

1961 SPARES LIST SUPPLEMENT

PARTS SHOWN IN THIS LIST ARE CONFINED TO THOSE THAT ARE DISSIMILAR TO 1960

TO BE USED IN CONJUNCTION WITH 1960 MATCHLESS SPARES LIST

ENGINE VALVE, GUIDE, ETC.

MATCHLESS

042868	Valve, Exhaust	1	G2, G2CS, G5
042869	Guide, Exhaust Valve	1	G2, G2CS, G5
042150	Collet, Inlet Valve Stem	1	G2, G2CS, G5
042870	Collet, Exhaust Valve Stem	1	G2, G2CS, G5

FLYWHEELS

042230	Flywheel, Bare, Timing Side	1	G2
043026	Flywheel, Bare, Timing Side	1	G2CS
042229	Flywheel, Bare, Driving Side	1	G2
043027	Flywheel, Bare, Driving Side	1	G2CS
042227	Rod, Connecting, with Gudgeon Pin Bush	1	G2
043021	Rod, Connecting, with Gudgeon Pin Bush	1	G2CS
043393	Liner, for Crankpin Bearing	1	G2
022782	Liner, for Crankpin Bearing	1	G5
044020	Crankpin, only	1	G2CS, G5
020232	Cage, for Crankpin Rollers	1	G2CS, G5
000075	Roller, Crankpin	28	G2CS, G5
043022	Nut, Crankpin	2	G2CS
043025	Axle, Drive Side Flywheel	1	G2CS
043023	Axle, Timing Side Flywheel	1	G2CS
044070	Washer, Crankpin	2	G2CS, G5

CRANKCASE BEARINGS

026872	Bearing, Ball, for Driving Side Axle	1	G2, G2CS, G5
012543	Bearing, Roller, for Driving Side Axle	1	G2, G2CS, G5

CRANKCASE

043398	Crankcase, Complete	1	G2
043399	Crankcase, Complete	1	G2CS
044088	Crankcase, Complete	1	G5
043030	Crankcase, Driving Side, Only	1	G2
043034	Crankcase, Driving Side, Only	1	G2CS
044087	Crankcase, Driving Side, Only	1	G5

ENGINE PLATES & CRANKCASE BOLTS

042972	Channel, Engine Support	1	G2CS
044340	Bush, Engine Support Channel, Left	1	G2CS, G5
044341	Bush, Engine Support Channel, Right	1	G2CS, G5

OIL FILTER

042061	Filter, Oil Felt	1	G2, G2CS, G5
042062	Seating, Oil Felt Filter	1	G2, G2CS, G5
042063	Cap, Oil Felt Filter	1	G2, G2CS, G5

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OIL FILTER

MATCHLESS

042064	Spring, Oil Felt Filter Cap	1	G2,G2CS,G5
042058	Cap, Assembled, Oil Felt Filter Housing	1	G2,G2CS,G5
042065	Washer, Copper, Oil Felt Filter Housing Cap	1	G2,G2CS,G5

EXHAUST PIPE

043009	Pipe, Exhaust, Only	1	G2CS
000192	Washer, Spring, Exhaust Pipe Fixing	1	G2,G5
000192	Washer, Spring, Exhaust Pipe Fixing	2	G2CS

RELEASE VALVE

042219	Rotor, Crankcase Release	1	G2,G2CS,G5
043036	Stator, Crankcase Release	1	G2,G2CS,G5
017602	Key, Woodruff, Crankcase Release	1	G2,G2CS,G5
020016	Bolt, Locating, Crankcase Release	1	G2,G2CS,G5
000011	Washer, Crankcase Release	1	G2,G2CS,G5

CARBURETOR

042236	Extension, Venturi	1	G2CS
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GEARBOX FIXING

<del>000010</del>	<del>Washer, Plain, Gearbox Adjuster</del>	<del>2</del>	<del>G2,G2CS,G5</del>
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GEARS

044075	Gear, Main, Driving, with Bushes	1	G2,G5
042850	Gear, Main, Driving, with Bushes	1	G2CS
044076	Gear, Third, Mainshaft	1	G2,G2CS,G5
044082	Gear, Second, Layshaft	1	G2,G2CS,G5
044080	Gear, First, Layshaft, with Bush	1	G2,G5
042954	Gear, First, Layshaft, with Bush	1	G2CS

GEAR OPERATING PARTS

041010	Washer, Footchange Stop Plate Bolt	2	G2,G2CS,G5
045062	Washer, Footchange Lever Clamping Bolt	1	G2,G2CS,G5

KICKSTART

042943	Crank, Only, Kickstart	1	G2,G5
042934	Pin, Pedal, Kickstart	1	G2,G5
042927	Pin, Pedal, Kickstart	1	G2CS

CLUTCH

043342	Plate, Clutch, Shouldered	1	G5
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FRAMES

042970 Frame, Front, Bare	1	G2CS
042994 Frame, Rear, Bare	1	G2CS
042459 Stud, Front Engine Lug	2	G2, G2CS, G5
000003 Nut, Front Engine Lug Stud	4	G2, G2CS, G5
000010 Washer, Front Engine Lug Stud	4	G2, G2CS, G5
044337 Rod, Seat Tube to Engine Cradle	1	G2CS, G5
044338 Nut, Seat Tube Rod	1	G2CS, G5
043010 Washer, Seat Tube Rod	1	G2CS

CONVERSION

042951 Lug, Adaptor to enable 1960-1961 frames to be used on 1959 machines	1	G2, G2CS
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FRONT FORK

018570 Crown Assembled, Crown, Stem and Circlip	1	G2CS, G5
043007 Bracket, Center Stand Stop Rubber	1	G2CS
042669 Bolt, Center Stand Stop Rubber Bracket	1	G2CS
000004 Nut, Center Stand Stop Rubber Bracket Bolt	1	G2CS
000011 Washer, Center Stand Stop Rubber Bracket Bolt	1	G2CS

BATTERY CARRIER

042977 Carrier, Battery (no strap)	1	G2CS
042983 Strap, Front, for Battery Carrier	1	G2CS
042987 Rubber, Battery Carrier, Bottom	1	G2CS
012291 Trunnion, Plain, Battery Strap	1	G2CS
010851 Trunnion, Screwed, Battery Strap	1	G2CS
042037 Screw, Battery Strap	1	G2CS
026361 Rubber, Battery Carrier, Side	2	G2CS
042988 Rubber, Battery Carrier, Rear	1	G2CS
042989 Rubber, Battery Carrier Strap, Rear	1	G2CS
042990 Rubber, Battery Carrier Strap, Top	1	G2CS
042991 Rubber, Battery Carrier Strap, Center	2	G2CS
024205 Rubber, Battery Carrier Stray, Bottom	1	G2CS
000365 Bolt, Battery Carrier Fixing Top	1	G2CS
000361 Bolt, Battery Carrier Fixing, Bottom	2	G2CS
000004 Nut, Battery Carrier Fixing Bolt, Bottom	2	G2CS
000011 Washer, Battery Carrier Fixing Bolt, Bottom	2	G2CS

PILLION RESTS

042936 Arm, Bare, Pillion Footrest, Left	1	G2, G2CS
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GAS TANK

027026 Motif, for Gas Tank	2	G2, G2CS
027027 Seating, Rubber, for Gas Tank Motif	2	G2, G2CS

TOOLBOX

043394 Toolbox, only, with lid, Red	1	G2
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<u>ACCESSORY COVER</u>		<u>MATCHLESS</u>
043396 Cover, Accessory, Assembled, Red	1	G2
<u>TRANSFERS</u>		
009201 Transfer, for Toolbox and Accessory Cover	2	G2
<u>REAR SPROCKET</u>		
042873 Sprocket, Rear Wheel (62 teeth, Road Gearing) (same as optional 1960 Service Release #6-66)	1	G2CS
<u>CONTROL CABLES</u>		
026244 Cable, Assembled Valve Lifter	1	G5
017049 End, Yoke, for Front Brake Cable	1	G2CS
000736 Pin, Clevis, Front Brake Cable Yoke End	1	G2CS
000014 Pin, Split, Front Brake Cable Yoke End Clevis Pin	1	G2CS
<u>FRONT BRAKE</u>		
018655 Stay, Anchor, Front Brake Cover Plate	1	G2CS
014807 Bolt, Anchor Stay to Cover Plate	1	G2CS
014119 Washer, Anchor Stay Bolt	1	G2CS
<u>ELECTRICAL</u>		
042853 Headlamp with Harness	1	G2CS
042854 Switch, Horn and Dip	1	G2CS
042992 Battery, with Lid (Varley MCS)	1	G2CS
042855 Alternator (Rotor & Stator)	1	G2CS
021579 Washer, Shake Proof, for Stator Fixing Stud	3	G2, G2CS
042857 Coil, Ignition	1	G2CS
042921 Contact Breaker Complete	1	G2CS
042859 Switch, Ignition	1	G2CS
042998 Bracket, Ignition Switch	1	G2CS
042860 Harness, Ignition Switch	1	G2CS
<u>CRANKCASE</u>		
027082 Crankcase, Driving Side, Only	1	G9, G12
027083 Crankcase, Driving Side, Only	1	G12DL, G12CS, G12CSR
027088 Crankcase, Timing Side, Only	1	G9, G12
027089 Crankcase, Timing Side, Only	1	G12DL, G12CS, G12CSR
027084 Crankcase, Complete	1	G9, G12
027085 Crankcase, Complete	1	G12DL, G12CS, G12CSR
022088 Shim, for Camshaft .003 thick	R	All Singles
026491 Clip, for Undershield	4	G80CS, G12CS
042265 Bolt, for Undershield Clip	4	G80CS, G12CS
000004 Nut, for Undershield Clip Bolt	4	G80CS, G12CS
000011 Washer, for Undershield Clip Bolt	4	G80CS, G12CS
<u>MUDGUARD, FRONT</u>		
027054 Mudguard, Front, Bare, Red	1	G3, G80, G9, G12, G12DL
027055 Mudguard, Front, Bare, Birch Grey	1	

MUDGUARD, REAR

027056	Mudguard, Rear, Bare, Red	1
027057	Mudguard, Rear, Bare, Birch Grey	1

NUMBER PLATE, REAR

027065	Plate Number, Rear, Bare, Red	1
027066	Plate Number, Rear, Bare, Grey (Birch)	1

TOOLBOX

027058	Toolbox, with lid, Bare, Red	1
027059	Toolbox, with lid, Bare, Birch Grey	1

OIL TANK

027063	Tank, Oil, Bare, Red	1
027064	Tank, Oil, Bare, Birch Grey	1
027062	Tank, Oil, Bare, Birch Grey	1
027061	Cover, Only, Oil Tank, Birch Grey	1

GAS TANK

027067	Tank, Gas, Bare, off White/Red	1
027070	Tank, Gas, Bare, off White/Red	1
027077	Tank, Gas, Bare, Blue	1
027068	Tank, Gas, Bare, Birch Grey/Blue	1
027071	Tank, Gas, Bare, Birch Grey/Blue	1
027069	Tank, Gas, Bare, Birch Grey	1
027072	Tank, Gas, Bare, Birch Grey	1
027026	Motif, Gas Tank	2
027027	Seating, Rubber, Gas Tank Motif	2

MATCHLESS

G3,G80,G9,G12,G12DL

G3,G80,G9,G12,G12DL

G3,G80,G9,G12

G9,G12,G12DL

G3,G80  
G9,G12,G12DL

All Touring and CSR  
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