1	All Models	8 0	43-C
Peg, for operating fork	2	All Models	6	157-X
Split pin, for operating fork peg	2	All Models	1	158-X
Camshaft, bare	1	All Models	1 5 0	45-C-2
Bush (in shell), for camshaft	1	All Models	2 0	159-X
Pawl (engages in camshaft)	1	All Models	2 0	163-X-2
Bearing pin, for pawl	1	All Models	1 3	164-X
Nut, for pawl bearing pin	1	All Models	4	95-X
Spring, for pawl	1	All Models	9	193-X-1
Screwed plug, for pawl spring	1	All Models	1 0	92-X

GEAR OPERATING PARTS INSIDE THE KICK-STARTER CASE.

Quadrant	1	All Models	3 6	162-X-3
Sector	1	All Models	3 6	161-X-2
Ratchet	1	All Models	3 6	CO-51-6
Quadrant, sector and ratchet, assembled	1	All Models	11 0	CO-51-6-A
Rivet, fixing sector	2	All Models	1	CO-96-1
Rivet, fixing ratchet	1	All Models	1	CO-96-2
Control spindle	1	All Models	3 6	CO-50
Nut (inside), for control spindle	1	All Models	2	257-X
Bush, for control spindle (in KS case)	1	All Models	1 0	CO-91
Bush, for camshaft (in Kick-starter case)	1	All Models	2 0	160-X-2
Rollers, for camshaft (per set)	12	All Models	2 0	192-X
Control quadrant	1	All Models	3 0	CO-53-4
Sleeve, for control quadrant	1	All Models	7 6	CO-94
Peg, for operating pawl	1	All Models	3	CO-62-1
Quadrant, sleeve and pawl peg, assembled	1	All Models	10 6	CO-53-4-A
Bush, for control quadrant sleeve	1	All Models	5 0	CO-54-7
Bolt, fixing quadrant sleeve bush	1	All Models	1 3	CO-95
Indexing rocking pawl	1	All Models	1 6	CO-52-5
Spindle, for indexing pawl	1	All Models	3	CO-60-1
Spring box	1	All Models	5 0	CO-49-5
Cover plate, for spring box	1	All Models	1 0	CO-56-4
Main spring, for spring box (large)	2	All Models	6	CO-66-1
Pawl spring, for spring box (small)	2	All Models	6	CO-67-1
Plate, for main spring	2	All Models	2	CO-59-1
Plate, for pawl spring	2	All Models	2	CO-58-1

GEAR CONTROL PARTS.

Neutral indicator, fixed (small)	1	All Models	3	CO-97-1
Neutral indicator, moving (large)	1	All Models	6	CO-97
Nut, retaining moving indicator	1	All Models	3	171-X
Foot control lever, less rubber pad	1	All 350	7 6	CO-92-4
Foot control lever, less rubber pad	1	8	7 6	CO-92-2
Foot control lever, with rubber pad	1	All 350	8 4	CO-92-4-A
Foot control lever, with rubber pad	1	8	8 4	CO-92-2-A
Rubber pad, for foot control lever	1	All Models	9	CO-82-2
Pin, fixing foot lever rubber pad	1	All Models	1	CO-38
Bolt, clamping foot lever to sleeve	1	All Models	1 3	CO-63-3
Nut, for foot lever clamping bolt	1	All Models	2	10-X

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Description.	Qty.	Used on.	Price Each.	Part Number.
			£ s. d.	
KICK-STARTER PARTS INSIDE THE KICK-STARTER CASE.				
Driving ratchet	1	All Models	5 9	186-X
Ratchet pinion	1	All Models	8 0	183-X
Bush, for ratchet pinion	1	All Models	2 6	184-X
Spring, for ratchet pinion	1	All Models	9	185-X
Nut, retaining ratchet driver	1	All Models	4	70-X
Spindle, for KS quadrant and foot lever	1	All Models	7 6	198-X-4
Bush, for KS spindle (in KS case)	1	All Models	2 0	201-X-2
Bush, for KS spindle (in KS case cover)	1	All Models	2 0	200-X-3
Quadrant (toothed), for KS spindle	1	All Models	10 6	190-X-3
Kick-starter spindle and quadrant, assembled	1	All Models	18 0	199-X-3-A
Return spring, for kick-starter	1	All Models	2 0	130-X
Pin, for return spring	1	All Models	3	132-X-2
Stop rubber and sleeve, for quadrant	1	All Models	6	320-X
Peg, for stop rubber and sleeve	1	All Models	6	202-X
KICK-STARTER PARTS OUTSIDE THE GEAR BOX.				
Kick-starter foot lever, bare	1	All Models	10 6	194-X-26
Pedal pin, for foot lever	1	All Models	3 0	115-X
Bolt, clamping foot lever to spindle	1	All Models	9	315-X
Spring washer, for clamping bolt	1	All Models	1	109-X
Nut, for lever clamping bolt	1	All Models	6	144-X
GEAR BOX SMALL SPROCKETS FOR FINAL DRIVE.				
Sprocket, 20 teeth, $\frac{1}{2}$ in. by .305in.	1	All 350	15 0	179-X-3
Sprocket, 16 teeth, $\frac{1}{2}$ in. by .380in.	1	8	15 0	179-X-7
Distance collar, for sprocket, .377in.	1	All 350	1 0	180-X-10
Distance collar, for sprocket, $\frac{1}{4}$ in.	1	8	1 0	180-X-8
Distance washer, for sprocket, $\frac{1}{4}$ in.	1	8	4	236-X-2
Collar, under sprocket nut, $\frac{1}{4}$ in.	1	8	4	206-X-1
Nut, retaining sprocket to main gear	1	All Models	1 9	176-X
CLUTCHES.				
ALL 350 MODELS HAVE CLUTCHES WITH THREE CLUTCH FRICTION PLATES.				
MODEL 8 HAS A CLUTCH WITH FOUR CLUTCH FRICTION PLATES.				
ALL CLUTCH SPROCKETS HAVE 40 TEETH FOR $\frac{1}{2}$ in. BY .305in. CHAIN.				
Sprocket and clutch case, assembled	1	All 350	1 16 8	7-X-A-3
Sprocket and clutch case, assembled	1	8	1 12 8	7-X-A-4
Sprocket, bare	1	All 350	1 0 0	7-X-14
Sprocket, bare	1	8	1 0 0	7-X-28
Clutch case, bare (three plate clutch)	1	All 350	12 0	1-X-6
Clutch case, bare (four plate clutch)	1	8	12 0	1-X-7
Sprocket rivet	8	8	1	9-X-3
Buffer plate, for sprocket	4	All 350	9	8-X
Rubber buffer, for sprocket	4	All 350	2	12-X
Bolt and nut, for buffer plate	4	All 350	3	9-X/10-X
Clutch centre (three plate clutch)	1	All 350	1 0 0	2-X-14
Clutch centre (four plate clutch)	1	8	1 0 0	2-X-15
Roller race, for sprocket bearing	1	All Models	2 0	34-X-2
Rollers, for bearing (per set)	24	All Models	3 6	35-X
Thin washer, for sprocket bearing	1	All Models	9	36-X-2
Thick washer, for sprocket bearing	1	All Models	9	36-X-3
Nut, retaining centre to mainshaft	1	All Models	6	69-X
Plain washer, for retaining nut	1	All Models	3	71-X
Spring washer, for retaining nut	1	All Models	3	212-X
Steel plate, thick	1	All 350	2 0	6-X-1
Steel plate, thick	1	8	3 6	6-X-2
Steel plate, thin	3	All 350	2 0	5-X
Steel plate, thin	4	8	2 0	5-X
Friction plate, with fabric inserts	3	All 350	5 0	3-X-2
Friction plate, with fabric inserts	4	8	5 0	3-X-2
Fabric inserts, only (per dozen)	72	All 350	9	4-X-2
Fabric inserts, only (per dozen)	96	8	9	4-X-2
Spring pressure plate	1	All Models	9 0	18-X-8
Spring, for clutch	4	All Models	6	21-X-3
Cup, for clutch spring	4	All Models	6	22-X
Stud, for clutch spring, $1\frac{1}{2}$ in. long	4	All 350	4	24-X-10
Stud, for clutch spring, $1\frac{1}{2}$ in. long	4	8	4	24-X-11
Adjusting nut, for clutch spring	4	All Models	4	23-X
CLUTCH OPERATING PARTS.				
Clutch thrust rod, $9\frac{1}{2}$ in. long	1	All 350	1 0	28-X-3
Clutch thrust rod, $9\frac{1}{2}$ in. long	1	8	1 0	28-X-4
Operating plunger	1	All Models	6	330-X
Steel ball, for operating plunger	1	All Models	1	67-X
Operating lever	1	All Models	2 0	175-X-4
Pin (or axle), for operating lever	1	All Models	9	66-X-7
Fork, for operating lever	1	All Models	1 6	329-X
Sleeve, for operating lever fork	1	All Models	6	331-X
Cap, covering sleeve head	1	All Models	1 6	328-X
Screw, fixing cap to KS case cover	2	All Models	4	333-X

ALL ABOVE PRICES ARE SUBJECT TO 10% INCREASE.

FRAME SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
£ s. d.				
MAIN FRAME.				
Frame, complete	1	16M, 26, 26L	5 14 6	40-16M-FC
Frame, complete	1	26H	6 0 0	B40-26H-FC
Frame, complete	1	8	6 3 0	40-8-FC
Front portion of frame	1	16M, 26, 26L	2 19 0	40-12-F23
Front portion of frame	1	26H	3 5 0	B40-26-F23
Front portion of frame	1	8	3 5 0	39-8-F23
Rear portion of frame	1	All 350	2 15 6	40-12-F24
Rear portion of frame	1	8	2 18 0	40-8-F24
FRAME FITTINGS.				
Grease nipple, for head lug	1	All Models	2	STD-51
Ball race, for head lug	2	All Models	2 5	STD-806
Balls, for head lug ball races	16	All Models	1 1	STD-72
Bolt, for adjusting rear chain	2	All Models	9	STD-596
Collar, for chain adjusting bolt	2	All Models	2	STD-633
Nut, for chain adjusting bolt	2	All Models	2	STD-5
FRAME BOLTS.				
Bolt, for seat tube top lug	1	All Models	6	STD-597
Washer, for seat tube top lug bolt	2	All Models	1	STD-8
Nut, for seat tube top lug bolt	2	All Models	3	STD-1
Nut, for earth wire (on top lug bolt)	1	All Models	1	STD-79
Bolt, for seat tube bottom lug	1	All 350	3	STD-301
Bolt, for seat tube bottom lug	1	8	4	STD-303
Spacer, for bottom lug bolt	2	8	3	39-G9-E225
Nut, for bottom lug bolt	2	All Models	2	STD-3
For the bolt passing through the front of the rear frame and the bottom of the front down tube of the front frame, and the domed nuts and plated washer on it, see Page 8.				
ENGINE PLATES.				
Engine plate, left and right sides	2	All 350	5 6	20845
Engine plate, left side	1	8	5 6	39-G9-E150
Engine plate, right side	1	8	5 6	39-G9-E250-R
FORK GIRDERS.				
Fork girder, bare	1	26L	2 16 0	39-12-FF1
Fork girder, bare	1	16M, 26	2 16 0	40-12-FF1
Fork girder, bare	1	8, 26H	3 16 0	39-8-FF1
Grease nipple, for fork girder	2	All Models	2	STD-51
FORK SPRINGS.				
Main fork spring	1	16M, 26, 26L	5 0	39-12-FF32
Main fork spring	1	8, 26H	5 6	16372
Top lug, for main spring	1	8, 26H	1 6	15957
Top collar, for main spring	1	16M, 26, 26L	3	FFF35
Bolt, fixing top of spring	1	16M, 26, 26L	5	STD-410
Bolt, fixing top of spring	1	8, 26H	5	STD-408
Washer, for spring top bolt	1	All Models	1	STD-10
Nut, for spring top fixing bolt	1	16M, 26, 26L	2	STD-3
FORK CROWNS AND LUGS.				
Fork crown and stem	1	16M, 26, 26L	16 0	39-12-FF19-A
Fork crown and stem	1	8, 26H	1 0 0	37-G3-FF19-A
Fork crown ball race	1	All Models	3 2	STD-805
Grease nipple, for fork crown	2	All Models	2	STD-51
Top lug, for head stem	1	16M, 26, 26L	7 6	37-12-FF21
Top lug, for head stem	1	8, 26H	9 6	37-8-FF21
Top lug ball race	1	All Models	2 5	STD-806
Grease nipple, for top lug	2	All Models	2	STD-51
Adjusting nut, for head stem	1	All Models	8	STD-236
Lock nut, for adjusting nut	1	16M	1 6	L4-FF46
Lock nut, for adjusting nut	1	All but 16M	8	STD-236
FORK SPINDLES.				
Top spindle (front and rear positions)	2	16M, 26, 26L	2 0	37-12-FF28
Top spindle (front and rear positions)	2	8, 26H	2 0	35-G3-FF28
Bottom spindle (front position)	1	16M, 26, 26L	2 3	37-12-FF27
Bottom spindle (front position)	1	8, 26H	2 0	35-G3-FF27
Bottom spindle (rear position)	1	16M, 26, 26L	2 0	37-12-FF28
Bottom spindle (rear position)	1	8, 26H	2 0	36-G3-FF18
Packing washer, for fork spindle	8	16M, 26, 26L	1	STD-166
Packing washer, for fork spindle	8	8, 26H	1	STD-167
Nut, locating damper plates	1	26L	4	STD-616-39
Nut, locating damper plates	1	16M, 26	4	40-12-FF29
Nut, locating damper plates	1	8, 26H	4	STD-617
Lock nut, for fork spindle	7	16M, 26, 26L	3	STD-2
Lock nut, for fork spindle	7	8, 26H	3	STD-1

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Description.	Qty.	Used on.	Price Each.	Part Number.
£ s. d.				
FORK LINKS.				
ALL LINKS ON THE LEFT HAND SIDE HAVE THREADED HOLES AND ALL ON THE RIGHT HAND SIDE HAVE PLAIN HOLES.				
Link, top, left side	1	26L	1 3	STD-810
Link, top, left side	1	16M, 26	2 0	40-12-FF26
Link, top, left side	1	8, 26H	2 0	17435-B
Link, top, right side	1	26L	1 6	STD-809
Link, top, right side	1	16M, 26	1 9	40-12-FF25
Link, top, right side	1	8, 26H	1 9	17435-A
Link, bottom, left side	1	26L	2 0	STD-807
Link, bottom, left side	1	16M, 26	3 9	40-12-FF24
Link, bottom, left side	1	8, 26H	3 9	36-G3-FF24
Link, bottom, right side	1	26L	1 3	STD-808
Link, bottom, right side	1	16M, 26	1 9	40-12-FF23
Link, bottom, right side	1	8, 26H	1 9	17435-A
FORK DAMPER PARTS.				
Control ebonite knob	1	All Models	1 6	12361
Ratchet washer (fits under knob)	1	All Models	2	STD-162
Spring washer (fits under knob)	1	All Models	3	STD-195
Plain washer (fits under knob)	1	All Models	1	STD-10
Star washer (fits under knob)	1	26L	6	STD-706
Star washer (fits under knob)	1	All but 26L	6	STD-705
Damper steel plate	2	26L	5	STD-811
Damper steel plate	2	All but 26L	5	STD-815
Friction washer (grey fabric)	2	26L	9	STD-814
Friction washer (grey fabric)	2	All but 26L	9	STD-816
Bolt, fixing plate to girder	1	26L	2	STD-70
Bolt, fixing plate to girder	1	All but 26L	2	STD-361
Washer, for girder bolt	1	26L	1	STD-12
Washer, for girder bolt	1	All but 26L	1	STD-11
Bolt, fixing plate to fork link	1	26L	2	STD-70
Bolt, fixing plate to fork link	1	All but 26L	3	STD-363
Spacer, for fork link bolt	1	26L	3	STD-636
Spacer, for fork link bolt	1	All but 26L	3	STD-637
Washer, for fork link bolt	1	26L	1	STD-12
Washer, for fork link bolt	1	All but 26L	1	STD-11
STEERING DAMPER PARTS.				
Control ebonite knob, with medallion	1	All but 16M	2 6	38-8-FF100-M
Control ebonite knob, less medallion	1	All but 16M	1 6	38-8-FF100
Medallion, only, for control knob	1	All but 16M	1 0	38-8-FF101
Screw, fixing medallion	1	All but 16M	1	STD-15
Washer, for medallion fixing screw	1	All but 16M	1	STD-185
Ratchet washer (fits under knob)	1	All but 16M	2	STD-162
Spring washer (fits under knob)	1	All but 16M	3	STD-195
Distance piece (fits under knob)	1	All but 16M	1 3	20811
Long drawbolt	1	All but 16M	9	D8-FF1115
Sleeve, for drawbolt	1	All but 16M	1 9	AFF-216-A
Lock nut, for drawbolt sleeve	1	All but 16M	2	STD-3
Damper steel plate	2	26, 26L	5	STD-811
Damper steel plate	2	8, 26H	5	D5-FF597
Bolt, fixing plate to crown	1	26, 26L	2	STD-70
Bolt, fixing plate to crown	1	8, 26H	2	STD-361
Spacer, for plate to crown bolt	1	26, 26L	2	STD-639
Washer, for plate to crown bolt	1	26, 26L	1	STD-191
Washer, for plate to crown bolt	1	8, 26H	1	STD-192
Bolt, fixing steel plate to frame	1	All but 16M	2	STD-70
Washer, for plate to frame	1	All but 16M	1	STD-12
Friction washer (red fibre)	2	26, 26L	3	STD-812
Friction washer (red fibre)	2	8, 26H	3	AFF-139
HANDLEBARS.				
Handlebar, bare	1	All Models	12 6	38-8-FF66-B
End plug, for handlebars	2	All Models	10*	2897-1
Clip, for handlebars (in two pieces)	2	All Models	6 6	35-G3-FF42
Pin, for handlebar clip	6	All Models	8	STD-367
Washer, for handlebar clip bolt	6	All Models	1	STD-11
FRONT STANDS.				
Front stand, bare	1	16M	5 0	TFF-67
Front stand, bare	1	8, 26H, 26, 26L	5 0	12403
Bolt, fixing stand to fork girder	2	16M, 26, 26L	3	STD-362
Bolt, fixing stand to fork girder	2	8, 26H	3	STD-363
Washer, for stand to girder bolt	2	8, 26H	1	STD-11
Nut, for stand to girder bolt	2	All Models	2	STD-74
Bolt, fixing stand to mudguard	1	All Models	4	STD-344
Washer, for stand to mudguard bolt	2	16M, 26, 26L	1	STD-12
Washer, for stand to mudguard bolt	1	8, 26H	1	STD-12
Nut, fixing bolt in mudguard	1	All Models	2	STD-5
Nut, fixing stand to bolt	1	16M, 26, 26L	2	STD-5
Nut, fixing stand to bolt	1	8, 26H	3	STD-211
REAR STANDS				
Rear stand, bare	1	All Models	19 6	38-G3-F44
Bolt, fixing stand to fork end	2	All Models	6	38-12-F71
Washer, for stand fixing bolt	2	All Models	1	STD-8
Nut, for stand fixing bolt	2	All Models	3	STD-71
Return spring, for rear stand	1	All Models	1 6	38G3-F245

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Description.	Qty.	Used on.	Price Each.	Part Number.
FOOTRESTS.				
Footrest rod, bare	1	All Models	£ s. d. 1 3	20866
Spacer, between engine plates	1	All 350	5	V2-FR6
Spacer, between engine plates	1	8	8	GFR-6
Spacer, outside engine plates	2	All 350	4	11457-1
Spacer, outside engine plates	2	8	3	39-G9-FR9
Washer, for footrest rod	2	All Models	1	STD-194
Nut, for footrest rod	2	All Models	3	STD-2
Footrest arm (or hanger)	2	All Models	3 3	4518
Rubber pad, for footrest arm	2	All Models	1 6	16315
FRONT MUDGUARDS.				
Front mudguard, bare	1	16M	12 6	38-12-M2
Front mudguard, bare	1	26, 26L	1 2 6	40-22-M2
Front mudguard, bare	1	8, 26H	1 2 6	40-8-M2
Bracket, fixing guard to forks	2	All Models	6	12407
Under plate, for guard fixing brackets	1	All Models	3	3323
Bolt, fixing plate to brackets	2	All Models	2	STD-342
Washer, for plate fixing bolt	2	All Models	1	STD-191
Nut, for plate fixing bolt	2	All Models	2	STD-5
Bolt, fixing brackets to fork girder	1	All Models	4	STD-365
Washer, for bracket fixing bolt	1	All Models	1	STD-11
Nut, for bracket fixing bolt	1	All Models	2	STD-4
FRONT MUDGUARD STAYS.				
Stay, for front mudguard	2	16M, 26, 26L	6	37-12-M30
Stay, for front mudguard	2	8, 26H	6	37-8-M30
Bolt, fixing stay to mudguard	2	All Models	2	STD-70
Plain washer, for stay fixing bolt	2	All Models	1	STD-12
Spring washer, for stay fixing bolt	2	All Models	1	STD-191
Nut, for stay fixing bolt	2	All Models	2	STD-5
Bolt, fixing stay to fork girder	2	16M, 26, 26L	3	STD-363
Bolt, fixing stay to fork girder	2	8, 26H	2	STD-70
Spacer, for stay to girder bolt	2	16M, 26, 26L	2	20768
Washer, for stay to girder bolt	2	16M, 26, 26L	1	STD-11
Washer, for stay to girder bolt	2	8, 26H	1	STD-12
REAR MUDGUARDS.				
Rear mudguard, bare	1	All 350	18 6	39-12-M4
Rear mudguard, bare	1	8	18 0	39-8-M4
Rubber bush, for rear lamp cable	1	All Models	3	4284
Bolt, fixing guard to bottom bridge	1	All Models	3	STD-345
Spring washer, for bottom bridge bolt	1	All Models	1	STD-191
Plain washer, for bottom bridge bolt	1	All Models	1	STD-12
Nut, for bottom bridge bolt	1	All Models	2	STD-5
Bolt, fixing guard to top bridge	1	All Models	3	STD-345
Spring washer, for top bridge bolt	1	All Models	1	STD-191
Plain washer, for top bridge bolt	1	All Models	1	STD-12
Nut, for top bridge bolt	1	All Models	2	STD-5
Bolt, fixing guard to tubular arch	4	All Models	3	STD-362
Washer, for guard to arch bolt	4	All Models	1	STD-192
Nut, for guard to arch bolt	4	All Models	2	STD-4
All the rear mudguards are drilled to accommodate the anchor bolt for the return spring when a prop stand is fitted. If a prop stand is not included in the original equipment the hole in the mudguard is filled with the following parts:				
Bolt, to fill anchor bolt hole	1	All Models	3	LF-38
Washer, for anchor bolt hole bolt	1	All Models	1	STD-174
Nut, for anchor bolt hole bolt	1	All Models	2	STD-4
REAR MUDGUARD STAYS AND TUBULAR ARCHES.				
Stay, for rear mudguard	2	All Models	6	37-12-M60
Bolt, fixing stay to tubular arch	2	All Models	2	STD-70
Washer, for stay to arch bolt	2	All Models	1	STD-12
Tubular arch, bare	1	All Models	17 6	37-8-F360
Stud, fixing arch in fork end	2	All Models	2	STD-270
Nut, fixing stud in fork end	2	All Models	2	STD-74
Nut, fixing arch to stud	2	All Models	3	STD-213
FRONT NUMBER PLATES.				
Front number plate, bare	1	All Models	1 9	STD-741
Clip, for plate (with washer and nut)	2	All Models	4	STD-742
Screw, fixing plate to clip	2	All Models	2	STD-451
Nut, for plate fixing screw	2	All Models	1	STD-80
REAR NUMBER PLATES.				
Rear number plate, bare	1	All Models	4 6	STD-744
Bolt, fixing plate to mudguard	4	All Models	2	STD-70
Washer, for plate fixing bolt	4	All Models	1	STD-12
Nut, for plate fixing bolt	4	All Models	2	STD-5

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PLEASE SEE INSTRUCTIONS ON PAGE 2

Description.	Qty.	Used on.	Price Each.	Part Number.
FRONT CHAIN CASES.				
£ s. d.				
Chain case, complete ...	1	All Models	15 0	35-G3-C-A
Back portion of chain case, bare ...	1	All Models	12 6	35-G3-C-1
Front portion of chain case, bare ...	1	All Models	16 0	20817-1
Metal band, for chain case ...	1	All Models	5 0	12302-7
Screw, clamping metal band ends ...	1	All Models	2	STD-452
Rubber fillet, for metal band ...	1	All Models	6	12302-9
Inspection cap, for chain case, complete ...	1	All Models	1 4	17350-1
Inspection cap, for chain case, bare ...	1	All Models	4	STD-780
Cork washer, for inspection cap ...	1	All Models	2	STD-580
Knurled screw, for inspection cap ...	1	All Models	6	STD-593
Back plate, for inspection cap screw ...	1	All Models	4	STD-781
FRONT CHAIN CASE FIXING BOLTS.				
Bolt, fixing chain case to engine ...	3	All Models	2	STD-440
Lock plate, for engine fixing bolt ...	3	All Models	2	STD-165
Bolt, fixing centre of chain case ...	1	All 350	9	STD-315
Bolt, fixing centre of chain case ...	1	8	9	STD-316
Spacer, between engine plates ...	1	All 350	4	20841
Spacer, between engine plates ...	1	8	4	20841-L
Spacer, behind chain case ...	1	All 350	3	20825
Spacer, behind chain case ...	1	8	3	29-G9-C27
Spacer, inside chain case ...	1	All Models	6	35-2-C29
Washer, on centre fixing bolt ...	2	All Models	1	STD-9
Nut, on right end of centre bolt ...	1	All Models	3	STD-2
Nut, on centre bolt, inside chain case ...	1	All Models	3	STD-2
Nut, on centre bolt, outside chain case ...	1	All Models	3	STD-2
REAR CHAIN GUARDS.				
Rear chain guard, bare ...	1	All Models	17 6	38-12-C10
Bolt, fixing top of guard in front ...	1	All Models	4	36-8-C28
Washer, for front top fixing bolt ...	1	All Models	1	STD-192
Bolt, fixing bottom of guard in front ...	1	All Models	3	STD-349
Spacer, for bottom front fixing bolt ...	1	All Models	2	LM-16
Washer, for bottom front fixing bolt ...	1	All Models	1	STD-191
Nut, for bottom front fixing bolt ...	1	All Models	2	STD-5
Bolt, fixing rear of guard ...	1	All Models	3	STD-363
Washer, for rear fixing bolt ...	1	All Models	1	STD-192
SADDLES.				
Saddle, with springs ...	1	All Models	1 0 10*	35-G3-F60
Rexine top, only, for saddle ...	1	All Models	9 6*	35-G3-F60-T
Rear spring, for saddle ...	2	All Models	1 6*	D5-F500-B
Bolt, fixing saddle spring to frame ...	2	All Models	3	STD-368
Washer, for saddle spring bolt ...	2	All Models	1	STD-11
Nut, for saddle spring bolt ...	2	All Models	2	STD-4
Hinge bolt, for saddle nose ...	1	All Models	5	STD-410
Washer, for hinge bolt ...	1	All Models	1	STD-10
Nut, for hinge bolt ...	1	All Models	2	STD-3
TOOL BOXES				
Tool box, bare ...	1	All Models	12 6	37-8-F45
Knurled screw, fastening tool box lid ...	1	All Models	1 0	37-8-F53
Spring washer, for knurled screw ...	1	All Models	1	STD-189
Plain washer, for knurled screw ...	2	All Models	1	STD-12
Nut, for knurled screw ...	2	All Models	2	STD-5
Bolt, fixing tool box to frame ...	4	All Models	2	STD-70
Washer, for tool box fixing bolt ...	4	All Models	1	STD-12
Nut, for tool box fixing bolt ...	4	All Models	2	STD-5
BATTERY CARRIERS.				
Battery carrier, complete ...	1	All Models	5 9	37-12-E185
Back portion of carrier, bare ...	1	All Models	4 0	37-12-E181
Front portion of carrier, bare ...	1	All Models	1 7	CE-182
Hinge pin, for front portion ...	1	All Models	2	XE-184
Nut, securing carrier to main frame ...	2	All Models	2	STD-4
Washer, for carrier securing nut ...	2	All Models	1	STD-174
Stay, for battery carrier ...	1	All Models	6	DE-181-A
Screw, fixing stay to carrier ...	1	All Models	1	STD-40
Bolt, clamping battery in carrier ...	1	All Models	4	AE-180
Seat, for battery clamping bolt ...	1	All Models	3	AE-178
Nut, for battery clamping bolt ...	1	All Models	5	AE-177

The Nut for screw **STD-40** is welded to the stay **DE-181-A**.

The lower end of the stay is secured by the bolt that fixes the front top end of the rear chain guard to the front chain case.

The two washers and nuts that fix the battery carrier to the main frame also secure the oil tank to the frame.

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BEFORE ORDERING SPARES FROM THIS LIST PLEASE BE SURE THE ENGINE AND FRAME NUMBERS ARE INCLUDED IN PAGES 2 TO 4

TRANSFERS.

SOME MACHINES HAVE TANKS FINISHED IN BLACK ENAMEL WITH GOLD LINING AND TRANSFERS, OTHERS HAVE TANKS THAT ARE CHROMIUM PLATED WITH BLACK PANELS HAVING SILVER LINING AND TRANSFERS. ALL TANKS ARE INTER-CHANGEABLE.

Description.	Qty.	Used on.	Price Each.	Part Number.
£ s. d.				
Transfer, for head of frame (Gold) ...	1	As required ...	3	38-12-F382
Transfer, for rear mudguard (Gold) ...	1	As required ...	4	38-12-F383
Transfer, for rear mudguard (Silver) ...	1	As required ...	4	38-12-F384
Transfer, for petrol tank (Gold) ...	2	As required ...	4	38-12-F383
Transfer, for petrol tank (Silver) ...	2	As required ...	4	38-12-F384
Transfer, for top of oil tank (Gold) ...	1	As required ...	2	38-G3-F391
Transfer, for side of oil tank (Gold) ...	1	As required ...	2	38-G3-F392
Transfer, for front chain case (Gold) ...	1	As required ...	2	38-G3-F393

The gold, or silver, lining on the petrol tanks is applied by hand. Therefore "transfers" for lining cannot be supplied.

CONTROL LEVER SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
£ s. d.				
TWIST GRIPS.				
Twist grip, complete ...	1	All Models ...	8 10	SCH-4-75
Half clip, with friction spring ...	1	All Models ...	1 4	3438
Half clip, plain ...	1	All Models ...	1	3439
Screw, clamping half clips ...	2	All Models ...	3½	2114-3
Friction spring ...	1	All Models ...	1	3436
Rivet, for friction spring ...	1	All Models ...	1*	3535
Adjusting bolt, for friction spring ...	1	All Models ...	3	BC-40
Lock nut, for adjusting bolt ...	1	All Models ...	2½	BC-41
Sleeve, with rubber grip fitted ...	1	All Models ...	1 10	3435-1-5980
Sleeve, less rubber grip ...	1	All Models ...	1	3435-1
Rubber grip, only, for sleeve ...	1	All Models ...	9	5980
DUMMY GRIPS.				
Dummy grip ...	1	All Models ...	2 3	PN-5980-A
CLUTCH AND IGNITION CONTROLS.				
Lever assembly, complete ...	1	All Models ...	9 11	SCH-4-100
Body, only, for clutch lever ...	1	All Models ...	3 4	5956-1
Body, only, for ignition lever ...	1	All Models ...	2 3	6425-1
Lever, only, for clutch (long) ...	1	All Models ...	3 8	5963-1
Lever, only, for ignition (short) ...	1	All Models ...	1 8	5962-A
BRAKE AND AIR CONTROLS.				
Lever assembly, complete ...	1	All Models ...	9 11	SCH-4-88
Body, only, for brake lever ...	1	All Models ...	3 4	5955-1
Body, only, for air lever ...	1	All Models ...	2 3	5999-1
Lever, only, for brake (long) ...	1	All Models ...	3 8	5963-1
Lever, only, for air (short) ...	1	All Models ...	1 8	5961-A
FITTINGS, FOR CLUTCH, BRAKE, IGNITION AND AIR LEVERS.				
Bolt, clamping bodies (with sleeve) ...	1	All Models ...	3½	5984
Bolt, clamping bodies (plain) ...	1	All Models ...	2½	5985
Fulcrum screw, for long levers ...	1	All Models ...	3½	2777
Nut, for fulcrum screw ...	1	All Models ...	1	8
Fibre washer, red, for short levers ...	1	All Models ...	2½	7679-SK
Fibre washer, grey, for short levers ...	1	All Models ...	4½	2324
Spring washer, for short levers ...	1	All Models ...	1*	2325
Cap, for short levers ...	1	All Models ...	5	2781
Central screw, for short levers ...	1	All Models ...	7	2782-A

The quantities given above are those for one lever assembly only.

The grey washer is conical in section.

The red washer will not be fitted to all levers and is only listed for replacement purposes if fitted.

EXHAUST LIFTER LEVERS.

Exhaust lifter lever, assembly ...	1	All Models ...	5 0	SCH-4-57
Exhaust lifter lever, only ...	1	All Models ...	2 9	3900
Fulcrum screw, for lifter lever ...	1	All Models ...	2½	2114
Nut, for fulcrum screw ...	1	All Models ...	1	8
Body, bare, for lifter lever ...	1	All Models ...	2 11	2986-A
Half clip, for lever body ...	1	All Models ...	1	PN-5976
Screw, clamping half clip ...	2	All Models ...	2½	PN-5972-1

ALL ABOVE PRICES, EXCEPT THOSE MARKED *, ARE SUBJECT TO 10% INCREASE.

CONTROL CABLE SECTION.

ALL CABLES LISTED AS "COMPLETE, ASSEMBLED" INCLUDE ALL THE PARTS THAT MUST BE THREADED ON THE INNER WIRE BEFORE THE NIPPLES ARE FITTED. THESE CABLES ARE READY FOR IMMEDIATE FITTING AND USE.

"INNER WIRES" DO NOT INCLUDE THE NIPPLES AND "OUTER CASINGS" DO NOT INCLUDE THE END FERRULES.

Description.	Qty.	Used on.	Price Each.	Part Number.
			£ s. d.	
FRONT BRAKE CABLES.				
Brake cable, complete, assembled	1	16M, 26, 26L	2 9	40-B-1
Brake cable, complete, assembled	1	8, 26H	3 9	40-B-2
Inner wire, bare, 28in. long	1	16M, 26, 26L	5	12-28
Inner wire, bare, 52in. long	1	8, 26H	9	12-52
Nipple, for inner wire, brake end	1	16M, 26, 26L	1	11753
Nipple, for inner wire, brake end	1	8, 26H	1	3
Nipple, for inner wire, handlebar end	1	All Models	2*	2778
Rubber sleeve, for inner wire	1	8, 26H	1	4329
Outer casing, bare, 21in. long	1	16M, 26, 26L	1 0	12C-21
Outer casing, bare, 20in. long	1	8, 26H	1 0	12C-20½
Ferrule, for outer casing	2	All Models	1	12E
Clip, to cover grease patch on casing	1	All Models	2	STD-50
Knurled adjuster, for brake cable	1	16M, 26, 26L	4	11751
Knurled adjuster for brake cable	1	8, 26H	1 0	16365
Lock nut, for knurled adjuster	1	16M, 26, 26L	2	STD-622
Lock nut, for knurled adjuster	1	8, 26H	4	16363
Spring box, bare, for brake cable	1	16M, 26, 26L	1 6	11756
Spring, for spring box	1	16M, 26, 26L	4	11763
Plunger, for spring box	1	16M, 26, 26L	1 0	11752
Rod, for front brake	1	16M, 26, 26L	1 6	36-12-B10
Adjuster nut, for brake rod	1	16M, 26, 26L	9	11757
Lock nut, for rod adjuster nut	1	16M, 26, 26L	1	STD-210
Yoke end, for front brake rod	1	16M, 26, 26L	10	11755
Yoke end, for front brake cable	1	8, 26H	10	16482
Pin, for yoke end	1	All Models	3	STD-736
Split pin, for yoke end pin	1	All Models	1	STD-48
CLUTCH CABLES.				
Clutch cable, complete, assembled	1	All 350	4 0	40-C-1
Clutch cable, complete, assembled	1	8	4 9	40-C-2
Inner wire, bare, 53in. long	1	All 350	9	12-53
Inner wire, bare, 55in. long	1	8	9	12-55
Nipple, for inner wire, gearbox end	1	All Models	1	4
Nipple, for inner wire, handlebar end	1	All Models	2*	2778
Outer casing, bare, 48in. long	1	All 350	2 0	12C-48
Outer casing, bare, 49in. long	1	8	2 0	12C-49
Ferrule, for outer casing	2	All Models	1	12E
Clip, to cover grease patch on casing	1	All 350	2	STD-50
Adjuster, for clutch cable	1	All Models	1 0	D8-E1900
Lock nut, for cable adjuster	1	All Models	4	3866
VALVE LIFTER CABLES.				
Valve lifter cable, complete, assembled	1	All Models	3 6	40-V-1
Inner wire, bare, 38in. long	1	All Models	7	12-38
Nipple, for inner wire, engine end	1	All Models	1	3
Nipple, for inner wire, handlebar end	1	All Models	1*	2368
Outer casing, bare, 34in. long	1	All Models	1 5	12C-34½
Ferrule, for outer casing	2	All Models	1	12E
Clip, to cover grease patch on casing	1	All Models	2	STD-50
Armoured sheath, for outer casing	1	All Models	3	STD-709
Adjuster, for valve lifter cable	1	All Models	2	11751
Lock nut, for cable adjuster	1	All Models	2	STD-662
IGNITION CONTROL CABLES.				
Ignition cable, complete, assembled	1	All Models	4 0	40-I-1
Ignition cable, complete, assembled	1	8	4 0	40-I-2
Inner wire, bare, 35in. long	1	All 350	6	11-35
Inner wire, bare, 36in. long	1	8	6	11-36½
Nipple, for inner wire, magneto end	1	All Models	6	MC-4
Nipple, for inner wire, handlebar end	1	All Models	1*	3327
Outer casing, bare, 30in. long	1	All 350	1 3	11C-30
Outer casing, bare, 31in. long	1	8	1 3	11C-31½
Ferrule, for outer casing	2	All Models	1	11-E
Clip, to cover grease patch on casing	1	All Models	2	STD-50
Rubber cap, for cable entry on magneto	1	All Models	3	MC-9
Cable adjuster, with lock nut	1	All Models	5	MC-7-8
Cable sleeve (screws into magneto)	1	All Models	6	MC-6
Cable spring	1	All Models	2	MC-5

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Description.	Qty.	Used on.	Price Each.	Part Number.
THROTTLE CABLES.				
Throttle cable, complete, assembled ...	1	All 350 ...	£ 3 6	40-T-1
Throttle cable, complete, assembled ...	1	8 ...	3 6	40-T-2
Inner wire, bare, 46½in. long ...	1	All 350 ...	8	11-46½
Inner wire, bare, 43½in. long ...	1	8 ...	8	11-48½
Nipple, for inner wire, carburettor end ...	1	All Models ...	2*	1482
Nipple, for inner wire, handlebar end ...	1	All Models ...	1*	3327
Outer casing, bare, 41½in. long ...	1	All 350 ...	1 9	11C-41½
Outer casing, bare, 43½in. long ...	1	8 ...	1 9	11C-43½
Ferrule, for outer casing ...	2	All Models ...	1	11-E
Clip, to cover grease patch on casing ...	1	All Models ...	2	STD-50
Cable adjuster ...	1	All Models ...	4*	14-035

AIR CABLES.

Air cable, complete, assembled ...	1	All 350 ...	3 0	40-A-1
Air cable, complete, assembled ...	1	8 ...	3 6	40-A-2
Inner wire, bare, 41in. long ...	1	All 350 ...	8	11-41
Inner wire, bare, 44½in. long ...	1	8 ...	8	11-44½
Nipple, for inner wire, carburettor end ...	1	All Models ...	2*	1482
Nipple, for inner wire, handlebar end ...	1	All Models ...	1*	3327
Outer casing, bare, 36in. long ...	1	All 350 ...	1 6	11C-36
Outer casing, bare, 39½in. long ...	1	8 ...	1 9	11C-39½
Ferrule, for outer casing ...	2	All Models ...	1	11-E
Clip, to cover grease patch on casing ...	1	All Models ...	2	STD-50
Cable adjuster ...	1	All Models ...	4*	14-035

CABLE CLIPS.

Rubber clip, size A ...	3	All Models ...	1½*	STD-523
Rubber clip, size B ...	2	All Models ...	1½*	STD-522
Rubber clip, size C ...	4	All Models ...	1½*	STD-521
Rubber clip, size D ...	5	All Models ...	1½*	STD-520

THE CABLE CLIPS ARE LOCATED AS UNDER AND ARE USED TO RETAIN THE CONTROL CABLES, THE ELECTRIC LIGHTING CABLES AND THE SPEEDOMETER DRIVING CABLE.

3 size A on Main frame front down tube.
 2 size B on Main frame top tube.
 2 size C on Fork girder.
 1 size C on Left handlebar.
 1 size C on Right handlebar.
 2 size D on Rear seat stay.
 2 size D on Rear tubular arch.
 1 size D on Head lamp cable loom.

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ALWAYS QUOTE
THE COMPLETE ENGINE AND FRAME NUMBERS
WHEN ORDERING SPARES FOR
ANY IMPRESSED MOTORCYCLE

PLEASE SEE THE INFORMATION
ON PAGES TWO AND FIVE

TANK AND PIPE SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
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PETROL TANKS.

Petrol tank, bare (Black and gold)	1	All Models	£ s. d. 4 5 0	39-8-T105-B
Petrol tank, bare (Plated)	1	All Models	4 12 0	39-8-T105-P

THE ABOVE TANKS ARE INTERCHANGEABLE.

Bolt, fixing tank to frame	4	All Models	6	38-G3-T15-A
Rubber pad, thick, for fixing bolt	4	All Models	2	16413
Rubber pad, thin, for fixing bolt	4	All Models	2	16414
Metal washer, for fixing bolt	4	All Models	2	STD-173

PETROL TANK FITTINGS.

Petrol supply tap	1	All Models	3 0	17907
Banjo pin, for tank connection pipe	1	All Models	1 9	17908
Fibre washer, small, for tap and pin	2	All Models	2	STD-200
Fibre washer, large, for tap and pin	2	All Models	2	STD-201
Filler cap	1	All Models	2 9	17355
Knee grip, for left hand side	1	All Models	2 6	37-8-T4-L
Knee grip, for right hand side	1	All Models	2 6	37-8-T4-R
Plate, for left side knee grip	1	All Models	6	37-8-T34-L
Plate, for right side knee grip	1	All Models	6	37-8-T34-R
Bolt, fixing knee grip plate to tank	4	All Models	2	STD-487

OIL TANKS.

Oil tank, bare	1	All Models	1 2 6	40-G3-T45
Bolt, fixing tank strut to mudguard	1	All Models	4	STD-366
Spacer, for strut fixing bolt	1	All Models	4	4278
Washer, for strut fixing bolt	1	All Models	1	STD-11
Nut, for strut fixing bolt	1	All Models	2	STD-4

For the washers and nuts, fixing the oil tank to the main frame, see the
Battery Carrier on Page .

OIL TANK FITTINGS.

Filler cap	1	All Models	3 0	35-G3-T130-S
Drain plug	1	All Models	3	STD-599
Fibre washer, for drain plug	1	All Models	2	STD-200
Feed connection (screws into tank)	1	All Models	4	L3-E287
Oil filter felt cartridge	1	All Models	2 6	STD-796
Spring, for filter cartridge	1	All Models	4	STD-704
Dished washer, for filter spring	1	All Models	3	STD-797
Cap, for filter compartment in tank	1	All Models	1 6	STD-795
Cork washer, for compartment cap	1	All Models	2	STD-583

PETROL PIPES.

Petrol feed pipe, complete	1	All 350	3 0	37-16-T54
Petrol feed pipe, complete	1	8	3 0	37-8-T54
Nipple, for feed pipe, tank end	1	All Models	3	STD-504
Nipple, for feed pipe, carburettor end	1	All Models	3*	14-026
Nut, for feed pipe, tank end	1	All Models	4	STD-504-N
Nut, for feed pipe, carburettor end	1	All Models	6*	14-025
Tank connection pipe, complete	1	All 350	4 0	37-12-T23-A
Tank connection pipe, complete	1	8	4 0	37-18-T23-A
Banjo union, for connection pipe	2	All Models	8	STD-500

OIL PIPES.

Main feed pipe, tank to engine (F)	1	All Models	3 6	38-G3-E140
Main return pipe, engine to tank (G)	1	All Models	3 6	38-G3-E142
Main feed pipe, to rocker box (H)	1	All Models	2 6	37-12-E380
Nipple, for rocker pipe, top end	1	All Models	3	STD-504
Nipple, for rocker pipe, bottom end	1	All Models	3	STD-509
Nut, for rocker pipe, top end	1	All Models	4	STD-504-N
Nut, for rocker pipe, bottom end	1	All Models	1 0	37-12-E385
Rubber connection, for rocker pipe	1	All Models	6	36-G8-E384
Oil discharge pipe	1	All Models	1 0	D8-E848-A
Nipple, for oil discharge pipe	1	All Models	3	STD-505
Nut, for oil discharge pipe	1	All Models	4	STD-5N5

(F)—This is the upper of the two pipes between the oil tank and the engine. It is sold complete with union nuts and parts of it are not supplied as separate spares.

(G)—This is the lower of the two pipes between the oil tank and the engine. It is sold complete with union nuts and parts of it are not supplied as separate spares.

(H)—This is in two pieces. The price includes the union nuts but not the rubber connection.

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WHEEL AND BRAKE SECTION.

FRONT WHEELS.

"**WHEEL, WITH ALL FITTINGS**" includes:—All bearings and brake parts but does not include the centre solid spindle with the washers, spacers and nuts on it; neither does it include the tyre and speedometer parts.
"WHEEL, LESS ALL FITTINGS" includes:—Hub shell, brake drum, rim, spokes and nipples, assembled.

Description.	Qty.	Used on.	Price Each.	Part Number.
			£ s. d.	
Front wheel, with all fittings	1	16M, 26, 26L	5 4 2	40-16M-FWA
Front wheel, with all fittings	1	8, 26H	5 9 4	40-8-FWA
Front wheel, less all fittings	1	16M, 26, 26L	2 16 6	40-16M-FW
Front wheel, less all fittings	1	8, 26H	2 19 0	40-8-FW
Rim, 19in. by 2½in. by .225in.	1	All Models	16 6	35-F-H20
Spoke, 8½in. by 1½g. right side	20	All Models	2	12399
Spoke, 5½in. by 10g. left side	20	16M, 26, 26L	2	36-12-H51
Spoke, 5½in. by 8g. by 10g. left side	20	8, 26H	2	37-X-H51
Nipple, 1½g. by .225in. right side	20	All Models	1	20678
Nipple, 10g. by .225in. left side	20	All Models	1	20680
Hub shell, with brake drum fitted	1	16M, 26, 26L	1 10 0	38-12-H19
Hub shell, with brake drum fitted	1	8, 26H	1 12 6	38-S-H19
Grease nipple (angular), for hub shell	1	All Models	6	STD-54

REAR WHEELS.

"**WHEEL, WITH ALL FITTINGS**" includes:—Hub shell, rim, spokes, nipples and bearings, assembled. It does not include:—Tyre, sprocket and brake parts....
"WHEEL, LESS ALL FITTINGS" includes:—Hub shell, rim spokes and nipples, assembled.

Rear wheel, with all fittings	1	All 350	3 15 11	40-16M-RWA
Rear wheel, with all fittings	1	8	3 15 11	40-8-RWA
Rear wheel, less all fittings	1	All 350	2 12 9	40-16M-RW
Rear wheel, less all fittings	1	8	2 12 9	40-8-RW
Rim, 19in. by 2½in. by .225in.	1	All 350	16 6	35-F-H20
Rim, 19in. by 2½in. by .250in.	1	8	16 6	35-S-H21
Spoke, 8½in. by 9g. by 1½g.	40	All 350	2	12399
Spoke, 8½in. by 6g. by 9g.	40	8	2	39-8-H54
Nipple, 1½g. by .225in.	40	All 350	1	20678
Nipple, 9g. by .250in.	40	8	1	12344
Hub shell, bare	1	All Models	1 6 3	11903-1
Grease nipple (angular), for hub shell	1	All Models	6	STD-54

WHEEL BEARINGS (FRONT AND REAR).

Hollow spindle, with bearings, front	1	All Models	15 0	11908
Hollow spindle, with bearings, rear	1	All Models	17 6	11905
Felt washer, for bearings	2	All Models	2	11909
Cup, for felt washer	1	All Models	3	11911
Distance piece, for felt washer	1	All Models	2	11912
Locating washer, for felt washer	3	All Models	6	11913
Spring ring, locating left bearing	1	All Models	2	11910
Adjusting ring, for bearing	1	All Models	1 6	11915
Lock nut, for adjusting ring	1	All Models	1 3	11914

The quantities above are those for one wheel.

"**HOLLOW SPINDLE, WITH BEARINGS**" includes:—The hollow spindle, two rows of taper roller bearings in two cages and the two outer bearing cups. None of these parts are sold as separate spares.

FRONT WHEEL CENTRE SOLID SPINDLES.

Centre solid spindle, front	1	16M, 26, 26L	2 6	36-12-H10
Centre solid spindle, front	1	8, 26H	2 6	36-8-H10
Washer, for solid centre spindle	2	All Models	1	STD-9
Nut, right side, for solid spindle	1	All Models	3	STD-2
Nut, left side, for solid spindle	1	All Models	6	12221

REAR WHEEL CENTRE SOLID SPINDLES.

Centre solid spindle, rear	1	All 350	2 6	36-12-H4
Centre solid spindle, rear	1	8	2 6	37-8-H4
Spacer, internal, right side	1	8	3	10CS8
Spacer, external, right side	1	8	3	36-8-H16
Washer, for solid spindle	3	All 350	1	STD-9
Washer, for solid spindle	1	8	1	STD-9
Nut, for solid spindle	2	All 350	3	STD-2
Nut, for solid spindle, left side	1	8	6	12221

FRONT BRAKE DRUMS.

Brake drum, bare	1	16M, 26, 26L	10 6	36-12-B115
Brake drum, bare	1	8, 26H	10 6	12389
Screw, fixing drum to hub shell	8	All Models	2	STD-140

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Description.	Qty.	Used on.	Price Each.	Part Number.
REAR BRAKE DRUMS AND SPROCKETS.				
Brake drum and sprocket, 50 teeth, 1/2 in.	1	All 350	13 0	36-12-B15
Brake drum and sprocket, 42 teeth, 1/2 in.	1	8	1 16 9	39-G3-B15-A
Bolt, fixing drum to wheel	6	All 350	3	37-12-H17
Sleeve nut, fixing drum to wheel	3	8	2 3	11916-1
Lock washer, for drum fixing bolt	6	All 350	1	38-12-H18
Nut, for drum fixing bolt	6	All 350	2	STD-4
Centre, for brake drum	1	8	1 9	36-8-B16
Rivet, for drum centre (per set)	3	8	1	STD-45
Driving stud, threaded	3	8	4	10083
Driving stud, plain	3	8	2	10082
Dummy spindle, for brake drum	1	8	1 9	37-8-H104
Washer, for dummy spindle	1	8	2	STD-176
Nut, for dummy spindle	1	8	5	STD-229
The Model 8 brake drum and sprocket (39-G3-B15-A) includes the centre with threaded and plain driving studs fitted.				
FRONT BRAKE COVER PLATES.				
Cover plate, for front brake shoes	1	16M, 26, 26L	12 0	38-12-B60
Cover plate, for front brake shoes	1	8, 26H	12 0	38-8-B60
Spacer, between plate and fork end	1	16M, 26, 26L	2	20801
Lock nut, between plate and fork end	1	8, 26H	3	STD-2
Washer, thin, inside cover plate	1	16M, 26, 26L	1	STD-166
Washer, thick, inside cover plate	1	8, 26H	2	30871
Anchor bolt, for cover plate	1	8, 26H	4	D8-B2862
Washer, for anchor bolt	1	8, 26H	1	STD-193
Nut, thick, for anchor bolt	1	8, 26H	2	STD-3
Nut, thin, for anchor bolt	1	8, 26H	2	STD-73
Grease nipple, for expander bush	1	All Models	2	STD-51
REAR BRAKE COVER PLATES.				
Cover plate, for rear brake shoes	1	All 350	12 0	38-12-B20
Cover plate, for rear brake shoes	1	8	13 0	37-8-B20
Spacer, inside cover plate	1	8	3	37-8-B54
Lock nut, between plate and fork end	1	All 350	2	STD-224
Anchor bolt, for cover plate	1	All 350	8	36-12-B7
Anchor bolt, for cover plate	1	8	5	37-8-B7
Nut, for anchor bolt	1	All 350	2	STD-4
Nut, for anchor bolt	1	8	2	STD-3
Split pin, for anchor bolt	1	All Models	1	STD-14
Grease nipple, for expander bush	1	All Models	2	STD-51
FRONT BRAKE SHOES AND OPERATING PARTS.				
Brake shoes, with linings, per pair	1	16M, 26, 26L	7 4	39-12-B71-A
Brake shoes, with linings, per pair	1	8, 26H	9 0	39-8-B71-A
Brake shoe, with lining, front position	1	16M, 26, 26L	3 8	39-12-B71-AF
Brake shoe, with lining, front position	1	8, 26H	4 6	39-8-B71-AF
Brake shoe, with lining, rear position	1	16M, 26, 26L	3 8	39-12-B71-AR
Brake shoe, with lining, rear position	1	8, 26H	4 6	39-8-B71-AR
Brake linings, with rivets, per pair	1	16M, 26, 26L	2 6	3836-3
Brake linings, with rivets, per pair	1	8, 26H	3 0	3836-2
Rivets, only, for linings, per set	16	16M, 26, 26L	3	STD-105
Rivets, only, for linings, per set	16	8, 26H	3	STD-106
Thrust pin, for brake shoes	2	16M, 26, 26L	7	39-12-B73
Thrust pin, for brake shoes	2	8, 26H	7	39-8-B73
Packing washer, for thrust pin	1	16M, 26, 26L	1	39-12-B74
Packing washer, for thrust pin	1	8, 26H	1	STD-174
Spring, for brake shoes	2	16M, 26, 26L	2	20408
Spring, for brake shoes	2	8, 26H	2	16485
Expander, for brake shoes	1	16M, 26, 26L	2 6	36-12-B51
Expander, for brake shoes	1	8, 26H	3 3	36-8-B51
Washer, for brake expander	1	All Models	1	STD-174
Nut, for brake expander	1	All Models	2	STD-4
Lever, for brake expander	1	16M, 26, 26L	3 0	37-12-B65
Lever, for brake expander	1	8, 26H	3 3	16299
REAR BRAKE SHOES AND OPERATING PARTS.				
Brake shoes, with linings, per pair	1	All 350	7 4	39-12-B71-A
Brake shoes, with linings, per pair	1	8	9 0	39-8-B71-A
Brake shoe, with lining, top position	1	All 350	3 8	39-12-B71-AF
Brake shoe, with lining, top position	1	8	4 6	39-8-B71-AF
Brake shoe, with lining, bottom position	1	All 350	3 8	39-12-B71-AR
Brake shoe, with lining, bottom position	1	8	4 6	39-8-B71-AR
Brake linings, with rivets, per pair	1	All 350	2 6	3836-3
Brake linings, with rivets, per pair	1	8	3 0	3836-2
Rivets, only, for linings, per set	16	All 350	3	STD-105
Rivets, only, for linings, per set	16	8	3	STD-106
Thrust pin, for brake shoes	2	All 350	7	39-12-B73
Thrust pin, for brake shoes	2	8	7	39-8-B73
Packing washer, for thrust pin	1	All 350	1	39-12-B74
Packing washer, for thrust pin	1	8	1	STD-174
Spring, for brake shoes	2	All 350	2	20408
Spring, for brake shoes	2	8	2	16485
Expander, for brake shoes	1	All 350	2 6	36-12-B51
Expander, for brake shoes	1	8	3 3	36-8-B51
Washer, for brake expander	1	All Models	1	STD-174
Nut, for brake expander	1	All Models	2	STD-4
Lever, for brake expander	1	All 350	2 9	38-12-B30
Lever, for brake expander	1	8	2 9	37-G3-B30

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Description.	Qty.	Used on.	Price Each.	Part Number.
			£ s. d.	
REAR BRAKE PEDALS AND RODS.				
Foot pedal, for rear brake ...	1	26, 26L, 26H ...	7 6	37-G8-B1
Foot pedal, for rear brake ...	1	8, 16M ...	9 6	38-12-B1
Bush, for foot brake pedal ...	1	All Models ...	6	37-G3-B3
Grease nipple, for foot pedal ...	1	All Models ...	6	STD-54
Spindle, for foot pedal ...	1	All Models ...	9	37-G3-B2
Plain washer, for pedal spindle ...	1	All Models ...	1	STD-9
Spring washer, for pedal spindle ...	1	All Models ...	1	STD-191
Nut, for pedal spindle ...	1	All Models ...	3	STD-2
Adjusting bolt, for foot pedal ...	1	All Models ...	4	STD-345
Lock nut, for adjusting bolt ...	1	All Models ...	2	STD-5
Spring, for brake foot pedal ...	1	All Models ...	6	37-G3-B8
Brake rod, bare ...	1	All Models ...	3 0	37-G3C-B5
Adjusting clip, for rod (rear end) ...	1	All Models ...	1 6	11772
Pin, for adjusting clip ...	1	All Models ...	3	STD-736
Split pin, for adjusting clip pin ...	1	All Models ...	1	STD-14
Wing nut, for brake rod (rear end) ...	1	All Models ...	1 3	38-12-B29
Spring, for brake rod ...	1	All Models ...	3	20791
Washer, for brake rod spring ...	1	All Models ...	2	STD-178
Yoke end, for brake rod (front end) ...	1	All Models ...	10	STD-735
Pin, for yoke end ...	1	All Models ...	3	STD-736
Split pin, for yoke end pin ...	1	All Models ...	1	STD-14

ELECTRICAL SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
			£ s. d.	
MAGNETOS.				
Magneto, complete (Lucas, type N-1) ...	1	All Models ...	4 2 6	454229
High tension pick-up, with brush and spring ...	1	All Models ...	2 3	454205
Cover, for contact breaker ...	1	All Models ...	1 3	M-2648-1-CP
Contact breaker point set ...	1	All Models ...	3 0	484098
Bolt, fixing magneto to platform ...	4	All Models ...	3	STD-340
Magneto platform ...	1	All 350 ...	4 0	37-22-E76
Magneto platform ...	1	8 ...	4 0	39-8-E76
Magneto shield ...	1	All Models ...	2 6	37-22-E290
Clip, for magneto shield ...	2	All 350 ...	6	37-22-E291
Clip, for magneto shield ...	2	8 ...	6	37-8-E291
Plate, for magneto shield clip ...	2	All Models ...	4	35-22-E292
Bolt, fixing magneto shield clip ...	4	All Models ...	2	STD-70
Nut, for magneto shield clip bolt ...	4	All Models ...	2	STD-5
Rubber bush, for magneto shield ...	1	All Models ...	3	4284
DYNAMOS.				
Dynamo, complete, Lucas, type E3AR ...	1	All Models ...	2 15 0*	200430
Brush set, for Lucas dynamo ...	1	All Models ...	2 0*	200185
Locating plate, for dynamo ...	1	All 350 ...	9	FE-180
Locating plate, for dynamo ...	1	8 ...	9	39-G9-E275
Screw, fixing locating plate to dynamo ...	1	All 350 ...	2	STD-44
Screw, fixing locating plate to dynamo ...	2	8 ...	2	STD-44
Washer, for locating plate screw ...	1	All 350 ...	2	STD-178
Washer, for locating plate screw ...	2	8 ...	2	STD-178
Strap, clamping dynamo ...	1	All 350 ...	1 6	STD-790
Strap, clamping dynamo ...	1	8 ...	1 6	FE-76
Hinge pin, for clamping strap ...	1	All 350 ...	4	STD-791
Hinge pin, for clamping strap ...	1	8 ...	4	39-G9-E282
Seat, for clamping bolt ...	1	All 350 ...	5	STD-792
Nut, for clamping bolt ...	1	8 ...	4	35-G3-E277
Bolt, tightening, for clamping strap ...	1	All 350 ...	8	STD-595
Bolt, tightening, for clamping strap ...	1	8 ...	9	35-G3-E280
Square crossbar, for strap bolt ...	1	All 350 ...	9	FE-80
Square crossbar, for strap bolt ...	1	8 ...	9	39-8-E279

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Description.	Qty.	Used on.	Price Each.	Part Number.
VOLTAGE CONTROL UNITS.				
£ s. d.				
Voltage control unit, complete ...	1	All Models	1 1 0*	390706
Bolt, fixing control unit to frame ...	2	All Models	2	STD-70
Washer, for unit fixing bolt ...	2	All Models	1	STD-12
Nut, for unit fixing bolt ...	2	All Models	2	STD-5
BATTERIES.				
Battery, complete with lid ...	1	All Models	17 6(J)	PUW-7E
Lid, only, for battery ...	1	All Models	1 3(J)	S-2171-1
Vent plug, only, for battery ...	3	All Models	6(J)	S-2263-4
(J)—These prices are all plus 15%.				
HORNS.				
Horn, less switch ...	1	All 350	12 6*	HF-250-C
Horn, less switch ...	1	8	1 0 0*	HF-500-C
Bracket, encircling horn ...	1	All 350	1 0*	HF-1-C
Bracket, encircling horn ...	1	8	1 0*	HF-2-C
Bolt, fixing bracket to frame ...	1	All Models	4	STD-413
Spacer, for bracket fixing bolt ...	1	All Models	3	4181
HEAD LAMPS.				
Head lamp, complete ...	1	All Models	2 5 6*	515635
Outer shell, for head lamp ...	1	All Models	16 6*	515517
Front rim, for head lamp ...	1	All Models	7 3*	515172
Glass, only, for head lamp ...	1	All Models	2 6(K)	NC-305-37
Reflector, for head lamp ...	(L) 1	All Models	8 0*	515140
Bulb holders, for head lamp ...	1	All Models	4 0*	515191
Main bulb, for head lamp, 6v. by 24/24w. ...	1	All Models	2 9*	70
Pilot bulb, for head lamp, 6v. by 3w. ...	1	All Models	1 0*	200
Lamp stay, or bracket, top ...	2	All 350	6	DFE-74
Lamp stay, or bracket, top ...	2	8	6	FFF-73
Lamp stay, or bracket, bottom ...	2	All 350	6	FFF-73
Lamp stay, or bracket, bottom ...	2	8	6	36-G3-FF73
Bolt, fixing stay to fork girder ...	4	All 350	2	STD-70
Bolt, fixing stay to fork girder ...	4	8	3	STD-360
Washer, for stay fixing bolt ...	4	8	1	STD-192
Bolt, fixing lamp to brackets ...	2	All Models	6*	112201
Washer, for lamp fixing bolt ...	(M) 2	All Models	6*	137141
(K)—This price is plus 12½%.				
(L)—Does not include the part with bulb holders.				
(M)—Price per dozen is 2s. 3d.				
REAR LAMPS.				
Rear lamp, complete, type MT-210 ...	1	All Models	6 6*	526001
Portion of lamp, with red glass ...	1	All Models	2 0*	NB-438-13
Portion of lamp, with bulb holder ...	(N) 1	All Models	4 3*	NB-438-14
Bulb, for rear lamp, 6v. by 3w. ...	1	All Models	1 0*	200
Screw, fixing lamp to number plate ...	(O) 3	All Models	6*	117540
Nut, for lamp fixing screw ...	(P) 3	All Models	6*	165050
(N)—Price does not include the bulb.				
(O)—Price per dozen is 1s. 0d.				
(P)—Price per dozen is 9d.				
INSPECTION LAMPS.				
Inspection lamp, complete ...	1	All Models	6 6*	545215
Bulb, for inspection lamp, 6v. by 3w. ...	1	All Models	1 0*	200
SWITCHES.				
Lighting switch, for panel, type RS-391 ...	1	All Models	8 3*	351552
Handle, with screw, for lighting switch ...	1	All Models	9*	351587
Dipping switch, complete ...	1	All Models	3 9*	380057
Horn switch, complete ...	1	All Models	2 9*	762164
ELECTRICAL SUNDRIES.				
Ammeter, for panel ...	1	All Models	8 6*	369277
Cable harness, complete ...	1	All Models	7 6*	986041
Electric light cable, single, per foot ...	Q	All Models	1	ELC
Electric light cable, triple, per foot ...	Q	All Models	4	ELC-3
Screwed connector, for rear lamp cable ...	1	All Models	8*	B-900
Sparking plug, Lodge type H-53 ...	1	All Models	7 6*	H-53
High tension cable, per foot ...	Q	All Models	6	38-G3-E531
Terminal, for high tension cable ...	1	All Models	2	STD-541

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PLEASE SEE PAGES TWO TO FIVE

ACCESSORY SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
			£ s. d.	
INSTRUMENT PANEL.				
Instrument panel, for tank top, bare ...	1	All Models	6 0	39-8-EQ101
Screw, securing panel to tank ...	3	All Models	3	STD-481
Rubber fillet, for panel ...	1	All Models	9	4286
Cap, covering watch aperture ...	1	All Models	1 0	24354

The price of 24354 cap includes the fixing bridge and nut.

SPEEDOMETER PARTS.

Speedometer head, only, trip, 80m.p.h. ...	1	All Models	1 10 0	S-115-L
Nut, fixing head to bracket on forks ...	2	All Models	2	N-1115
Washer, for head fixing nut ...	2	All Models		W-7216
Driving cable, complete, 25 $\frac{1}{4}$ in. ...	1	All Models	12 0	27040-25 $\frac{1}{4}$
Driving cable, inner, only, 25 $\frac{1}{4}$ in. ...	1	All Models	6 0	27059-25 $\frac{1}{4}$
Driving cable, outer, only, 25 $\frac{1}{4}$ in. ...	1	All Models	6 0	27060-25 $\frac{1}{4}$
Screw, fixing inner cable to head shaft ...	1	All Models	2	2081
Clip, fixing outer cable at top end ...	1	All Models	1 0	27043
Screw, for outer cable clip ...	1	All Models	2	S-4614
Nut, for outer cable clip screw ...	1	All Models	1	27045
Gear box, complete, but less pinion ...	1	All Models	12 6	34159-1
Lock nut, for gear box ...	1	All Models	6	25200
Lock ring, for gear box lock nut ...	1	All Models	1	W-7259
Pinion, on gear box, 14 teeth ...	1	All Models	3 6	50216
Gear ring, on hub, 43 teeth ...	1	All Models	7 6	50215
Spring ring, locating gear ring on hub ...	1	All Models	2	38-6-EQ64
Electric bulb, for head, 6v., 1.8w. ...	1	All Models	1 0	P-53205
Split pin, fixing 14 tooth pinion ...	1	All Models	1	3/32-7/8



TOOL SECTION.

Description.	Qty.	Used on.	Price Each.	Part Number.
			£ s. d.	
TOOLS.				
Tool kit, complete, with inflator ...	1	All 350	1 4 3	40-TK-A-1
Tool kit, complete, with inflator ...	1	8	1 11 6	40-TK-A-2
Tool kit, complete, less inflator ...	1	All 350	1 0 6	40-TK-A-3
Tool kit, complete, less inflator ...	1	8	1 7 9	40-TK-A-4

The separate tools listed below are those included in the above kits, according to the Model.

Tool bag, bare ...	1	All Models	2 6	17520
Screwdriver ...	1	All Models	9	LTK-13
Pliers ...	1	All Models	1 6	LTK-15
Gudgeon pin circlip pliers ...	1	All Models	1 0	11024
Grease gun ...	1	All Models	4 0	L3-TK-20
Tyre lever ...	1	All Models	3	LTK-14
Tyre inflator ...	1	All Models	3 9	38-G3-EQ2
Spanner, for hub lock nuts ...	1	All Models	1 9	11717
Spanner, for tappets ...	1	All Models	9	CTK-9
Spanner, for steering head nuts ...	1	All Models	1 3	RTK-4
Spanner, double, $\frac{1}{4}$ in. by $\frac{3}{8}$ in. ...	1	All Models	10	3263
Spanner, double, $\frac{1}{2}$ in. by $\frac{1}{2}$ in. ...	1	All Models	1 3	3262
Spanner, double, $\frac{1}{2}$ in. by $\frac{1}{2}$ in. ...	1	All Models	1 6	3261
Spanner, triple ...	1	All Models	1 0	RTK-3
Spanner, for dynamo chain adjustment ...	1	All Models	6	RTK-1
Spanner, for contact breaker points ...	1	All Models	8	LTK-5
Box spanner, for sparking plug ...	1	All Models	1 0	17634
Box spanner, .92in. hexagon ...	1	8	1 6	HTK-19
Box spanner, for hub sleeve nuts ...	1	8	1 9	3266
Adjustable wrench ...	1	8	4 0	LTK-12

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