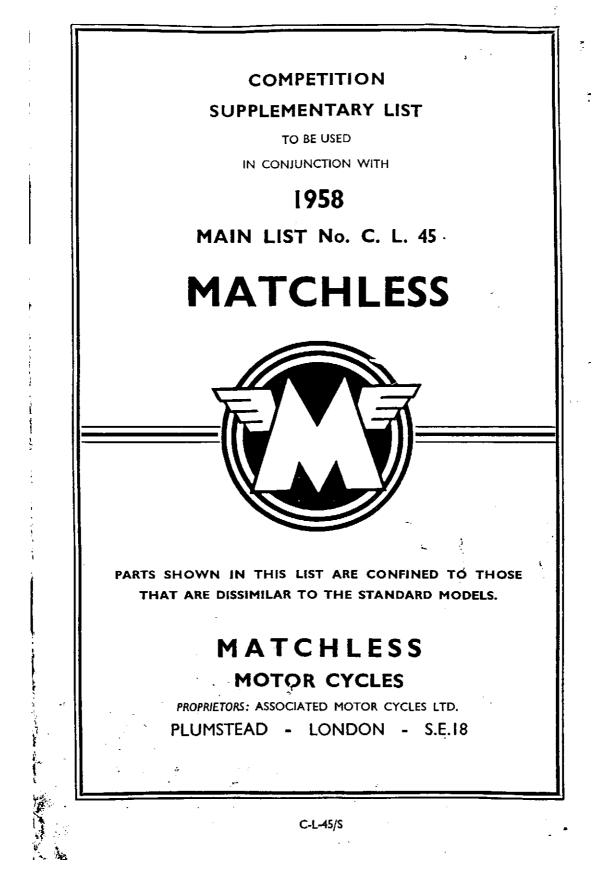
10 R

SPARES LIST



ENGINE SECTION

SINGLE CYLINDER

CYLIND	PBS											
		C 11-1						G3CT				
022649	barrei,	Cylinder		•••						• • •	•••	•••
022300	Barrel.	Cylinder			•••			G3CS	• • •	•••		
022298	Parrol	Cultadan						G80CS				
		Cylinder		•••	•••	•••				•		
015381	Washei	r, cylinder	base		• • •	•••		G3CT			• • •	•••
022515		r, cylinder					1	G3CS,	G80CS			
	***	, cynnder	Dase		··· .			,				
015351	Nut, si	eeve, reta	uning	cylinder	- nead	со раг	rei					
		rankcase					4	4 G3CT,	G3CS.	G80CS		
000000				ndon haa	ر. دممام ام			G3CT,				
800000		r, plain, fo							0101		•••	•••
015414	Spacer.	🛓 ins, thie	ck for	cylinder	' head s	deeve r	nut 4	4 G80CS				
				1								
	_											
CYLINE	DER HE	ADS										
022769	Head a	ylinder, w	dith va	alve guid	AC			G3CT				• • •
						•••						•••
023531	Head C	ylinder, w	ith va	lve guide	≥S			G3CS	•••			
023532	Head of	ylinder, w	ith va	lve guide	26	•••	1	I G80CS				
		/				•••						
ENGINE	E VALV	ES										
013985	Valve, i	nlat					1	G3CT				
			•••	•••	•••	•••				•••	• • •	•
023366	Valve, i	iniet						G3CS	•••	•••	• • •	
023368	Valve, I	Infet			•••	•••	1	I G80CS			•••	
018103				•••	•••	•••		G3CT	•••	•••	•••	•••
023367	Valve. 4	exhaust		•••				G3CS		•••	•••	
023369	Valve, e							G80CS				
			•••	•••	•••	•••				•••	•••	• • •
016962	Spring.	for valve,	narro	ow prong	2		2	G3CT	•••	• • •	•••	• • •
024220		for valve,						2 G3CS,				
					-	•••						•••
016963		for valve,			•••	•••		G3CT		•••	•••	•••
024219	Spring.	for valve,	wide	DLOUG		•••	2	2 G3CS,	G80CS			
022208		for exhaus						G3CT				
					•••	•••					•••	•••
023370	Guide,	for exhaus	st valv	/e	•••			I G3CS,	C80C2			•••
DICTON	C	IDARD C	175									
	9, 91 AN	IDARD S	1ZE									
018301	Piston.	complete			•••			I G3CT				
022772								G3CS				
		complete		•••	***	•••			•••	•••	• • •	•••
023123	Piston,	complete			• • •			i G80CS		•••	• • •	•••
013504	Piston,	hare						G3CT				
022349		-			***					•••	•••	•••
	FIGTOD											
ATT ALL ALL ALL ALL ALL ALL ALL ALL ALL	a racourt	bare		•••		•••		G3CS		•••	•••	• • •
	- · · ·	-					1		•••			
023119	Piston.	bare		•••	•••		1	G3CS G80CS				••••
	Piston, Ring, o	bare ompressio		•••	•••		1 me	G80CS				
023119	Piston, Ring, o	bare ompressio	 n, 2 3	 ≹ Ins. by	 Tr ins	 . (ch ro	1 me					
023119 018279	Piston, Ring, o	bare ompressio	 n, 2 3	 ≹ Ins. by	 Tr ins	 . (ch ro	1 me	G80CS				•••
023119	Piston, Ring, o plate Ring, o	bare ompressio d) ompressio	n, 2] n, 72	 ∦ Ins. by mm. by	 Tr ins	 . (ch ro	1 me 1 me	G80CS				••••
023119 018279 022228	Piston, Ring, o plate Ring, o plate	bare ompressio d) ompressio d)	n, 2 3 n, 72	∰ Ins. by mm. by		. (chro	1 me 1 me 1	G80CS				•••
023119 018279	Piston, Ring, o plate Ring, o plate	bare ompressio d) ompressio d)	n, 2 3 n, 72	∰ Ins. by mm. by		. (chro	1 me 1 me 1	G80CS				••••
023119 018279 022228	Piston, Ring, o plate Ring, c plate Ring, c	bare ompressio d) ompressio d) ompressio	n, 2 3 n, 72 n, 86	f Ins. by mm. by mm. by	 ╁ains ↓ ins ↓ ins ↓ ins	. (chro	1 me 1 me 1 me	I G80CS I G3CT I G3CS		···· ····	•••	····
023119 018279 022228 022411	Piston, Ring, o plate Ring, o plate Ring, o plate	bare ompressio d) ompressio d) ompressio d)	n, 2 3 n, 72 n, 86	f Ins. by mm. by mm. by	 + ins * ins + ins 	. (chro	1 me 1 me 1 me	I G80CS I G3CT I G3CS I G80CS		··· ···	····	••••
023119 018279 022228	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o	bare ompressio d) ompressio d) ompressio d) ompressio	n, 2 3 n, 72 n, 86 n, 2 3	ins. by mm. by mm. by ins. by	 t ins t ins t ins t ins t ins t ins,	. (chro	1 me 1 me 1	G80CS G3CT G3CS G80CS G3CT		 	•••	····
023119 018279 022228 022411 010634	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o	bare ompressio d) ompressio d) ompressio d) ompressio	n, 2 3 n, 72 n, 86 n, 2 3	ins. by mm. by mm. by ins. by	 t ins t ins t ins t ins t ins t ins,	. (chro	1 me me 1 me 1	G80CS G3CT G3CS G80CS G80CS		···· ····	···· ····	····
023119 018279 022228 022411 010634 022227	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o	bare ompressio d) ompressio d) ompressio ompressio ompressio	n, 2 3 n, 72 n, 86 n, 2 1 n, 72	ins. by mm. by mm. by ins. by mm. by	$ \frac{1}{16} \text{ ins.} $ $ \frac{1}{16} \text{ ins.} $ $ \frac{1}{16} \text{ ins.} $ $ \frac{1}{6} \text{ ins.} $. (chro	 me me 	G80CS G3CT G3CS G3CS G3CT G3CT G3CS		····	···· ····	····
023119 018279 022228 022411 010634 022227 022412	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o	bare ompressio d) ompressio d) ompressio ompressio ompressio ompressio	n, 2 3 n, 72 n, 86 n, 2 1 n, 72 n, 86	Ins. by mm. by mm. by ins. by mm. by mm. by	$\begin{array}{c} \dots \\ \hline 1_{6} \text{ ins} \\ \dots \\ \hline 3_{4} \text{ ins.} \\ \hline 1_{6} \text{ ins.} \\ \hline 3_{4} \text{ ins.} \\ \hline 1_{6} \text{ ins.} \\ \hline 1_{6} \text{ ins.} \end{array}$. (chro	1 me 1 me 1 1 1	G80CS G3CT G3CS G80CS G80CS G3CS G80CS	 	····	···· ····	····
023119 018279 022228 022411 010634 022227	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o	bare ompressio d) ompressio d) ompressio ompressio ompressio	n, 2 3 n, 72 n, 86 n, 2 1 n, 72 n, 86	Ins. by mm. by mm. by ins. by mm. by mm. by	$\begin{array}{c} \dots \\ \hline 1_{6} \text{ ins} \\ \dots \\ \hline 3_{4} \text{ ins.} \\ \hline 1_{6} \text{ ins.} \\ \hline 3_{4} \text{ ins.} \\ \hline 1_{6} \text{ ins.} \\ \hline 1_{6} \text{ ins.} \end{array}$. (chro	1 me 1 me 1 1 1	G80CS G3CT G3CS G3CS G3CT G3CT G3CS	 	····	···· ····	····
023119 018279 022228 022411 010634 022227 022412 010635	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o	bare ompressio d) ompressio d) ompressio ompressio ompressio craper, 2 3	n, 2 3 n, 72 n, 86 n, 2 4 n, 72 n, 86 <u>1</u> ins.	Ins. by mm. by ins. by ins. by mm. by by 1 ins.	$\frac{1}{16}$ ins $\frac{1}{16}$ ins $\frac{1}{16}$ ins $\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins.	. (chroi . (chroi . (chroi	 me me 	G80CS G3CT G3CS G3CS G3CT G3CS G80CS G80CS G3CT	····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022227 022412 010635 022229	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, s Ring, s	bare ompressio d) ompressio d) ompressio ompressio ompressio craper, 2 3 craper, 72	n, 2 3 n, 72 n, 86 n, 72 n, 86 ins. mm.	ins. by mm. by ins. by ins. by ins. by mm. by by { ins. by j ins.	$\frac{1}{16} \text{ ins}$ $\frac{1}{6} \text{ ins.}$ $\frac{1}{16} \text{ ins.}$ $\frac{1}{6} \text{ ins.}$ $\frac{1}{6} \text{ ins.}$ $\frac{1}{16} \text{ ins.}$ $\frac{1}{6} \text{ ins.}$ $\frac{1}{6} \text{ ins.}$. (chroi	 me me 	G80CS G3CT G3CS G3CS G3CT G3CS G80CS G80CS G3CT G3CS	 	···· ····	···· ···· ···· ···	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022227 022412 010635 022229 023120	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, s Ring, s	bare ompressio d) ompressio d) ompressio ompressio ompressio craper, 2 3	n, 2 3 n, 72 n, 86 n, 72 n, 86 ins. mm.	ins. by mm. by ins. by ins. by ins. by mm. by by { ins. by j ins.	$\frac{1}{16} \text{ ins}$ $\frac{1}{6} \text{ ins.}$ $\frac{1}{16} \text{ ins.}$ $\frac{1}{6} \text{ ins.}$ $\frac{1}{6} \text{ ins.}$ $\frac{1}{16} \text{ ins.}$ $\frac{1}{6} \text{ ins.}$ $\frac{1}{6} \text{ ins.}$. (chroi . (chroi . (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CT G3CS G3CT G3CS G80CS G3CT G3CS G80CS	····	···· ····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022227 022412 010635 022229	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, s Ring, s	bare ompressio d) ompressio d) ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86	n, 2] n, 72 n, 86 n, 2] n, 72 n, 86 <u>1</u> ins. mm. mm.	ins. by mm. by ins. by ins. by ins. by ins. by by { ins. by by { ins. by ins. by ins. by	$\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins.	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS	····	····	···· ···· ···· ···	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022227 022412 010635 022229 023120 010650	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, s Ring, s Ring, s Ring, su	bare ompressio d) ompressio d) ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon	n, 2 3 n, 72 n, 86 n, 72 n, 86 ins. mm. mm.	ins. by mm. by mm. by ins. by ins. by mm. by by ↓ ins. by ↓ ins.	 t ins. t ins. t ins. t ins. t ins. t ins. t ins. t ins. t ins.	. (chroi	1 me 1 me 1 me 1	G3CT G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CT	···· ····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022227 022412 010635 02229 023120 010650 022395	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, o	bare ompressio d) ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeon	n, 2] n, 72 n, 86 n, 2] n, 72 n, 86 <u>1</u> ins. mm. mm.	ins. by mm. by ins. by ins. by ins. by ins. by by { ins. by by { ins. by ins. by ins. by	$\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins. $\frac{1}{16}$ ins.	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT	····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022227 022412 010635 022229 023120 010650	Piston, Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, s Ring, s Ring, s Ring, su	bare ompressio d) ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeon	n, 2 3 n, 72 n, 86 n, 72 n, 86 ins. mm. mm.	ins. by mm. by mm. by ins. by ins. by mm. by by ↓ ins. by ↓ ins.	 t ins. t ins. t ins. t ins. t ins. t ins. t ins. t ins. t ins.	. (chroi	1 me 1 me 1 me 1	G3CT G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CT	····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022227 022412 010635 02229 023120 010650 022395	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, o	bare ompressio d) ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeon	n, 2 3 n, 72 n, 86 n, 72 n, 86 ins. mm. mm.	ins. by mm. by mm. by ins. by ins. by mm. by by ↓ ins. by ↓ ins.	 t ins. t ins. t ins. t ins. t ins. t ins. t ins. t ins. t ins.	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT	····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 02227 022412 010635 022299 023120 010650 022395 022394	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o Ring, s Ring, s Pin, gu Pin, gu	bare ompressio d) ompressio ompressio ompressio ompressio craper, 23 craper, 86 dgeon dgeon	n, 2 3 n, 72 n, 86 n, 72 n, 86 ins. mm. mm.	ins. by mm. by mm. by ins. by ins. by mm. by by ↓ ins. by ↓ ins.	 t ins. t ins. t ins. t ins. t ins. t ins. t ins. t ins. t ins.	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT	····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 02227 022412 010635 022299 023120 010650 022395 022394	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, o S (OVE	bare ompressio d) ompressio ompr	n, 24 n, 72 n, 86 n, 24 n, 86 ins. mm. 	ins. by mm. by mm. by mm. by ins. by mm. by by ins. by ins. by ins. 	 	. (chroi	 me me 	G80CS G3CT G3CS G3CS G80CS G80CS G80CS G3CT G3CS G3CS G3CS G3CS G3CS	···· ··· ···	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 02227 022412 010635 022299 023120 010650 022395 022394 PISTON	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o Ring, s Ring, s Ring, s Ring, s Ring, s Ring, s Ring, o S (OVE	bare ompressio d) ompressio ompr	n, 24 n, 72 n, 86 n, 24 n, 86 ins. mm. 	ins. by mm. by mm. by mm. by ins. by mm. by by ins. by ins. by ins. 	 	. (chroi	 me me 	G80CS G3CT G3CS G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT	···· ··· ···	····	····	····
023119 018279 022228 022411 010634 02227 022412 010635 022229 023120 010650 022395 022394 PISTON 018302	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o Ring, s Ring, s Ring, s Ring, s Ring, s Ring, o S (OVE Piston, S	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 72 craper, 86 dgeon dgeon dgeon dgeon dgeon	n, 24 n, 72 n, 86 n, 24 n, 72 n, 86 ins. mm. mm. 	± ins. by mm. by mm. by ins. by mm. by by ± ins. by ± ins. by ± ins. 	 To ins. To ins. To ins. To ins. To ins. To ins. S. 	. (chroi	 me me 	G80CS G3CT G3CS G80CS G80CS G80CS G80CS G80CS G3CT G3CS G80CS	····	····	····	····
023119 018279 022228 022411 010634 022227 022412 010635 022229 023120 010650 0222395 022394 PISTON 018302 018303	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o Ring, o Ring, s Ring, s Pin, gu Pin, gu Pin, gu S (OVE Piston, Piston,	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 86 dgeon dgeon dgeon dgeon dgeon dgeon complete complete	n, 24 n, 72 n, 86 n, 24 n, 72 n, 86 ins. mm. .020 .040	mm. by mm. by mm. by ins. by ins. by mm. by by ins. by ins. by ins. ins ins. by ins. ins by ins.	 To ins. 	. (chroi	 me me me 	G80CS G3CT G3CS G80CS G80CS G80CS G80CS G3CS G3CS G3CS G3CS G3CS G3CS	····	····	····	····
023119 018279 022228 022411 010634 02227 022412 010635 022229 023120 010650 022395 022394 PISTON 018302	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring, o Ring, o Ring, o Ring, s Ring, s Pin, gu Pin, gu Pin, gu S (OVE Piston, Piston,	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 72 craper, 86 dgeon dgeon dgeon dgeon dgeon	n, 24 n, 72 n, 86 n, 24 n, 72 n, 86 ins. mm. .020 .040	mm. by mm. by mm. by ins. by ins. by mm. by by ins. by ins. by ins. ins ins. by ins. ins by ins.	 To ins. 	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G80CS G80CS G3CT G3CS G80CS G3CT G3CS G80CS G3CT G3CS G3CT G3CT G3CT G3CT	····	····	····	····
023119 018279 022228 022411 010634 022227 022412 010635 022295 023120 010650 022395 022394 PISTON 018303 018303 022774	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 4 craper, 86 dgeon dgeon dgeon dgeon dgeon dgeon complete complete	n, 24 n, 72 n, 72 n, 86 in, 72 n, 86 ins. mm. 	mm. by mm. by mm. by ins. by mm. by by ins. by by j ins. by j ins. 	 To ins. To ins.	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G80CS G80CS G3CT G3CS G80CS G3CT G3CS G80CS G3CT G3CS G3CT G3CT G3CT G3CT	····	····	····	····
023119 018279 022228 022411 010634 022227 022412 010635 02229 023120 010650 022395 022394 PISTON 018302 018303 022774 022775	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o S (OVE Piston, Piston, Piston, Piston,	bare ompressio d) ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeon dgeon dgeon dgeon complete complete complete	 n, 72 n, 86 n, 86 n, 86 n, 86 n, 86 n, 72 n, 86 n, 72 n, 23 n, 72 n, 24 n, 72 n, 72 n, 72 n, 80 10 	tins. by mm. by mm. by ins. by mm. by tins. by mm. by tins. by tins. by tins. by tins. coversize oversize oversize	 To ins. To ins.	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CS G80CS G3CS G3CS G3CS G3CS G3CS G3CS G3CT G3CS G3CS G3CS	····	····	····	····
023119 018279 022228 022411 010634 022227 022412 010635 022299 023120 010650 022395 022394 PISTON 018303 022774 018302 018303	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeon dgeon dgeon dgeon complete complete complete complete	 n, 72 n, 86 1. n, 86 1. n, 86 1. mm. 	ins. by mm. by mm. by ins. by mm. by ins. by tins. tins.	 To ins. To ins. To ins. To ins. To ins. To ins. S. 	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CS G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CS G3CS G3CS G3CS G3CS	····	····	····	····
023119 018279 022228 022411 010634 022227 022412 010635 022299 023120 010650 022395 022394 PISTON 018303 022774 018302 018303	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeon dgeon dgeon dgeon complete complete complete complete	 n, 72 n, 86 1. n, 86 1. n, 86 1. mm. 	ins. by mm. by mm. by ins. by mm. by ins. by tins. tins.	 To ins. To ins.	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CS G80CS G3CS G3CS G3CS G3CS G3CS G3CS G3CT G3CS G3CS G3CS	····	····	····	····
023119 018279 022228 022411 010634 02227 022412 010635 02229 023120 010650 022395 022394 PISTON 018302 018303 022774 018303 022775 023560 0223561	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeon dgeon dgeon dgeon dgeon dgeon dgeon dgeon complete complete complete complete complete complete	 n, 72 n, 72 n, 86 mm. 	ins. by mm. by mm. by ins. ins. by ins. ins. ins. ins. ins. ins. ins. ins.	 To ins. 	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CS G3CS G3CS G3CT G3CS G3CT G3CS G3CT G3CT G3CS G3CT G3CS G3CS	···· ····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022217 022412 010635 022229 010650 022395 022394 PISTON 018302 018303 022774 023560 023561 013621	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio complete complete complete complete complete omplete		ins. by mm. by mm. by mm. by ins. by mm. by ins. by in	 to ins. to	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT	···· ···· ····	····	····	····
023119 018279 022228 022411 010634 02227 022412 010635 02229 023120 010650 022395 022394 PISTON 018302 018303 022774 018303 022775 023560 0223561	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeon dgeon dgeon dgeon dgeon dgeon dgeon dgeon complete complete complete complete complete complete		ins. by mm. by mm. by mm. by ins. by mm. by ins. by in	 To ins. 	. (chroi	1 me 1 me 1	G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT	···· ····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022227 022412 010635 022229 023120 010650 0222395 022394 PISTON 018302 018303 022774 023560 023561 023561 013621 013621 014723	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 22 craper, 72 craper, 72 craper, 86 dgeon dgeo dgeon dgeo dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo		ins. by mm. by mm. by mm. by ins. by mm. by by ins. by is. by is. by is. ins by is. is. is. is. is. is. is. is. is. is.	 to ins. to i	. (chroi	1 me 1 me 1	G80CS G3CT G3CS G80CS G80CS G80CS G80CS G80CS G3CT G3CS G3CT G3CS G3CS G3CS G3CS G3CS G3CS G3CS G3CS G3CS G80CS G3CT G3CS G80CS G3CT G3CS G80CS G3CT G80CS	····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022277 022412 010635 022295 022395 022394 PISTON 018303 022774 023560 023561 013621 013621 013723 022778	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo		ins. by mm. by mm. by ins. by mm. by ins. by mm. by by ins. by ins. by ins. ins by ins. ins by ins. ins by is. ins by is. ins is. is. is. is. is. is. is. is. is. is	 to ins. to ins	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CS G3CT G3CS G3CT G3CS G3CS G3CS G3CS G3CS G3CS G3CS G3CS	····	·····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022217 022412 010635 02229 023120 010650 022395 022394 PISTON 018302 018303 022774 023560 023561 014723 022778 022778 022778	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 22 craper, 72 craper, 72 craper, 86 dgeon dgeo dgeon dgeo dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo		ins. by mm. by mm. by ins. by mm. by ins. by mm. by by ins. by ins. by ins. ins by ins. ins by ins. ins by is. ins by is. ins is. is. is. is. is. is. is. is. is. is	 to ins. to i	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CS G3CT G3CS G3CS G3CS G3CS G3CS G3CS G3CS G3CS	···· ···· ···· ····	····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022217 022412 010635 02229 023120 010650 022395 022394 PISTON 018302 018303 022774 023560 023561 014723 022778 022778 022778	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 24 craper, 86 dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo		ins. by mm. by mm. by mm. by ins. by mm. by by ins. by ins. by ins. mm. by ins. ins. by ins. mm. by is ins. by is is is is is is is is is is is is is i	 To ins. 	. (chroi	1 me 1 me 1 me 1	G80CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CT G3CS G3CS G3CT G3CS G3CT G3CS G3CS G3CS G3CS G3CS G3CS G3CS G3CS	···· ···· ···· ····	·····	····	· · · · · · · · · · · · · · · · · · ·
023119 018279 022228 022411 010634 022217 022412 010635 02229 023120 010650 022395 022394 PISTON 018302 022774 023560 0223561 013621 014723 022778 022778 022778 022778	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, s Ring, s Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 72 craper, 86 dgeon dgeo dgeon dgeo dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo	 n, 72 n, 86 n, 86 n, 86 n, 86 n, 86 n, 72 n, 86 n, 72 n, 86 n, 72 n, 72 n, 82 n, 72 n, 80 10. 0.0000 0.000 0.000 0.0000 0.0000 0.0000 0.0000 0.0000 0.0000 0.0000 0.0000 0.0000 0.0000 	ins. by mm. by mm. by mm. by ins. by mm. by by fins. by fins. by fins. by fins. by fins. by fins. by fins. coversize oversize oversize oversize oversize oversize oversize oversize oversize oversize oversize	 to ins. to ins.		1 me 1 me 1 me 1	G80CS G3CT G3CS G3CS 	···· ···· ····	·····	····	
023119 018279 022228 022411 010634 022227 022412 010635 022299 023120 010650 022395 022394 PISTON 018302 018303 022774 022755 023561 013621 014723 022779 023562 022779 023562 022779	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 23 craper, 72 craper, 72 craper, 86 dgeon dgeon dgeon dgeon dgeon dgeon scraper, 86 complete complete complete complete bare .020 bare .040 bare .040		ins. by mm. by mm. by mm. by mm. by ins. by mm. by ins. by ins. by ins. by i ins. by i i i ins. by i i i i i i i i i i i i i i i i i i i	 to ins. to ins. is . is . is . is . is	. (chroi	1 me 1 me 1	G80CS G3CT G3CS G3CC G3CS G3CC G3CC G3CS G3CC G3CC	···· ···· ···· ····	·····	····	
023119 018279 022228 022411 010634 022217 022412 010635 02229 023120 010650 022395 022394 PISTON 018302 022774 023560 0223561 013621 014723 022778 022778 022778 022778	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 22 craper, 72 craper, 72 craper, 72 craper, 86 dgeon dgeo dgeon dgeo dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo		ins. by mm. by mm. by mm. by ins. by mm. by by ins. by ins. by ins. by ins. by ins. ins by ins. ins by iss. ins by iss. iss. ins by iss. iss. iss. iss. iss. iss. iss. iss.	 T ins. 		1 me 1 me 1 me 1	G80CS G3CT G3CS G3CT	···· ···· ···· ····	·····	····	
023119 018279 022228 022411 010634 022227 02242 010635 02229 023120 010650 022395 022394 PISTON 018302 018303 022774 023560 023561 013621 014723 022778 023563 012279	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 22 craper, 72 craper, 72 craper, 72 craper, 86 dgeon dgeo dgeon dgeo dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo		ins. by mm. by mm. by mm. by ins. by mm. by by ins. by ins. by ins. by ins. by ins. ins by ins. ins by iss. ins by iss. iss. ins by iss. iss. iss. iss. iss. iss. iss. iss.	 T ins. 		1 me 1 me 1 me 1	G80CS G3CT G3CS G3CC G3CS G3CC G3CC G3CS G3CC G3CC	···· ···· ···· ····	·····	····	
023119 018279 022228 022411 010634 022227 022412 010635 022229 023120 010650 022239 022394 PISTON 018302 018303 022774 023560 013621 014723 023561 013621 014723 022778 023563 018280 018281	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio craper, 22 craper, 72 craper, 72 craper		ins. by mm. by mm. by mm. by ins. by mm. by by ins. by ins. by ins. by ins. by ins. by ins. by ins. by ins. by iss. by	 T ins. 		1 me me 	G80CS G3CT G3CS G3CS G3CS G3CS G3CT G3CS G3CS G3CS G3CS G3CS G3CS G3CS G3CS	····	······································	····	
023119 018279 022228 022411 010634 02227 022412 010632 02229 023120 010650 022395 022394 PISTON 018302 018303 022774 023560 013621 014723 022778 023562 013621 014723 022778 023562 0136281 016443	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o S (OVE Piston, Piston, Piston, Piston, Piston, Piston, Piston, Piston, Piston, Ring, o Ring, o Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 24 craper, 86 dgeon dgeo dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo		ins. by mm. by mm. by ins. by mm. by ins. by mm. by ins. by mm. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. ins. ins. ins. ins. ins. ins.	 T is ins. T is ins. 		1 me 1 me 1 me 1 1	G80CS G3CT G3CS G80CS	···· ··· ··· ··· ··· ··· ···	······································	····	
023119 018279 022228 022411 010634 022227 022412 010635 022239 022395 022394 PISTON 018302 018303 022774 023560 013621 014723 023561 013621 014723 023563 01322778 023563 018280 018281	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o S (OVE Piston, Piston, Piston, Piston, Piston, Piston, Piston, Piston, Piston, Ring, o Ring, o Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 22 craper, 72 craper,		ins. by mm. by mm. by ins. by mm. by ins. by mm. by ins. by mm. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. ins. ins. ins. ins. ins. ins.	 T is ins. T is ins. 		1 me 1 me 1 me 1 1	G80CS G3CT G3CS G80CS	····	······································	····	
023119 018279 022228 022411 010634 02227 022412 010632 02229 023120 010650 022395 022394 PISTON 018302 018303 022774 023560 013621 014723 022778 023562 013621 014723 022778 023562 0136281 016443	Piston, Ring, o plate Ring, o plate Ring, o plate Ring, o Ring, o S (OVE Piston, Piston, Piston, Piston, Piston, Piston, Piston, Piston, Piston, Ring, o Ring, o Ring	bare ompressio d) ompressio ompressio ompressio ompressio ompressio ompressio ompressio craper, 2 3 craper, 24 craper, 86 dgeon dgeo dgeon dgeo dgeo dgeo dgeo dgeo dgeo dgeo dgeo		ins. by mm. by mm. by ins. by mm. by ins. by mm. by ins. by mm. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. by ins. ins. ins. ins. ins. ins. ins. ins.	 T is ins. T is ins. 		1 me 1 me 1 me 1 1	G80CS G3CT G3CS G80CS	···· ··· ··· ··· ··· ··· ···	······································	····	

2

This scan is explicit for non-commercial use and is not intended for financial or material gain by anyone

!

7

1

1

-~

016445	Ring, scraper .020 oversize	I G3CT			
016446	Ring, scraper .040 oversize	I G3CT	•••		
022315		•	• · ·	• • •	
	Ring, compression .020 oversize (chrome plated)	G3CS	•••		
022316	Ring, compression .040 oversize (chrome plated)	1 G3CS			
022317	Ring, compression .020 oversize	I G3CS			
022318	Ring, compression .040 oversize	I G3CS			
022319	Ring, scraper .020 oversize	i G3CS			
022320	Ring, scraper .040 oversize	i G3C5			•••
022813		I G80CS			
022814	Ring, compression .020 oversize (chrome plated)			•••	•••
	Ring, compression .040 oversize (chrome plated)	I G80CS			
022815	Ring, compression .020 oversize	I G80CS			
022816	Ring, compression .040 oversize	1 G80CS			
023558	Ring, scraper .020 oversize	1 G80CS			
023559		I GBOCS		•••	• · ·
	Ring, scraper .040 oversize	1 00002	· · ·	•••	···

RE-BORING

.

•

.

4

ì

Cylinders may be re-bored to .020 ins, or to .040 ins. oversize and Pistons (with rings) (one chrome plated) supplied to suit.

G3CT Model £3 Is. 10d. (new gudgeon pin and circlips) 9s. 2d. extra. G3CS Model £3 8s. 7d. (new gudgeon pin and circlips) 9s. 2d. extra. G80CS Model £3 17s. Id. (new gudgeon pin and circlips) 9s. 8d. extra.

FLY-WHEELS

	LI-WI									
		Flywheel, bare, driving side	•••			I G3CT				
	022308	Flywheel, bare, driving side				G3CS				•••
	022309	Flywheel, bare, driving side			• • •	G80CS				
	021389	Flywheel, bare, timing side				G3CT				
,	023340	Flywheel, bare, timing side				G3CS				
	023341	Flywheel, bare, timing side				G80CS				•••
	021247	Axle, timing side, flywheel				G3CT				
	023343	Axle, timing side, flywheel		····		G3CS,			•••	•••
	023064	Axle, driving side, flywheel				G3CT			•••	•••
	023113		•••	•••		G3CS,			•••	•••
	021249	Axle, driving side, flywheel	•••							•••
		Nut, timing side, flywheel axle				GICT		···		•••
	000234	Nut, driving side, flywheel axle			•••	I G3CT	•••	•••	•••	•••
	CONNE									
		CTING ROD								
	010312	Rod, connecting, with liner and				G3CT			• • •	•••
	022397	Rod, connecting, with liner and	bush	•••		G3CS.			•••	•••
	017400	Liner, for big end bearing	•••	• • •		G3CT		•••		
	022782	Liner, for big end bearing				I GBCS,				
	017020	Crank pin, only				I G3CT			•••	
	022313	Crank pin, only				I G3CS,	G80CS			
	000075	Roller, for crank pin, 4 ins. by ;	¦ ins.		30	G3CT				
	019365	Roller, for crank pin, ½ ins. by	Ì ins.		I•	4 G3CS,	G80CS			
	010395		•			I G3CT				
	019366	Cage, for crank pin rollers				G3CS,				
	022401	Washer, for crank pin				2 G3CS,				
	000233					2 G3CT				•••
	023345		•••	•••		2 G3C\$,		•••	•••	•••
		Nut, for crank pin	•••	•••					•••	•••
	000573	Key, for crank pin	•••	•••	•••	I G3CS,	00000		•••	• · •
	CRANK	~ * * * *								
						і дзст				
	023534	Crankcase, complete (2)		•••				• • •		•••
	023535	Crankcase, complete (3)		•••		I G3CS,		1	•••	• • •
	023537	Crankcase, driving side only (4)		•••		I G3CT		• • •	•••	• • •
,	023538	Crankcase, driving side only (4)				I G3CS,		1	•••	• • •
	022787	Crankcase, timing side only (5)				I G3CT				
	023539	Crankcase, timing side only (5)		•••		I G3CS,			•••	
	015350	Stud, for cylinder				4 G3CT				•••
	022516	Stud. for cylinder	• • •			4 G3CS,				
	018306	Cover, timing gear, with bushe	s.			I G3CT,	G3CS,	G80C9	5	
	0 6864			•••		G3CT,	G3CS,	G80CS	5	
}	000455	Screw, magneto chain case cove				8 G3CT,	G3CS,	G30C5	5	
		•								
		NOTE 2 Comprises 023537 and NOTE 3 comprises 023538 and	d 0227 i 02353	87 39						
4	CRANK	CASE BEARINGS								
i	021962	Bush, timing side, flywheel axis				I G3CT				
Į		Bush, timing side, flywheel axis	-			i G3CS,				•••
į.	023346	Dush, timing side, nywheel axis	= a sid -	 nvla	•••	G3CS.			•••	•••
}	022351	Outer race, with rollers, timin			***				•••	•••
۰.	022352	Inner race, timing side axle	•••	•••	•••	I G3CS,	30003		•••	•••
-										

000652	Bush, for inlet ca Bush, for exhaus	um, in u t cam i	timing c n timin	cover ig cove	 r	•••	I G3CT, I G3CT,	G30CS G3CS,	, G80CS G80CS	i
* 14.444.167										
TIMING										
022566	Camshaft, exhaus				•••		I GICT		••• •	. .
022567	Camshaft, exhaus	it	•••	•••	•••	•••	G3CS,	GAOC2	•	
010836	Camshaft, inlet	•••	•••	•••	•	•••	I G3CT		••• •	••••••
018833	Camshaft, inlet	•••	•••	•••	•••	•••	j G3CS,	G80C2	•	••••
TADDCT	· ~									
TAPPET							1 0207			
010950	· · · · · · · · · · · · · · · · · · ·	•••	•••	•	•••	•••	2 G3CT 2 G3CS,	Conce		
024303 010944	Tappet, bare		•••	•••		•••	2 G3C3, 2 G3CT	00003	•	
022513	Guide, for tapped Guide, for tapped		•••	•••	•••	•••	2 G3C1	Conce		
022514	Screw, for tapped		•••	•••	•••		2 G3CS,		•	
VILJIT	Scient, Ior appe	e guide	•••	•••	•••	•••	z 0303,	00003	•	•••
PUSH	RODS AND CO	VFR T	LIBES							
018314	Rod, long, push,	-					2 G3CT			
018315	Rod, long, push,	comple	te (8)		•••		2 G3CS	•••		
023645	Rod, long, push,				•••		2 G80CS			••••
018168	Rod, long, push,			•••	•••		2 G3CT			••••
015511	Rod, long, push,	bare		•••	•••	,	2 GJCS			••••
023646	Rod, long, push,						2 G80CS			
022288	Tube cover, for I	ong bu			•••		2 G3CT		•••• •	
010672	Gasket, rubber,				•••		2 G3CT			·· ···
016944	Washer, metal, l	ocated	below	010672			2 G3CT			
011087	Washer, metal, l	ocated	over 0	10672			2 G3CT			
011087	Washer, metal, le	ocated	over 0	0672 v	vhen a				•	
	pression plate				•••		4 G3CT			
022518	Oil seal, push ro	d, tunn	el, upp	er			2 G3CS,			
	-							-	-	
ROCKE	r box									
022143	Rocker box, asse	mbled	(10)		•••		1 G3CT,	G3CS,	G80CS	
015458	Rocker box, with	h bushe	es (İI)				I G3CT			
015422	Rocker box, bare	e			•••	•••	I G3CT,			•••
015678	Cover, side, for				•••	•••	I G3CT	G3CS.	G80CS	•••
015355	Bolt, fixing, rock				•••	•••	2 G3CS,	G80CS		
021444	Bolt, fixing rocke	er box	(extend	ded)		•••	2 G3CT			
021365	•••		y	•••	•••	•••	і G3CT			
	ST PIPES (SING									
023451										
	Pipe, exhaust, ba		•••		•••	•••	I G3CT		• •	••••
023240	Pipe, exhaust, ba	ге	•••		•••	•••	I G3CS	••••		·· ···
023240 023242	Pipe, exhaust, ba Pipe, exhaust, ba	ге ге					I G3CS I G80CS		•••• •	
023240 023242 014760	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust	re re st pipe	•••	•••	•••	•••• ••••	G3CS G80CS G3CS		••••	
023240 023242 014760 023623	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaus Baffle, for exhaus	re re st pipe st pipe	•••	•••	 	•••	I G3CS I G80CS I G3CS I G80CS	····	••••	•• •••
023240 023242 014760 023623 022472	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Baffle, for exhaust Stay, for exhaust	re re st pipe st pipe pipe	•••• ••• •••	•••• •••• ••••	••••	•••• ••••	G3CS G80CS G3CS G80CS G3CT	····	••••	·· ··
023240 023242 014760 023623 022472 023433	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Baffle, for exhaust Stay, for exhaust Stay, for exhaust	re re st pipe st pipe pipe pipe	•••• •••• ••••	····	···· ···· ····	···· ····	G3CS G80CS G3CS G3CS G3CT G3CS	····	···· ·	·· ··
023240 023242 014760 023623 022472 023433 000011	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Baffle, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st	re re st pipe st pipe pipe ay, fixi	 ing to e	 exhaust	 	···· ···· ····	G3CS G80CS G3CS G3CS G3CT G3CS G3CT,	 		······································
023240 023242 014760 023623 022472 023433 000011 000004	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t	re st pipe st pipe pipe ay, fixi to exha	 ing to e	 exhaust	 	···· ···· ····	G3CS G80CS G3CS G3CT G3CT G3CS G3CT, G3CT,	G3CS, G3CS,	G80CS	··· ··· ··· ··· ··· ··· ··· ··· ··· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Nut, fixing stay t	re st pipe st pipe pipe ay, fixi to exha to fram	ing to e	 exhaust	 	···· ···· ····	G3CS G80CS G3CS G80CS G3CT G3CT G3CT, G3CT, G3CT,	 G3CS, G3CS, G3CS,	G80CS G80CS G80CS	··· ··· ·· ··· ·· ··· ·· ··· ·· ··· ·· ··· ·· ···
023240 023242 014760 023623 022472 023433 000011 000004	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t	re st pipe st pipe pipe ay, fixi to exha to fram	ing to e	 exhaust	 	···· ···· ····	G3CS G80CS G3CS G3CT G3CT G3CS G3CT, G3CT,	 G3CS, G3CS, G3CS,	G80CS G80CS G80CS	··· ··· ··· ··· ··· ··· ··· ··· ··· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Nut, fixing stay t Washer, frame st	re st pipe st pipe pipe ay, fixi to exha to fram	ing to e	 exhaust	 	···· ···· ····	G3CS G80CS G3CS G3CT G3CT G3CT G3CT, G3CT, G3CT,	 G3CS, G3CS, G3CS,	G80CS G80CS G80CS	··· ··· ·· ··· ·· ··· ·· ··· ·· ··· ·· ··· ·· ···
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Nut, fixing stay t Washer, frame st ERS (SINGLES)	re st pipe st pipe pipe tay, fixi to exha to fram tud nut	 ing to e uust pip e stud	 exhaust	 pipe 	···· ···· ···· ····	I G3CS I G80CS I G3CS I G3CS I G3CT I G3CT I G3CT, I G3CT, I G3CT,	 G3CS, G3CS, G3CS, G3CS, G3CS,	G80CS G80CS G80CS	··· ··· ·· ··· ·· ··· ·· ··· ·· ··· ·· ··· ·· ···
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare	re st pipe st pipe pipe ay, fixl to exha to fram tud nut	 ing to e ust pip e stud t	 exhaust	 pipe 	···· ··· ··· ··· ···	I G3CS I G80CS I G3CS I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT	 	G80CS G80CS G80CS G80CS G80CS	··· ··· ·· ··· ·· ··· ·· ··· ·· ··· ·· ··· ·· ···
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare	re st pipe st pipe pipe tay, fixl to exha to fram tud nut	 ing to e ust pip e stud t	 exhaust	 pipe 	···· ···· ···· ····	I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT	 G3CS, G3CS, G3CS, G3CS, G3CS,		··· ··· ··· ··· ··· ··· ··· ··· ··· ··
023240 023242 014760 023623 022472 023433 000011 000004 0000010 SILENC 023450 024282 024283	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare	re st pipe st pipe pipe pipe tay, fixi to exha to fram tud nut	 Ing to e ust pip e stud t	 exhaust ee	 pipe	···· ···· ···· ····	I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT I G3CT, I G3CT, I G3CT I G3CT I G3CS I G3CS I G80CS	 G3CS, G3CS, G3CS, G3CS, G3CS,		······································
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay f Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Stay, silencer to	re st pipe st pipe pipe pay, fixi to exha to fram tud nut frame	 ing to e .ust pip e stud t	 exhaust ee	 pipe	· · · · · · · · · · · · · · · · · · ·	I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT, I G3CT, I G3CT, I G3CT I G3CS I G3CS I G3CS I G3CS I G3CS I G3CT	 G3CS, G3CS, G3CS, G3CS, G3CS,	G80CS G80CS G80CS G80CS G80CS	··· ··· ··· ··· ··· ··· ··· ··· ··· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Vasher, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Stay, silencer to Stay, silencer to	re re st pipe pipe pipe to exha to fram tud nut frame frame	 	 exhaust ee	 pipe	· · · · · · · · · · · · · · · · · · ·	I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT I G3CT, I G3CT, I G3CT I G3CT I G3CS I G3CT I G3CS I G3CS	 G3CS, G3CS, G3CS, G3CS, G3CS, G3CS,	G80CS G80CS G80CS G80CS G80CS	··· ··· ··· ··· ··· ··· ··· ··· ··· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024176	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Vasher, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram	re re st pipe pipe pipe to exha to fram tud nut frame frame ne	 ing to e stud t 	 exhaust ee	 pipe	···· ···· ···· ····	I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT, I G3CT, I G3CT, I G3CT, I G3CT I G3CS, I G3CS, I G3CS, I G3CS,	 G3CS, G3CS, G3CS, G3CS, G3CS, G3CS, G3CS,	G80CS G80CS G80CS G80CS G80CS	··· ··· ··· ··· ··· ··· ··· ··· ··· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024176 000004	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram	re re st pipe pipe pipe to exha to fram frame frame ne	 ing to e ust pip e stud t	 exhaust e	 pipe 	··· ··· ··· ···	I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CS I G3CS I G3CS I G3CS I G3CS I G3CS I G3CS	 G3CS, G3CS, G3CS, G3CS, G3CS, G3CS, G3CS, 	G80CS G80CS G80CS G80CS G80CS	··· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024176 000004 000003	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram	re re st pipe pipe pipe pipe pipe to exhato to exhato frame frame ne ne ne bolt	 Ing to e ust pip e stud t	 exhaust ee 	···· ···· ···· ···· ···· ···· ···· ···· ····	···· ··· ··· ··· ··· ···	I G3CS I G80CS I G3CS I G3CT I G3CS I G3CS I G3CS I G3CS I G3CS	 G3CS, G3	G80CS G80CS G80CS G80CS G80CS	··· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024176 000004 000003 000174	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, st	re re st pipe pipe pipe tay, fixit to exhat to frame frame frame ne ne bolt tay to f	 	 exhaust ee	···· ···· ···· ···· ···· ···· ···· ···· ···· ···· ····		I G3CS I G80CS I G3CS I G3CT I G3CS I G3CS I G3CS I G3CS I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CS I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT	 G3CS, G3	G80CS G80CS G80CS G80CS G80CS G80CS	··· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024281 024281 024283 014673 024281 024281 024281 024281 02472	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, st Washer, plain, st	re st pipe st pipe pipe tay, fixit to exha to frame frame ne ne ne bolt tay to f	 	 exhaust ee 	···· ···· ···· ···· ···· ···· ···· ···· ···· ···· ···· ····		I G3CS I G80CS I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS, I G3CT I G3CS, I G3CT I G3CS, I G3CT I G3CS, I G3CT	 G3CS, G3CS, G3CS, G3CS, G3CS, G3CS, G3CS G3CS G3CS G3CS G3CS G3CS G3CS G3CS	G80CS G80CS G80CS G80CS G80CS	··· ··· ··· ··· ··· ··· ··· ··· ··· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024281 024281 024281 024281 024281 02472 024281 02472 024281 02472 02472 02472 02472 02472 02472 02472 020010 000174 000010 000172	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, st Washer, spring,	re re st pipe pipe pipe to exha to exha to frame frame ne ne ne bolt tay to f stay to f	 Ing to e ust pip e stud t	 exhaust ee 	···· pipe		I G3CS I G80CS I G3CS I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CS I G3CS I G3CS I G3CS I G3CT I G3CS I G3CS	G3CS, G3CS,	G80CS G80CS G80CS G80CS G80CS G80CS	······································
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024281 024281 024283 014673 024281 024281 024281 024281 02472	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, st Washer, plain, st Washer, large, s	re re tre pipe pipe to exhato to frame frame frame ne he bolt tay to f stay to f tay to f	 Ing to e ust pip e stud t	 	···· pipe		I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS I G3CT I G3CS	 G3CS, G80CS,	G80CS G80CS G80CS G80CS G80CS	··· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ··
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024176 000004 000013 000174 000010 000192 000008	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, st Washer, plain, st Washer, large, s Bolt, stay to sile	re re st pipe pipe pipe to exhat to frame frame frame frame ne bolt tay to f stay to f tay to f tay to f tay to f	ing to e ust pip e stud t irame frame b frame b 	 exhaust e 	···· ····		I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CS, I G3CT I G3CS I G3CT I G3CT I G3CS I G3CT I G3CT	 G3CS, G80CS G80CS G80CS G80CS	G80CS G80CS G80CS G80CS G80CS G80CS	
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024176 000004 000013 000174 000010 000192 000008 000364	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame si ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, si Washer, plain, si Washer, large, s Bolt, stay to sile Bolt, stay to sile	re re re pipe pipe pipe pipe pipe pipe to exha to exha to exha to frame frame frame frame frame tay to f stay to f stay to f ncer ncer	ing to e ust pip e stud t frame b frame b	 	···· ····		I G3CS I G80CS I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CS I G3CT I G3CS I G3CS	 G3CS, G3CS	G80CS G80CS G80CS G80CS G80CS	······································
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024282 024283 014673 024281 024176 000004 000003 000174 0000192 000008 000364 000363	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, st Washer, plain, st Washer, large, s Bolt, stay to sile Nut, stay to sile Nut, stay to sile Nut, stay to sile	re re st pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe pipe tay, fixl to exhat to exhat to exhat to exhat to frame frame ne ne ne stay to f stay to f ncer ncer ncer box	 Ing to e ust pip e stud t 	 exhaust e 	···· ····			 G3CS, G3CS	G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS	
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024176 000004 00003 000174 000003 000174 000008 000364 000363 000004	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame si ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, si Washer, plain, si Washer, large, s Bolt, stay to sile Bolt, stay to sile	re re st pipe pipe pipe to exhat to exha	 Ing to e ust pip e stud t in frame b frame b frame b frame b silencer	 	···· ····			 G3CS, G3CS	G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS	······································
023240 023242 014760 023623 022472 023433 000011 000004 000003 000010 SILENC 023450 024282 024283 014673 024281 024176 000004 0000174 000010 000174 000018 000364 000363 00004 000011	Pipe, exhaust, ba Pipe, exhaust, ba Baffle, for exhaust Stay, for exhaust Stay, for exhaust Stay, for exhaust Washer, plain, st Nut, fixing stay t Washer, frame st ERS (SINGLES) Silencer, bare Silencer, bare Silencer, bare Stay, silencer to Bolt, stay to fram Nut, stay to fram Nut, stay to fram Washer, plain, st Washer, plain, st Washer, large, s Bolt, stay to sile Nut, stay to sile	re re st pipe pipe pipe to exhat to exha	 Ing to e ust pip e stud t in frame b frame b frame b frame b silencer	 	···· ····		I G3CS I G80CS I G3CS I G3CS I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CT I G3CS I G3CT I G3CS I G3CS I G3CT I G3CS I G3CS	 G3CS, G3CS	G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS G80CS	

.

.



ENGIN 023055 023057 023134 023133	E SPROCKETS Sprocket, engine, bare, 17 teeth Sprocket, engine, bare, 19 teeth Washer, tab, engine, sprocket nut Nut, for engine sprocket	I G3CT, G3CS I G80CS I G3CT, G3CS, G80CS I G3CT, G3CS, G80CS
CHAIN 017298 017299 022870 022876 017294 023459	Chain, front, 66 links, $\frac{1}{2}$ ins. by .305 ins. Chain, front, 67 links, $\frac{1}{2}$ ins. by .305 ins. Chain, front, 68 links, $\frac{1}{2}$ ins. by .305 ins. Chain, front, 68 links, $\frac{1}{2}$ ins. by .305 ins. Chain, rear, 97 links, $\frac{2}{3}$ ins. by .380 ins. Chain, magneto, 46 links, $\frac{3}{4}$ ins. by .225 ins. Chain, dynamo, 50 links, $\frac{3}{4}$ ins. by .225 ins.	I G3CT, G3CS I G80CS I G11CS I G3CT, G3CS, G80CS, G11CS I G3CT, G3CS, G80CS I G3CT, G3CS, G80CS
DYNAN 023135 000572 000010 000164 000708 023118 000727 000011 000004 000726 140074 171284	10 AND MAGNETO SPROCKETS Sprocket on dynamo shaft	I G3CT, G3CS, G80CS I G3CT, G3CS, G80CS G3CT, G3CS, G80CS I G3CT, G3CS, G80CS G3CT, G3CS, G80CS I G3CT, G3CS, G80CS G3CT, G3CS, G80CS

ENGINE SECTION (TWINS)

Ę

RE-BORING Cylinders may be re-bored to .020 ins. or .040 ins. oversize and pistons (with rings) (two chrome plated) to suit.

GIICS Model £7 3s. 1d. (per pair) (new gudgeon pins and circlips) 14s. 0d. extra.

PISTON	S							
024391	Piston, complete, standard si	78	•••		2 GLICS			
024392	Piston, complete, .020 oversi				2 GIICS	•••	•••	
024393	Piston, complete .040 oversiz				2 GHCS	•••	•••	•••
023503	Piston, bare, standard size			•••	2 GLICS		•••	•••
023504	Piston, bare .020 oversize			•••	2 GIICS	•••	•••	•••
023505	Piston, bare .040 oversize		•••		2 GLICS	•••	•••	•••
		•••	•••	•••	2 01103	•••	•••	•••
ROCKE	R COVER							
018623	Cover, for rockers				4 GLICS			
	•••••••••••••••••••••••••••••••••••••••				· en es	•••	•••	
EXHAU:	ST PIPES AND SILENCERS		4)					
023511	Pipe, exhaust, bare, left side	` .	·		I GIICS			
024262	Pipe, exhaust, bare, right sid	e			I GIICS			
018278	Stay, for exhaust pipes		•••		I GIICS			
000011	Washer, exhaust pipe stay	•••			I GHCS	•••		
024254	Silencer, bare, only	•••			I GIICS			
024255	Stay, for silencer	•••			I GIICS			
000363	Bolt, stay to silencer							
000004	Nut, stay to silencer bolt				I GIICS			
000011	Washer, plain stay to silence	r bolt				•••		
000192	Washer, spring, stay to silen				I GIICS			
024176	Bolt, stay to frame				I GLICS			
000003	Nut, stay to frame bolt		•••		GIICS			
000010	Washer, plain, stay to frame	bolt	•••		I GHCS			
800000	Washer, large, stay to frame				I GHCS			
017152	Clip, clamping silencer to pip	e, and jo	ining p	sipes	2 GHCS			
000363	Bolt, for clamping clip			•	2 GHCS			
000004	Nut, for clip bolt	•••	•••		2 GIICS			
000174	Washer for clip bolt	•••			2 GLICS		•••	
	-							
	RETTER AND PARTS							
022830	Carburetter, complete, less	controls	; (376/	59T)	I G3CT	•••		
023425	Carburetter, complete, less c	ontrols ((389/18	8)	I G3CS		•••	•••
022652	Carburetter, complete, less o				I G80CS	•••	•••	•••
021346	Spacer, for carburetter, ‡ ins.				I G3CT	•••	•••	•••
023427	Spacer, for carburetter, ‡ ins.				I G3CS	•••	•••	•••
023428	Spacer, for carburetter, $\frac{1}{2}$ ins.	wide, I	🕹 ins. I	bore	I G80CS	•••		

This scan is explicit for non-commercial use and is not intended for financial or material gain by anyone

.

376.029	Body, for carburette	r .,.		•••		I G3CT			
389.002	Body, for carburette	r				G3CS			
389.004	Body, for carburette	r		•••	1	G80CS			
376.065	Mixing, chamber cap	securing	ring	•••	i	G3CT			
389,065	Mixing, chamber cap	securing	ring	•••		G3CS, G800	s		
4.235	Mixing, chamber cap	securing	ring ci	in		GICT			
29.201	Mixing, chamber cap	securing	ring ci	in in		G3CS, G800	S		
376.064	Mixing chamber cap			۰ ۳	1	G3CT			
389.064	Mixing chamber cap			•••		G3CS, G800	S		
376.062	Air valve					G3CT			
389.062	Air valve	• • •	•••			G3CS, G800	S		
6047	Air valve guide			•••		G3CT			
29.057	Air valve guide	•••				G3CS, G800	S		
376.060	Throttle valve size 3					G3CT			
389.060	Throttle valve size 3	.				G3CS			
389.060	Throttle valve size 3					G80CS			
376.061	Throttle valve spring					G3CT			
389.061	Throttle valve spring					G3CS, G800	S		
376.063	Taper let needle					G3CT			
3 89.063	Taper jet needle				1	G3CS, G800	S		
376,100	Main jet, size 210		•••	•••		G3CT			
376,100	Main Jet, size 270	•••				G3CS			
376.100	Main jet, size 440	•••	•••		1	G80CS	• • • -		
376.057	Jet block, complete				1	G3CT			
389.056	Jet block, complete	• • •				G3CS		•••	
389.058	Jet block complete					G80CS			
376.066	Air intake venturi		• • •	•••	1	G3CT			
389.066	Air intake venturi		•••	•••	1	G3CS, G80C	S		
AIR CL									
022128	Cleaner, air	•••	•••		1	G3CT	•••		•••
024059	Cleaner, air			•••	I	G3CS, G800	S, GH	CS	
022348	Hose, for air cleaner			•••		G3CS, G80C			
022347	Hose, for air cleaner	***	•••	•••	I	GHCS			•••
022129	Adaptor, for air clear	1er	•••	•••	1	G3CT			
023272	Retainer, air cleaner			•••	1	G3CS, G80C	S		•••
023273	Retainer, air cleaner		•••	•••	1	GHCS			
000344	Bolt, fixing air cleane			•••	1	G3CS, G800	S, GH		•••
023146	Nut, trapped air clea	ner fixing	bolt	•••	1	G3CS, G800	S, GH	CS	
376.100	Jet, size 200	•••	•••	•		G3CT		•••	
376.100	Jet, size 260			•••	I	G3CS			
376.100	Jet, size 430		•••	•••		G80CS		•••	
376,100	Jet, size 240		4++	•••	1	GHCS			

GEAR BOX SECTION

GEAR BOX FIXING PARTS		
022509 Bolt, gear box, top, fixing	I G3CT	
024228 Bolt, gear box, top fixing	20080 2050 1	
012999 Spacer, gear box, top fixing bolt	2 6265 60065	••
022869 Eye, bolt, for front chain adjustment	LGUCT	• •
000594 Eve hale for from their adjustments		••
00004 Net abain adjustment hals	2 C2CT	••
		••
000F04 Create hand abain a diverse and to be	L COCT	•••
		•••
024288 Cross head, chain adjustment bolt		•••
000402 Bolt, fixing cross head to engine plate	I G3CT	••
000361 Bolt, fixing cross head to engine plate		
000010 Washer, cross head bolt	I G3CT	
000011 Washer, cross head bolt	I G3CS, G80CS, G11CS .	•••
GEAR BOX SHELL		
		••
040444 Case, inner for kickstart	I G3CT, G3CS, G80CS .	••
GEARS		
040251 Gear, driving, main with bushes, 25 teeth	I G3CT	
040256 Gear, first mainshaft, 13 teeth	1 6307	•••
040250 Piotes and 1 () 17 .	t CICT	
040040	I GJCT	••
040262 Gear first laurhafa		••
040262 Gear, first layshaft	I G3CT	••

	OPERATING PARTS Spring, for cam plate plunger	 	I G3CS, G80CS
040431 040432 000010	ARTER Crank, kickstarter only Pin, only, kickstarter crank Nut, domed, fixing pin to crank Washer, plain kickstarter pedal pin Washer, spring, kickstarter pedal P	 	I G3CT, G3CS, G80CS, G11CS I G3CT, G3CS, G80CS, G11CS

٠

.

•

•

FRAME SECTION

•	FRONT 023249 024080 024081 012594 012595 021768 000001 000008 021917 024064 024068 022541	FRAME Frame, front portion only, bare Frame, front portion only, bare Frame, front portion only, bare Race, ball, for frame head lug, top Race, ball, for frame head lug, bott Stud, for seat lug (below saddle) Nut, for seat lug stud Washer, for seat lug stud Stud, uniting, front frame and rails Cover, frame Cover, frame Bead, plastic for frame cover, 8 ¹ / ₄ in			G3CT
	024035	RAME Loop and rails, assembled Loop and rails, assembled Stud, for rear loop at bottom			G3CT G3CS, G80CS, G11CS G3CT, G3CS, G80CS, G11CS
	02 4 077	Spacer, rear fork bearing lug, long Spacer, rear fork, bearing lug, sho			I G3CS, G80CS, G11CS I G3CS, G80CS, G11CS
•	023643	PLATES (TWINS) Plate, engine, rear left Plate, engine rear right			I GIICS I GIICS
	010823 010824 000316 010819 023246 023247 015263 014380 000002 000009 022423 023596 GIRLING 024182 024181 024482 024181 024443 024443 024444 024443	Unit, complete, frame stay Unit, complete, frame stay Unit, damper, inner, assembly Unit, damper, inner, assembly Dust shield, top Spring, main (yellow and yellow) Spring, main (green and green)	ame rails)	·····	I G3CT, G3CS, G80CS I G3CT, G3CS, G80CS I G3CT, G3CS, G80CS 2 G3CT, G3CS, G80CS I G3CT, G3CS, G80CS 2 G3CT, G3CS, G80CS I G3CT, G3CS, G80CS I G3CT, G3CS, G80CS I G3CT, G3CS, G80CS, G11CS I G3CT I G3CT I G3CT 2 G3CT 2 G3CT 2 G3CT 2 G3CS, G80CS, G11CS 2 G3CT, G3CS, G80CS, G11CS 2 G3CT, G3CS, G80CS, G11CS 2 G3CT, G3CS, G80CS, G11CS </td
	023318 000003 FRONT 023540 023541 023542 021974 023544 021928 021841 022794	Bolt, top pivot Nut, top pivot bolt FORK Fork, assembly, complete Fork, assembly, complete Tube, assembly, front fork Damper tube, assembly Crown assembly, with stem, and of Lug, for handlebar and steering he Silder, with cap, studs and nuts, le	 circlips ead	····	2 G3CT, G3CS, G80CS, G11CS 1 G3CT, G3CS, G80CS, G11CS 2 G3CT, G3CS, G80CS, G11CS 2 G3CT, G3CS, G80CS, G11CS 2 G3CT, G3CS, G80CS, G11CS 1 G3CT, G3CS, G80CS, G11CS 2 G3CT, G3CS, G80CS, G11CS 2 G3CT, G3CS, G80CS, G11CS

 021780
 Fork, stop (acts also as pinch bolt)
 ...
 2 G3CT, G3CS, G80CS, G11CS

 000003
 Nut, for fork stop
 ...
 ...
 2 G3CT, G3CS, G80CS, G11CS

 000193
 Washer, spring, fork stop nut
 ...
 ...
 2 G3CT, G3CS, G80CS, G11CS

 021790
 Spring, main, front fork
 ...
 ...
 2 G3CT, G3CS, G80CS, G11CS

 022821
 Tube, only, fork damper
 ...
 ...
 2 G3CS, G80CS, G11CS

 022890
 Tube, only, fork damper
 ...
 ...
 2 G3CT

 HANDLE BAR ... I G3CT, G3CS, G80CS, G11CS ... I G3CT, G3CS, G80CS, G11CS 017016 Handle bar, bare, standard ... 023642 Handle bar, bare (semi-western) ••• ... STANDS.CENTRE AND PROP.023198Stand, centre, bare...016340Stand, centre, bare...016340Stand, centre stand...014629Rod, centre stand...014629Rod, centre stand...016453Bush, for centre stand...016464Bush, for centre stand...016455Bush, for centre stand...016456Bush, for centre stand...016457Bush, for centre stand...016458Bush, for centre stand...016459Spacer, centre stand...016450Spacer, centre stand rod...016430Spacer, centre stand rod...014430Spacer, centre stand rod, long...014434Spacer, centre stand rod, short...014715Stand, prop, bare...014715Stand, prop, bare...023224Stand, prop, bare... STANDS, CENTRE AND PROP. FRONT MUDGUARD AND STAYS

 FRONT MUDGUARD AND STAYS

 024242
 Mudguard front, bare
 ...
 ...
 I G3CT, G3CS, G80CS, G11CS

 013928
 Stay, front
 ...
 ...
 I G3CT, G3CS, G80CS, G11CS

 013929
 Stay, rear
 ...
 ...
 I G3CT, G3CS, G80CS, G11CS

 010795
 Bolt, stay to sliders
 ...
 ...
 I G3CT, G3CS, G80CS, G11CS

 000192
 Washer, spring, stay to slider bolt
 ...
 ...
 4 G3CT, G3CS, G80CS, G11CS

 000192
 Washer, stay to mudguard
 ...
 ...
 ...
 4 G3CT, G3CS, G80CS, G11CS

 000192
 Washer, stay to mudguard
 ...
 ...
 ...
 4 G3CT, G3CS, G80CS, G11CS

 000190
 Washer, stay to mudguard bolt
 ...
 ...
 8 G3CT, G3CS, G80CS, G11CS

 000039
 Washer, stay to mudguard bolt
 ...
 8 G3CT, G3CS, G80CS, G11CS

 000080
 Nut, stay to mudguard bolt
 ...
 8 G3CT, G3CS, G80CS, G11CS

 000080
 Nut, stay to mudguard bolt
 ...
 8 G3CT, G3CS, G80CS, G11CS

 REAR MUDGUARD

 024243 Mudguard, rear, bare
 I G3CT

 024028 Mudguard, rear, bare
 I G3CS, G80CS, G11CS

 024236 Washer, alloy, mudguard fixing 2.B.A.
 I G3CT, G3CS, G80CS, G11CS

 024237 Washer, alloy, mudguard fixing 1 ins.
 3 G3CT, G3CS, G80CS, G11CS

 024238 Washer, alloy, mudguard fixing 1 ins.
 3 G3CT, G3CS, G80CS, G11CS

 024238 Washer, alloy, mudguard fixing 1 ins.
 3 G3CT, G3CS, G80CS, G11CS

 023218 Support, rear mudguard
 I G3CT

 023204 Bridge, rear mudguard support
 I G3CS, G80CS, G11CS

 024234 Bridge, rear mudguard support
 I G3CS, G80CS, G11CS

 024236 Bolt, rear mudguard, bottom
 I G3CS, G80CS, G11CS

 000365 Bolt, rear mudguard, bottom
 I G3CS, G80CS, G11CS

 000368 Bolt, rear mudguard support
 I G3CS, G80CS, G11CS

 000368 Bolt, rear mudguard support bolt
 2 G3CT, G3CS, G80CS, G11CS

 000040 Nut, rear mudguard support bolt
 2 G3CT, G3CS, G80CS, G11CS

 000011 Washer, rear mudguard support bolt
 2 G3CT, G3CS, G80CS, G11CS

 000190 Washer spring, rear mudguard support bracket
 7 G3CT, G3CS, G80CS, G11CS

 REAR MUDGUARD 000190 Washer spring, rear mudguard support bracket ... 7 G3CT, G3CS, G80CS, G11CS NUMBER PLATES 011698 Number plate, front 018545 021881

 Number plate, rear
 ...
 ...
 I G3CT, G3CS, G80CS, G1

 Bracket, rear, number plate
 ...
 ...
 I G3CT
 ...

 Bolt, rear number plate bracket
 ...
 I G3CT
 ...
 ...

 Nut, rear number plate bracket
 ...
 I G3CT
 ...
 ...

 Washer, plain, rear number plate bracket bolt
 I G3CT
 ...
 ...

 Washer, spring rear number plate bracket bolt
 I G3CT
 ...
 ...

 Washer, spring rear number plate bolt
 ...
 I G3CT
 ...
 ...

 Washer, spring rear number plate bolt
 ...
 I G3CT
 ...
 ...

 Washer, rear number plate
 ...
 ...
 I G3CT
 ...
 ...

 Woth, rear number plate
 ...
 ...
 2 G3CT
 ...
 ...

 Wut, rear number plate bolt
 ...
 ...
 2 G3CT
 ...
 ...

 Washer, rear number plate bolt
 ...
 ...
 ...
 2 G3CT
 ...

 Washer, rear number plate bolt
 ...
 ...
 ...
 ...
 ...
 ...

 Bolt, bottom rear number plate
 ...
 015298 000363 ... 000004 000011 ... 000192 - • • 000012 ••• 000070 ... 000005 000012 ••• 012565

... • • • • • •

...

...

÷.,

000000	Nue rear oumban also tota				
080000	Nut, rear number plate bolt	•••		• • •	I G3CS, G80CS, GIICS
000039	Washer, rear number plate bol	t	• • •	•••	2 G3C5, G80C5, G11C5
000070	Bolt, top, rear number plate		•••	• • •	I G3CS, G80CS, GIICS
000005	Nite manufactor in the second		•••		I G3CS, G80CS, GIICS
000012	Washer, rear number plate bolt	r			2 G3CS G80CS GLICS
021880					I G3CT, G3CS, G80CS, G11CS
000738	Screw sons lamp				
	Screw, rear lamp support, 3.B.A	٩.	•••		2 G3CT, G3CS, G80CS, G11CS
000739	Nut, rear lamp support screw,	3.B.A.			2 G3CT, G3CS, G80CS, G11CS
FRONT	CHAINCASE AND REAR CHA	IN GL	JARD		
023546	Chaincase, complete (comprise	es bot	th hal	ves,	
	metal and rubber bands, clan				
	in a set of the set of				I G3CT, G3CS, G80CS
023150					LCICT CICC COACE
023149		•••			
		•••	•••		I G3CT, G3CS, G80CS
018650		•••	•••		I G3CT, G3CS, G80CS
022750	Screw, clamping metal band	•••		•••	I G3CT, G3CS, G80CS
018652	Band, rubber, for chaincase			•••	I G3CT, G3CS, G80CS
018964	Domed, clutch cover				I G3CT, G3CS, G80CS
018966	Washer, cork for clutch cover			•••	I G3CT, G3CS, G80CS
000450	Screw, round head, for clutch c				9 C3CT C3CS C00CS
014457			•••		LG3CT G3CS G80CS
000580	Mashan mult to state of the	•••		•••	L G3CT G3CS G80CS
			···	• • •	
000440	Bolt, fixing chaincase to crankca	ise		•••	3 G3CT, G3CS, G80CS
023107			•••	•••	3 G3CT, G3CS, G80CS
023117	Spacer, behind chaincase				I G3CT, G3CS, G80CS
02 230	Nut, inside chaincase		•••		I G3CT, G3CS, G80CS
023104	Gasket, between chaincase and				I G3CT, G3CS, G80CS
000009					2 G3CT, G3CS, G80CS
000002	Num Kan have and				2 G3CT, G3CS, G80CS
022461	Chainsward soon have		•••		I G3CT, G3CS, G80CS
	enanguard, rear, bare	•••	•••	•••	
RATTER	Y CARRIER				
022449					I G3CT, G3CS, G80CS, GHCS
		•••	•••	• • •	
022450	Carrier, battery, back half only		•••	• • •	I G3CT, G3CS, G80CS, G11CS
021722	Strap, front, for battery carrier		•••		I G3CT, G3CS, G80CS, G11CS
010854	Pin, hinge, battery carrier strap)	•••	•••	[G3CT, G3CS, G80CS, G11CS
0 2798	Bolt, battery carrier strap		• • •		I G3CT, G3CS, G80CS, G11CS
0 229	Seat, battery carrier strap, bolt				I G3CT, G3CS, G80CS, G11CS
010851	Nut, battery carrier strap bolt				I G3CT, G3CS, G80CS, G11CS
000348	Pole compliant on blo		• • •		I G3CT, G3CS, G80CS, G11CS
000012			•••	•••	I G3CT, G3CS, G80CS, G11CS
000004	Mine Costa a Lassa and a suble of				2 G3CS, G80CS, G11CS
			•••	•••	
FOOTRI	FSTS				
					2 G3CT
023430		•••	•••	•••	1 CICS CONCE CILCS
			•••	•••	
022636	Collar, outer right, footrest roo			•••	
016462	Rod footrest		•••	•••	1 G3CS, G80CS, G11CS
014484	Spacer, tootrest rod		•••	•••	1 G3CS, G80CS, G11CS
010911	Spacer, footrest rod, outer left		•••	•••	I G3CT
013837	Spacer, footrest rod, outer righ	nt.	•••		I G3CT
SADDLI	E				
023089	Saddle, complete, with rear spr	ings	•••		I G3CT
024272	Twin seat			•-•	I G3CS, G80CS, G11CS
018998	Saddle, less springs				I G3CT
023203	Spring, for saddle				A 636T
012880	Stud, for saddle spring				
		•••			· ~ ~ ~
000073	Nut, saddle spring stud	•••	•••		
000376	Bolt, saddle, front hinge	•••	•••	•••	
000004	Nut, saddle hinge bolt	•••	•••	•••	
000011	Washer, saddle hinge bolt	•••	•••	•••	I G3CT
021217	Bush, saddle hinge bolt		•••	•••	I G3CT
000343	Bolt, fixing twin seat	•••	•••		2 G3CS, G80CS, G11CS
000172	Washer, twin seat fixing bolt	•••	•••	•••	2 G3CS, G80CS, G11CS
	Nevra				
	BOXES				1.0207
023456	Tool, box, bare, with lid		•••	•••	I G3CT
022623	Tool, box, bare, with lid (black	9 -	•••	•••	1 G3CS, G80CS, G11CS
024351	Tool, box, bare, with lid (red)		•••	•••	I G3CS, G80CS, G11CS
000369	Bolt, fixing tool box, top	•••	•••	•••	1 G3CT, G3CS, G80CS, G11CS
000004	Nut, tool box, top fixing bolt	•••			I G3CT, G3CS, G80CS, G11CS
000011	Washer, tool box, top fixing b				I G3CT, G3CS, G80CS, G11CS

ı

5



TRANSFERS 024417 Transfers, complete set 1 G3CT 024417 Transfers, complete set 1 G3CS, G80 024418 Transfers, complete set 1 G3CS, G80 024420 Transfers, complete set 1 G1CS 009186 Transfer, front chaincase (oil level) 1 G3CT, G3C 009187 Transfer, front chaincase (patent) I G3CT, GC		
099183 Transfer, oil tank (fill to here) I G3CT	CS	••••
099183 Transfer, oil tank (low level) I G3CT	CS, G80CS	••••
011051 Transfer, for petrol tank (Motif) 2 G3CT, G3C	3S, G80CS	••••

CONTROL LEVER AND CABLE SECTION

CONTR	OL LEVERS		
18,870	Lever assembly, front brake		G3CT, G3CS, G80CS
18.812	Bracket only, front brake		I G3CT, G3CS, G80CS
12.595	Clamp, front brake lever bracket		I G3CT, G3CS, G80CS
11.014	Screw, brake lever bracket clamp	•••	2 G3CT, G3CS, G80CS
12.595	Clamp air control bracket	•••	1 G3CT, G3CS, G80CS
12.608	Lever Ass., air control		I G3CT, G3CS, G80CS
12.609	Lever Ass., ignition control	***	I G3CT, G3CS, G80CS
12.595	Clamp, ignition lever bracket		I G3CT, G3CS, G80CS
022639	Knob and rubber sleeve for clutch and br	ake	
	lever		2 G3LCS, G80CS, G11CS
THROT	TLE CABLE		
024172	Cable assembled, throttle, standard bar		I G3CT
024246	Cable assembled, throttle, western bar		I G3CT
024173	Cable assembled, throttle, standard bar		1 G3CS, G80CS, G11CS
024247	Cable assembled, throttle, western bar		GICS, G80CS, GIICS
V21217	Choic astanoida, an otale, western bar	•••	
AIR CA	DIE		
023696	The second secon		I G3CT, G3CS, G80CS
023699		•••	I G3CT, G3CS, G80CS
024366			
024367	A ST		
V24307	Cable, assembled air, western bar	•••	
CULTC	H CABLES		
024370	Cable, assembled, clutch, standard bar		1 G3CT, G3CS, G80CS, G11CS
024371	Cable, assembled, clotch, standard bar	••••	
V29371	Cable, assembled clutch, western bar		19901, 9909, 9909, 91109
COOLE	DRAKE .		
FRONT			I G3CT, G3CS, G80CS, G11CS
024368	Cable, assembled front brake, standard bar	•••	1 GICT, GICS, GROCS, GIICS
024369	Cable, assembled front brake, western bar	•••	1 301, 303, 3003, 31163
	ON CABLE		G3CT, G3CS, G80CS
022132	Cable, assembled, ignition, standard bar		
023702	Cable, assembled ignition, western bar		, I G3CT, G3CS, G80CS
022133	Set, control parts (Lucas 457117)	•••	I G3CT, G3CS, G80CS
022728	Sleeve, rubber for control cables	••••	5 G3CT, G3CS, G80CS, G11CS

TANK SECTION

				•
PETROL	L TANK			
024165	Tank, petroi, bare, enamelled, steel		•••	I GI I CS
	Tank, petrol, bare, enamelied, alloy			I G3CT, G3CS, G80CS
	Tank, petrol, bare, enamelled, steel			I G3CT, G3CS, G80CS
	Cap, filler, for petrol tank			1 G3CT, G3CS, G80CS, G11C
	Pin, split, for petrol tank cap			I GICT, GICS, GBOCS, GIICS
	Tap, petrol, with filter and banjo		•••	2 G3CT, G3CS, G80CS, G11C
021386	Adapton long for petrol tra		***	I GICT, GICS, GROCS, GIIC
021300	Adaptor, long, for petrol tap		•••	1 G3CT, G3CS, G80CS, G11C
021387	Adaptor, short, for petrol tap	***	***	2 G3CT, G3CS, G80CS, G11C
000183	Washer, fibre for petrol tap adaptor	•••	***	2 6301, 6303, 66003, 6110
	1			

,

,

000908-8	Bi in. Pipe (plastic) petrol feed	I G3CT, G3CS, G80CS
000908-9	Ins. Pipe (plastic) petrol feed	I GLICS
021175	Bolt, fixing petrol tank, front	A CACT CACA ANALY
+016845	Nut, petrol tank front fixing bolt	
021453	Washer, petrol tank front fixing bolt	
021174	Rubber, petrol tank front fixing bolt	
024074	Stud, fixing petrol tank, rear	
022083	Nut, petrol tank rear fixing stud	
000174	Washer, petrol tank rear fixing stud	2 $C $ $C $ $C $ $C $ $C $ $C $ C
024073	Spacer, petrol tank rear fixing stud	
02407	Rubber, petrol tank rear fixing stud	1 C1CC CD0CC CLICC
024072	Sleeve, petrol tank rear fixing stud	
024361	Rubber, petrol tank rear fixing stud	A CACT
4		
OIL TA	NKS	
022431	Tank, oil, bare ,	I G3CT
024063	Tank, oil, bare (black)	LCICE CONCE
024353	Table at have leads	1 6365 69065
024062	Table and Kanan in the second se	LOUCE
024198	Cover for all souly (block)	LOUCS
024355	Course for all souly (and)	LEUCS
022594	Stud, oil tank fixing	1 C)CT
000004	Nut, oil tank fixing stud	2 6267
000011	Washer, oil tank fixing stud	2 G2CT
000011	Washer, oil tank fixing bolt	
000347	Bolt, fixing oil tank to mudguard bracket	I COCT
000005	Nut, mudguard—oil tank bolt	1 0107
000172	Washer, large, mudguard-oil tank bolt	1 () (7
000012	Washer, small, mudguard—oil tank boit	
021578	Spacer, mudguard—oil tank bolt	
	opacer; madgaard on cane bote	
OIL PIP	PES .	
024257	Pipe, oil feed	I GIICS
022950	Pipe, oil feed	
023463	Pipe, oil feed	
024259	Pipe, oil return	
022582	Pipe, oil return	LCACT
023464	Ding all actions	
014752	Connection, rubber, oil feed and oil return pipes	2 GIICS
011369	Connection, rubber, oil feed and oil return pipes	
1		
	WHEEL AND BRA	KE SECTION
1		
FRONT	WHEEL	
024380	Wheel, front complete with all fittings (21 in.	
	rim)	1 G3CT, G3CS, G80CS
024382	Wheel, front bare, less all fittings (21 in. rim)	I G3CT, G3CS, G80CS
021151	Rim, front, 21 ins, by 24 ins., chrome	

4

۲.

.

,

٠

.

ر

.

٠

	rim)			1	G3CT,	G3CS,	G80CS		
024382	Wheel, front bare, less all fittings (21	in, r	im)	1	G3CT,	G3CS,	G80CS		
021151	Rim, front, 21 ins. by 21 ins., chrome			l	G3CT,	G3CS,	G80CS		
021153	Spoke, front wheel		•••	40	G3CT,	G3CS,	G80CS		
013693	Tape, for 21 ins. by 24 ins. rim			1	G3CT,	G3CS,	G80CS		
011708	Bolt, security, for front wheel			l	G3CT,	G3CS,	G80CS		
	Grommet, rubber for hub disc	•••		ł	G3CT,	G3CS,	G80CS		
REAR V	WHEEL								
021997	Wheel, rear complete, chrome, with	all fit	ttings	1	G3CT,	G3CS,	G80CS,	GHCS	

021997	Wheel, rear complete, chrome, with	211 11221	ngs	- 1	6361,	Gaca,	Gove	3, 01	i Co
022001	Wheel, rear, bare, chrome, less all fit	tings		1	G3CT.	G3CS,	G80C	S, G1	ICS
021816	Rim, rear, 19 ins. by 3 ins., chrome			1	G3CT,	G3CS,	G80C	S, GI	ICS
021692	Spoke, rear wheel	•••		40	G3CT.	G3CS,	G80C	S, GI	ICS
021694	Nipple, rear wheel spoke			40	G3CT.	G3CS,	G80C	S, GI	ICS
021695	Hub, rear wheel, shell only				G3CT,	G3CS,	G80C	S, GI	ICS
021550	Grommet, rubber, for hub disc	•••	•••	1	G3CT,	G3CS,	G80C	S, GI	ICS
DCAD									
	BRAKE	L	1						
	Sprocket and brake drum, for re		eei,	1	G3CT.	G3CS.	G80C	S. G1	ICS
021634	Sprocket and brake drum, for re 42 teeth		eei,			G3CS,			
021634	Sprocket and brake drum, for re- 42 teeth Bolt, retaining sprocket to rear hub	····	eel, 	5	G3CT.	G3CS,	G80C	S, GI	ICS
021634 021635 022083	Sprocket and brake drum, for re- 42 teeth Bolt, retaining sprocket to rear hub Nut, for sprocket retaining bolt		eel, 	5 5	G3CT, G3CT,	G3CS, G3CS,	G80C G80C	S, GI S, GI	ICS ICS
021634 021635 022083 000011	Sprocket and brake drum, for re- 42 teeth Bolt, retaining sprocket to rear hub Nut, for sprocket retaining bolt Washer, plain, sprocket retaining bol	 it	···· ····	555	G3CT, G3CT, G3CT,	G3CS, G3CS, G3CS,	G80C G80C G80C	S, GI S, GI S, GI	
021634 021635 022083 000011 022218	Sprocket and brake drum, for re- 42 teeth Bolt, retaining sprocket to rear hub Nut, for sprocket retaining bolt Washer, plain, sprocket retaining bol Spacer, for cover plate, inner		···· ····	5 5 5 1	GICT. GICT. GICT. GICT.	G3CS, G3CS, G3CS, G3CS,	G80C G80C G80C G80C	S, GI S, GI S, GI S, GI S, GI	1CS 1CS 1CS 1CS 1CS
021634 021635 022083 000011	Sprocket and brake drum, for re- 42 teeth Bolt, retaining sprocket to rear hub Nut, for sprocket retaining bolt Washer, plain, sprocket retaining bol	 it	···· ····	5 5 5 1	GICT. GICT. GICT. GICT.	G3CS, G3CS, G3CS, G3CS, G3CS,	G80C G80C G80C G80C	S, GI S, GI S, GI S, GI S, GI	1CS 1CS 1CS 1CS 1CS

REAR BRAKE OPERATING PARTS 022463 Pedal, foot rear brake 022464 Rod, rear brake bare	 	1 G3CT, G3CS, G80CS, G11CS 1 G3CT
REAR WHEEL BEARINGS 024340 Spindle, centre solid, rear wheel	 	1 G3CS, G80CS, G11CS

ELECTRICAL SECTION

MAGNE	TO		
015487	Magneto, type NR1 (Lucas 42179E)	1	G3CT, G3CS, G80CS
014573	Magneto, type K2F (Lucas 42180A)		GIICS
458619	Cover for contact breaker	1	GIICS
021194	Pipe, vent		G3CT, G3CS, G80CS
015488	i i i i i i i i i i i i i i i i i i i		G3CT, G3CS, G80CS
			G3CT, G3CS, G80CS
010820			G3CT, G3CS, G80CS
000340		2	G3CT, G3CS, G80CS
000012	Washer, plain, magneto, fixing bolt		
010821	Spacer, 1 ins. long (2 ins. internal), front		G3CT, G3CS, G80CS
a 1 a a a a	fixing stud		G3C1, G3C3, G80C3
010822			G3CT, G3CS, G80CS
	fixing stud		
022178	Rubber, sealing, magneto to chaincase	. 1	G3C1, G3C3, G80C3
DYNAM		1	COCT COCS C80CS
016599	Dynamo, E3N-L-O (20028-A)		G3CT, G3CS, G80CS
200737	Set of brushes, for E3N dynamo	. !	G3CT, G3CS, G80CS
200826	Cover, assembly	. !	G3CT, G3CS, G80CS
010962	Strip, dynamo locating	. !	G3CT, G3CS, G80CS
000044	Screw, fixing strip to dynamo		G3CT, G3CS, G80CS
000025	Washer, plain, fixing strip screw	. 2	G3CT, G3CS, G80CS
017197	Strap, clamping dynamo Pin, hinge, dynamo strap	. 1	G3CT, G3CS, G80CS
010963	Pin, hinge, dynamo strap	. 1	I G3CT, G3CS, G80CS
017145	Sleeve, threaded, for dynamo strap		G3CT, G3CS, G80CS
018002	Bolt, tightening, dynamo strap		I G3CT, G3CS, G80CS
010926	Cross bar, square, for dynamo strap	. 1	I G3CT, G3CS, G80CS
023461	Seal, oil dynamo drive		G3CT, G3CS, G80CS
023460	Ring, retaining, dynamo drive oil seal		G3CT, G3CS, G80CS
VOLTA	GE REGULATOR		
015070	Regulator, complete unit (Lucas 37144A)	. 1	G3CT, G3CS, G80CS
024188	Regulator, complete unit (Lucas 37225)	. 1	IGLICS
000343	Bolt, fixing regulator to frame	2	G3CT, G3CS, G80CS, GIICS
018160	Nut, regulator fixing bolt	-	2 G3CT, G3CS, G80CS, GIICS
000012	Washer, regulator fixing bolt	. 4	G3CT, G3CS, G80CS, GIICS
		•	· · · · · ·
HEAD	LAMP		
014963	Lamp, head, with bulb, ammeter, switch, no	>	
	cable harness	- 1	I G3CT, G3CS, G80CS, G11CS
550899	Rim, bare, for head lamp		I G3CT, G3CS, G80CS, G11CS
550875	Rim, bare, for head lamp Glass, only, for head lamp	· 1	I G3CT, G3CS, G80CS, G11CS
553147	Reflector, only, with bulb holder		G3CT, G3CS, G80CS, G11CS
112201	Bolt, fixing head lamp to forks	2	2 G3CT, G3CS, G80CS, G11CS
137141	Washer, plain, head lamp fixing bolt		2 G3CT, G3CS, G80CS, G11CS
014340	Spacer, between head lamp and forks	· .	2 G3CT, G3CS, G80CS, G11CS
VI 13 IV	opacer, occreen near tamp and forms		
REAR	LAMP		
023287	Lamp, rear, complete (Lucas 53429A)	I	I G3CT, G3CS, G80CS, G11CS
526404	Window cover red		GICT, GICS, GROCS, GIICS
526406	Window cover, red		1 G3CT, G3CS, G80CS, G11CS
526415		• •	I G3CT, G3CS, G80CS, G11CS
133551			2 G3CT, G3CS, G80CS, G11CS
	Screw, retaining window cover		1 G3CT, G3CS, G80CS, G11CS
526418	Build holder and cable		3 G3CT, G3CS, G80CS, G11CS
526410	Screw, securing lamp to number plate		3 G3CT, G3CS, G80CS, G11CS
166103	Nut, for securing screw	•	CONT CONS GOODS GHOS
188412	Washer, for nut	1	3 G3CT, G3CS, G80CS, G11CS
021503	Reflector, rear	• •	1 G3CT, G3CS, G80CS, G11CS
UON			
HORN	Normal and the state of the state	1	1 6267
015257	Horn, electric, with bracket	•]	1 G3CT
023622	Horn, electric, with bracket	•	I G3CS, G80CS

* Price on application.

: 1

.



5	024217	Horn, electric, with brad	ket				í	GLICS				
	011599	Bolt, fixing, horn						G3CS.		•••	• • •	•••
	000003	Nut, for horn bolt									•••	•••
				•••	•••	•••		G3CS,	Gaoca		•••	•••
	021453	Washer, for horn bolt	· · ·			.		G3CT	•••			
	014119	Washer, spring, horn bo	lt					G3CS,	G80CS			
	012999	Spacer, horn bolt					1	G3CS.	G80CS	. GHO		
	015705	Nut, sleeve, horn bolt				•••		G3CT				•••
	015707	Washer, horn bolt sleev			•••	•••	-	GICT		•••	•••	• • •
		Bulles I torn bolt steev	e nut	•••	• • •	• • •			•••	•••	•••	• • •
	015706	Rubber, horn bolt sleeve		•••	•••		-	G3CT	414		•••	
	000070	Bolt, fixing horn to stead	iy stay				2	GLICS				
	000012	Washer, plain horn to st	eady s	trav bo	olt.		2	GHCS				
	000005	Nut, horn to steady stay	bolr				2	GIICS				
	021579	Washen spring horn to	and a div			•••		GHCS		•••		•••
	0213/7	Washer spring, horn to	steady	scay o	on	•••	4	GIICS		•••		•••
	CADLE	CLIPS										
	CABLE						_	_				
	0[1907	Clip, rubber, 111 ins.					7	GHCS				
	018220	Clip, rubber, 43 ins.					5	GIICS				

Ł

•

.

人。

ELECTRICAL SUNDRIES

31763	Switch, for lighting	I G3CT, G3CS, G80CS, G11CS
351567	Handle, with screw, for lighting switch	G3CT, G3CS, G80CS, G11CS
380521	Switch, dipping	G3CT, G3CS, G80CS, G11CS
021637	Switch, for horn	G3CT, G3CS, G80CS, G11CS
021637	Switch, for magneto cut out	GIICS
838671	Harness, cable, main lighting, with plug (no	
	dipping, horn or regulator cables)	I G3CT, G3CS, G80CS
865136	Harness, cable, main lighting, with plug (no	
	dipping, horn, or regulator cables)	1 GIICS
359218	Cable for horn or cut-out	2 G3CT, G3CS, G80CS, G11CS
860595	Harness cable for regulator	I G3CT, G3CS, G80CS
0[5538	Plug, sparking, FE80 K.L.G.	I G3CT, G3CS, G80CS
021310	Cover, for dynamo terminals	I G3CT, G3CS, G80CS
168	Bulb, head lamp, main, 6 volt, 24 by 24 watt	I G3CT, G3CS, G80CS, G11CS
100	build, nead lamp, main, o voic, 24 by 24 wate	
	• • • • • • • •	Purchase Tax
200	Bulb, head lamp, pilot 6 volt, 3 watts	1 G3CT, G3CS, G80CS, G11CS
		Purchase Tax
809793	Plug for head lamp	I G3CT, G3CS, G80CS, G11CS
809795	Socket for main harness	1 G3CT, G3CS, G80CS, G11CS

ACCESSORY SECTION

TOOL	אודג								
	Toolkit, complete, with tyre infl	lator			I G3CT.	GICS	G80CS		
024390	Toolkit, less inflator		•••		i G3CT,				•••
015023	Spanner, and gauge, for magneto	5			I G3CT,				
COLLOC	METER								
SPEEDC			. h		I G3CT,	6265	COOCE	<u></u>	~~
021 44 8 021450	Speedometer, trip, complete, 12 Speedometer, trip, complete, 18			•••	I GICT				
021450	Head, only, speedometer, trip, l				I G3CT				
021422	Head, only, speedometer, trip, I				I G3CT.				
	Washer, plain, speedometer hea				2 G3CT.				
023626	Bracket, for speedometer head.		ACKCL	••••	Î GICT				
000362	Bolt, fixing speedometer bracke								
000011	Washer, speedometer bracket b				2 G3CT				
000192	Washer, spring, speedometer bi								
000172	The second s			•••					
GASKE	T SETS								
023292	Set of decarbonising gaskets (1)				I G3CT	•••			• • • •
023298	Set of decarbonising gaskets (1)				I G3CS,				
024427	Set of overhaul gaskets (2)			***	I G3CT				
02 44 28	Set of overhaul gaskets (2)	•••			1 G3CS,	G80CS		••	
			13						

. _____

. ...

۰. به



- These sets contain the following: (1) I Rocket box gasket I Base washer 2 Rubbers for top of push rod tubes 2 Rubbers for bottom of push rod tubes I Rubber fillet for rocker side cover I Gaster criburatizer space

 - I Gasket carburetter spacer 3 Washers, fibre, side cover nuts.
- (2) All the above and including the following:
 [Gasket, timing cover
 2 Gaskets, pump end plates
 [Ring, rubber, carburetter, flange
 3 Washer, oil hole plug
 [Washer, oil tank filler cap
 [Washer, oil tank drain plug
 [Cork washer, chain case dome
 [Washer, chain case inspection cap
 [Magneto oil seal
 [Dynamo oil seal

OPTIONAL EQUIPMENT AND EXTRAS

1CS 1CS 1CS
1CS 1CS 1CS 1CS
201
1CS

	10.1	
•		

ther stay to fr rge, silencer mall, silencer ter stay to fin- ter stay to silencer ter stay to silencer ter silencer ter clip bolt lencer clip bolt lencer, left	stay (stay) ame b lencer silence silence silence olt olt	to fram olt er bolt	e bolt	···· ···· ···· ···	2 GIICS 2 GIICS	···· ··· ··· ··· ···	···· ···· ···· ····	, , , ,
rge, silencer nall, silencer er stay to fr er stay to si ain, stay to si oring, stay to si oring, stay to silencer be lencer er clip bolt lencer clip bolt ne, rear, left	stay (stay) ame b lencer silence silence silence olt olt	to frame to frame oolt er bolt cer bolt	e bolt e bolt 	····	2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS	···· ··· ··· ···	···· ···· ····	
nall, silencer er stay to fri er stay to si lain, stay to so oring, stay to so silencer bo lencer er clip er clip bolt lencer clip bolt ne, rear, left	stay i ame b lencer silence silence silence oit oit	to fram oolt er bolt cer bolt	e bolt	····	2 GHCS 2 GHCS 2 GHCS 2 GHCS 2 GHCS 2 GHCS 2 GHCS 2 GHCS	···· ···· ···· ····	···· ···· ····	
ter stay to fri ter stay to si lain, stay to so oring, stay to so silencer be lencer ter clip ter clip bolt lencer clip b ne, rear, left	ame b lencer silence osilence osilence osilence osilence	oolt • er bolt cer bolt 	···· •··· •··· •···	····	2 GHCS 2 GHCS 2 GHCS 2 GHCS 2 GHCS 2 GHCS 2 GHCS 2 GHCS	···· ···· ····	···· ···· ···	, , , ,
er stay to si lain, stay to so oring, stay to so silencer be lencer er clip bolt lencer clip bolt lencer clip b ne, rear, left	lencer silence silence olt olt	er bolt cer bolt	···· •··· •···		2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS	•••• •••• •••• ••••	· · · · · · · · · ·	•
lain, stay to so pring, stay to so silencer bo lencer ter clip lencer clip bolt lencer clip b ne, rear, left	silence silence olt olt	er bolt cer bolt 	• • • • •	···· ····	2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS 2 GIICS	•••• •••• ••••	, 	
oring, stay to o silencer bo lencer er clip er clip bolt lencer clip b ne, rear, left	o silen olt 	cer bolt	····	···· ····	2 GLICS 2 GLICS 2 GLICS 2 GLICS 2 GLICS	•••• •••• ••••	··· ···	
o silencer bo lencer er clip er clip bolt lencer clip b ne, rear, left	olt olt	· · · · · · ·	···· ···· ···		2 GIICS 2 GIICS 2 GIICS	 	•••	•
lencer er clip er clip bolt lencer clip b ne, rear, left	 olt	, 	••••	 	2 GLICS 2 GLICS	•••	•••	•
er clip er clip bolt lencer clip b ne, rear, left	 olt		•••	···· ···	2 GLICS	•••		
er clip bolt lencer clip b ne, rear, left	olt.		•••					
lencer clip b ne, rear, left	olt				ZGHCS			
n e, re ar, left							•••	-
				•••	2 GLICS			
			• • •	• • •	I GIICS			
ne, rear, righ	۱t				I GLICS			
tre, only				• • •	1 GHCS			
p., only					I GHCS		• • •	
ly, footrest					2 GHCS			
ly, footrest					2 G11CS			
ootrest					I GLICS			
ter, left, foot	trest r	rod			I GIICS			
ter right, foc	strest	rod			I GHCS			
					2 G11CS			
					2 G11CS			
	ootrest er, left, foot	ootrest er, left, footrest r er right, footrest otrest rod	ootrest er, left, footrest rod er right, footrest rod otrest rod	ootrest er, left, footrest rod er right, footrest rod otrest rod	ootrest er, left, footrest rod er right, footrest rod otrest rod	aotrest I GIICS ter, left, footrest rod I GIICS ter right, footrest rod I GIICS otrest rod I GIICS otrest rod I GIICS	aotrest I GIICS ter, left, footrest rod I GIICS ter right, footrest rod I GIICS otrest rod I GIICS otrest rod 2 GIICS	aotrest I GIICS ter, left, footrest rod I GIICS ter right, footrest rod I GIICS otrest rod I GIICS otrest rod 2 GIICS

è

ŧ

4

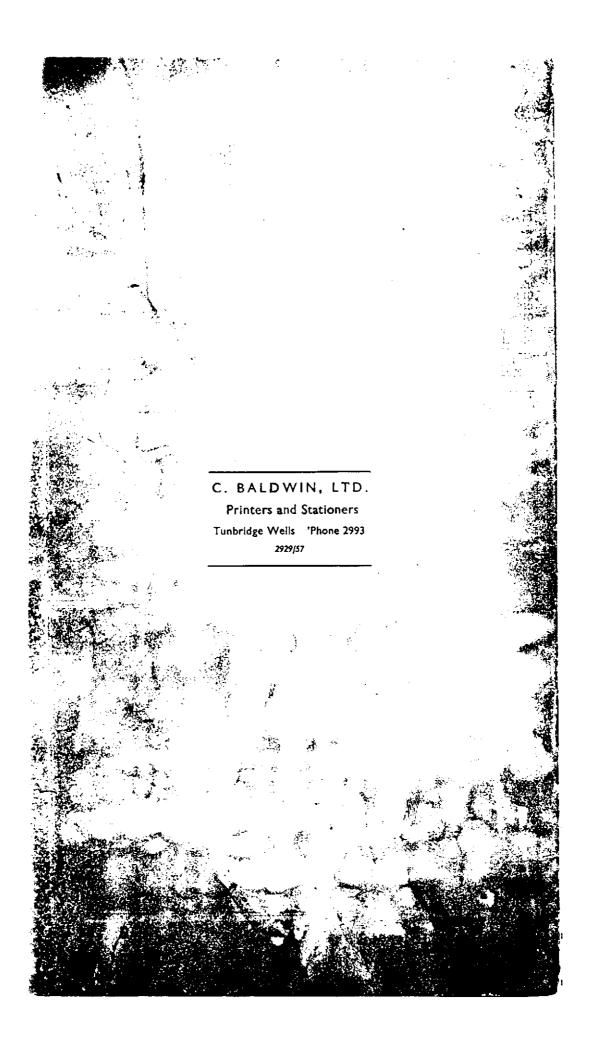
•

.

ź

This scan is explicit for non-commercial use and is not intended for financial or material gain by anyone

.



	1958 650 c.c. Twin G12cs.
Cylinder Barrel	
022231	Barrel, Cylinder
Pistons, Standard	
024033	Piston, Complete
024034	Piston, Bare
024239	Ring, Piston, Top, Chrome
024240	Ring, Piston, 2nd, Plain
024241	Ring, Piston, Scraper
022277	Pin, Gudgeon
014283	Circlip, Gudgeon Pin
Pistons, Oversize	
024475	Piston, Complete +.020
0211176	Piston, Complete +.040
024477	Piston, Bare +.020
021,478	Piston, Bare +.OhO
021479	Ring, Piston Top Chrome +.020
0214180	Ring, Piston Top Chrome +.040
0211481	Ring, Piston 2nd Plain +.020
0211182	Ring, Piston 2nd Plain +.040
024483	Ring, Piston Scraper +.020
021484	Ring, Piston Scraper +.Oh0
	Remainder of Engine as 600 c.c.
	(1958 GII)

. :