

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>SPEEDOMETER (Page 32)</b>				
G2S and G2CSR as G2				
<b>CRASH BARS (Page 32)</b>				
043037	Crash bar, set, complete	1	G2, G5	4 13 9
042730	Crash bar, only	1	G2, G5	4 9 4
042893	Bracket, assembly, bottom	1	G2, G5	1 6 0
042896	Support, crash bar	1	G2, G5	5 9
042897	Bolt, "U" Top fixing	1	G2, G5	5 3
042735	Washer "U" bolt	2	G2, G5	2 10
018160	Nut "U" bolt	2	G2, G5	3
000303	Stud, bottom fixing (replaces 042459)	1	G2, G5	11
<b>PROPSTAND (Page 33)</b>				
043527	Stand, prop, bare, red	1	All	1 7 6
043535	Bracket, prop stand, red G2S as G2	1	All	1 12 0
<b>REAR CARRIER (Page 33)</b>				
044363	Carrier only, rear Remainder of G2S as G2	1	G2, G2S, G5	2 3 9
<b>AIR CLEANER (Page 34)</b>				
G2S and G2CSR as G2				
<b>REAR WHEEL SPROCKET (Page 29)</b>				
042873	Sprocket, rear wheel, 62 teeth (road gearing)	1	G2CS	2 17 8

# SPARES LIST

## 1962 SUPPLEMENTARY LIST

TO BE USED

IN CONJUNCTION WITH

1960  
MAIN LIST No. C. L. 49

FOR MODELS  
G2. G2S. G2CS. G2CSR. G5.



PARTS SHOWN IN THIS LIST ARE CONFINED TO THOSE  
THAT ARE DISSIMILAR TO THE 1960 MODELS.  
PRICES IN THIS LIST ARE CONSOLIDATED.

## MATCHLESS MOTOR CYCLES

PROPRIETORS: MATCHLESS MOTOR CYCLES LTD.  
PLUMSTEAD - LONDON - S.E.18

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>CYLINDERS AND CYLINDER HEADS (Page 3)</b>				
043571	Barrel, cylinder	1	G2CSR	4 17 6
042095	Washer, paper, cylinder base	1	All	1
043724	Head, cylinder, with valve guides	1	G2, G2CS	9 12 10
043725	Head, cylinder, with valve guides	1	G2CSR	10 10 0
042840	Gasket, cylinder head	1	All	4 2
010643	Screw, needle, adjusting inlet valve oil feed	1	All	1 0
011373	Nut, lock needle adjusting screw	1	All	2
042155	Stud, cylinder $\frac{3}{8}$ in. by 20 T.P.I. by 26 T.P.I.	4	All except G5	1 11
042156	Nut, sleeve cylinder stud, $\frac{3}{8}$ ins. by 26 T.P.I.	4	All	1 11
042157	Washer, cylinder stud sleeve nut $\frac{1}{2}$ in.	4	All	3
042196	Bolt, cylinder head, $\frac{5}{16}$ in. by 22 T.P.I.	1	All	1 5
000011	Washer, plain, cylinder head bolt, $\frac{5}{16}$ in.	1	All	1
000291	Stud, carburetter $\frac{5}{16}$ in. by 20 T.P.I. by 26 T.P.I.	2	G2CSR	5
000004	Nut, carburetter stud	2	All	4
	G2S as G2			

#### ENGINE VALVES (Page 3)

042868	Valve, exhaust	1	All	1 9
044002	Valve, inlet	1	G2CSR	16 0
042068	Guide, inlet valve	1	All	3 11
042869	Guide, exhaust valve	1	All	11 7
042148	Spring, valve, narrow prong	2	G2CSR	13 11
042149	Spring, valve, wide prong	2	G2CSR	13 11
042150	Collet, inlet valve stem	1	All	1 2
042870	Collet, exhaust valve stem	1	All	1 2
	G2S as G2.			

#### PISTON (Standard Size) (Page 3)

043747	Piston, complete	1	G2, G2CSR	2 7 1
043748	Piston, complete	1	G2CS	2 16 11
043749	Piston, complete	1	G5	2 13 4
043039	Piston, bare	1	G2CS	1 18 7
042222	Ring, piston, top, chrome	1	G2CSR	5 6
042223	Ring, piston, plain	1	G2CSR	1 10
043097	Ring, piston, scraper, Duaflex	1	All except G5	4 3
044090	Ring, piston, scraper, Duaflex	1	G5	4 6
	G2S as G2			

#### PISTON (Oversize) (Page 3)

043750	Piston, complete, .020 ins. oversize	1	G2, G2CSR	2 7 1
043751	Piston, complete, .020 ins. oversize	1	G2CS	2 16 11
043752	Piston, complete, .020 ins. oversize	1	G5	2 13 4
043753	Piston, complete, .040 ins. oversize	1	G2, G2CSR	2 7 1
043754	Piston, complete, .040 ins. oversize	1	G2CS	2 16 11
043755	Piston, complete, .040 ins. oversize	1	G5	2 13 4
043041	Piston, bare, .020 ins. oversize	1	G2CS	1 18 7
043043	Piston, bare, .040 ins. oversize	1	G2CS	1 18 7
043216	Ring, piston, top, chrome, .020 ins. oversize	1	G2CSR	5 6
043217	Ring, piston, top, chrome, .040 ins. oversize	1	G2CSR	5 6
043218	Ring, piston, plain, .020 ins. oversize	1	G2CSR	1 10
043219	Ring, piston, plain, .040 ins. oversize	1	G2CSR	1 10
043098	Ring, piston, scraper, "Duaflex", .020 ins. oversize	1	G2, G2CS, G2CSR	4 3
043099	Ring, piston, scraper, "Duaflex", .040 ins. oversize	1	G2, G2CS, G2CSR	4 3
044091	Ring, piston, scraper, "Duaflex", .020 ins. oversize	1	G5	4 6
044092	Ring, piston, scraper, "Duaflex", .040 ins. oversize	1	G5	4 6
	G2S as G2			

Rebore G2, G2S, G2CSR ... £3 3s. 4d.  
 G2CS ... £3 13s. 2d.  
 G5 ... £3 8s. 8d.

Part Number	Description	Quantity	Used on	Price	
				£	s. d.
<b>FLYWHEELS (Page 4)</b>					
042230	Flywheel, bare, timing side	1	G2	1	7 1
043026	Flywheel, bare, timing side	1	G2CS, G2CSR	2	14 6
042229	Flywheel, bare, driving side	1	G2	1	8 9
043027	Flywheel, bare, driving side	1	G2CS, G2CSR	2	15 10
042227	Connecting rod	1	G2	2	7 0
043393	Connecting rod	1	G2CS, G2CSR	2	2 2
043393	Liner, for crankpin bearing	1	G2	13	2
022782	Liner, for crankpin bearing	1	G5	12	7
042238	Bush, gudgeon pin	1	G2CSR	4	7
044020	Crankpin	1	G2CS, G2CSR	2	0 3
020232	Cage, crankpin rollers	1	G2CS, G2CSR	1	0 8
000075	Roller, crankpin	28	G2CS, G2CSR	4	
000573	Key, crankpin	1	G2CSR	5	
043022	Nut, crankpin	2	G2CS, G2CSR	2	5
044070	Washer, crankpin	2	G2CS, G2CSR	5	6
043025	Axle, driving side flywheel	1	G2CS, G2CSR	1	11 6
043023	Axle, timing side flywheel	1	G2CS, G2CSR	1	11 6
041021	Key, timing and driving side flywheel axle	3	All	6	
	G2S as G2				

#### CRANKCASE (Page 5)

043398	Crankcase, complete (1)	1	G2, G2S, G2CSR	17	1 9
043399	Crankcase, complete (2)	1	G2CS	19	18 4
044088	Crankcase, complete (3)	1	G5	21	12 2
043030	Crankcase, driving side only (4)	1	G2, G2S, G2CSR	6	4 1
043034	Crankcase, driving side only (4)	1	G2CS	6	4 1
044087	Crankcase, driving side only (4)	1	G5	7	18 1
042579	Crankcase, timing side only (5)	1	G2CSR	10	17 8
042052	Cover, timing side crankcase	1	G2, G2S	3	15 0
043570	Cover, timing side crankcase	1	G2CSR	4	13 0
042708	Cover, timing side crankcase	1	G2CS	3	16 11
	Remainder of G2S and G2CSR as G2.				

NOTE: On G2 and G2S 042052 Timing cover was fitted after Engine No. 12128 only.

#### CRANKCASE BEARINGS (Page 5)

042239	Bush, timing side axle	1	All	15	9
012233	Peg, securing timing side axle bush	1	All		1
042100	Bush, in crankcase for camshaft	1	All	8	0
042101	Bush, camshaft housing	1	All	5	0
042183	Seal, oil, camshaft housing	1	All	2	6
012543	Bearing, ball, driving side axle	1	All	1	10 5
026872	Bearing, roller, driving side axle	1	All	19	11

#### TIMING GEAR (Page 6)

All G2S and G2CSR as G2.

#### ENGINE PLATES AND BOLTS. (Page 6)

043537	Cradle, engine support, red	1	G2, G2S, G2CSR, G5	1	12 0
043539	Channel, engine support, red	1	G2, G2S, G2CSR	2	8 8
043541	Channel, engine support, red	1	G5	2	19 8
042972	Channel, engine support	1	G2CS	3	11 7
043470	Plate, engine, rear, left, red	1	All	5	1
043468	Plate, engine, rear, right, red	1	All	7	4
043496	Cowling, rear engine plate, red	1	G2, G2S, G2CSR	19	2
043498	Cowling, rear engine plate, red	1	G5	1	14 0
044340	Bush, engine support channel, left	1	G2CS, G5		9
044341	Bush, engine support channel, right	1	G2CS, G5	1	7
	Remainder of G2S and G2CSR as G2.				

#### OIL PUMP (Page 6)

000178	Washer, for locating screw	1	All		
	Remainder of G2S and G2CSR as G2.				

Part Number	Description	Quantity	Used on	Price	
				£	s. d.
<b>OIL FILTER (Page 7)</b>					
042061	Filter, oil felt	1	All	6	11
042062	Seating oil felt filter	1	All		3
042063	Cap, oil felt filter	1	All	1	2
042064	Spring, oil felt filter cap	1	All		3
042065	Washer, copper, oil felt filter housing cap	1	All		6
042058	Cap, housing, oil felt filter	1	All	5	3
<b>ROCKER BOX STAY (Page 8)</b>					
043523	Stay, rocket box, red	1	All except G2CS	4	9
	Remainder of G2S and G2CSR as G2.				
<b>RELEASE VALVE (Page 7)</b>					
042219	Rotor, crankcase release	1	All	6	5
043036	Stator, crankcase release	1	All	10	6
020016	Bolt, locating stator	1	All	1	0
000011	Washer, stator locating bolt	1	All		1
017602	Key, woodruff, crankcase release	1	All		6
<b>PUSH ROD (Page 7)</b>					
	G2S and G2CSR as G2.				
<b>ROCKER BOX (Page 7)</b>					
043726	Rocker box, complete with all fittings (1)	1	G2CSR	7	14 5
043573	Cover, side, for rocker box	1	G2CSR	10	11
	Remainder of Parts for G2S and G2CSR as G2				
<b>EXHAUST PIPE (Page 8)</b>					
043448	Pipe, exhaust, only	1	G2S, G2CSR	1	16 3
043009	Pipe, exhaust, only	1	G2CS	2	4 11
042541	Bracket, exhaust pipe mounting	1	G2, G2CS, G5	1	2
026656	Stay, exhaust pipe	1	G2S, G2CSR	4	1
000362	Bolt, exhaust pipe stay	1	G2S, G2CSR		5
043008	Bracket, rear, exhaust pipe	1	G2CS	1	0
000004	Nut, exhaust pipe fixing	1	G2, G5		4
000004	Nut, exhaust pipe fixing	2	G2CS		4
000011	Washer, plain, exhaust pipe fixing	1	G2, G2CSR, G5		1
000011	Washer, Plain, exhaust pipe fixing	2	G2CS		1
000192	Washer, spring, exhaust pipe fixing	1	G2, G5		1
000192	Washer, spring, exhaust pipe fixing	2	G2CS		1
<b>SILENCER (Page 8)</b>					
	G2S and G2CSR as G2				
<b>CARBURETTER (Page 8)</b>					
043574	Carburetter (less controls)	1	G2CSR	5	5 0
043045	Carburetter (less controls)	1	G2CS	5	10 0
015875	Spacer, carburetter	1	G2CSR	3	10
000581	Gasket, carburetter spacer	1	G2CSR		4
044029	Extension, Venturi	1	G2CSR, G5	6	8
044236	Extension, Venturi	1	G2CS	6	8
	Remainder of Parts for G2S and G2CSR as G2				
<b>ENGINE SPROCKET (Page 9)</b>					
044057	Sprocket, Engine, 22 teeth	1	All	1	8 1
044058	Shim, engine sprocket	AR	All		3
<b>CHAINS (Page 10)</b>					
044059	Chain, front, 72 links, $\frac{3}{8}$ ins. by .225 ins.	1	All	1	7 7
044046	Chain, rear, 123 links, $\frac{1}{2}$ ins. by .305 ins.	1	G2, G2S, G5	2	14 8
043594	Chain, rear, 124 links, $\frac{1}{2}$ ins. by .305 ins.	1	G2CSR	2	15 1
043072	Chain, rear, 133 links, $\frac{1}{2}$ ins. by .305 ins.	1	G2CS	2	19 1
Note.—On G2, G2S, G2CSR 044059 chain was fitted after Engine No. 12128 only.)					
<b>GEAR BOX FIXING PARTS (Page 10)</b>					
000010	Washer, gear box adjuster	2	All		1
	G2S and G2CSR as G2.				

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>GEAR BOX SHELL (Page 10)</b>				
G2S and G2CSR as G2.				
<b>SHAFTS AND GEARS (Page 11)</b>				
041703	Mainshaft, gear box	1	All	2 1 11
041288	Layshaft, gear box	1	All	1 9 0
044075	Gear, driving main, with bushes	1	All except G2CS	2 13 9
042850	Gear, driving main, with bushes	1	G2CS	2 15 10
044076	Gear, third, mainshaft	1	All	1 12 7
044082	Gear, second, layshaft	1	All	1 6 8
044080	Gear, first, layshaft	1	All except G2CS	1 12 4
042954	Gear, first, layshaft	1	G2CS	1 10 6

**GEAR BOX BEARING AND OIL SEALS (Page 11)**  
G2S and G2CSR as G2

**GEAR BOX SPROCKET (Page 11)**

041255	Sprocket, gear box, final drive, 17 teeth	1	All except G5	13 3
041268	Sprocket, gear box, final drive, 18 teeth	1	G5	13 10

G2S and G2CSR as G2

**GEAR OPERATING PARTS (Page 11)**

041010	Washer, footchange stop plate bolt	2	All	1
043453	Spring, return, footchange pawl carrier	1	All	1 3
045062	Washer, footchange lever, clamping bolt	1	All	1

G2S and G2CSR as G2

**KICKSTART (Page 12)**

042942	Crank, kickstart, complete assembly	1	All	2 2 4
042933	Crank, only, kickstart	1	All	1 9 5
042927	Pin, pedal, kickstart crank	1	All	10 3

G2S and G2CSR as G2.

**CLUTCH (Page 12)**

043444	Sprocket and case assembled	1	G2, G2S, G2CSR	3 11 8
043340	Sprocket and case assembled	1	G2CS, G5	3 11 8
043198	Case, only, clutch	1	G2, G2S, G2CSR	19 0
043172	Case, only, clutch	1	G2CS, G5	19 0
043200	Rivet, for clutch case	6	All	1
043337	Centre, clutch	1	All	1 11 9
043192	Plate, friction, clutch, double side	3	G2, G2S, G2CSR	9 8
043192	Plate, friction, clutch, double side	4	G2CS, G5	9 8
043193	Plate, friction, outer, single side	1	G2, G2S, G2CSR	6 4
043191	Plate, plain, steel	3	G2, G2S, G2CSR	4 2
043191	Plate, plain, steel	4	G2CS, G5	4 2
040365	Plate, pressure, clutch	1	G2, G2S, G2CSR	13 4
043362	Plate, pressure, clutch	1	G2CS, G5	13 4
040360	Adjuster, clutch pressure plate	1	All	1 9
040376	Nut, clutch pressure plate adjuster	1	All	9
043174	Stud, clutch spring	3	G2, G2S, G2CSR	1 5
043338	Stud, clutch spring	3	G2CS, G5	1 4
040356	Nut, clutch spring stud	3	All	4
040388	Cup, clutch spring	3	All	1 2
040385	Spring, for clutch	3	All	1 2
040389	Nut, adjusting clutch spring	3	All	1 6
043339	Plate, race	1	All	1 5 5
043190	Cage, for clutch roller	1	All	3 11
040557	Roller, for clutch	15	All	4

Note.—On G2, G2S, G2CSR 043444 Sprocket and case was fitted after Engine No. 12128 only.

**CLUTCH (continued) (Page 13)**

043059	Centre, shock absorber	1	All	1 11 9
040386	Rubber, large, shock absorber centre	3	All	9
040387	Rubber, small, shock absorber centre	3	All	6
043445	Plate, cover, shock absorber centre	1	All	8 10
043446	Screw, shock absorber cover plate	3	All	2
041265	Nut, retaining clutch centre	1	All	11
041398	Washer, spring clutch centre retaining nut	1	All	3

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>CLUTCH OPERATING PARTS (Page 13)</b>				
042725	Rod, thrust, clutch	1	All	2 2

G2S and G2CSR as G2

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>FRONT AND REAR FRAME (Page 13)</b>				
043462	Frame, front, bare, red	1	G2, G2S, G2CSR	16 13 8
043464	Frame, front, bare, red	1	G5	17 7 0
042970	Frame, front, bare, black	1	G2CS	15 6 11
043466	Frame, rear, bare, red	1	G2, G2S, G2CSR, G5	8 13 8
042994	Frame, rear, bare, black	1	G2CS	8 1 11
043010	Washer, seat tube rod	2	G2CS, G5	6
044337	Rod, seat tube (to engine cradle)	1	G2CS, G5	2 2 6
044338	Nut, seat tube rod	1	G2CS, G5	2 3

G2S and G2CSR as G2

**REAR FORK (Page 14)**

043476	Tube, bare, rear fork left, red	1	All except G2CS	3 0 10
043478	Tube, assembly, rear fork, right, red	1	All except G2CS	3 0 10
043438	Tube, bare, rear fork, left, black	1	G2CS	3 16 11
043439	Tube, assembly rear fork, right, black	1	G2CS	3 9 0
010093	Washer, felt, rear fork bearing	2	G2CS	1 5
029098	Washer, support, rear fork felt washer	2	G2CS	1 0
010096	Cap, end, rear fork bearing, left	1	G2CS	1 1
010095	Cap, end, rear fork bearing, right	1	G2CS	1 8
010098	Gasket, paper, bearing end cap	2	G2CS	1
010094	Spoke, bearing end cap	1	G2CS	5
012472	Nipple, bearing end cap	1	G2CS	3
010116	Tube, rear fork bearing	1	G2CS	8 5
019617	Screw, for bearing tube	1	G2CS	1 5
014746	Sleeve assembly, bushed, for bearing	2	G2CS	9 3

G2S and G2CSR as G2

**REAR SUSPENSION UNIT (Page 14)**

043480	Unit, complete, frame stay, red	2	G2, G2S, G2CSR	2 17 0
042599	Unit, complete, frame stay, black	2	G2CS	2 17 0
043727	Unit, complete, frame stay, red	2	G5	2 17 0
043729	Cover, top, frame stay, red	2	All	11 3

G2S and G2CSR as G2

**FRONT FORK G2 and G2S (Page 16)**

043077	Forks, front, complete assembled, black	1	G2, G2S	23 0 0
043508	Forks, front, complete assembled, red	1	G2, G2S	23 17 3
043595	"H" Member only, front fork, red	1	G2, G2S	6 10 4
043597	Cover tube, top, with lamp lug, left, red	1	G2, G2S	18 8
043599	Cover tube, top, with lamp lug, right, red	1	G2, G2S	18 8
043601	Slider, left, red	1	G2, G2S	2 12 8
043603	Slider, right, red	1	G2, G2S	2 12 8
043605	Clip, for mudguard, left, red	1	G2, G2S	5 7
043607	Clip, for mudguard, right, red	1	G2, G2S	4 1
043731	Slider, left, black	1	G2, G2S	2 10 2
043732	Slider, right, black	1	G2, G2S	2 10 2

**FRONT FORK G2CS, G2CSR, G5 (Page 16)**

043315	Fork, front, assembly, complete, black	1	G2CS	28 17 2
043366	Fork, front, assembly, complete, black	1	G2CSR, G5	29 5 6
043733	Fork, front, assembly, complete, red	1	G2CSR, G5	29 18 2
018570	Crown, assembly (crown, stem and circlip), black	1	All	3 2 2
043735	Crown, assembly (crown, stem and circlip), Red	1	All	3 5 4
018309	Lug, for handle bar and steering head, black	1	G2CS	3 1 4
043737	Lug for handle bar and steering head, red	1	G2CSR, G5	3 6 10
044302	Tube, cover, top, with lamp lug, left, black	1	G2CSR, G5	1 1 0
043545	Tube, cover, top, with lamp lug, left, red	1	G2CSR, G5	1 2 2
044303	Tube, cover, top, with lamp lug, right, black	1	G2CSR, G5	1 1 0
043546	Tube, cover, top, with lamp lug, right, red	1	G2CSR, G5	1 2 2
018539	Tube, cover, bottom, black	2	All	8 0
043460	Tube, cover, bottom, red	2	All	8 5

Remainder of G2CSR as G5

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>STEERING DAMPER (Page 17)</b>				
G2CSR as G5				
<b>HANDLEBAR and CONTROL LEVERS (Page 17)</b>				
043094	Handlebar, bare	1	G2S, G2CSR	9 6
023642	Handlebar, bare (Continental)	1	G2CS	13 8
023743	Abutment, slotted, for twist grip	1	All except G2CS	1 5
Remainder of G2S and G2CSR as G5				

#### CENTRE STAND (Page 19)

044351	Stand, centre, assembled, black	1	All except G2CS	3 19 6
043525	Stand, centre, assembled, red	1	All except G2CS	4 3 6
043488	Stop, centre stand, left, red	1	All except G2CS	1 4
043490	Stop, centre stand, right, red	1	All except G2CS	1 4
043440	Bracket, centre stand stop rubber, black	1	G2, G2S, G2CSR	1 5
043533	Bracket, centre stand stop rubber, red	1	G2, G2S, G2CSR	1 7
043007	Bracket, centre stand stop rubber, black	1	G2CS	3 8
044372	Bracket, centre stand stop rubber, black	1	G5	1 11
043531	Bracket, centre stand stop rubber, red	1	G5	2 1
042269	Bolt, stop bracket	1	G2CS	10
000004	Nut, stop bracket bolt	1	G2CS	4
000011	Washer, plain, stop bracket bolt	1	G2CS	1
Remainder of G2S and G2CSR as G2				

#### FRONT MUDGUARD (Page 19)

043521	Mudguard, front, bare, white	1	G2, G5	2 9 3
043050	Mudguard, front, chrome	1	G2S, G2CSR	3 16 4
043073	Stay, front mudguard, black	1	G2, G2S	18 6
043458	Stay, front mudguard, red	1	G2, G2S	1 3 6
044226	Stay, front mudguard, black	1	G2CSR, G5	1 2 0
043546	Stay, front mudguard, red	1	G2CSR, G5	1 2 2
044327	Bridge, front mudguard	1	G2CSR, G5	4 9
043076	Eye bolt front mudguard stay	2	G2, G2S	2 9
000003	Nut, eye bolt	2	G2, G2S	4
000010	Washer, eye bolt	2	G2, G2S	1
010795	Bolt stay to slider	4	G2CSR	5
000192	Washer, spring stay to slider bolt	2	G2CSR	1
043057	Plastic film, for number plate panel	2	G2S, G2CSR	1 0
Remainder G2S as G2; G2CSR as G5				

#### REAR MUDGUARD (Page 19)

043519	Mudguard, rear, bare, white	1	G2	2 19 10
043051	Mudguard, rear, chrome	1	G2S, G2CSR	4 15 3
043517	Mudguard, rear, white	1	G5	3 5 3
Remainder G2S and G2CSR as G2				

#### REAR NUMBER PLATE (Page 20)

043450	Plate, number, rear, black	1	G2, G2S, G5	14 9
043516	Plate, number, rear, white	1	G2, G5	1 6
043582	Plate, number, rear	1	G2CSR	17 6
025318	Plate, number, rear	1	G2CS	6 11
043583	Transfer, "C.S.R."	1	G2CSR	6
023360	Beading, rear number plate, 20 1/2 ins. red	1	All except G2CS	5 6
Remainder of G2S and G2CSR as G2				

#### FRONT CHAINCASE (Page 20)

043569	Chaincase, inner half, assembled	1	G2CSR	3 14 6
044061	Chaincase, outer half	1	All except G2CSR	4 2 9
043567	Chaincase, outer half	1	G2CSR	4 2 9
043494	Fairing, for chaincase, red	1	All	8 9

Note.—On G2, G2S, G2CSR 044061 Chaincase was fitted after Engine No. 12128 only.  
Remainder G2S and G2CSR as G2.

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>REAR CHAIN GUARD (Page 20)</b>				
043052	Chain guard, assembled, rear	1	G2S, G2CSR	3 7 5
043435	Chain guard, assembled, rear	1	G2CS	1 3 6
000374	Bolt, fixing, chain guard, front	1	G2S, G2CSR	11
000372	Bolt, fixing, chain guard, rear	1	G2S, G2CSR	11
000346	Bolt, fixing, chain guard, rear	1	G2CS	5
000011	Washer, chain guard fixing bolts	2	G2S, G2CSR	1
000012	Washer, chain guard, rear fixing bolt	1	G2CS	1
024449	Bolt, fixing chain guard, front	1	G2CS	11
023146	Nut, chain guard, front fixing bolt	1	G2CS	3
023509	Washer, tab, chain guard, front fixing bolt	1	G2CS	3

#### REAR CHAINCASE (Page 33)

043484	Chaincase, rear, top half only, red	1	G2, G5	2 18 0
043482	Chaincase, rear, bottom half only, red	1	G2, G5	2 18 0

#### BATTERY CARRIER (Page 21)

028043	Strap, front, for battery	1	All except G2CS	1 3
028044	Pin, battery strap	1	All except G2CS	3
042977	Carrier, Battery (no strap)	1	G2CS	1 8 11
042983	Strap, front, for battery	1	G2CS	1 0 0
042037	Screw, trunnion, for strap	1	G2CS	3
012291	Trunnion, plain	1	G2CS	5
010851	Trunnion, tapped	1	G2CS	1 0
042987	Rubber, bottom, for carrier	1	G2CS	6
026361	Rubber, side, for carrier	2	G2CS	6
042988	Rubber, rear, for carrier	1	G2CS	1 0
042989	Rubber, rear, for strap	1	G2CS	6
042990	Rubber, top, for strap	1	G2CS	6
042991	Rubber, centre, for strap	2	G2CS	6
024205	Rubber, bottom, for strap	1	G2CS	6
000365	Bolt, battery carrier top	1	G2CS	11
000637	Spacer, top bolt	1	G2CS	4
000361	Bolt, battery carrier bottom	2	G2CS	4
000004	Nut, battery carrier, bolt	3	G2CS	4
000011	Washer, plain, battery carrier bolt	3	G2CS	1
Remainder of G2S and G2CSR as G2				

#### FOOTRESTS (Page 21)

G2S and G2CSR as G2

#### PILLION FOOTRESTS (Page 21)

042930	Arm, bare, pillion footrest left, black	1	All	18 3
043502	Arm, bare, pillion footrest, left, red	1	All	19 2
043504	Arm, bare, pillion footrest, right, red	1	All	18 1
043500	Spindle, bare, pillion footrest, red	2	All	9 8
Remainder of G2S and G2CSR as G2				

#### TWIN SEAT (Page 21)

043452	Twin seat, only, grey	1	All except G2CS	7 18 0
G2S and G2CSR as G2				

#### PETROL TANK (Page 21)

043454	Tank, petrol, bare, enamelled red with white flash	1	G2, G2S, G5	13 10 5
043584	Tank, petrol, bare, chrome and red	1	G2CSR	17 18 2
042779	Tank, petrol, bare, red	1	G2CS	8 16 5
043559	Tank, petrol, bare, red with white flash	1	G2 for United States	13 10 5
044328	Tank, petrol, bare, black	1	G2, G2S, G5	13 1 8
044265	Tank, petrol, bare, red and chrome	1	G2, G2S, G5	17 18 2
027026	Motif, for petrol tank	2	All	9 5
027027	Seating, rubber, for tank motif	2	All	1 5
043553	Bracket, front, petrol tank, red	1	All except G2CS	6 5
Remainder of G2S and G2CSR as G2				

#### OIL TANK (Page 22)

G2S and G2CSR as G2

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>TOOL BOX (Page 22)</b>				
043555	Tool box, only, with lid, black ...	1	All except G2CS	13 7
043486	Tool box, only, with lid, red ...	1	All except G2CS	...
	Remainder of G2S and G2CSR as G2			
<b>ACCESSORY COVER (Page 22)</b>				
043556	Cover, accessory, assembled, black ...	1	All except G2CS	4 3
043487	Cover, accessory, assembled, red ...	1	All except G2CS	...
	Remainder of G2S and G2CSR as G2			
<b>CONTROL CABLES (Page 23)</b>				
043575	Cable, assembled, front brake ...	1	G2CSR	8 7
026244	Cable, assembled, valve lifter ...	1	G5	6 11
	Remainder of G2S as G2			
	Remainder of G2CSR as G5			
<b>FRONT BRAKE G2CS (Page 27)</b>				
017049	Yoke end, for cable ...	1	G2CS	2 5
000736	Pin, clevis, yoke end ...	1	G2CS	5
000014	Pin, split, clevis pin ...	1	G2CS	1
018655	Arm, anchor ...	1	G2CS	0 4
014807	Bolt, anchor arm ...	1	G2CS	4
014119	Washer, anchor arm bolt ...	1	G2CS	1
<b>REAR BRAKE OPERATING PARTS (Page 29)</b>				
042463	Rod, rear brake operating, black ...	1	All except G2CS	3 7
043474	Rod, rear brake operating, red ...	1	All except G2CS	3 10
043472	Pedal, foot rear brake, red ...	1	All	9 9
043529	Spring, rear brake rod, red ...	1	All	6
	Remainder of G2S and G2CSR as G2			
<b>REAR SPROCKET (Page 29)</b>				
043069	Sprocket, rear wheel ...	1	G2CS	2 17 8
	G2 and G2CSR as G2			
<b>FRONT WHEEL G2CSR</b>				
043745	Wheel, complete with all fittings ...	1	G2CSR	14 3 6
043746	Wheel, bare, less fittings ...	1	G2CSR	7 1 2
043577	Rim, only, front wheel ...	1	G2CSR	2 9 8
043578	Spoke, front wheel ...	40	G2CSR	3
021693	Nipple, front wheel spoke ...	40	G2CSR	2
043700	Hub, shell only, with brake liner ...	1	G2CSR	3 14 10
043701	Brake plate assembly ...	1	G2CSR	2 2 4
043716	Brake shoes, with linings and rivets ...	Pair	G2CSR	19 5
043723	Brake linings only, with rivets ...	Set	G2CSR	13 0
043702	Spring, brake shoe, fulcrum end ...	1	G2CSR	1 0
043721	Spring, brake shoe, cam end ...	1	G2CSR	1 0
043711	Lever, expander ...	1	G2CSR	4 6
043722	Cam, expander ...	1	G2CSR	9 6
043712	Nut, cam lever ...	1	G2CSR	4
043713	Washer, spring ...	1	G2CSR	2
043714	Shackle ...	1	G2CSR	1 6
043715	Rivet, shackle ...	1	G2CSR	2
043707	Bearing, hub ...	2	G2CSR	14 9
043705	Felt, hub bearing ...	2	G2CSR	7
043706	Cap, dust, hub bearing felt ...	2	G2CSR	1 2
043720	Shim, bearing sealing ...	1	G2CSR	5
043704	Spindle, front hub ...	1	G2CSR	19 4
043719	Tube, bearing spacer ...	1	G2CSR	2 5
043708	Spacer, for felt ...	1	G2CSR	11
043709	Spacer for felt ...	1	G2CSR	11
043717	Spacer ...	1	G2CSR	1 5
043718	Spacer ...	1	G2CSR	8
043710	Nut, front hub spindle ...	1	G2CSR	3 4

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>FRONT WHEEL G2, G2S (Page 25)</b>				
043743	Wheel, front, complete with all fittings ...	1	G2, G2S	13 16 6
043226	Wheel, front bare, less fittings ...	1	G2, G2S	8 13 8
043744	Spacer, front wheel spindle ...	1	G2, G2S	1 0
<b>FRONT BRAKE G5 (Page 27)</b>				
044307	Arm, anchor ...	1	G5	0 4
000003	Nut, anchor arm ...	1	G5	4
014119	Washer, spring anchor, arm nut ...	1	G5	1
<b>HEADLAMP (Page 30)</b>				
043422	Headlamp, complete, with switches, ammeter and bulbs, less harness—black ...	1	All except G2CS	5 6 5
043417	Headlamp, complete, with switch, ammeter and bulbs, less harness ...	1	G2CS	3 14 9
043739	Headlamp, complete, with switches, ammeter and bulbs, less harness—red ...	1	All except G2CS	5 7 7
043425	Shell, only, headlamp black ...	1	All except G2CS	3 1
043741	Shell, only, headlamp—red ...	1	All except G2CS	4 3
043183	Shell, only, headlamp ...	1	G2CS	15 0
043423	Rim, only, headlamp ...	1	All except G2CS	13 9
043123	Rim, only, headlamp ...	1	G2CS	9 6
043424	Light unit (reflector and glass) ...	1	All except G2CS	17 6
043426	Holder, for pilot bulb ...	1	All	2 9
043427	Ring, sealing ammeter ...	1	All	6
	Remainder of G2S and G2CSR as G2			
<b>REAR LAMP (Page 30)</b>				
043451	Lamp, rear, complete ...	1	All	19 6
<b>HORN (Page 30)</b>				
043565	Horn, only ...	1	All	1 2 6
<b>STOP LIGHT (Page 30)</b>				
	G2S and G2CSR as G2			
<b>ALTERNATOR (Page 31)</b>				
042855	Alternator (rotor and stator) ...	1	G2CS	7 19 5
043400	Stator, generator ...	1	G2CS	3 9 3
043401	Rotor, generator ...	1	G2CS	4 10 2
043403	Leads, set (includes clip and screw) ...	1	G2CS	2 9
021579	Washer, shakeproof, stator stud ...	3	All	1
044066	Washer, for rotor securing nut ...	1	All	1
042857	Coil, ignition, with lead ...	1	G2CS	1 5 0
044073	Contact breaker, complete unit ...	1	All	1 8 0
043404	Base plate unit ...	1	All	17 7
043405	Base plate only ...	1	All	2 9
043406	Contact breaker only ...	1	All	8 3
043407	Cam unit ...	1	All	6 4
043408	Unit, auto advance ...	1	All	16 6
043410	Screw and washer set ...	1	All	10
043409	Lead, L.T. unit ...	1	G2CS	1 8
043586	Cover, contact breaker ...	1	G2CSR	9 2
042535	Rectifier, with bolt, nut and washers ...	1	All	2 4 0
	Remainder of G2S and G2CSR as G2			
<b>ELECTRICAL SUNDRIES (Page 31)</b>				
042854	Switch, horn and dipping ...	1	G2CS	9 6
042859	Switch, ignition ...	1	G2CS	13 9
042998	Bracket, ignition switch ...	1	G2CS	1 4
042860	Harness, ignition ...	1	G2CS	1 3 11
043428	Harness, Main ...	1	All except G2CS	2 4 0
043413	Harness, main ...	1	G2CS	1 0 7
043416	Harness, dipping switch ...	1	G2CS	4 5
015538	Plug, sparking FE 80 ...	1	All except G2CS	5 0
028386	Cover, sparking plug ...	1	G2CSR	3 6
	Remainder of G2S and G2CSR as G2			

Part Number	Description	Quantity	Used on	Price £ s. d.
<b>SPEEDOMETER (Page 32)</b>				
G2S and G2CSR as G2				
<b>CRASH BARS (Page 32)</b>				
043037	Crash bar, set, complete	1	G2, G5	4 13 9
042730	Crash bar, only	1	G2, G5	4 9 4
042893	Bracket, assembly, bottom	1	G2, G5	1 6 0
042896	Support, crash bar	1	G2, G5	5 9
042897	Bolt, "U" Top fixing	1	G2, G5	5 3
042735	Washer "U" bolt	2	G2, G5	2 10
018160	Nut "U" bolt	2	G2, G5	3
000303	Stud, bottom fixing (replaces 042459)	1	G2, G5	11
<b>PROPSTAND (Page 33)</b>				
043527	Stand, prop, bare, red	1	All	1 7 6
043535	Bracket, prop stand, red G2S as G2	1	All	1 12 0
<b>REAR CARRIER (Page 33)</b>				
044363	Carrier only, rear Remainder of G2S as G2	1	G2, G2S, G5	2 3 9
<b>AIR CLEANER (Page 34)</b>				
G2S and G2CSR as G2				
<b>REAR WHEEL SPROCKET (Page 29)</b>				
042873	Sprocket, rear wheel, 62 teeth (road gearing)	1	G2CS	2 17 8