



## SUPPLEMENTARY SPARE PARTS LIST

Covering all 1940 Parts which differ from the 1939 Type and to be used in conjunction with the 1939 Matchless List.

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### 1940 MODELS

40/G2M	40/G7	40/G3	40/G4
40/G5	40/G80	40/G90	40/X

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Refer to This List Before Ordering Parts for 1940 Models.

All Parts not appearing in this List, but are in the 1939 List, are common to 1939 and 1940 Models.

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**MATCHLESS  
MOTOR CYCLES**

(Proprietors: ASSOCIATED MOTOR CYCLES LIMITED)

PLUMSTEAD, LONDON, S.E.18



# 1940 MATCHLESS MOTOR CYCLES.

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MODEL 40/G2M	...	250 c.c.	CLUBMAN, O.H.V., Two-Port.
MODEL 40/G7	.	250 c.c.	TOURIST, SIDE VALVE, coil ignition.
MODEL 40/G3	...	350 c.c.	CLUBMAN, O.H.V., Single-Port.
MODEL 40/G4	...	350 c.c.	SUPER CLUBMAN, O.H.V., Single-Port
MODEL 40/G80	...	500 c.c.	CLUBMAN, O.H.V., Single-Port.
MODEL 40/G90	...	500 c.c.	SUPER CLUBMAN, O.H.V., Single-Port.
MODEL 40/G5	...	500 c.c.	TOURIST, SIDE- VALVE, coil ignition.
MODEL 40/X	...	990 c.c.	SPORTS TWIN, SIDE- VALVE

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Low exhaust pipes standardised on all Models, but high pipes are an optional extra on all overhead valve machines.

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BEFORE ORDERING SPARES PLEASE SEE THE  
INFORMATION GIVEN ON PAGES ONE AND  
THREE OF THE 1939 LIST.

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THIS LIST INCLUDES ALL PARTS FOR 1940 MATCHLESS MOTOR CYCLES THAT DIFFER FROM THOSE FOR 1939 MODELS IT ALSO INCLUDES PRICE AND OTHER CORRECTIONS FOR THE 1939 SPARES LIST AND THOSE CORRECTIONS ARE SPECIALLY INDICATED BY THE MARK † PLACED IN FRONT OF THE "QTY." COLUMN. ALL SUCH CORRECTIONS APPLY TO 1939 AND 1940 MODELS ALL PARTS NOT MENTIONED IN THIS SUPPLEMENTARY LIST ARE THE SAME AS 1939.

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ALL PRICES, EXCEPT THOSE MARKED †, ARE SUBJECT TO 10% INCREASE

Item.	Qty.	Used on.	£	s.	d.	Part Number
<b>CYLINDER GROUP. (Page 4 in 1939 List.)</b>						
Cylinder barrel	1	40/G3, 40/G4	£	0	0	37-16-E1
Cylinder barrel	1	40/G80, 40/G90	£	10	0	40-G9-E1

**CYLINDER HEAD GROUP. (Page 5 in 1939 List.)**

Head, single-port	1	40/G80, 40/G90	£	6	10	0	39-G8C-E2
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**COMPLETE PISTONS. NORMAL RATIO. STANDARD DIMENSIONS. (Page 6 in 1939 List.)**

Complete piston, normal	1	40/G2M	£	0	0*	D2-E1212-A
Complete piston, normal	1	40/G3, 40/G4	£	1	5*	D3-E312-A
Complete piston, normal	1	40/G5	£	7	1*	D5-E712-A
Complete piston, normal	1	40/G7	£	0	0*	D7-E1712-A
Complete piston, normal	1	40/G80, 40/G90	£	7	1*	39-G9-E12-A
Complete piston, normal	2	40/X	£	9	0*	CE-412-A

All above pistons have two compression and one oil scraper rings.

**COMPLETE PISTONS. NORMAL RATIO. OVERSIZE (.020") (Page 6 in 1939 List.)**

Complete piston, normal, oversize	1	40/G2M	£	0	0*	O/D2-E1212A
Complete piston, normal, oversize	1	40/G3, 40/G4	£	1	5*	O/D3-E312A
Complete piston, normal, oversize	1	40/G5	£	7	1*	O/D5-E712A
Complete piston, normal, oversize	1	40/G7	£	0	0*	O/D7-E1712A
Complete piston, normal, oversize	1	40/G80, 40/G90	£	7	1*	O/39-G9-E12A
Complete piston, normal, oversize	2	40/X	£	9	0*	O/CE-412A

All above pistons have two compression and one oil scraper rings.

**RE-BORING. (Page 8 in 1939 List.)**

Models 40/G2M and 40/G7	£	1	10	5*
Models 40/G3 and 40/G4	£	1	11	9*
Models 40/G5, 40/G80 and 40/G90	£	1	17	0*
Model 40/X	£	3	5	0*

(Two cylinders)

Extra for new gudgeon pins and circlips as the 1939 List.

**COVER TUBE GROUP. (Page 10 in 1939 List.)**

Washer, thick, for top of gasket	2	40/G80, 40/G90	£	3	0	39-G9-E37*
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This washer is the standard fitting on Models 40/G80 and 40/G90, when the compression plate 39-G9-E1P is fitted. If the compression plate is discarded, use washer 39-G9-E379. (See 1939 List.)

**CRANKCASE GROUP. (Page 11 in 1939 List.)**

Complete crankcase	1	40/G80, 40/G90	£	4	15	0	39-F-E106
Crankcase, driving side, only	1	40/G80, 40/G90	£	2	7	6	39-F-E70
Crankcase, timing side, only	1	40/G80, 40/G90	£	2	7	6	39-F-E71

**CRANKCASE BOLTS. FRONT OF CRANKCASE. TOP POSITION. (Page 12 in 1939 List.)**

Top bolt, 1/2 in. by 3/16 in.	1	All except 40/X	4	STD-278
Spacer, for front top bolt	2	40/G2M, 40/G3	4	40-G3-F66
Spacer, for front top bolt	2	40/G5, 40/G4, 40/G5	4	40-G3-F66
Washer, for front top bolt	2	All except 40/X	1	STD-11
Nut, for front top bolt	2	All except 40/X	2	STD-4

**CRANKCASE BOLTS. FRONT OF CRANKCASE. CENTRE POSITION. (Page 12 in 1939 List.)**

Centre bolt, 1/2 in. by 3/16 in.	1	All except 40/X	1	STD-278
Spacer, for front centre bolt	2	40/G2M, 40/G3	4	40-G3-F66
Spacer, for front centre bolt	2	40/G5, 40/G4, 40/G5	4	40-G3-F66
Washer, for front centre bolt	2	All except 40/X	1	STD-11
Nut, for front centre bolt	2	All except 40/X	2	STD-4

**ENGINE STEADY STAY GROUP. (Page 14 in 1939 List.)**

NO ITEM IN THIS GROUP IS USED ON ANY 1948 MODEL.

**EXHAUST PIPE AND SILENCER SECTION. (Pages 15 and 16 in 1939 List.)**

Model 40/G80 is a single-port machine. Therefore the exhaust pipe, exhaust pipe fittings, silencer and silencer fittings listed for the left side of the 1939 Model G80 are not used on the 40/G80 machines.

**ENGINE SPROCKET GROUP. (Page 19 in 1939 List.)**

Sprocket, 35 teeth	1	40/G7	£	0	6	20A15-13
Sprocket, 18 teeth	1	40/G2M	£	0	6	20A15-18

The above sprockets may be used on all Models except 40/X.

ALL ABOVE PRICES, EXCEPT THOSE MARKED \*, ARE SUBJECT TO 10% INCREASE.  
ALL PARTS NOT MENTIONED IN THIS SUPPLEMENTARY LIST ARE THE SAME AS 1939.

Item.	Qty.	Used on.	£	s.	d.	Part Number.
<b>DRIVING CHAINS. (Page 19 in 1939 List.)</b>						
Front chain, 65 links, lin. by 305in.	1	G2, G2M, G2MC, G2C, G2	10	2		110046-65
Front chain, 66 links, lin. by 305in.	1	G3, G4, G50C	10	4		110046-66
Front chain, 67 links, lin. by 305in.	1	G5, G6, G90	10	6		110046-67
Front chain, 71 links, lin. by 305in.	1	X (Street)	11	2		110046-71
Front chain, 72 links, lin. by 305in.	1	X (Solo)	11	4		110046-72
Rear chain, 114 links, lin. by 305in.	1	G2, G2M, G3, G4, G5	17	10		110046-114
Rear chain, 91 links, lin. by 380in.	1	G5, G80, G50	1	0	2	110056-91
Rear chain, 94 links, lin. by 380in.	1	X	1	0	11	110056-94
Rear chain, 95 links, lin. by 380in.	1	G1MC, G3C, G90C	1	1	2	110056-95

**DYNAMO AND MAGNETO CHAINS. (Page 19 in 1939 List.)**

Magneto chain, 58 links, lin. by 225in.	1	G4M, G2MC, G3, G3C	5	1		110036-58
Magneto chain, 58 links, lin. by 225in.	1	G4, G90, G90C, G90C	5	4		110036-58
Magneto chain, 53 links, lin. by 225in.	1	X	4	10		110036-53
Dynamo chain, 47 links, lin. by 225in.	1	All except X	4	2		110036-47
Dynamo chain, 59 links, lin. by 225in.	1	X	5	5		110036-59

**CHAIN LINKS. (Page 19 in 1939 List.)**

Connecting link, for lin. chain	Q	All Models	4			40-20
Connecting link, for lin. chain	Q	G2MC, G3C, G5	5			50-25
Connecting link, for lin. chain	Q	G80, G90, G90C	5			50-25
Cranked double link, for lin. chain	Q	All Models	7			40-20
Cranked double link, for lin. chain	Q	G2MC, G3C, G5	10			50-30
Cranked double link, for lin. chain	Q	G80, G90, G90C	10			50-30

**GEAR BOX SHELL GROUP. (Page 23 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**BEARING GROUP. (Page 20 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR AND SHAFT GROUP. (Page 21 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR OPERATING GROUP. (Page 21 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR CONTROL GROUP. (Page 21 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**KICK-STARTER GROUP. (Page 21 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**FINAL DRIVE GROUP. (Page 21 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**CLUTCH GROUP. (Page 22 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**CLUTCH OPERATING GROUP. (Page 22 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR BOX SHELL GROUP. (Page 22 in 1939 List.)**

Shell, base 1 All C.P. Boxes 1 0 0 10-0-11

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**BEARING GROUP. (Page 22 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR AND SHAFT GROUP. (Page 23 in 1939 List.)**

Sliding clutch, for layshaft 1 All C.P. Boxes 10 0 25-0-3

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR OPERATING GROUP. (Page 23 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR CONTROL GROUP. (Page 23 in 1939 List.)**

ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

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ALL PARTS NOT MENTIONED IN THIS SUPPLEMENTARY LIST ARE THE SAME AS 1939.  
\* INDICATES PRICE OR PART NUMBER CORRECTION.

Item:	Qty.	Used on:	E. I. D.	Part Number
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**CLUTCH OPERATING GROUP. (Page 24 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**CLUTCH GROUP. (Page 24 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**FINAL DRIVE GROUP. (Page 24 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**KICK-STARTER GROUP. (Page 25 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR BOX SHELL GROUP. (Page 25 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**BEARING GROUP. (Page 25 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR AND SHAFT GROUP. (Page 25 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**GEAR OPERATING GROUP. (Page 26 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**KICK-STARTER GROUP. (Page 26 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**FINAL DRIVE GROUP. (Page 26 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**CLUTCH GROUP. (Page 27 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**CLUTCH OPERATING GROUP. (Page 27 in 1939 List.)**  
ALL PRICES ARE NOW SUBJECT TO 10% INCREASE.

**CLUTCH INSERTS. (Foot of page 27 in 1939 List.)**  
THE PRICE FOR ALL MODELS (EXCEPT MODEL X) IS NOW 1s. 6d. PER PLATE. THE PRICE FOR MODEL X IS NOW 2s. 6d. PER PLATE. THESE PRICES ARE ALSO SUBJECT TO 10% INCREASE.

**MAIN FRAME GROUP. (Page 28 in 1939 List.)**

Front portion of frame	1	40 G2M, 40 G7	3 0 0	40-G2M-F23
Front portion of frame	1	40 G3, 40 G4, 40 G5	3 5 0	40-G3-F23
Front portion of frame	1	40 G7, 40 G90	3 5 0	40-G3-F23
Rear portion of frame	1	40 G2M, 40 G7	2 15 6	40-G2M-F24
Rear portion of frame	1	40 G3, 40 G4, 40 G5	2 15 0	40-G3-F24
Rear portion of frame	1	40 G7, 40 G90	2 15 0	40-G3-F24
Frame, complete	1	40 G2M, 40 G7	5 15 6	40-G2M-FC
Frame, complete	1	40 G3, 40 G4, 40 G5	6 3 0	40-G3-FC
Frame, complete	1	40 G7, 40 G90	6 3 0	40-G3-FC

**FRAME BOLTS. (Page 28 in 1939 List.)**

Bolt, for seat tube bottom lug	1	Model X	1 6	47-X-F195
Bolt, 4 1/2 in. by 1/4 in. for front tube	1	All except 40 X	3	STD-303
Spacer, for front tube bolt	2	40 G2M, 40 G7	5	40-G3-F26
Nut, for front tube bolt	2	All except 40 X	2	STD-3

The front tube bolt (STD-303) retains the engine plate to the main frame front down tube on all 1940 Models (except Model 40 X.) It is not used on 1939 machines.

**ENGINE PLATES. (Page 28 in 1939 List.)**

Front engine plate	1	All except 40 X	3 0	40-G3-ERM
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**COMPLETE FRONT FORKS. (Page 29 in 1939 List.)**

Front forks complete	1	40 G2M	4 10 9	40-G2M-F4D
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\* INDICATES PRICE OR PART NUMBER CORRECTION

Item.	Qty.	Used on	Price	Part Number
<b>COMPLETE FRONT FORKS. (Top of Page 29 in 1939 List.)</b>				
Front forks (less steering damper)	1	40 G2M	6 0 0	40-G2M-FA
Front forks (less steering damper)	1	40 G7	6 0 4	40-G7-FA
<b>FORK GIRDERS. (Page 29 in 1939 List.)</b>				
Fork girders: bare	1	40 G2M, 40 G7	1 16 0	40-12-FF1
<b>FORK SPRINGS. (Page 29 in 1939 List.)</b>				
Packing piece, for fork spring	1	40 X	9	37-X-FF21
The above packing piece is only fitted when a side car is used.				
<b>FORK SPINDLES. (Page 29 in 1939 List.)</b>				
Top spindle, front and rear	2	G3, G5, G80	2 0	35-G3-FF28
Bottom spindle, front	1	X	4 9	39-X-FF27
Nut, locating damper plates	1	40 G2M, 40 G7	4	40-12-FF29
<b>FORK LINKS. (Page 30 in 1939 List.)</b>				
Link, bottom, right, black	1	Model X	4 6	40-120-FF23
Link, top, left	1	40 G2M, 40 G7	2 0	40-12-FF26
Link, top, right	1	40 G2M, 40 G7	1 9	40-12-FF25
Link, bottom, left	1	40 G2M, 40 G7	1 9	40-12-FF24
Link, bottom, right	1	40 G2M, 40 G7	1 9	40-12-FF22
<b>FORK DAMPER PARTS. (Page 30 in 1939 List.)</b>				
Star washer (fits under knob)	1	40 G2M, 40 G7	6	STD-305
Damper steel plate	1	40 G2M, 40 G7	5	STD-313
Friction washer (grey lubric)	2	40 G2M, 40 G7	9	STD-310
Bolt, fixing plate to girder	1	40 G2M, 40 G7	2	STD-311
Washer, for girder bolt	1	40 G2M, 40 G7	1	STD-11
Bolt, fixing plate to fork link	1	40 G2M, 40 G7	3	STD-309
Spacer, for fork link bolt	1	40 G2M, 40 G7	3	STD-307
Washer, for fork link bolt	1	40 G2M, 40 G7	1	STD-11
Spring washer (fits under knob)	1	All Models	3	STD-195
<b>HANDLEBARS. (Page 31 in 1939 List.)</b>				
Handlebar, bare (black)	1	40 G3, 40 G5, 40 G780	12 6	38-8-FF6011
Handlebar, bare (plated)	1	40 G3, 40 G5	16 0	38-8-FF601*
<b>FRONT STAND GROUP. (Page 31 in 1939 List.)</b>				
Nut, fixing stand to bolt	1	All except X	9	STD-211
<b>CENTRE STAND GROUP. (Page 31 in 1939 List.)</b>				
NO ITEM IN THIS GROUP IS USED ON ANY 1940 MODEL.				
<b>REAR STAND GROUP. (Page 31 in 1939 List.)</b>				
Rear stand, bare	1	40 G7	19 0	38-13-FF11
Bolt, fixing stand to fork end	2	40 G7	0	38-12-FF71
Washer, for stand fixing bolt	2	40 G7	1	STD-8
Nut, for stand fixing bolt	2	40 G7	3	STD-71
Return spring, for rear stand	1	40 G7	1 0	38-G3-FF16
<b>PROP STAND GROUP. (Page 31 in 1939 List.)</b>				
Washer, for anchor bolt	1	G3/G5, G3/G7, G3/G80, X	1	STD-171
<b>TUBULAR ARCHES AND HANDLES. (Page 31 in 1939 List.)</b>				
Arch, bare, for use with low pipes	1	Model X	0 1	40-X-FF28-K
Arch, bare, for use with high pipes	1	40 G80	17 6	39-G3-FF300
<b>PILLION FOOTRESTS. (Page 35 in 1939 List.)</b>				
Complete set of folding footrests	1	40 G7	13 10*	30-EQ-2
The above pillion folding footrests are suitable for all 1940 Models.				
<b>COMPONENT PARTS OF RIDIC PILLION FOOTRESTS. (Page 35 in 1939 List.)</b>				
NO ITEM IN THIS GROUP IS USED ON ANY 1940 MODEL.				
ALL ABOVE PRICES, EXCEPT THOSE MARKED *, ARE SUBJECT TO 10% INCREASE.				
ALL PARTS NOT MENTIONED IN THIS SUPPLEMENTARY LIST ARE THE SAME AS 1939.				
‡ INDICATES PRICE OR PART NUMBER CORRECTION.				

WHEN ORDERING SPARES ALWAYS QUOTE FRAME  
AND COMPLETE ENGINE NUMBERS

Item	Qty.	Used on	2	3	Part Number
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**COMPONENT PARTS OF FOLDING PILLION FOOTRESTS. (Page 36 in 1939 List.)**

Pivot piece (fits in fork end) .....	2	40/G7	1	8	39-G3-FK15
Nut, for pivot piece .....	2	40/G7	1	5	STD-229
Spindle, for rubber pad .....	2	40/G7	2	3	S-13322
Rubber pad, for spindle .....	2	40/G7	1	6	15315
Hinge bolt, for rubber pad spindle .....	2	40/G7	1	4	STD-414
Nut, for hinge bolt .....	2	40/G7	2	2	STD-3

**TOOL BOX GROUP. (Page 36 in 1939 List.)**

Nut, for knurled screw .....	2	All 1940 Models	1	1	STD-3
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The split pin (STD-14), listed in the 1939 List for the knurled screw, is not used on any 1940 Model. The two nuts listed above take its place.

**TWIST GRIP GROUP. (Page 37 in 1939 List.)**

Twist grip, complete .....	1	All 1940 Models	2	10*	SCH-4-75
Half clip, with friction spring .....	1	All 1940 Models	1	6*	3438
Half clip, plain .....	1	All 1940 Models	1	1*	3430
Screw, clamping half clips .....	2	All 1940 Models	3	1*	2114-3
Friction spring .....	1	All 1940 Models	1	1*	3436
Rivet, for friction spring .....	1	All 1940 Models	1	1*	3535
Adjusting bolt, for friction spring .....	1	All 1940 Models	1	1*	BC-40
Lock nut, for adjusting bolt .....	1	All 1940 Models	2	1*	BC-41
Sleeve, with rubber grip fitted .....	1	All 1940 Models	1	10*	3433-1-598
Sleeve, less rubber grip .....	1	All 1940 Models	1	1*	3433-1
Rubber grip, only, for sleeve .....	1	All 1940 Models	9	1*	5280

**DUMMY GRIP GROUP. (Page 37 in 1939 List.)**

Dummy grip .....	1	All 1940 Models	2	3*	5980-A
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**CLUTCH, BRAKE, IGNITION AND AIR LEVER GROUP. (Page 37 in 1939 List.)**

**CLUTCH AND IGNITION CONTROLS**

Lever assembly, complete .....	1	All 1940 Models	8	11*	SCH-4-100
Body, only, for clutch lever .....	1	All 1940 Models	8	4*	5950-1
Body, only, for ignition lever .....	1	All 1940 Models	3	3*	6425-1
Lever, only, for clutch (long) .....	1	All 1940 Models	3	8*	5963-1
Lever, only, for ignition (short) .....	1	All 1940 Models	1	8*	3962-A

**BRAKE AND AIR CONTROLS**

Lever assembly, complete .....	1	All 1940 Models	10	11*	SCH-4-55
Body, only, for brake lever .....	1	All 1940 Models	10	4*	5955-1
Body, only, for air lever .....	1	All 1940 Models	10	3*	5959-1
Lever, only, for brake (long) .....	1	All 1940 Models	10	3*	5963-1
Lever, only, for air (short) .....	1	All 1940 Models	10	7*	5961-A

**FITTINGS FOR CLUTCH, BRAKE, IGNITION AND AIR LEVERS**

Bolt (with sleeves), clamping bodies .....	1	All 1940 Models	3	1*	5964
Bolt (plain), clamping bodies .....	1	All 1940 Models	2	1*	5985
Fulcrum screw, for long levers .....	1	All 1940 Models	3	1*	2777
Nut, for fulcrum screw .....	1	All 1940 Models	1	1*	8
Fibre washer, red, for short levers .....	1	All 1940 Models	2	1*	7079-85
Fibre washer, grey, for short levers .....	1	All 1940 Models	4	1*	2334
Spring washer, for short levers .....	1	All 1940 Models	1	1*	2325
Cap, for short levers .....	1	All 1940 Models	3	1*	2781
Control screw, for short levers .....	1	All 1940 Models	7	1*	3753-A

The quantities given above are those for one lever assembly only.

The grey washer is conical in section.

The red washer will not be fitted to all levers and is only listed for replacement purposes if fitted.

**EXHAUST LIFTER LEVER GROUP. (Page 31 in 1939 List.)**

Exhaust lifter lever assembly .....	1	All 1940 Models	5	0*	SCH-4-57
Exhaust lifter lever, only .....	1	All 1940 Models	2	9*	3900
Fulcrum screw, for lifter lever .....	1	All 1940 Models	3	1*	2114
Nut, for fulcrum screw .....	1	All 1940 Models	1	1*	8
Body, base, for lifter lever .....	1	All 1940 Models	2	11*	2980-A
Half clip, for lever body .....	1	All 1940 Models	1	1*	5976
Screw, clamping half clip .....	2	All 1940 Models	2	1*	5972-1

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: INDICATES PRICE OR PART NUMBER CORRECTION.

WHEN IN DOUBT REGARDING THE NAMES AND PART NUMBERS OF THE PARTS YOU REQUIRE, PLEASE SEND THE OLD PARTS TO SERVE AS PATTERNS

Item	Qty.	Used on.	£	s.	d.	Part Number.
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**FRONT BRAKE CABLE GROUP. (Page 38 in 1939 List.)**

Brake cable, complete, assembled	1	40/G2M, 40/G7	2	3		38-B-1
Inner wire, bare, 27in. long	1	40/G2M, 40/G7		5		12-27
Nipple, for inner wire, brake end	1	40/G2M, 40/G7		1		11733
Nipple, for inner wire, handlebar end	1	40/G2M, 40/G7		2		2778
Outer casing, bare, 29in. long	1	40/G2M, 40/G7	1	0		12-C-20
Ferrule, for outer casing	2	40/G2M, 40/G7		1		12-E
Clip, to cover grease patch on casing	1	40/G2M, 40/G7		2		STD-50
Knurled adjuster, for brake cable	1	40/G2M, 40/G7		4		11751
Lock nut, for knurled adjuster	1	40/G2M, 40/G7		2		STD-021
Spring box, bare, for brake cable	1	40/G2M, 40/G7	1	5		11750
Spring, for spring box	1	40/G2M, 40/G7		1		11753
Plunger, for spring box	1	40/G2M, 40/G7	1	0		11752
Rod, for front brake	1	40/G1M, 40/G7	1	0		36-12-B10
Adjuster, for brake rod	1	40/G2M, 40/G7		2		11757
Lock nut, for rod adjuster nut	1	40/G2M, 40/G7		1		STD-210
Yoke end, for front brake rod	1	40/G2M, 40/G7	10			11755
Pin, for yoke end	1	40/G2M, 40/G7		3		STD-72
Split pin, for yoke end pin	1	40/G2M, 40/G7		1		STD-14

**CLUTCH CABLE GROUP. (Page 38 in 1939 List.)**

Adjuster, for clutch cable	1	40/G2M, 40/G7		4		11751
Adjuster, for clutch cable	1	40/G3, 40/G4, 40/G5		2		30875
Adjuster, for clutch cable	1	40/G2M, 40/G7		1		11751
Lock nut, for cable adjuster	1	40/G2M, 40/G7		1		STD-618
Lock nut, for cable adjuster	1	40/G3, 40/G4, 40/G5		1		STD-618
Lock nut, for cable adjuster	1	40/G2M, 40/G7		1		STD-618

**OIL TANK GROUP. (Page 41 in 1939 List.)**

Oil tank, bare	1	31 (cast) 36	1	2	0	40 (C) 36
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**FRONT WHEEL GROUP. (Page 42 in 1939 List.)**

Wheel, with all fittings, black centre	1	40/G7	2	4	2	40-G7-PWA
Wheel, with all fittings, red centre	1	40/G2M	2	5	2	40-G2M-FWA
Wheel, less all fittings, black centre	1	40/G7	2	10	0	40-G7-FW
Wheel, less all fittings, red centre	1	40/G2M	2	11	0	40-G2M-FW
Spoke, 8 1/2 in. by 9g by 11g, right	20	40/G2M, 40/G7		2		12389
Spoke, 5 1/2 in. by 10g, left	20	40/G2M, 40/G7		2		36-12-1111
Nipple, 10g by 225in., right	20	40/G2M, 40/G7		1		20678
Nipple, 11g by 225in., left	20	40/G2M, 40/G7		1		20680
Hub shell, with brake drum fitted	1	40/G2M, 40/G7	1	10	0	36-12-1111
Grease nipple, for hub shell	1	40/G2M, 40/G7		0		STD-11

ALL PRICES THAT ARE MARKED WITH AN ASTERISK ON PAGE 42 OF THE 1939 LIST ARE NOW SUBJECT TO 12% INCREASE.

**PETROL PIPE GROUP. (Page 41 in 1939 List.)**

Petrol feed pipe, complete	(R) 1	G2HC, G2C, G2M, G2M	5	2		34-19-T26
Petrol feed pipe, complete	(R) 1	G4, G50	5	1		35-G4-T26
Petrol feed pipe, complete	1	G3	3	0		34-19-T24
Petrol feed pipe, complete	1	G50	3	0		34-19-T24

(R)—This is a flexible pipe and parts of it are not sold.

**REAR WHEEL GROUP. (Page 43 in 1939 List.)**

Wheel, with all fittings, black centre	1	40/G7	2	13	11	40-G7-RWA
Wheel, with all fittings, red centre	1	40/G2M	2	14	11	40-G2M-RWA
Wheel, less all fittings, black centre	1	40/G7	2	12	9	40-G7-RW
Wheel, less all fittings, red centre	1	40/G2M	2	13	9	40-G2M-RW
Spoke, 8 1/2 in. by 9g by 11g, right	20	40/G2M, 40/G7		2		12399
Spoke, 8 1/2 in. by 9g by 11g, left	20	40/G2M, 40/G7		2		12400
Nipple, 11g by 225in., right	20	40/G2M, 40/G7		1		20679
Nipple, 11g by 225in., left	20	40/G2M, 40/G7		1		20679
Grease nipple, for hub shell	1	40/G2M, 40/G7		0		STD-54
Hub shell, bare	1	40/G2M, 40/G7	1	6	3	11005-1
Hub shell, bare	1	Model X	1	6	3	32-2A-1118

ALL PRICES THAT ARE MARKED WITH AN ASTERISK (ON PAGE 43 OF THE 1939 LIST) ARE NOW SUBJECT TO 12% INCREASE.

**WHEEL BEARING GROUP. (TAPER ROLLER BEARING WHEELS.) (Page 43 in 1939 List.)**

Hollow spindle, with bearings, front	1	40/G2M, 40/G7	15	0		11906
Hollow spindle, with bearings, rear	1	40/G2M, 40/G7	17	0		11905
Felt washer, for bearings	2	40/G2M, 40/G7		2		11909
Cup, for felt washer	1	40/G2M, 40/G7		3		11911
Distance piece, for felt washer	1	40/G2M, 40/G7		2		11912
Locating washer, for felt washer	3	40/G2M, 40/G7		0		11913
Spring ring, locating bearings, left	1	40/G2M, 40/G7		0		11910
Adjusting ring, for bearings	1	40/G2M, 40/G7		1		11915
Locknut, for adjusting ring	1	40/G2M, 40/G7		1		11914

The quantities above are those for one wheel. (Items 3 to 9.)

ALL ABOVE PRICES, EXCEPT THOSE MARKED \*, ARE SUBJECT TO 10% INCREASE. ALL PARTS NOT MENTIONED IN THIS SUPPLEMENTARY LIST ARE THE SAME AS 1939. \* INDICATES PRICE OR PART NUMBER CORRECTION.



Item	Qty.	Used on	£ s. d.	Part Number
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**WHEEL BEARING GROUP, (BALL BEARING WHEEL) (Page 43 in 1939 List.)**  
 NO ITEM IN THIS GROUP IS USED ON ANY 1949 MODEL.  
 ALL PRICES THAT ARE MARKED WITH AN ASTERISK (ON PAGE 43 OF THE 1939 LIST) ARE NOW SUBJECT TO 12% INCREASE.

**FRONT WHEEL CENTRE SOLID SPINDLES. (Page 44 in 1939 List.)**

Centre solid spindle	1	40/G2M, 40/G7	2 6	36-12-B10
Washer, for solid spindle	2	40/G2M, 40/G7	1	STD-9
Nut, for solid spindle, right side	1	40/G2M, 40/G7	8	STD-2
Nut, for solid spindle, left side	1	40/G2M, 40/G7	6	12221

**REAR WHEEL CENTRE SOLID SPINDLES. (Page 44 in 1939 List.)**

Centre solid spindle	1	40/G2M, 40/G7	2 6	36-12-B11
Washer, for solid spindle	3	40/G2M, 40/G7	1	STD-9
Nut, for solid spindle	2	40/G2M, 40/G7	8	STD-2

**FRONT BRAKE DRUM GROUP. (Page 44 in 1939 List.)**

Brake drum	1	40/G2M, 40/G7	10 0	36-12-B11a
Screw, fixing drum to shell	8	40/G2M, 40/G7	2	STD-140

**REAR BRAKE DRUM AND SPROCKET GROUP. (Page 44 in 1939 List.)**

Brake drum and sprocket, 24 teeth, (C)	1	40/G2M, 40/G7	13 0	36-12-B15
Bolt, fixing drum to sprocket	6	40/G2M, 40/G7	3	37-12-B17
Lock washer, for drum fixing bolt	6	40/G2M, 40/G7	1	38-12-B18*
Nut, for drum fixing bolt	6	40/G2M, 40/G7	2	STD-4

ALL PRICES THAT ARE MARKED WITH AN ASTERISK (ON PAGE 44 OF THE 1939 LIST) ARE NOW SUBJECT TO 12% INCREASE.  
 THE SPROCKET, REFERRED TO UNDER REFERENCE (C) AT THE FOOT OF PAGE 44 IN THE 1939 LIST, HAS 53 TEETH.

**FRONT BRAKE COVER PLATES. (Page 45 in 1939 List.)**

Cover plate, for brake shoes	1	40/G2M, 40/G7	12 0	36-12-B20
Spacer, between plate and lock end	1	40/G2M, 40/G7	2	30001
Washer, thin, inside cover plate	1	40/G2M, 40/G7	1	STD-180
Washer, thick, inside cover plate	1	40/G2M, 40/G7	2	20871
Grease nipple, for expander bush	1	40/G2M, 40/G7	2	STD-51
Plug screw, for brake cover plate	1	40/G2M, 40/G7	10	36-12-B22

The above PLUG SCREW is only used when a speedometer having front wheel internal drive is NOT fitted.

**REAR BRAKE COVER PLATES. (Page 45 in 1939 List.)**

Cover plate, for brake shoes	1	40/G2M, 40/G7	12 0	36-12-B20
Lock nut, between plate and bush end	1	40/G2M, 40/G7	4	STD-224
Anchor bolt, for cover plate	1	40/G2M, 40/G7	3	36-12-B7
Washer, for anchor bolt	1	40/G2M, 40/G7	1	STD-174
Nut, for anchor bolt	1	40/G2M, 40/G7	4	STD-4
Split pin, for anchor nut	1	40/G2M, 40/G7	1	STD-14
Grease nipple, for expander bush	1	40/G2M, 40/G7	2	STD-51

**REAR BRAKE SHOES AND OPERATING PARTS. (Page 46 in 1939 List.)**

Brake linings, with rivets, per pair	1	G2MC, G3, G7C, G4, G5	4 0	3846-2
Brake linings, with rivets, per pair	1	1186, 1790, G90C	3 0	3845-2
Brake linings, with rivets, per pair	1	Model X	4 0	3845-1
Brake shoes, with linings, per pair	1	40/G2M, 40/G7	7 4	39-12-B71-A
Brake shoe, with lining, bottom position	1	40/G2M, 40/G7	8 5	39-12-B71-3E
Brake shoe, with lining, top position	1	40/G2M, 40/G7	8 5	39-12-B71-3E
Brake linings, with rivets, per pair	1	40/G2M, 40/G7	2 6	3876-3
Rivets, only, for linings, per set	16	40/G2M, 40/G7	1	STD-105
Thrust pin, for brake shoe	2	40/G2M, 40/G7	7	39-12-B73
Packing washer, for thrust pin	2	40/G2M, 40/G7	1	39-12-B74
Spring, for brake shoes	2	40/G2M, 40/G7	2	20409
Expander, for brake shoes	1	40/G2M, 40/G7	3 0	36-12-C51
Washer, for expander	1	40/G2M, 40/G7	1	STD-174
Nut, for expander	1	40/G2M, 40/G7	2	STD-4
Lever, for brake expander	1	40/G2M, 40/G7	2 9	36-12-B30

ALL PRICES THAT ARE MARKED WITH AN ASTERISK (ON PAGE 46 OF THE 1939 LIST) ARE NOW SUBJECT TO 12% INCREASE.

ALL ABOVE PRICES, EXCEPT THOSE MARKED \*, ARE SUBJECT TO 10% INCREASE.  
 ALL PARTS NOT MENTIONED IN THIS SUPPLEMENTARY LIST ARE THE SAME AS 1939  
 \* INDICATES PRICE OR PART NUMBER CORRECTION.

**GOODS MAY BE SENT BY C.O.D.**  
 WHEN VALUE IS OVER FIVE SHILLINGS

Item.	Qty.	Used on.	E. O. D.	Part Number.
<b>FRONT BRAKE SHOES AND OPERATING PARTS. (Page 46 in 1939 List.)</b>				
Brake shoes, with linings, per pair	1	40 G2M, 40/G7	7 4	39-12-B71-A
Brake shoe, with lining, front position	1	40 G2M, 40/G7	3 8	39-12-B71-AF
Brake shoe, with lining, rear position	1	40 G2M, 40/G7	3 8	39-12-B71-AR
Brake linings, with rivets, per pair	1	40 G2M, 40/G7	2 5	2896-J
Rivets, only, for linings, per set	16	40 G2M, 40/G7	3	STD-105
Thrust pin, for brake shoe	2	40 G2M, 40/G7	7	39-12-B73
Packing washer, for thrust pin	2	40 G2M, 40/G7	1	39-12-B74
Spring, for brake shoes	2	40 G2M, 40/G7	2	90405
Expander, for brake shoes	1	40 G2M, 40/G7	2 8	35-12-B31
Washer, for expander	1	40 G2M, 40/G7	1	STD-174
Nut, for expander	1	40 G2M, 40/G7	2	STD-4
Lever, for brake expander	1	40 G2M, 40/G7	1 0	37-12-B65

**REAR BRAKE OPERATING GROUP. (Page 46 in 1939 List.)**

Foot brake pedal	1	40 G80	7 8	37-G9-B1
Brake rod, bare	1	40 G2M, 40/G7	2 0	37-G3C-B5
Adjusting clip, for rod (rear end)	1	40 G2M, 40/G7	1 5	11572
Pin, for adjusting clip	1	40 G2M, 40/G7	3	STD-736
Split pin, for adjusting clip pin	1	40 G2M, 40/G7	1	STD-14
Adjusting nut, for brake rod	1	40 G2M, 40/G7	1 9	STD-615
Spring, for brake rod	1	40 G2M, 40/G7	3	36-G3-B14
Washer, for brake rod spring	1	40 G2M, 40/G7	2	STD-178
Yoke end, for brake rod (front end)	1	40 G2M, 40/G7	10	STD-735
Pin, for yoke end	1	40 G2M, 40/G7	3	STD-736
Split pin, for yoke end pin	1	40 G2M, 40/G7	1	STD-14

ALL PRICES THAT ARE MARKED WITH AN ASTERISK (ON PAGE 46 OF THE 1939 LIST) ARE NOW SUBJECT TO 12% INCREASE.

**MAGNETO GROUP. (MODELS G2M, G2MC, G3, G3C, G4, G6, G90 and G90C. (Page 47 in 1939 List.)**

Magneto, complete, Lucas (N.), Type L4	1	All as above	1 12 5*	454-110
Score nut, for pick-up	1	All as above	6*	451-710
Contact breaker, complete	1	All as above	11 6*	MLCB-1
Contact breaker, point set	1	All as above	3 1*	454-098

**MAGNETO GROUP. (MODEL X.) (Page 47 in 1939 List.)**

High tension pick-up, rear, complete	1	X	1 0*	463-006
Cover, for contact breaker	1	X	1 9*	M325-1
Contact breaker point set	1	X	1 0*	ST-76

**VOLTAGE CONTROL UNIT GROUP. (Page 47 in 1939 List.)**

Voltage control unit, complete, Lucas	1	All as above	1 5 0*	490-706
Strip, for control unit bracket	1	40 G3, 40/G7	2 2	40-12-F207
Screw, fixing control unit to bracket	2	40 G3, 40/G7	2	STD-450
Washer, for control unit fixing screw	2	40 G3, 40/G7	1	STD-190
Nut, for control unit fixing screw	2	40 G3, 40/G7	1	STD-60
Bolt, fixing bracket to strip	2	40 G3, 40/G7	2	STD-70
Washer, for bracket fixing bolt	2	40 G3, 40/G7	1	STD-12
Nut, for bracket fixing bolt	2	40 G3, 40/G7	3	STD-5
Bolt, fixing strip to rear stays	2	40 G3, 40/G7	2	STD-70
Washer, for strip fixing bolt	2	40 G3, 40/G7	1	STD-12
Nut, for strip fixing bolt	2	40 G3, 40/G7	2	STD-5
Bolt, fixing control unit to rear stays	2	40 G3, 40/G7	2	STD-70
Bolt, fixing control unit to rear stays	2	40 G90, 40/G90	2	STD-70
Washer, for unit fixing bolt	2	40 G1, 40/G1	1	STD-12
Washer, for unit fixing bolt	2	40 G90, 40/G90	1	STD-12
Nut, for unit fixing bolt	2	40 G1, 40/G1	2	STD-5
Nut, for unit fixing bolt	2	40 G90, 40/G90	2	STD-5
Bolt, fixing unit to battery carrier	1	40 X	2	STD-70
Washer, for unit fixing bolt	1	40 X	1	STD-12
Nut, for unit fixing bolt	1	40 X	2	STD-5

**DYNAMO GROUP. (Page 48 in 1939 List.)**

Dynamo, complete, Lucas, Type E3-AR	1	G2, G2MC, G3, G3C	2 15 0*	300-364
Dynamo, complete, Lucas, Type E3-AR	1	G1, G20, G90, G90C	2 15 0*	300-364
Dynamo, complete, Lucas, Type E3-AR	1	Model X	2 15 0*	300-364
Brush set, for Miller dynamo	1	G2, G3, G7	2 6*	MLL-36/35

**BATTERY GROUP. (Page 48 in 1939 List.)**

Battery, with lid (Lucas), dry	1	All but G2, G5, G7	1 0 0*	PLW-7E
Battery, with lid (Lucas), charged	1	All but G2, G5, G7	1 2 0*	PLW-7E-CH
Battery, with lid (Exide)	1	G3, G3, G7	1 0 0*	RG12
Lid, only, for Lucas battery	1	All but G2, G5, G7	1 6*	S-2171-1-B
Lid, only, for Exide battery	1	G3, G3, G7	2 4*	EX-183

ALL ABOVE PRICES, EXCEPT THOSE MARKED \*, ARE SUBJECT TO 10% INCREASE.  
ALL PARTS NOT MENTIONED IN THIS SUPPLEMENTARY LIST ARE THE SAME AS 1939.  
† INDICATES PRICE OR PART NUMBER CORRECTION.

Item	Qty.	Used on.	£ s. d.	Part Number.
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**HEAD LAMPS. (Page 48 in 1939 List.)**

Outer shell, bare, black	1	G2MC, G3C, G90C	1 9*	515-527
Front rim, bare, plated	1	G2MC, G3C, G90C	6 3*	LH-432
Glass, only	1	G2M, G3, G4, X	3 0*	NC-305-37
Glass, only	1	G80, G90	3 0*	NC-305-37
Glass, only	1	G2MC, G3C, G90C	1 9*	NC-18-110
Reflector, only	1	G3M, G3, G4, X	9 6*	515-140
Reflector, only	1	G80, G90	9 6*	515-140
Reflector, only	1	G2MC, G3C, G90C	7 0*	NB-398-25
Washer, for lamp fixing bolt	2	All but G2, G5, G7	1*	137-141

**HEAD LAMP BRACKETS. (Page 48 in 1939 List.)**

Lamp stay, or bracket, bottom	2	40, G2M, 40/G7	6	36-G3-PK73
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**REAR LAMPS. (Page 48 in 1939 List.)**

Lamp, complete, Lucas	1	G2M, G3, G4	7 0*	526-001
Lamp, complete, Lucas	1	G80, G90	7 0*	526-001
Lamp, complete, Lucas	1	G2MC, G3C, G90C, X	9 6*	526-082
Portion of lamp, with glass	1	G2M, G3, G4	2 3*	NB-438-15
Portion of lamp, with glass	1	G80, G90	2 3*	NB-438-13
Portion of lamp, with bulb holder	1	G2MC, G3C, G90C, X	6 9*	720-111

**SWITCHES. (Page 49 in 1939 List.)**

Lighting switch (in head lamp)	1	G2MC, G3C, G90C	4 6*	351-551
Handle, only, for switch (with screw)	1	All but G2, G5, G7	1 3*	351-557
Horn switch, complete, for handlebar	1	All Models	4 0*	702-100

**ELECTRIC HORNS. (Page 49 in 1939 List.)**

Electric horn (Lucas HF-934)	1	X	7 0*	700-385
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**BRACKETS FOR ELECTRIC HORNS. (Page 49 in 1939 List.)**

Bracket, for electric horn	1	X	2 0*	700-382
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**ELECTRICAL SUNDRIES. (Page 50 in 1939 List.)**

Ammeter, complete (in panel)	1	G2M, G3, G4	9 6*	309-075
Ammeter, complete (in panel)	1	G80, G90, X	9 6*	309-075
Ammeter, complete (in headlamp)	1	G2MC, G3C, G90C	7 6*	364-454
Cable harness, complete	1	40, G5, 40/G7	6 0*	MIL-164
Cable harness, complete	1	All but 40, G5, 40/G7	7 6*	994-047

CABLE HARNESS, COMPLETE, MIL-164, IS ALSO FITTED TO 1938 MODELS 39, G2, 39, G5, 39, G7.

**SPEEDOMETER GROUP. (Page 50 in 1939 List.)**

THE PRICE OF EACH COMPLETE SPEEDOMETER IS INCREASED BY FIVE SHILLINGS.

**SPEEDOMETER PARTS. (Page 51 in 1939 List.)**

Spring ring, for gear box lock nut	1	All Models	1	W-759
Spring ring, locating hub gear ring	1	All but G2, G3M, G7	2	3-12-EQK4
Spring ring, locating hub gear ring	1	All 1940 Models	2	3-13-EQK4

ALL PRICES (EXCEPT THAT OF P-53185 BULB) ARE NOW SUBJECT TO 10% INCREASE.

**TOOLS. (Page 51 in 1939 List.)**

Spanner, for hub lock nut	1	40, G2M, 40/G7	1 9	1177
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Spanner, for cone lock nut, LTK-1, is not issued with any 1940 Model.

ALL ABOVE PRICES, EXCEPT THOSE MARKED \*, ARE SUBJECT TO 10% INCREASE.  
ALL PARTS NOT MENTIONED IN THIS SUPPLEMENTARY LIST ARE THE SAME AS 1939.  
\* INDICATES PRICE OR PART NUMBER CORRECTION

EQUIP YOUR MACHINE WITH **A PROP STAND**

(If Model G2M, G3, G4, G5, G80 or G90)

the cost is 16s. 6d.\* (See Page 32 in 1939 List)

## **GENUINE MATCHLESS SPARES**

PURCHASED FROM AN  
AUTHORISED "MATCHLESS"  
DEALER OR FROM THE FACTORY,  
ARE IDENTICAL WITH THE  
PARTS ORIGINALLY BUILT INTO  
YOUR MOTOR CYCLE

BY USING GENUINE SPARES YOU ARE  
ASSURED THEY WILL FIT ACCURATELY  
AND GIVE SATISFACTORY SERVICE

## **CLUTCH INSERTS**

WHEN NEW INSERTS ARE REQUIRED, SEND  
YOUR CLUTCH PLATES TO THE FACTORY.

ON ALL MODELS (EXCEPT X) NEW FABRIC  
INSERTS CAN BE FITTED AT A COST OF  
1s. 6d. PER PLATE.

FOR MODEL X THE COST IS 2s. 6d.  
PER PLATE.

POSTAGE IS EXTRA.

ALL ABOVE PRICES ARE SUBJECT TO 10% INCREASE.