

# SPARES LIST

1962

SUPPLEMENTARY LIST

TO BE USED  
IN CONJUNCTION WITH

1960

MAIN LIST No. C. L. 50

FOR MODELS

14, 14S, 14CS, 8



THE PRICES OF SPARE PARTS  
OF OUR MANUFACTURE ARE  
NOW SUBJECT TO AN INCREASE  
OF 5% AS FROM 9TH APRIL 1962.

PARTS SHOWN IN THIS LIST ARE CONFINED TO THOSE  
THAT ARE DISSIMILAR TO THE 1960 MODELS.  
PRICES IN THIS LIST ARE CONSOLIDATED.

A.J.S.

PROPRIETORS: ASSOCIATED MOTOR CYCLES LTD.  
PLUMSTEAD - LONDON - S.E.18

Part Number	Description	Quantity	Used on	Price f. s. d.
<b>CYLINDERS AND CYLINDER HEADS (Page 2)</b>				
002095	Walter piston cylinder base	100	All	10
043774	Head, cylinder, with valve guides	100	G2CS G2CR	10
043775	Head, cylinder, with valve guides	100	G2CR	10
043776	Gasket, cylinder head	100	All	10
043777	New, needle, injector valve oil feed	100	All	10
011373	Nut, lock, needle, adjusting screw	100	All	10
042155	Screw, cylinder 3 in. by 1/2 T.P.I. by 26 T.P.I.	100	All except G5	10
042156	Nut, above cylinder stud, 2 in., by 16 T.P.I.	100	All	10
042157	Washer, self-locking, steel, nut, 1 in. by 22 T.P.I.	100	All	10
042158	Rock, cylinder head	100	All	10
042159	Spring, valve, narrow profile	100	G2CR	10
042160	Spring, valve, wide profile	100	G2CR	10
042161	Seat, carburetor, 1 in. by 20 T.P.I. by 26 T.P.I.	100	All	10
042162	Seat, carburetor, 1 in. by 20 T.P.I. by 26 T.P.I.	100	All	10
042163	Seat, carburetor, 1 in. by 20 T.P.I. by 26 T.P.I.	100	All	10
042164	New, carburetor stud ...	100	All	10
	G2S as G2			
<b>ENGINE VALVES (Page 3)</b>				
040866	Valve, exhaust	100	All	10
044472	Valve, inc.	100	All	10
043658	Gasket, intake valve	100	All	10
043659	Gasket, exhaust valve	100	All	10
042148	Spring, valve, narrow profile	100	G2CR	10
042149	Spring, valve, wide profile	100	G2CR	10
042150	Seat, intake valve stem	100	All	10
042151	Seat, exhaust valve stem	100	All	10
042152	Collet, intake valve stem	100	All	10
042153	Collet, exhaust valve stem	100	All	10
	G2S as G2			
<b>PISTON (Standard Size) (Page 3)</b>				
043757	Piston, complete	100	G2, G2SR	10
043748	Piston, complete	100	G2CS	10
043749	Piston, bare	100	G5	10
043039	Piston, complete	100	G2CS	10
043753	Piston, complete, 040 lbs. oversize	100	G2, G2SR	10
043754	Piston, complete, 040 lbs. oversize	100	G2CS	10
043755	Piston, complete, 040 lbs. oversize	100	G5	10
042222	Ring, piston, top, chrome	100	G2CS	10
042223	Ring, piston, plain	100	G2CS	10
043037	Rings, piston, semi-pearl, Diamond	100	G2CS	10
044020	Rings, piston, scraper, Diamond	100	G5	10
	G2S as G2			
<b>PISTON (Over-size) (Page 3)</b>				
043750	Piston, complete, 030 lbs. oversize	100	G2, G2CSR	10
043751	Piston, complete, 030 lbs. oversize	100	G2CS	10
043752	Piston, complete, 030 lbs. oversize	100	G5	10
043753	Piston, complete, 040 lbs. oversize	100	G2, G2SR	10
043754	Piston, complete, 040 lbs. oversize	100	G2CS	10
043755	Piston, complete, 040 lbs. oversize	100	G5	10
043756	Piston, bare	100	G2CS	10
043757	Piston, bare, 040 lbs. oversize	100	G2CS	10
043758	Piston, bare, 040 lbs. oversize	100	G5	10
043216	Ring, piston, top, chrome	100	G2CS	10
043217	Ring, piston, top, chrome	100 lbs. oversize	G2CS	10
043218	Ring, piston, plain, 040 lbs. oversize	100	G2CS	10
043219	Ring, piston, plain, 040 lbs. oversize	100	G2CR	10
043220	Ring, piston, 4th part, "Diamond," 040 lbs. oversize	100	G2, G2CS, G2CSR	10
043209	Ring, piston, scraper, "Diamond," 040 lbs. oversize	100	G2, G2CS, G2CSR	10
044091	Rings, piston, scrapers, "Diamond," 040 lbs. oversize	100	G5	10
	G2S as G1			

Price list No. 1000, March, 1937

Category	Quantity	Used on	E. S. of	Number	Description	Quantity	Used on	E. S. of	
<b>FLYWHEELS (Page 4)</b>									
042210 Flywheel, bare, timing side	1	G2	G2CS, GCSR	042215 Flywheel, bare, driving side	1	G2	G2CS, GCSR	042216 Flywheel, bare, driving side	1
042219 Flywheel, bare, driving side	1	G2	G2CS, GCSR	042220 Flywheel, bare, driving side	1	G2	G2CS, GCSR	042221 Flywheel, bare, driving side	1
042227 Flywheel, bare, driving side	1	G2	G2CS, GCSR	042228 Connecting rod	1	G2	G2CS, GCSR	042229 Connecting rod	1
043171 Liner, for crankpin bearing	1	G2	G2CS, GCSR	043172 Liner, for crankpin bearing	1	G2	G2CS, GCSR	043173 Liner, for crankpin bearing	1
042238 Bush, shoulder pin	1	G2	G2CS, GCSR	042239 Bush, shoulder pin	1	G2	G2CS, GCSR	042240 Bush, shoulder pin	1
044020 Crankpin	1	G2	G2CS, GCSR	044021 Crankpin	1	G2	G2CS, GCSR	044022 Crankpin	1
000075 Key, crankpin	1	2B	G2CS, GCSR	000076 Key, crankpin	1	2B	G2CS, GCSR	000077 Key, crankpin	1
043022 Nut, crankpin	1	G2	G2CS, GCSR	043023 Nut, crankpin	1	G2	G2CS, GCSR	043024 Nut, crankpin	1
044020 Washer, crankpin	1	G2	G2CS, GCSR	044021 Washer, crankpin	1	G2	G2CS, GCSR	044022 Washer, crankpin	1
043025 Axle, driving side, front/rear	1	G2	G2CS, GCSR	043026 Axle, driving side, front/rear	1	G2	G2CS, GCSR	043027 Axle, driving side, front/rear	1
043021 Axle, driving side, front/rear	1	G2	G2CS, GCSR	043022 Axle, driving side, front/rear	1	G2	G2CS, GCSR	043023 Axle, driving side, front/rear	1
041011 Key, driving side flywheel/bearing	1	All	G2	041012 Key, driving side flywheel/bearing	1	All	G2	041013 Key, driving side flywheel/bearing	1
<b>CRANKCASE (Page 5)</b>									
041398 Crankcase, complete (1)	1	G2	G2S, GCSR	041399 Crankcase, complete (2)	1	G2	G2S, GCSR	041400 Crankcase, complete (3)	1
041390 Crankcase, driving side only (4)	1	G2	G2S, GCSR	041391 Crankcase, driving side only (4)	1	G2	G2S, GCSR	041392 Crankcase, driving side only (4)	1
044087 Crankcase, driving side only (4)	1	G2	G2S, GCSR	044088 Crankcase, driving side only (4)	1	G2	G2S, GCSR	044089 Crankcase, driving side only (4)	1
042579 Crankcase, driving side only (5)	1	G2	G2S, GCSR	042580 Crankcase, driving side only (5)	1	G2	G2S, GCSR	042581 Crankcase, driving side only (5)	1
042052 Cover, timing side, crankcase	1	G2	G2S, GCSR	042053 Cover, timing side, crankcase	1	G2	G2S, GCSR	042054 Cover, timing side, crankcase	1
042720 Cover, timing side, crankcase	1	G2	G2S, GCSR	042721 Cover, timing side, crankcase	1	G2	G2S, GCSR	042722 Cover, timing side, crankcase	1
Bearing holder of G2S and G2CSR w/ G2	1	All	G2	Bearing holder of G2S and G2CSR w/ G2	1	All	G2	Bearing holder of G2S and G2CSR w/ G2	1
<i>NOTE: On G2 and G2S 042022 Timing cover was fitted from Engine No. 12128 only.</i>									
<b>CRANKCASE BEARINGS (Page 5)</b>									
042239 Bush, timing side axle	1	All	All	042239 Bush, timing side axle	1	All	All	042239 Bush, timing side axle	1
042233 Peg, securing timing side axle bush	1	All	All	042233 Peg, securing timing side axle bush	1	All	All	042233 Peg, securing timing side axle bush	1
042100 Bush, in crankcase for camshaft	1	All	All	042100 Bush, in crankcase for camshaft	1	All	All	042100 Bush, in crankcase for camshaft	1
042910 Bush, camshaft housing	1	All	All	042910 Bush, camshaft housing	1	All	All	042910 Bush, camshaft housing	1
041283 Seal, oil, camshaft housing	1	All	All	041283 Seal, oil, camshaft housing	1	All	All	041283 Seal, oil, camshaft housing	1
012543 Bearing, ball, driving side axle	1	All	All	012543 Bearing, ball, driving side axle	1	All	All	012543 Bearing, ball, driving side axle	1
024022 Bearing, roller, driving side axle	1	All	All	024022 Bearing, roller, driving side axle	1	All	All	024022 Bearing, roller, driving side axle	1
<b>TIMING GEAR (Page 6)</b>									
All G2S and GCSR w/ G2	1	All	All	All G2S and GCSR w/ G2	1	All	All	All G2S and GCSR w/ G2	1
<b>ENGINE PLATES AND BOLTS. (Page 6)</b>									
043537 Cradle, engine support, red	1	G2	G2S, GCSR	043539 Cradle, engine support, red	1	G2	G2S, GCSR	043541 Cradle, engine support, red	1
043540 Cradle, engine support, red	1	G2	G2S, GCSR	043541 Cradle, engine support, red	1	G2	G2S, GCSR	043542 Cradle, engine support, red	1
042972 Channel, engine support, red	1	G2	G2S, GCSR	042972 Channel, engine support, red	1	G2	G2S, GCSR	042972 Channel, engine support, red	1
043470 Plate, engine rear left, red	1	All	All	043470 Plate, engine rear left, red	1	All	All	043470 Plate, engine rear left, red	1
043468 Plate, engine, rear right, red	1	All	All	043468 Plate, engine, rear right, red	1	All	All	043468 Plate, engine, rear right, red	1
043496 Covering, rear engine plate, red	1	G2	G2S, GCSR	043496 Covering, rear engine plate, red	1	G2	G2S, GCSR	043496 Covering, rear engine plate, red	1
044349 Bush, engine support channel, left	1	G2	G2S, GCSR	044349 Bush, engine support channel, left	1	G2	G2S, GCSR	044349 Bush, engine support channel, left	1
044341 Bush, engine support channel, right	1	G2	G2S, GCSR	044341 Bush, engine support channel, right	1	G2	G2S, GCSR	044341 Bush, engine support channel, right	1
024022 Bearing, roller, driving side axle	1	All	All	024022 Bearing, roller, driving side axle	1	All	All	024022 Bearing, roller, driving side axle	1
<b>OIL PUMP (Page 6)</b>									
000178 Washer, for locating screw	1	All	All	000178 Washer, for locating screw	1	All	All	000178 Washer, for locating screw	1
Rearlimiter of G2S and GCSR w/ G2									
<b>OLY FILTER (Page 7)</b>									
042061 Filter, oil filter	1	All	All	042061 Filter, oil filter	1	All	All	042061 Filter, oil filter	1
042062 Cap, oil filter	1	All	All	042062 Cap, oil filter	1	All	All	042062 Cap, oil filter	1
042064 Spring, oil filter	1	All	All	042064 Spring, oil filter	1	All	All	042064 Spring, oil filter	1
042065 Washer, cap/neck filter housing	1	All	All	042065 Washer, cap/neck filter housing	1	All	All	042065 Washer, cap/neck filter housing	1
042068 Cap, housing	1	All	All	042068 Cap, housing	1	All	All	042068 Cap, housing	1
<b>ROCKER BOX STAY (Page 8)</b>									
041523 Stay, rocker box, red	1	All except G2S	All except G2S	041523 Stay, rocker box, red	1	All except G2S	All except G2S	041523 Stay, rocker box, red	1
Rearlimiter of G2S and GCSR w/ G2									
<b>RELEASE VALVE (Page 7)</b>									
042219 Rotor, crankcase release	1	All	All	042219 Rotor, crankcase release	1	All	All	042219 Rotor, crankcase release	1
042016 Stopper, crankcase release	1	All	All	042016 Stopper, crankcase release	1	All	All	042016 Stopper, crankcase release	1
025016 Bolt, locating stator	1	All	All	025016 Bolt, locating stator	1	All	All	025016 Bolt, locating stator	1
000111 Washer, stator locating bolt	1	All	All	000111 Washer, stator locating bolt	1	All	All	000111 Washer, stator locating bolt	1
017602 Key, woodruff, crankcase release	1	All	All	017602 Key, woodruff, crankcase release	1	All	All	017602 Key, woodruff, crankcase release	1
<b>PUSH ROD (Page 7)</b>									
G2 and GCSR w/ G2									
<b>ROCKER BOX (Page 7)</b>									
043726 Rocker box complete (with all fittings) 1	1	GCSR	GCSR	043726 Rocker box complete (with all fittings) 1	1	GCSR	GCSR	043726 Rocker box complete (with all fittings) 1	1
Rearlimiter of Parts for G2S and GCSR w/ G2									
<b>EXHAUST PIPE (Page 8)</b>									
043446 Pipe, exhaust, only	1	All	All	043446 Pipe, exhaust, only	1	All	All	043446 Pipe, exhaust, only	1
043009 Pipe, exhaust, only	1	All	All	043009 Pipe, exhaust, only	1	All	All	043009 Pipe, exhaust, only	1
042641 Bracket, exhaust pipe mounting stay	1	All	All	042641 Bracket, exhaust pipe mounting stay	1	All	All	042641 Bracket, exhaust pipe mounting stay	1
000342 Bolt, exhaust pipe stay	1	All	All	000342 Bolt, exhaust pipe stay	1	All	All	000342 Bolt, exhaust pipe stay	1
000034 Nut, exhaust pipe fitting	1	All	All	000034 Nut, exhaust pipe fitting	1	All	All	000034 Nut, exhaust pipe fitting	1
000034 Nut, exhaust pipe fitting	1	All	All	000034 Nut, exhaust pipe fitting	1	All	All	000034 Nut, exhaust pipe fitting	1
000034 Nut, exhaust pipe fitting	1	All	All	000034 Nut, exhaust pipe fitting	1	All	All	000034 Nut, exhaust pipe fitting	1
000034 Nut, exhaust pipe fitting	1	All	All	000034 Nut, exhaust pipe fitting	1	All	All	000034 Nut, exhaust pipe fitting	1
<b>SILENCER (Page 8)</b>									
G2 and GCSR w/ G2									
<b>CARBURETTOR (Page 9)</b>									
041574 Carburetor (less controls)	1	All	All	041574 Carburetor (less controls)	1	All	All	041574 Carburetor (less controls)	1
041548 Carburetor, (less controls)	1	All	All	041548 Carburetor, (less controls)	1	All	All	041548 Carburetor, (less controls)	1
041585 Spacer, carburetor spacer	1	All	All	041585 Spacer, carburetor spacer	1	All	All	041585 Spacer, carburetor spacer	1
042658 Expansion, Yoke/clip	1	All	All	042658 Expansion, Yoke/clip	1	All	All	042658 Expansion, Yoke/clip	1
044236 Expansion, Yoke/clip	1	All	All	044236 Expansion, Yoke/clip	1	All	All	044236 Expansion, Yoke/clip	1
<b>ENGINE SPURGEET (Page 9)</b>									
044057 Spurget, Engine, 22 teeth	1	All	All	044057 Spurget, Engine, 22 teeth	1	All	All	044057 Spurget, Engine, 22 teeth	1
044058 Shim, engine sprocket	1	All	All	044058 Shim, engine sprocket	1	All	All	044058 Shim, engine sprocket	1
<b>CHAINS (Page 10)</b>									
044059 Chain, front, 72 links, 1 in. by 205 lbs.	1	All	All	044059 Chain, front, 72 links, 1 in. by 205 lbs.	1	All	All	044059 Chain, front, 72 links, 1 in. by 205 lbs.	1
044066 Chain, rear, 23 links, 1 in. by 345 lbs.	1	All	All	044066 Chain, rear, 23 links, 1 in. by 345 lbs.	1	All	All	044066 Chain, rear, 23 links, 1 in. by 345 lbs.	1
044094 Chain, rear, 24 links, 1 in. by 345 lbs.	1	All	All	044094 Chain, rear, 24 links, 1 in. by 345 lbs.	1	All	All	044094 Chain, rear, 24 links, 1 in. by 345 lbs.	1
044072 Chain, rear, 23 links, 1 in. by 305 lbs.	1	All	All	044072 Chain, rear, 23 links, 1 in. by 305 lbs.	1	All	All	044072 Chain, rear, 23 links, 1 in. by 305 lbs.	1
Note—On G2, G2S, GCSR 044059 chain was fitted after Engine No. 12128 only.									
<b>GEAR BOX FIXING PARTS (Page 10)</b>									
000010 Washer, gear box adjuster	1	All	All	000010 Washer, gear box adjuster	1	All	All	000010 Washer, gear box adjuster	1

Number	Description	Quantity	Used in	£ r.s.d.	Number	Description	Quantity	Used in	£ r.s.d.					
<b>GEAR BOX SHELL</b> (Page 10) G25 and GCSR & G2														
<b>SHAFTS AND GEARS</b> (Page 11)														
C41703	Planetary gear box	1	All	10	043462	Front frame, bare, red	1	G2, G25, GCSR	10					
BH1298	Layshaft, rear box	1	All except GCS	10	043464	Front frame, bare, black	1	G25	10					
BH4075	Gear, driving main, with bearings	1	GCS	10	043466	Frame, rear, bare, black	1	G25, GCSR, G2	10					
BH4076	Gear, third, mainshaft	1	All	10	043468	Frame, rear, bare, red	1	G25, GCSR	10					
BH4080	Gear, second, layshaft	1	All except GCS	10	043470	Washer, seat tube, red	1	G25, GCSR	10					
BH4084	Gear, first, layshaft	1	GCS	10	043471	Washer, seat tube, black	1	G25, GCSR	10					
<b>GEAR BOX BEARING AND OIL SEALS</b> (Page 11) G25 and GCSR & G2														
<b>GEAR BOX SPROCKET</b> (Page 11)														
411235	Spurdrive, gear box, front/rear, 17 teeth	1	All except G5	10	FRONT AND REAR FRAME (Page 13) G25 and GCSR as G2									
411268	Spurdrive, gear box, main/rear, 18 teeth	1	G5	10	043476	Tube, bare, rear fork, left, red	1	All except GCS	10					
GEAR OPERATING PARTS (Page 11)										043478	Tube, bare, rear fork, right, red	1	All except GCS	10
D51010	Washer, footchange stop plate bolt	2	All	10	043479	Tube, assembly, rear fork, right, black	2	G25	10					
D51453	Spring, return, for change gear carrier	1	All	10	010093	Washer, felt, rear fork bearing	2	G25	10					
D51552	Footchange lever, damping bolt	1	All	10	020098	Washer, felt, rear fork felt weather	2	G25	10					
KICKSTART (Page 12)										010095	Cap, end, rear fork bearing, left	1	G25	10
019242	Crank, kickstart, complete assembly	1	All	10	010095	Cap, end, rear fork bearing, right	1	G25	10					
019293	Crank, only, kickstart	1	All	10	010094	Gasket, paper, bearing end cap	1	G25	10					
019297	Pin, pedal, kickstart crank	1	All	10	012472	Sprocket, bearing end cap	1	G25	10					
CLUTCH (Page 12)										010116	Tube, rear fork, bearing	1	G25	10
019344	Sprocket and case assembled	1	All	10	019417	Screw, assembly, bearing tube	1	G25	10					
019340	Sprocket and case assembled	1	All	10	017746	Screw, assembly, bearing tube	1	G25	10					
019398	Case, only, clutch	1	All	10	REAR SUSPENSION UNIT (Page 14) G25 and GCSR as G2									
019372	Case, friction, clutch, single side	1	All	10	043480	Unit, complete, frame stay, red	1	G25	10					
019370	Rivet, for clutch case	1	All	10	042598	Unit, stay, frame stay, black	1	G25	10					
163337	Centre, clutch	1	All	10	043729	Unit, stay, frame stay, red	1	All	10					
163192	Plate, friction, clutch, double side	1	All	10	FRONT FORK G2 and G25 (Page 15) G25 and GCSR as G2									
043192	Plate, friction, clutch, double side	1	All	10	043977	Fork, front, complete, plain black	1	G25	10					
043191	Plate, friction, clutch, single side	1	All	10	043978	Fork, front, complete, plain black	1	G25	10					
043191	Plate, plain, steel	1	All	10	043979	Fork, front, member only, front fork, red	1	G25	10					
043165	Plate, pressure, clutch	1	All	10	043979	Cover sub, top, with lamp lug, left, red	1	G25	10					
043362	Plate, pressure, clutch	1	All	10	043980	Cover sub, top, with lamp lug, right, red	1	G25	10					
040360	Adhesive, clutch, general, no grade	1	All	10	043981	Slider, left, red	1	G25	10					
040374	Nut, clutch pressure plate, self-tensioning	1	All	10	043982	Slider, right, red	1	G25	10					
043174	Suit, clutch, spring	1	All	10	043983	Slider, left, black	1	G25	10					
043370	Suit, clutch, spring	1	All	10	FRONT FORK G25, GCSR, G5 (Page 16) G25, GCSR, G5									
043156	Suit, clutch, spring	1	All	10	042315	Fork, front, complete, back	1	G25, GCSR, G5	10					
043356	Cub, clutch, spring	1	All	10	043266	Fork, front, assembly, back	1	G25, GCSR, G5	10					
043355	Spring, for clutch	1	All	10	043271	Fork, front, assembly, complete, red	1	G25, GCSR, G5	10					
043355	Nuts, adjusting clutch springs	1	All	10	018573	Crown assembly (crown, stem and clip-pins)	1	All	10					
043239	Base, face, clutch	1	All	10	043735	Crown assembly (crown, stem and clip-pins)	1	G25, GCSR, G5	10					
043179	Gears, for clutch roller	1	All	10	LUBRICANT (Page 17)									
043337	Roller, for clutch	1	All	10	018269	Lub, axle handle bar and steering head, black	1	G25, GCSR, G5	10					
Note.—On G2, G25, GCSR 043444—Sprocket and case was fitted other Engine No. 12129 only										043277	Lub, handle bar, with lamp lug, left, black	1	G25, GCSR, G5	10
040059	Centres, shock absorber	1	All	10	043277	Lub, cover, top, with lamp lug, left, black	1	G25, GCSR, G5	10					
040366	Rubber, large, shock absorber centre	1	All	10	043553	Lub, cover, top, with lamp lug, left, red	1	G25, GCSR, G5	10					
043437	Rubber, small, shock absorber centre	1	All	10	043435	Lub, cover, top, with lamp lug, right, black	1	G25, GCSR, G5	10					
043445	Plate, cover, shock absorber centre	1	All	10	043446	Lub, cover, top, with lamp lug, right, red	1	G25, GCSR, G5	10					
043446	Screw, shock absorber, cover plate	1	All	10	018539	Lub, cover, bottom, black	1	All	10					
M1265	Nut, retaining clutch centre	1	All	10	018440	Tube, cover, bottom, red	1	All	10					

Component	Quantity	Used on	Quantity	Used on	Component
	£ & c.	£ & c.	£ & c.	£ & c.	
<b>STEERING DAMPER (Page 17)</b> G2CSR at G5					<b>REAR CHAIN GUARD (Page 20)</b>
043032 Chain guard, assembled, rear	1	1	1	1	G2S, G2CSR
043435 Chain guard, assembled, rear	1	1	1	1	G2S
000372 Bolt, fixing, chain guard, front	1	1	1	1	G2S, G2CSR
000374 Bolt, fixing, chain guard, rear	1	1	1	1	G2S, G2CSR
000346 Bolt, fixing, chain guard, rear	1	1	1	1	G2S
000111 Washer, chain guard fixing bolts	1	1	1	1	G2S, G2CSR
000112 Washer, chain guard, rear fixing bolt	1	1	1	1	G2S
044449 Washer, chain guard, front	1	1	1	1	G2S
031346 Nut, chain guard, front fixing bolt	1	1	1	1	G2S
023999 Washer, ts, chain guard, front fixing bolt	1	1	1	1	G2S
<b>REAR CHAINCASE (Page 33)</b>					
043484 Chaincase, rear, top half only, red	1	1	1	1	G2, G5
043482 Chaincase, rear, bottom half only, red	1	1	1	1	G2, G5
<b>BATTERY CARRIER (Page 21)</b>					All except G2CS
020843 Strap, front, for battery	1	1	1	1	All except G2CS
020844 Pin	1	1	1	1	G2CS
142977 Carrier, battery strap [strap]	1	1	1	1	G2CS
042963 Strap, front, for battery	1	1	1	1	G2CS
042037 Screw, trunnion, for strap	1	1	1	1	G2CS
312191 Trunnion, plain	1	1	1	1	G2CS
016851 Trunnion, tapped	1	1	1	1	G2CS
042987 Rubber, bottom, for carrier	1	1	1	1	G2CS
026361 Rubber, side, for carrier	1	1	1	1	G2CS
042918 Rubber, rear, for carrier	1	1	1	1	G2CS
042919 Rubber, rear, for strap	1	1	1	1	G2CS
042920 Rubber, top, for strap	1	1	1	1	G2CS
042931 Rubber, centre, for strap	1	1	1	1	G2CS
042932 Rubber, bottom, for strap	1	1	1	1	G2CS
030245 Bolt, battery carrier, top	1	1	1	1	G2CS
006537 Spacers, top	1	1	1	1	G2CS
003051 Bolt, battery carrier, bottom	1	1	1	1	G2CS
000024 Nut, battery carrier, bolt	1	1	1	1	G2CS
000011 Washer, plain, battery carrier bolt	1	1	1	1	G2CS
Remainder of G2S and G2CSR as G2					
<b>FOOTRESTS (Page 21)</b>					
042916 G2S and G2CSR as G2					
<b>FILLION FOOTRESTS (Page 21)</b>					
042910 Arm, left, black	1	1	1	1	A1
042911 Arm, left, million footrest, left, red	1	1	1	1	A1
042912 Arm, left, million footrest, right, red	1	1	1	1	A1
042913 Spindle, left, million footrest, red	1	1	1	1	A1
042914 Spindle, right, million footrest, red	1	1	1	1	A1
042915 Remainder of G2S and G2CSR as G2	1	1	1	1	All except G2CS
<b>TWIN SEAT (Page 21)</b>					
043452 Twin seat, only, grey " "	1	1	1	1	
G2S and G2CSR as G2					
<b>PETROL TANK (Page 21)</b>					
043454 Tank, petrol, bare, marlled red with white	1	1	1	1	
Tank, petrol, bare, chrome and red	1	1	1	1	
Tank, petrol, bare, red with white tank	1	1	1	1	
Tank, petrol, bare, red	1	1	1	1	
043594 Tank, petrol, bare, chrome and white tank	1	1	1	1	
043595 Tank, petrol, bare, chrome and white tank	1	1	1	1	
044335 Tank, petrol, bare, chrome and white tank	1	1	1	1	
044245 Tank, petrol, bare, red and chrome	1	1	1	1	
023235 Tank, petrol, bare, red and chrome	1	1	1	1	
023237 Sealing, rubber, for tank neck	1	1	1	1	
043593 Bushings, tank neck, tank neck	1	1	1	1	
Remainder of G2S and G2CSR as G2					
<b>OIL TANK (Page 22)</b>					
Note.—On G2, G2S, G2CSR (4x4) Chassis was fitted after Engine No. 72120 only.					

Part Number	Description	Quantity	Used on	£ s. d.	Page
<b>TOOL BOX (Page 21)</b>					
04355 Tool box, only, with lid, black	All except G2CS	1		11	
04348 Tool box, only, with lid, red	All except G2CS	1		11	
043486 Remanufactured of G2CS and G2CSR as G2		1		11	
<b>ACCESSORY COVER (Page 22)</b>					
043556 Cover, accessory, assembled, black	All except G2CS	1		11	
043487 Cover, accessory, assembled, red	All except G2CS	1		11	
043488 Remanufactured of G2CS and G2CSR as G2		1		11	
<b>CONTROL CABLES (Page 23)</b>					
043575 Cable, assembled, front brake	G2CSR	1		11	
029344 Cable, assembled, rear brake	G2CSR	1		11	
043489 Remainder of G2CS and G2CSR as G2		1		11	
<b>FRONT BRAKE G2CS (Page 27)</b>					
01058 Brake end, for cable	G2CS	1		11	
029324 Pin, clevis, yoke and	G2CS	1		11	
000014 Pin, split, clevis, pin	G2CS	1		11	
043529 Spring, rear brake rod	G2CS	1		11	
043535 Arm, anchor	G2CS	1		11	
043487 Bolt, anchor arm bolt	G2CS	1		11	
043419 Washer, anchor arm bolt	G2CS	1		11	
<b>REAR BRAKE OPERATING PARTS (Page 29)</b>					
01050 Rod, rear brake operating, black	All except G2CS	1		11	
043474 Rod, rear brake operating, red	All except G2CS	1		11	
043477 Pedal, foot rear brake, red	All	1		11	
043529 Spring, rear brake rod	All	1		11	
043488 Remanufactured of G2CS and G2CSR as G2		1		11	
<b>REAR SPROCKET (Page 29)</b>					
043569 Sprocket, rear wheel	G2 and G2CSR as G2	1		11	
<b>FRONT WHEEL G2CSR</b>					
043745 Wheel, complete with all fittings	G2CSR	1		11	
043746 Wheel, bare, less fittings	G2CSR	1		11	
043577 Rim, only, front wheel	G2CSR	1		11	
043478 Spoke, front wheel	G2CSR	40		11	
043479 Nipple, front wheel spoke	G2CSR	40		11	
043193 Hub, shell only, with brake liner	G2CSR	1		11	
043270 Brake plate assembly	G2CSR	1		11	
043271 Brake shoes, with linings and rivets	Pair	1		11	
043272 Spring, brake shoe, fulcrum end	G2CSR	1		11	
043273 Spring, brake shoe, cam end	G2CSR	1		11	
043274 Lever, expander	G2CSR	1		11	
043275 Cam, expander	G2CSR	1		11	
043272 Nut, cam lever	G2CSR	1		11	
043273 Washer, spring	G2CSR	1		11	
043274 Shackle	G2CSR	1		11	
043275 Rivet, shackle	G2CSR	2		11	
043276 Bearing, hub	G2CSR	2		11	
043276 Cap, dust, hub bearing bolt	G2CSR	2		11	
043270 Shim, bearing shelling	G2CSR	1		11	
043279 Spindle, front hub	G2CSR	1		11	
043279 Tubes, bearing spacer	G2CSR	1		11	
043278 Spacer, front hub	G2CSR	1		11	
043279 Spacer, rear hub	G2CSR	1		11	
043277 Spacer, rear hub	G2CSR	1		11	
043278 Spacer	G2CSR	1		11	
<b>FRONT WHEEL G2, G2S (Page 25)</b>					
042483 Wheel, front, complete with all fittings	G2, G2S	1		11	
042226 Wheel, front bare, less fittings	G2, G2S	1		11	
042224 Spacer, front wheel spindle	G2, G2S	1		11	
<b>FRONT BRAKE G5 (Page 27)</b>					
043507 Arm, anchor	G5	1		11	
043508 Nut, anchor arm	G5	1		11	
041419 Washer, spring anchor, arm nut	G5	1		11	
<b>HEADLAMP (Page 28)</b>					
043422 Headlamp, complete, with switches, ammeter and bulb, less harness—black	All except G2CS	1		11	
043417 Headlamp, complete, with switch, ammeter and bulb, less harness	G2CS	1		11	
043729 Headlamp, complete, with switches, ammeter and bulb, less harness—red	All except G2CS	1		11	
043425 Shell, only, headlamp black	All except G2CS	1		11	
043424 Shell, only, headlamp lamp	All except G2CS	1		11	
043163 Shell, only, headlamp lamp	G2CS	1		11	
043423 Rim only, headlamp	G2CS	1		11	
043244 Light unit (reflector and glass)	G2CS	1		11	
043426 Holder, for pilot bulb	All	1		11	
043237 Ring, sealing annular	All	1		11	
Remainder of G2S and G2CSR as G2					
<b>REAR LAMP (Page 30)</b>					
043451 Lamp, rear, complete	All	1		11	
<b>HORN (Page 30)</b>					
043563 Horn, only	All	1		11	
<b>STOP LIGHT (Page 30)</b>					
G2S and G2CSR as G2					
<b>ALTERNATOR (Page 31)</b>					
043555 Alternator (rotor and stator)	G2CS	1		11	
043460 Stator, generator	G2CS	1		11	
043461 Rotor, generator	G2CS	1		11	
043462 Lever, set (includes dip and screen)	G2CS	1		11	
043463 Washer, shank, motor stud	G2CS	3		11	
043277 Washer, for return steering nut	G2CS	3		11	
043465 Washer, for front steering nut	G2CS	3		11	
044073 Collar, locknut, for lead	G2CS	1		11	
043257 Collar, locknut, for oil pump unit	G2CS	1		11	
043404 Base plate unit	G2CS	1		11	
043405 Base plate only	G2CS	1		11	
043406 Contact breaker only	G2CS	1		11	
043407 Cam unit	G2CS	1		11	
043408 Unit, auto advance	G2CS	1		11	
043410 Screw and washer set	G2CS	1		11	
043411 Lever, T-unit	G2CS	1		11	
043586 Cover, contact breaker	G2CS	1		11	
042575 Retainer, with bolt, rear end washer	G2CS	1		11	
Remainder of G2S and G2CSR as G2					
<b>ELECTRICAL SUNDRIES (Page 31)</b>					
042854 Switch, horn and dipping	G2CS	1		11	
042859 Switch, ignition switch	G2CS	1		11	
042970 Bracket, ignition switch	G2CS	1		11	
042848 Harness, ignition	G2CS	1		11	
043420 Harness, main	G2CS	1		11	
043413 Harness, main	G2CS	1		11	
043416 Plate, dipping switch	G2CS	1		11	
015532 Plate, sparking plug	G2CS	1		11	
028396 Cover, sparking plug	G2CS	1		11	

Part Number	Description	Quantity	Used as
<b>SPEEDOMETER (Page 32)</b>			
G25 and G25R as G2			
<b>CRASH BARS (Page 33)</b>			
045037 Crash bar, set, complete	1	G2	
042730 Crash bar only	1	G2	
042819 Bracket assembly, bottom	1	G2	
042816 Support, crash bar	1	G2	
042807 Bolt, "U" Top fixing	1	G2	
042735 Washer, "U" Bolt	1	G2	
048160 Nut, "U" bolt	1	G2	
003139 Stud, bottom fixing (replaces 042459)	2	G2	
<b>PROPSHIFT (Page 33)</b>			
045229 Shift, prop shift, red	1	All	
045335 Bracket, prop stand, red	1	All	
G25 as G2			
<b>REAR CARRIER (Page 11)</b>			
044363 Carrier only, var.	1	G2, G25, G5	
Remainder of G25 as G2	1		
<b>AIR CLEANER (Page 34)</b>			
G25 and G25R as G2			
<b>REAR WHEEL SPROCKET (Page 29)</b>			
042873 Sprocket, rear wheel, G2 teeth (not sprocket)	1	G25 —	