



# **MASTER PARTS LIST**

## **1966 - 1967 - 1968**

for models

650SS : Atlas : N15CS : P11 : P11A

G15CS : G15CSR : G15 MARK II

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Part No.	Description	Qty.	Models fitted to	Bin No.
<b>CRANKSHAFT</b>				
23286	Crankshaft assembly, less connecting rods	1	650SS	
24276	Crankshaft assembly, less connecting rods	1	ALL except 650SS	
23262	Crankcheek—timing side	1	ALL	
23261	Crankcheek—driving side	1	ALL	
23315	Flywheel only	1	650SS	
24248	Flywheel only	1	ALL except 650SS	
T.2105	Flywheel/crankcheek dowel	1	ALL	
T.2033	Crankcheek bolts	4	ALL	
T.2086	Crankcheek studs	2	ALL	
T.2032	Dowel retaining plates	2	ALL	
T.2031	Crankcheek—stud nuts	6	ALL	
23280	Crankcheek—bolt nuts	2	ALL	
E.4591	Crankshaft plug	1	ALL	

### CONNECTING ROD

25369	Connecting rods, with cap	2	ALL	
23254	Connecting-rod cap bolts	4	ALL	
23253	Cap-bolts nuts	4	ALL	
25384	Con-rod bearing shell (top half)—standard	2	ALL	Pair
23255	Con-rod bearing shell (bottom half)—standard	2	ALL	Pair
25409	Con-rod bearing shell (top half)—010 in.	2	ALL	Pair
25410	Con-rod bearing shell (top half)—020 in.	2	ALL	Pair
25411	Con-rod bearing shell (top half)—030 in.	2	ALL	Pair
25413	Con-rod bearing shell (top half)—040 in.	2	ALL	Pair
25165	Con-rod bearing shell (bottom half)—010 in.	2	ALL	Pair
25166	Con-rod bearing shell (bottom half)—020 in.	2	ALL	Pair
25167	Con-rod bearing shell (bottom half)—030 in.	2	ALL	Pair
25168	Con-rod bearing shell (bottom half)—040 in.	2	ALL	Pair

### CRANKCASE

25376	Crankcase complete with timing cover	1	650SS	
25377	Crankcase complete with timing cover	1	Atlas	
25378	Crankcase complete with timing cover	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
25379	Crankcase complete with timing cover	1	G15CSR, PII	
25373	Crankcase halves assembled, less timing cover	1	650SS	
25374	Crankcase halves assembled, less timing cover	1	Atlas	
25375	Crankcase halves assembled, less timing cover	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	
25187	Timing-gear cover	1	ALL	
25305	Timing-gear cover	1	G15CSR, PII	
21011	Crankcase (drive side)	1	650SS	
24280	Crankcase (drive side)	1	Atlas	
25043	Crankcase (drive side)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	
25371	Crankcase (timing side)	1	650SS	
25372	Crankcase (timing side)	1	ALL except 650SS	
T.2236	Timing-cover gasket	1	ALL	
T.2018	Cylinder-barrel studs	6	650SS	
24251	Cylinder-barrel studs	6	ALL except 650SS	
T.2209	Cylinder-barrel studs (stepped)	2	ALL	
18943	Cylinder-barrel studs (front)	1	ALL	
24689	Timing-cover screws	6	ALL	
E.6980	Timing-cover screws	6	ALL	
20621A	Timing-cover screw washers	12	ALL	
24689	Sump screws	2	ALL	
T.2036	Camshaft bush (timing side)	1	ALL	
T.2037	Camshaft bush (drive side)	1	ALL	
048023	Oil-seal (timing-side shaft)	1	ALL	
048079	Oil-seal circlip	1	ALL	
16945	Sump-filter body	1	ALL	
16949	Filter-body washer	1	ALL	
16948	Filter-body circlip	1	ALL	
16946	Sump-filter gauze	1	ALL	
16947	Filter-gauze washer	1	ALL	
E.4591	Timing-cover oilway plug	1	ALL	
16902	Oilway set pin	1	ALL	
T.1084	Set-pin washer	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
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### CRANKCASE BREATHER

19629	Rubber breather pipe—26 $\frac{1}{8}$ in.	1	ALL except 650SS	
24300	Breather-pipe elbow	1	ALL except 650SS	
13786	Elbow washer	1	ALL except 650SS	
24303	Elbow nut	1	ALL except 650SS	
24313	Crankcase-breather pipe-assembled	1	650SS	
22240	Breather-flange gasket	1	650SS	
T.2213	Breather-flange screw	1	650SS	
19629	Rubber breather pipe—20 $\frac{5}{8}$ in.	1	650SS	

### PRESSURE RELEASE

T.2059A	Pressure-release body assembly	1	ALL	
T.2054	Release-body piston	1	ALL	
T.2061	Release-body piston spring	1	ALL	
15404	Packing shim	AR	ALL	
T.2060	Release-body nut	1	ALL	
T.2058	Release-union washer	1	ALL	
T.2057	Release-union nut washer	1	ALL	

### CYLINDER BARREL AND HEAD

25327	Cylinder barrel	1	650SS	
25323	Cylinder barrel	1	ALL except 650SS	
25358	Cylinder head, with valve guides	1	650SS	
25359	Cylinder head, with valve guides	1	ALL except 650SS	
25324	Cylinder-head gasket	1	650SS	
25318	Cylinder-head gasket	1	ALL except 650SS	
T.2016	Cylinder-barrel stud nut— $\frac{3}{8}$ in.	7	650SS	
T.2016	Cylinder-barrel stud nut— $\frac{3}{8}$ in.	1	ALL except 650SS	
24250	Cylinder-barrel stud nuts	6	ALL except 650SS	
T.2210	Cylinder-barrel stud nuts— $\frac{5}{16}$ in.	2	ALL	
000011	Cylinder-barrel stepped-stud washers	2	ALL	
24252	Cylinder-barrel stud washers	6	ALL except 650SS	
T.2093	Cylinder-base gasket	1	650SS	
24249	Cylinder-base gasket	1	ALL except 650SS	
T.2161	Head-to-barrel studs— $\frac{5}{16}$ in.	2	ALL	
18756	Head-to-barrel studs	3	650SS	
24389	Head-to-barrel studs	3	ALL except 650SS	
T.2034	Head-stud nuts	2	650SS	
24260	Head-stud nuts	2	ALL except 650SS	
T.2017	Head-stud nuts— $\frac{5}{16}$ in.	2	ALL	
10637	Head-stud nut	1	650SS	
000011	Cylinder-head stud washers	2	ALL	
24250	Head-stud nut (rear)	1	ALL except 650SS	
T.2096	Cylinder-head bolt—long	4	650SS	
24253	Cylinder-head bolts—long	4	ALL except 650SS	
25313	Cylinder-head bolt—short	1	ALL	
16213	Cylinder-head bolt washers	5	650SS	
16213	Cylinder-head bolt washer	1	ALL except 650SS	
E.5456	Cylinder-head bolt washers	4	ALL except 650SS	

### VALVES, GUIDES AND SPRINGS

25499	Inlet valve (after engine No. 125871)	2	650SS	
17221	Inlet valves	2	650SS	
24330	Inlet valves	2	ALL except 650SS	
T.2204	Exhaust valves	2	ALL	
T.2011	Valve guides	4	ALL	
23392	Heat-resisting washers	4	ALL	
T.2073	Valve-spring cups	4	ALL	
22839	Valve-spring (inner)	4	ALL	
22838	Valve-spring (outer)	4	ALL	
T.186	Valve-spring collars	4	ALL	
T.187	Valve cotters	Pairs 4	ALL	
25501	Inlet valve (after engine No. 125871)	2	ALL	
25500	Exhaust valve (after engine No. 125871)	2	ALL	

### PISTONS AND RINGS (STANDARD)

25387	Piston complete (left hand)	1	650SS	
25389	Piston complete (left hand)	1	ALL except 650SS	
25388	Piston complete (right hand)	1	650SS	
25390	Piston complete (right hand)	1	ALL except 650SS	
23272	Piston rings (top)—chrome	2	650SS	

Part No.	Description	Qty.	Models fitted to	Bin No.
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**PISTONS AND RINGS (STANDARD)—continued**

24284	Piston rings (top)—chrome	2	ALL except 650SS	
23273	Piston rings—plain	2	650SS	
24285	Piston rings—plain	2	ALL except 650SS	
25381	Piston rings—oil control	2	650SS	
25382	Piston rings—oil control	2	ALL except 650SS	
23275	Gudgeon pins	2	650SS	
24383	Gudgeon pins	2	ALL except 650SS	
23276	Gudgeon-pin circlips	4	ALL	

**PISTONS AND RINGS (OVERSIZE)**

25414	Piston complete (left hand)—+010 in.	1	650SS	
25415	Piston complete (left hand)—+010 in.	1	ALL except 650SS	
25417	Piston complete (left hand)—+020 in.	1	650SS	
25418	Piston complete (left hand)—+020 in.	1	ALL except 650SS	
25420	Piston complete (left hand)—+030 in.	1	650SS	
25421	Piston complete (left hand)—+030 in.	1	ALL except 650SS	
25423	Piston complete (left hand)—+040 in.	1	650SS	
25424	Piston complete (left hand)—+040 in.	1	ALL except 650SS	
25426	Piston complete (right hand)—+010 in.	1	650SS	
25427	Piston complete (right hand)—+010 in.	1	ALL except 650SS	
25429	Piston complete (right hand)—+020 in.	1	650SS	
25430	Piston complete (right hand)—+020 in.	1	ALL except 650SS	
25432	Piston complete (right hand)—+030 in.	1	650SS	
25433	Piston complete (right hand)—+030 in.	1	ALL except 650SS	
25435	Piston complete (right hand)—+040 in.	1	650SS	
25436	Piston complete (right hand)—+040 in.	1	ALL except 650SS	
25153	Piston ring (top)—chrome +010 in.	2	650SS	
25246	Piston ring (top)—chrome +010 in.	2	ALL except 650SS	
25154	Piston ring (top)—chrome +020 in.	2	650SS	
25247	Piston ring (top)—chrome +020 in.	2	ALL except 650SS	
25155	Piston ring (top)—chrome +030 in.	2	650SS	
25248	Piston ring (top)—chrome +030 in.	2	ALL except 650SS	
25156	Piston ring (top)—chrome +040 in.	2	650SS	
25249	Piston ring (top)—chrome +040 in.	2	ALL except 650SS	
25157	Piston ring—plain +010 in.	2	650SS	
25250	Piston ring—plain +010 in.	2	ALL except 650SS	
25158	Piston ring—plain +020 in.	2	650SS	
25251	Piston ring—plain +020 in.	2	ALL except 650SS	
25159	Piston ring—plain +030 in.	2	650SS	
25252	Piston ring—plain +030 in.	2	ALL except 650SS	
25160	Piston ring—plain +040 in.	2	650SS	
25253	Piston ring—plain +040 in.	2	ALL except 650SS	
25438	Piston ring—oil-control +010 in.	2	650SS	
25439	Piston ring—oil-control +010 in.	2	ALL except 650SS	
25441	Piston ring—oil-control +020 in.	2	650SS	
25442	Piston ring—oil-control +020 in.	2	ALL except 650SS	
25444	Piston ring—oil-control +030 in.	2	650SS	
25445	Piston ring—oil-control +030 in.	2	ALL except 650SS	
25447	Piston ring—oil-control +040 in.	2	650SS	
25448	Piston ring—oil-control +040 in.	2	ALL except 650SS	

**MAIN BEARINGS**

17822	Ball bearing (timing side)	1	ALL	
T.2008	Sealing washer (timing-side bearing)	1	ALL	
17824	Roller bearing (drive side)	1	ALL	
T.2187	Oil seal (drive-side bearing)	1	ALL	

**TIMING GEAR**

T.2035	Half-time pinion	1	ALL	
000572	Pinion key	1	ALL	
T.2007	Pinion backing plate	1	ALL	
22729	Camshaft	1	ALL	
T.2078	Camshaft-breather plate (stationary)	1	ALL	
24301	Breather plate (rotary)	1	ALL	
T.2108	Breather spring	1	ALL	
20829	Camshaft sprocket	1	ALL	
000572	Camshaft-sprocket key	1	ALL	
17211	Sprocket and rev. counter drive nut	1	ALL	
17806	Camshaft chain (38 link—endless)	1	ALL	
T.2217	Chain-tensioner slipper	1	ALL	
T.2218	Chain-tensioner plate (thick)	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
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### TIMING GEAR—continued

T.2218A	Chain-tensioner plate (thin)	1	ALL	
T.247	Chain-tensioner studs	2	ALL	
E.3231	Chain-tensioner stud nuts	2	ALL	
18202	Chain-tensioner stud washers (fan disc— $\frac{1}{2}$ in.)	2	ALL	
50008	Intermediate gear with sprockets	1	ALL	
T.2026	Intermediate-gear bush	1	ALL	
T.2080	Intermediate-gear washer	1	ALL	
T.2021	Intermediate-gear spindle	1	ALL	
17823	Intermediate-spindle circlip	1	ALL	
22771	Tappets (left hand)	2	ALL	

### TAPPETS AND PUSH RODS

22772	Tappets (right hand)	2	ALL	
T.2142	Tappet locating plates	2	ALL	
T.2143	Locating-plate screws	2	ALL	
S650-82IN	Inlet push rod complete—long	2	ALL	
S650-82EX	Exhaust push rod complete—short	2	ALL	
25515	Inlet push rod complete (after engine No. 125871)	2	ALL	
25516	Exhaust push rod complete (after engine No. 125871)	2	ALL	
23352	Inlet push-rod less ends—long	2	ALL	
23354	Exhaust push-rod less ends—short	2	ALL	
T.2064	Push-rod ends (top)	4	ALL	
T.2182	Push-rod ends (bottom)	4	ALL	
25495	Inlet push-rod less ends (long—after engine No. 125871)	2	ALL	
25497	Exhaust push-rod less ends (short—after engine No. 125871)	2	ALL	

### ROCKERS, COVERS, etc.

25332	Rocker-inlet (right hand)	1	ALL	
25330	Rocker-inlet (left hand)	1	ALL	
25336	Rocker-exhaust (right hand)	1	ALL	
25334	Rocker-exhaust (left hand)	1	ALL	
T.2063	Rocker ball ends	4	ALL	
T.2074	Rocker adjusters	4	ALL	
T.232	Rocker-adjuster nuts	4	ALL	
25350	Rocker shafts	4	ALL	
18102	Rocker-shaft thrust washers	4	ALL	
18103	Rocker-shaft spring washers	4	ALL	
T.2083	Rocker-shaft joint washers	4	ALL	
T.2238	Rocker-shaft locking plates	4	ALL	
T.2239	Rocker-shaft retaining plates	4	ALL	
T.2240	Rocker-shaft plate joint washers	4	ALL	
T.2256	Retaining-plate set pins	8	ALL	
T.2162	Rear-cap domed nut	1	ALL	
T.2082	Domed-nut washer	1	ALL	
18094	Rear-rocker cap	1	ALL	
T.2084	Rear-cap sealing washer	1	ALL	
18033	Rear-cap stud	1	ALL	
000579	Rear-cap dowel	1	ALL	
T.2085	Front-cap nuts	4	ALL	
18093	Front-rocker caps	2	ALL	
T.2088	Front-cap sealing washers	2	ALL	
T.2252	Front-cap studs	4	ALL	
25328	Rocker-box oil-feed pipe	1	ALL	
018155	Rocker-box oil-feed pipe clip	1	ALL	
18101	Rocker feed-pipe banjo bolts	3	ALL	
T.1084	Banjo-bolt fibre washers	6	ALL	

### OIL PUMP

25396	Oil pump complete	1	ALL	
15511A	Oil-pump spindle nut	1	ALL	
24733	Worm gear wheel (on pump)	1	ALL	
17697	Gear-wheel key	1	ALL	
15515	Pump feed bush	1	ALL	
T.272	Feed-bush sealing washer	1	ALL	
24732	Driving worm on mainshaft and pinion nut	1	ALL	
E.4440	Pump-to-crankcase studs	2	ALL	
E.3231	Pump-stud nuts	2	ALL	
E.4590	Oil-stop grub screw	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>STATOR HOUSING</b>				
20885	Stator housing	1	ALL except G15, G15CS, G15CSR	
25116	Housing screws	3	ALL except G15, G15CS, G15CSR	
<b>HEAD STEADY STAY</b>				
23868	Head steady plate	1	650SS, Atlas	
18032	Plate stud (in head)	1	650SS, Atlas	
000010	Stud washer	1	650SS, Atlas	
E.3224	Stud nut	1	650SS, Atlas	
E.3798	Steady plate-to-frame bolts	2	650SS, Atlas	
11796	Bolt washers	2	650SS, Atlas	
18202	Bolt washers	2	650SS, Atlas	
E.3223	Bolt nuts	2	650SS, Atlas	
032284	Head steady-stay assembled	1	G15 Mark II, G15CS, N15CS, G15CSR	
030424	Head steady-stay bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
000010	Head steady-stay bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
033091	Engine-steady-stay	1	P11, P11A	
026873	Stay-to-frame bolt	1	P11, P11A	
000011	Stay-to-frame bolt washer	1	P11, P11A	
<b>CRANKCASE BOLTS</b>				
13870	Crankcase bolt—short	1	ALL	
E.5456	Crankcase-bolt washer	1	ALL	
E.3223	Crankcase-bolt nut	1	ALL	
T.2013	Crankcase stud (top rear)	1	ALL	
000010	Crankcase-stud washer	1	ALL	
E.3224A	Crankcase-stud nut	1	ALL	
19077	Crankcase-stud (top front)	1	ALL	
T.2221	Crankcase-stud washer	1	ALL	
E.3229	Crankcase-stud nut	1	ALL	
E.3214	Crankcase stud	1	650SS, Atlas	
E.3231	Stud nuts	2	650SS, Atlas	
<b>ENGINE PLATES AND BOLTS</b>				
15621	Engine plates (front)	2	650SS, Atlas	
20999	Engine-plate cover	1	650SS, Atlas	
T.2012	Crankcase/engine-plate stud (top and centre front)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224A	Stud nuts	2	650SS, Atlas	
22694	Crankcase/engine-plate and frame stud (bottom)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224	Stud nuts	2	650SS, Atlas	
T.2012	Crankcase/engine-plate stud (top rear)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224A	Stud nuts	2	650SS, Atlas	
T.2021	Crankcase/engine-plate stud (centre rear)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224	Stud nuts	2	650SS, Atlas	
E.4261	Crankcase/engine-plate bolt (bottom rear)	1	650SS, Atlas 1966	
E.3223	Bolt nut	1	650SS, Atlas 1966	
000371	Engine plate/frame bolt (bottom)	1	650SS, Atlas	
014117	Bolt washers	4	650SS, Atlas	
000004	Bolt nuts	2	650SS, Atlas	
16317	Engine/plate frame bolts (front and rear)	6	650SS, Atlas	
014119	Bolt washers	12	650SS, Atlas	
E.3224	Bolt nuts	6	650SS, Atlas	
20700	Engine plate (rear left hand)	1	650SS, Atlas	
50229	Engine plate (rear right hand)	1	650SS, Atlas	
19100	Engine plate rear cover	1	650SS, Atlas	
030216	Front engine plate assembled (left hand)	1	ALL G15 Models	
030219	Front engine plate assembled (right hand)	1	ALL G15 Models	
000303	Crankcase/engine plate studs	2	ALL G15 Models	
014119	Stud washers	4	ALL G15 Models	
000003	Stud nuts	4	ALL G15 Models	
010823	Front engine-plate-to-frame stud	1	ALL G15 Models	
000003	Stud nuts	2	ALL G15 Models	
014119	Stud washers	2	ALL G15 Models	
000277	Front engine-plate-to-engine stud	1	ALL G15 Models	
000004	Stud nuts	2	ALL G15 Models	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>ENGINE PLATES AND BOLTS—continued</b>				
030221	Front engine-plate spacers ... ..	2	ALL G15 Models	
032240	Rear engine plate (left hand) ... ..	1	ALL G15 Models	
033046	Rear engine plate (right hand) ... ..	1	ALL G15 Models	
000304	Rear engine-plate studs (top) ... ..	2	ALL G15 Models	
014119	Plain washers for 000304 stud ... ..	4	ALL G15 Models	
014117	Spring washers for 000304 stud ... ..	2	ALL G15 Models	
000003	Nuts for 000304 stud ... ..	4	ALL G15 Models	
000288	Rear engine-plate stud (bottom) ... ..	1	ALL G15 Models	
000011	Plain washers for 000288 stud ... ..	2	ALL G15 Models	
000004	Nuts for 000288 stud ... ..	2	ALL G15 Models	
030238	Engine-plate cover ... ..	1	ALL G15 Models	
033089	Engine plates (front) ... ..	2	P11, P11A	
033183	Front engine-to-frame stud ... ..	1	P11, P11A	
000010	Front engine-plate-to-frame-stud washers	2	P11, P11A	
000003	Front engine-plate-to-frame-stud nuts	2	P11, P11A	
000303	Front engine-plate-to-engine stud	1	P11, P11A	
014119	Front engine-plate-to-engine stud washer	2	P11, P11A	
000003	Front engine-plate-to-engine-stud nuts	2	P11, P11A	
033194	Front engine-plate-lug-scraper ... ..	1	P11, P11A	
033195	Front-engine-plate-lug-spacer (timing side)	1	P11, P11A	
033114	Engine plate (rear left side) ... ..	1	P11, P11A	
033115	Engine plate (rear right side) ... ..	1	P11, P11A	
000304	Rear engine-plate stud (top) ... ..	1	P11, P11A	
014119	Rear engine-plate top-stud washers	2	P11, P11A	
000003	Rear engine-plate top-stud nuts	2	P11, P11A	
033137	Rear engine-plate top-stud spacer ... ..	1	P11, P11A	
000304	Rear engine-plate stud (centre) ... ..	1	P11, P11A	
014119	Rear engine-plate centre-stud washers	2	P11, P11A	
000003	Rear engine-plate centre-stud nuts	2	P11, P11A	
033137	Rear engine-plate centre-stud spacer ... ..	1	P11, P11A	
014736	Rear engine-plate stud (bottom) ... ..	1	P11, P11A	
014117	Rear engine-plate bottom-stud washers	2	P11, P11A	
000004	Rear engine-plate bottom-stud nuts	2	P11, P11A	
025054	Rear engine-plate bottom-stud spacer	1	P11, P11A	
000304	Rear engine-plate centre stud ... ..	1	G15	
000277	Crankcase/engine stud ... ..	1	650SS, Atlas, 67	
014117	Crankcase/engine stud washer ... ..	1	650SS, Atlas 68	
000004	Crankcase/engine stud nut ... ..	1	650SS, Atlas 67-68	

### ENGINE SPROCKET

T.2180A	Sprocket—17 teeth (alternative) ... ..	R	ALL	
T.2180B	Sprocket—18 teeth (alternative) ... ..	R	ALL	
T.2180C	Sprocket—19 teeth (alternative) ... ..	R	ALL	
T.2180D	Sprocket—20 teeth (alternative) ... ..	R	ALL	
T.2180E	Sprocket—21 teeth (standard fitting)	1	650SS, Atlas, G15CS, N15CS, P11, P11A	
T.2180F	Sprocket—22 teeth (standard fitting)	1	G15, Mark II, G15CSR	
T.2180G	Sprocket—23 teeth (alternative) ... ..	R	ALL	
E.3682	Engine-sprocket key ... ..	R	ALL	

### MAGNETO

42453B	Magneto (Lucas K2F) ... ..	1		
47508D	Sprocket with auto advance ... ..	1		
458865	Pick-up with brush and spring (right hand)	1		
458866	Pick-up with brush and spring (left hand) ...	1		
451260	Brush and spring for pick-up ... ..	2		
410600	H.T. cable nuts ... ..	2		
459269	Contact-breaker cover ... ..	1		
492854	Contact breaker ... ..	1		
455191	Brush and spring (earthing) with holder	1		
54440888	Contact set ... ..	1		
498157	Auto-advance spring set ... ..	1		
T.2191	Magneto joint washer ... ..	1		
T.2245	Magneto fixing studs ... ..	2		
11796	Magneto fixing-stud washers ... ..	2		
E.3231	Fixing-stud nuts ... ..	2		
25105	Magneto fixing bolt ... ..	1		
01076	Fibre washer for bolt ... ..	1		
015306	Shakeproof washer for bolt ... ..	1		
E.3229	Bolt nut ... ..	1		
14490	H.T. lead clip ... ..	1		
18257	Magneto chain ... ..	1		

The majority of 1967 models are fitted with Lucas coil-capacity ignition systems. See parts list on page 00



Part No.	Description	Qty.	Models fitted to	Bin No.
<b>CARBURETTOR</b>				
23874	Inlet port sleeves	2	650SS, 66-67	
23358	Carburettor spacers—thin	2	ALL	
23872	Carburettor spacers—thick	2	650SS, Atlas 1966	
030561	Carburettor spacers	2	ALL	
23873	Balance unions...	2	ALL	
11775	Balance-union washers	2	ALL	
23580	Balance pipe hose 5 $\frac{3}{4}$ in.	1	ALL	
23395	Carburettor fixing screw	1	650SS, Atlas 1966	
030343	Carburettor fixing screw	1	ALL	
11796	Carburettor screw washer	1	ALL	
23563	Carburettor fixing studs	3	650SS, Atlas 1966	
21999	Carburettor fixing studs	3	ALL	
E.3231	Carburettor fixing-stud nuts	3	ALL	
11796	Carburettor-stud washers	3	ALL	
000952	Float-chamber-to-carburettor pipe—2 in.	1	ALL except P11, P11A, Atlas 67-68	
041014	Carburettor flange 'O' rings	2	ALL except P11, P11A, Atlas 67-68	
25199	Carburettor complete less cables (left hand)	1	650SS	
23405	Carburettor complete less cables (left hand) (389/236)	1	Atlas 1966	
25407	Carburettor complete less cables (left hand) (389/241)	1	G15 Mark II 1966	
32279	Carburettor complete less cables (left hand) (389/237)	1	G15CS, N15CS, 1966	
032277	Carburettor complete less cables (left hand) (389/242)	1	G15CSR 1966	
033077	Carburettor complete less cables (left hand) (L930/8)	1	P11, P11A, 1968, G15CS	
25200	Carburettor complete less cables (right hand)	1	650SS, 1966	
23406	Carburettor complete less cables (right hand) (689/236)	1	Atlas 1966	
25408	Carburettor complete less cables (right hand) (689/241)	1	G15 Mark II, 1966	
032280	Carburettor complete less cables (right hand) (689/237)	1	G15CS, N15CS, 1966	
032278	Carburettor complete less cables (right hand) (689/242)	1	G15CSR, 1966	
033078	Carburettor complete less cables (right hand) (R/930/7)	1	P11, P11A, G15CS, 1968	
033071	Carburettor complete (left hand) Amal L930/	1	650SS (without Air Filter)	
033073	Carburettor complete (left hand) Amal L930/	1	650SS (with Air Filter)	
033077	Carburettor complete (left hand) Amal L930/8	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner)	
033075	Carburettor complete (left hand) Amal L930/6	1	G15CSR, Home Atlas (without Air Filter)	
033072	Carburettor complete (right hand) Amal L930/	1	650SS (without Air Filter)	
033074	Carburettor complete (right hand) Amal L930/	1	650SS (with Air Filter)	
033078	Carburettor complete (right hand) Amal L930/7	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner)	
033076	Carburettor complete (right hand) Amal L930/5	1	G15CSR, Home Atlas (without Air Filter)	
930/002	Carburettor body only (left hand)	1	ALL	
930/001	Carburettor body only (right hand)	1	ALL	
376-003	Body only (left hand)	1	650SS	
389-002	Body only (left hand)	1	ALL except P11, P11A, 650SS	
L930-002	Body only (left hand)	1	P11, P11A, Atlas 1967-68	
376-164	Body only (right hand)	1	650SS	
689-028	Body only (right hand)	1	ALL except P11, P11A, 650SS	
R930-001	Body only (right hand)	1	P11, P11A, 67-68, Atlas	
376-077	Float-chamber covers	2	ALL except P11, P11A, 67-68 Atlas	
376-078	Side-cover washers	2	ALL except P11, P11A, 67-68 Atlas	
376-079	Side-cover screws	6	ALL except P11, P11A, 67-68 Atlas	
376-083	Float only	1	ALL except P11, P11A, 67-68 Atlas	
376-094	Float-spindle bush	1	ALL except P11, P11A, 67-68 Atlas	
376-089	Float needle	1	ALL except P11, P11A, 67-68 Atlas	
376-088	Float-needle seating	1	ALL except P11, P11A, 67-68 Atlas	
376-065	Mixing-chamber cap rings	2	650SS	
389-065	Mixing-chamber cap rings	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
4-235	Springs for ring	2	650SS	
29-201	Springs for ring	2	ALL except P11, P11A, 67-68 Atlas	
4-241	Screws for spring	2	ALL except P11, P11A, 67-68 Atlas	
376-064	Mixing-chamber caps	2	650SS	
389-064	Mixing-chamber caps	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
4-035	Control-cable adjusters	4	ALL	
376-062	Air valves	2	650SS	
389-062	Air valves	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
6-047	Air-valve guides	2	650SS	
29-057	Air-valve guides	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
376-060	Throttle valves size 3 $\frac{1}{2}$ in.	2	650SS	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>CARBURETTOR — continued</b>				
389-060	Throttle valves—size 3 (left hand)	1	1966 Atlas, G15 Mark II	
389-060	Throttle valves—size 3 (left hand)	1	G15CS, N15CS	
389-060	Throttle valves—size 3 (left hand)	1	G15CSR	
689-060	Throttle valves—size 3 (right hand)	1	ALL except PII, PIIA, 650SS, 67-68 Atlas	
4-046	Air valve-springs	2	ALL except PII, PIIA, 67-68 Atlas	
376-132	Throttle-valve springs	2	650SS	
389-092	Throttle-valve springs	2	ALL except PII, PIIA, 650SS, 67-68 Atlas	
376-068	Throttle-stop screws	2	ALL except PII, PIIA, 67-68 Atlas	
376-069	Throttle-stop screw springs	2	ALL except PII, PIIA, 67-68 Atlas	
332-017	Pilot air-adjusting screws	2	ALL except PII, PIIA, 67-68 Atlas	
4-148	Adjusting-screw springs	2	ALL except PII, PIIA, 67-68 Atlas	
376-063	Taper needle jets	2	650SS	
389-063	Taper needle jets	2	ALL except PII, PIIA, 650SS, 67-68 Atlas	
4-230	Jet-needle clips	2	ALL except PII, PIIA, 67-68 Atlas	
376-072	Needle jets—size 1065	2	ALL except PII, PIIA, 67-68 Atlas	
376-100	Main jets—size 270	2	650SS	
376-100	Main jets—size 350	2	Atlas 1966	
376-100	Main jets—size 420	2	G15 Mark II	
376-100	Main jets—size 380	2	G15CS, N15CS	
376-100	Main jets—size 360	2	G15CSR	
376-073	Main-jet holders	2	ALL except PII, PIIA, 67-68 Atlas	
376-074	Jet-holder washers	2	ALL except PII, PIIA, 67-68 Atlas	
376-075	Main-jet covers	2	ALL except PII, PIIA, 67-68 Atlas	
376-076	Pilot jets size 25	2	650SS	
376-076	Pilot jets size 20	2	ALL except PII, PIIA, 67-68 Atlas, 650SS	
376-095	Pilot-jet cover nuts	2	ALL except PII, PIIA, 67-68 Atlas	
116-162	Jet cover-nut washers	2	ALL except PII, PIIA, 67-68 Atlas	
376-057	Choke or jet block— $1\frac{1}{8}$ in.	2	650SS	
389-056	Choke or jet block— $1\frac{1}{8}$ in.	2	ALL except PII, PIIA, 650SS, 67-68 Atlas	
389-056	Choke or jet block (left hand)	1	1966 Atlas	
689-056	Choke or jet block (right hand)	1	1966 Atlas	
376-067	Jet block washers	2	ALL except PII, PIIA, 67-68 Atlas	
376-070	Jet-block locating pegs	2	ALL except PII, PIIA, 67-68 Atlas	
376-097	Petrol-feed banjo (left hand)	1	ALL except PII, PIIA, 650SS, 67-68 Atlas	
244-1730	Petrol-feed banjo (left hand)	1	650SS	
376-141	Petrol-feed banjo (right hand)	1	ALL except PII, PIIA, 67-68 Atlas	
376-091	Banjo bolt (left hand)	1	ALL except PII, PIIA, 67-68 Atlas	
376-140	Banjo bolt (right hand)	1	ALL except PII, PIIA, 67-68 Atlas	
376-092	Banjo-bolt washers	2	ALL except PII, PIIA, 67-68 Atlas	
14-175	Banjo-bolt seating washers	2	ALL except PII, PIIA, 67-68 Atlas	
376-093	Filter gauze	2	ALL except PII, PIIA, 67-68 Atlas	
343-011	Tickler body	1	ALL except PII, PIIA, 67-68 Atlas	
376-086	Tickler plunger	1	ALL except PII, PIIA, 67-68 Atlas	
376-067	Tickler spring	1	ALL except PII, PIIA, 67-68 Atlas	
376-066	Intake venturi (plastic)	2	650SS	
389-066	Intake venturi (plastic)	2	ALL except PII, PIIA, 650SS, 67-68 Atlas	
622/050	Float-chamber bodies	2	PII, PIIA, 67-68 Atlas	
928/060	Throttle valves—size 3 in.	2	PII, PIIA, 67-68 Atlas	
928/062	Air valves	2	PII, PIIA, 67-68 Atlas	
928/064	Mixing-chamber tops	2	PII, PIIA, 67-68 Atlas	
622/061	Throttle-valve springs	2	PII, PIIA, 67-68 Atlas	
622/065	Air-valve springs	2	PII, PIIA, 67-68 Atlas	
622/067	Throttle-needle clips	2	PII, PIIA, 67-68 Atlas	
928/063	Throttle needles	2	PII, PIIA, 67-68 Atlas	
622/068	Float needles	2	PII, PIIA, 67-68 Atlas	
622/069	Floats	2	PII, PIIA, 67-68 Atlas	
622/071	Float spindles	2	PII, PIIA, 67-68 Atlas	
622/073	Float-chamber washers	2	PII, PIIA, 67-68 Atlas	
622/076	Pilot air-adjuster screws	2	PII, PIIA, 67-68 Atlas	
622/077	Throttle stops	2	PII, PIIA, 67-68 Atlas	
622/078	Banjo bolts	2	PII, PIIA, 67-68 Atlas	
622/079	Needle jets—size 107	2	PII, PIIA, 67-68 Atlas	
622/080	Jet holders	2	PII, PIIA, 67-68 Atlas	
376/100	Main jets—with air filter size 250	2	PII, PIIA, 67-68 Atlas	
124/026	Pilot jets—size 25 c.c.	2	PII, PIIA, 67-68 Atlas	
622/101	Flange "O" rings	2	PII, PIIA, 67-68 Atlas	
14/032	Tickler springs	2	PII, PIIA, 67-68 Atlas	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>CARBURETTOR — continued</b>				
622/086	Float-chamber and mixing-chamber top screws ...	4	PII, PIIA, 67-68 Atlas	...
033281	Carburettor flange "O" rings ...	2	PII, PIIA, 67-68 Atlas	...
376/097	Banjo unions ...	2	PII, PIIA, 67-68 Atlas	...
622/082	"O" rings ...	4	PII, PIIA, 67-68 Atlas	...
928/066	Air funnels ...	2	PII, PIIA, 67-68 Atlas	...
5/077	Cable adjuster lock nuts ...	4	PII, PIIA, 67-68 Atlas	...

### EXHAUST PIPE

23432	Exhaust-pipe-bare (left) large bore ...	1	650SS, Atlas	...
030262	Exhaust-pipe-bare (left) ...	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
031583	Exhaust-pipe-bare (left) ...	1	G15CSR 1966-67	...
033116	Exhaust-pipe-bare (left) ...	1	PII	...
23433	Exhaust-pipe-bare (right) large bore	1	650SS, Atlas	...
030266	Exhaust-pipe-bare (right) ...	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
031585	Exhaust-pipe-bare (right) ...	1	G15CSR 1966-67	...
033118	Exhaust-pipe-bare (right) ...	1	PII	...
24020	Exhaust-pipe (left hand) small bore...	1	650SS, Atlas	...
24021	Exhaust-pipe (right hand) small bore	1	650SS, Atlas	...
034025	Exhaust-pipe (left hand) ...	1	PIIA	...
034026	Exhaust-pipe (right hand) ...	1	PIIA	...
034044	Exhaust-pipe clip ...	2	PIIA	...
032246	Exhaust-pipe stays (right and left) ...	2	G15 Mark II, G15CSR	...
18092	Exhaust-pipe lock rings ...	2	ALL	...
T.2166	Exhaust-pipe lock-ring washers ...	2	ALL	...
000367	Exhaust-pipe bolts ...	2	G15CS, N15CS	...
000192	Exhaust-pipe bolt washers ...	2	G15CS, N15CS	...
000004	Exhaust-pipe bolt nuts ...	2	G15CS, N15CS	...
033277	Tail pipes assembled ...	2	PII	...

### SILENCERS

23768	Silencer (left hand) ...	1	650SS, Atlas, G15CS, N15CS	...
23767	Silencer (right hand) ...	1	650SS, Atlas, G15CS, N15CS	...
029727	Silencer (left hand) ...	1	G15 Mark II, G15CSR	...
029728	Silencer (right hand) ...	1	G15 Mark II, G15CSR	...
033151	Silencers only ...	2	PII	...
034027	Silencer (left hand) ...	1	PIIA	...
034028	Silencer (right hand) ...	1	PIIA	...
034041	Silencer stays ...	2	PIIA	...
000363	Bolt for silencer stay ...	2	PIIA	...
022083	Nut for silencer stay bolt ...	4	PIIA	...
E.3154	Silencer clamping bolts ...	2	650SS, Atlas, G15CS, N15CS	...
000349	Silencer clamping bolts ...	2	G15 Mark II, G15CSR	...
16255	Silencer clips ...	2	650SS, Atlas, G15CS, N15CS	...
025059	Silencer clips ...	2	PII	...
E.3231	Silencer clamping-bolt nuts ...	2	650SS, Atlas, G15CS, N15CS	...
024558	Silencer clamping-bolt washers	4	G15 Mark II, G15CSR	...
000012	Silencer clamping-bolt washers	2	G15 Mark II, G15CSR	...
25190	Silencer stays (right and left)	2	650SS, Atlas, G15CS, N15CS	...
E.3135	Silencer-stay bolts ...	4	650SS, Atlas, G15CS, N15CS	...
025239	Silencer-stay bolts ...	2	G15 Mark II, G15CSR, PII	...
18202	Silencer-stay bolt washers ...	4	650SS, Atlas, G15CS, N15CS	...
000011	Plain washers for clip bolt ...	2	PII	...
000004	Clip-bolt nuts ...	2	PII	...
000192	Silencer-stay-bolt spring washers	2	G15 Mark II, G15CSR, PII	...
000004	Silencer stay-bolt nuts ...	2	G15 Mark II, G15CSR	...
025239	Silencer/frame-bracket bolt ...	1	G15CSR 1966	...
000192	Spring washer for bolt ...	1	G15CSR 1966	...
000004	Bolt nut ...	1	G15CSR 1966	...
22475	Silencer bolts ...	2	650SS, Atlas 1967	...
18202	Silencer-bolt washers ...	2	650SS, Atlas	...
000363	Silencer-stay bolts ...	4	PII	...
000011	Silencer stay-bolt spacers ...	8	PII	...
031589	Silencer stay-bolt spacers ...	2	PII	...

### CHAINS

17835	Front-chain-76 link, $\frac{1}{2}$ in. $\times$ .305 in.	1	650SS, Atlas	...
022870	Front-chain-68 link, $\frac{1}{2}$ in. $\times$ .305 in.	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
022876	Rear chain—97 link, $\frac{3}{8}$ in. $\times$ $\frac{3}{8}$ in.	1	ALL except G15 CSR	...
017376	Rear chain—98 link, $\frac{3}{8}$ in. $\times$ $\frac{3}{8}$ in.	1	G15CSR	...

Part No.	Description	Qty.	Models fitted to	Bin No.
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### CHAINS—continued

033156	Rear chain—100 link, $\frac{3}{8}$ in. $\times$ .380 in.	1	PII, P11A	
18257	Contact-breaker chain—42 link (endless)	1	ALL	
17806	Camshaft chain	1	ALL	

### GEARBOX FIXING PARTS

033152	Fixing bolt (top)	1	PII, P11A	
14367	Fixing bolt (top)	1	650SS, Atlas	
030234	Fixing bolt (top)	1	G15 Mark II, G15CS, N15CS, G15CSR	
15170	Fixing-bolt nut (top)	1	650SS, Atlas	
000002	Fixing-bolt nut (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	
000177	Fixing bolt washers (top)	2	G15 Mark II, G15CS, N15CS, G15CSR	
000009	Fixing-bolt washers (top)	2	PII, P11A	
030250	Fixing-bolt spacer (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	
16410	Pivot stud (bottom)	1	650SS, Atlas	
024276	Pivot stud (bottom)	1	G15 Mark II, G15CS, N15CS, G15CSR	
033153	Pivot stud (bottom)	1	PII, P11A	
000008	Pivot-stud washers	2	650SS, Atlas	
000009	Pivot-stud washers	2	PII, P11A	
041265	Pivot-stud nuts	2	650SS, Atlas	
000002	Pivot-stud nuts	2	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	
030250	Pivot-stud spacer	1	PII, P11A	
16997	Gearbox adjuster assembled	1	650SS, Atlas	
023259	Gearbox adjuster bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	
E.3231	Adjuster nuts	2	650SS, Atlas	
000004	Adjuster nut	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	
022504	Adjuster crosshead	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	
000402	Crosshead bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	
000010	Crosshead-bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	

### GEARBOX SHELL

040097	Shell with two bushes and studs	1	Atlas, 650SS	
040413	Shell with two bushes and studs	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, P11A	
028534	Kickstart case (inner)	1	ALL	
028535	Kickstart case (outer)	1	ALL	
040030	Inner-case gasket	1	ALL	
040055	Outer-cover gasket	1	ALL	
040138	Drain plug	1	ALL	
000200	Drain plug washer	1	ALL	
040137	Oil-level plug	1	ALL	
000203	Oil-level plug washer	1	ALL	
040058	Inspection cover	1	ALL	
040057	Inspection-cover gasket	1	ALL	
000450	Inspection-cover screws	2	ALL	
000577	Kickstart-case dowels	2	ALL	
040064	Kickstart-case studs	2	ALL	
000271	Kickstart-case studs	5	ALL	
000004	Kickstart-case stud nuts	7	ALL	
000577	Kickstart-cover dowels	2	ALL	
000482	Kickstart-cover screws	5	ALL	

### GEARS AND SHAFTS

040001	Gearbox mainshaft	1	ALL	
040025	Gearbox layshaft	1	ALL	
040422	Main gear with bushes	1	ALL	
040026	Mainshaft first gear	1	ALL	
040418	Mainshaft second gear	1	ALL	
040012	Mainshaft third gear	1	ALL	
040115	Layshaft first gear	1	ALL	
040019	Layshaft second gear	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
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### GEARS AND SHAFTS—continued

040420	Layshaft third gear	1	ALL	
040284	Layshaft top gear pinion	1	ALL	
040062	Main driving-gear bushes	2	ALL	
040084	Mainshaft second gear	1	ALL	
040047	Layshaft third gear	1	ALL	
040046	Layshaft first gear bush	1	ALL	

### GEARBOX BEARINGS AND SEALS

040098	Main-gear ball bearing	1	ALL	
040099	Mainshaft ball bearing in kickstart case	1	ALL	
040100	Layshaft ball bearing in shell	1	ALL	
040056	Camplate/quadrant bushes in shell	2	ALL	
040132	Main-gear bearing oil seal	1	ALL	
040129	Quadrant and camplate 'O'-ring seal	1	ALL	
040473	Kickstart-spindle bush in kickstart case	1	ALL	
040061	Footchange-spindle bush in kickstart case	1	ALL	
040472	Kickstart-spindle bush in cover	1	ALL	
040063	Footchange-spindle bush in cover	1	ALL	
040079	Ratchet-spindle 'O' ring	1	ALL	
040006	Footchange spindle and pawl carrier 'O' rings	2	ALL	
040005	Kickstart 'O' ring	1	ALL	
040036	Camplate-plunger bush	1	ALL	

### GEARBOX SPROCKET

040480	Gearbox sprocket (final drive)—19 teeth	1	650SS, Atlas, G15CSR, P11, P11A	
040451	Gearbox sprocket (final drive)—17 teeth	1	G15 Mark II, G15CS, N15CS	
040131	Gearbox-sprocket spacer	1	ALL	
040070	Gearbox-sprocket nut	1	ALL	
040076	Gearbox-sprocket lock washer	1	ALL	
000450	Gearbox-sprocket lock-washer screw	1	ALL	

### GEAR CHANGE

040018	Cam-plate only	1	ALL	
040578	Cam-plate only	1	G15CSR 1966-67	
040015	Spindle only	1	ALL	
040109	Quadrant assembly	1	ALL	
000174	Washer for cam-plate and quadrant spindle	2	ALL	
040136	Screws for cam-plate and quadrant spindle	2	ALL	
040022	Selector forks	2	ALL	
040035	Selector-fork shaft	1	ALL	
040111	Ratchet-gear assembly	1	ALL	
040078	Knuckle-pin roller	1	ALL	
040038	Gear-change pawl spring	1	ALL	
040110	Pawl-carrier assembly	1	ALL	
040002	Pawl carrier only	1	ALL	
040067	Pawl-carrier pin	1	ALL	
040024	Footchange pawl	1	ALL	
040049	Circlip for pawl	1	ALL	
040066	Ratchet spindle	1	ALL	
040479	Gear-change return spring	1	ALL	
040135	Return-spring washer	1	ALL	
040052	Gear-change stop plate	1	ALL	
041400	Stop-plate screws	2	ALL	
014117	Stop-plate screw spring washers	2	ALL	
041311	Footchange pedal	1	ALL	
040632	Footchange pedal	1	G15CSR 1966-67	
040086	Footchange-pedal rubber	1	ALL	
040105	Footchange-pedal bolt	1	ALL	
045062	Footchange pedal bolt washer	1	ALL	
000005	Footchange-pedal bolt nut	1	ALL	
040051	Gear indicator	1	ALL	
040137	Gear-indicator screw	1	ALL	
000012	Indicator-screw washer	1	ALL	
040034	Cam-plate plunger	1	ALL	
040442	Cam-plate plunger spring	1	ALL	

### CLUTCH

040478	Clutch complete	1	ALL	
040366	Clutch centre	1	ALL	
040584	Clutch back plate	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>CLUTCH—continued</b>				
040351	Race plate ... ..	1	ALL	
040367	Roller cage ... ..	1	ALL	
000075	Clutch rollers ... ..	15	ALL	
040359	Clutch sprocket ... ..	1	ALL	
043443	Shock-absorber centre ... ..	1	ALL	
043445	Shock-absorber centre cover plate ... ..	1	ALL	
025552	Cover-plate screws ... ..	3	ALL	
040386	Centre rubbers—large ... ..	3	ALL	
040387	Centre rubbers—small ... ..	3	ALL	
043191	Plain-steel clutch plates ... ..	5	ALL	
043192	Double-sided friction plates ... ..	5	PII, PIIA	
043193	Clutch friction plate—single sided ... ..	1	ALL	
043362	Pressure plate—bare ... ..	1	ALL	
043441	Clutch spring studs ... ..	3	ALL	
043442	Clutch friction plates—double sided ... ..	5	ALL except PII PIIA	
040358	Clutch springs ... ..	3	ALL	
040388	Clutch-spring cups ... ..	3	ALL	
040389	Clutch-spring-adjustment nuts ... ..	3	ALL	
040356	Clutch stud-to-centre nuts ... ..	3	ALL	
040360	Adjuster pressure plate ... ..	1	ALL	
040376	Adjuster lock nut ... ..	1	ALL	
040373	Clutch retaining nut ... ..	1	ALL	
040374	Clutch nut lock washer ... ..	1	ALL	

### CLUTCH OPERATING PARTS

040607	Clutch rod ... ..	1	ALL	
040029	Operating lever ... ..	1	ALL	
040059	Operating-lever body ... ..	1	ALL	
040003	Operating body locking ring ... ..	1	ALL	
040031	Operating ball ... ..	1	ALL	
040060	Operating roller ... ..	1	ALL	
040065	Roller sleeve ... ..	1	ALL	
000457	Roller screw ... ..	1	ALL	
011846	Roller screw nut ... ..	1	ALL	

### KICKSTART

040477	Kickstart axle with bush ... ..	1	ALL	
040032	Kickstart axle bush ... ..	1	ALL	
040017	Axle pawl ... ..	1	ALL	
040033	Pawl pin ... ..	1	ALL	
040044	Pawl spring ... ..	1	ALL	
040069	Pawl plunger ... ..	1	ALL	
040042	Axle stop ... ..	1	ALL	
040071	Axle cam ... ..	1	ALL	
040041	Axle-cam rivet ... ..	1	ALL	
040474	Axle-stop rivet ... ..	1	ALL	
040023	Mainshaft nut—kickstart end ... ..	1	ALL	
040636	Kickstart-crankcase assembly ... ..	1	PII, PIIA	
040637	Kickstart crank (folding) ... ..	1	PII, PIIA	
040101	Kickstart crank with integral pin ... ..	1	650	
040434	Kickstart-crank assembly—folding type ... ..	1	ALL except 650SS, PIIA	
040429	Kickstart-crank only—folding type ... ..	1	ALL except 650SS	
033218	Kickstart pedal rubber ... ..	1	ALL except G15CS, N15CS, PII, PIIA	
040431	Folding crank-pin pedal pin ... ..	1	ALL except 650SS	
040432	Pedal-pin domed nut ... ..	1	ALL except 650SS	
040433	Pedal-pin spring washer ... ..	1	ALL	
000010	Pedal-pin plain washer ... ..	1	ALL	
040102	Crank-to-axle clamping bolt ... ..	1	ALL	
040475	Kickstart-crank return spring ... ..	1	ALL	

### FRAME

034014	Frame ... ..	1	PIIA	
033125	Frame ... ..	1	PII 1967	
000304	Rear engine-lug studs (top) ... ..	2	PII, PIIA	
014119	Rear engine-lug top-stud washers ... ..	4	PII, PIIA	
000003	Rear engine-lug top stud nuts ... ..	4	PII, PIIA	
033157	Rear engine-lug stud spacers ... ..	2	PII, PIIA	
033154	Engine-to-frame stud (bottom) ... ..	1	PII, PIIA	
031589	Front engine-stud spacer ... ..	1	PII, PIIA	
000011	Engine-to-frame bottom-stud washer ... ..	2	PII, PIIA	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>FRAME—continued</b>				
000004	Engine-to-frame bottom-stud nuts	2	P11, P11A	
012620	Handlebar-lug race	1	P11, P11A	
000806	Frame heading top and bottom races	2	P11, P11A	
000805	Fork-crown race	1	P11, P11A	
000072	Steering-head balls	set 56	P11, P11A	
25301	Frame only	1	650SS, Atlas, 1966-67	
18940	Transfer—registered design	1	650SS, Atlas	
25302	Gusset-plate cover	1	650SS, Atlas	
12342	Gusset-plate bolt (upper)	1	650SS, Atlas	
000012	Gusset-plate bolt washers	2	650SS, Atlas	
25502	Frame	1	650SS, Atlas 1968	
000806	Rear engine lug stud	1	P11, P11A	
000513	Rear engine lug stud nut	1	P11, P11A	
E.3229	Gusset-plate bolt nut	1	650SS, Atlas	
21099	Distance tube (top rear)	1	650SS, Atlas	
21134	Distance-tube stud	1	650SS, Atlas	
000010	Distance-tube stud washers	4	650SS, Atlas	
E.3224	Distance-tube stud nuts	2	650SS, Atlas	
030097	Frame ball races (top and bottom)	2	ALL except P11, P11A	
030098	Crown ball races (top and bottom)	1	ALL except P11, P11A	
000021	Steering-head balls	36	ALL except P11, P11A	
17429	Ball-race washers	2	ALL except P11, P11A	
15628	Bearing dust cover	1	ALL except P11, P11A	
030211	Front frame only	1	ALL except 650SS, Atlas, P11, P11A	
000306	Rear engine-lug stud (top)	1	G15 Mark II	
22610	Rear engine-lug stud (top)	1	G15CS, N15CS, G15CSR	
000306	Rear engine-lug stud (bottom)	1	ALL except 650SS, Atlas, P11, P11A	
014119	Rear engine-lug-stud washers	3	ALL except 650SS, Atlas	
000003	Rear engine-lug stud nuts	4	G15 Mark II	
000003	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR	
E.3224	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR	
026161	Rail junction-lug stud	1	ALL except 650SS, Atlas, P11, P11A	
000010	Rail junction-stud washers	2	ALL except 650SS, Atlas, P11, P11A	
000003	Rail junction-stud nuts	2	ALL except 650SS, Atlas, P11, P11A	
023250	Seat-lug stud	1	G15 Mark II	
026282	Seat-lug stud	1	G15CS, N15CS, G15CSR	
016873	Seat-lug stud washers	2	G15 Mark II	
000176	Seat-lug stud washers	2	G15CS, N15CS, G15CSR	
000292	Seat-lug stud nuts	2	ALL except 650SS, Atlas, P11, P11A	
030315	Rear frame loop	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
031603	Rear frame loop	1	G15CSR 1966-67	
032266	Frame-loop stud (bottom)	1	ALL except 650SS, Atlas, P11, P11A	
029833	Frame-loop stud spacer	1	ALL except 650SS, Atlas, P11, P11A	
000009	Frame-loop stud washer	1	G15 Mark II, G15CS, N15CS	
000009	Frame-loop stud washers	2	G15CSR	
000002	Frame-loop stud nut	1	G15 Mark II, G15CS, N15CSR	
000002	Frame-loop stud nuts	2	G15CSR	

## SWINGING ARM

22586	Swinging arm only	1	650SS, Atlas	
20083	Silent bloc bearing	1	650SS, Atlas	
18578	Bearing spacer tube	1	650SS, Atlas	
15894	Swinging-arm rod	1	650SS, Atlas	
000008	Swinging-arm rod washers	2	650SS, Atlas	
15356	Swinging-arm rod nuts	2	650SS, Atlas	
19264	Rear-wheel adjusters	2	650SS, Atlas	
E.3229	Rear-wheel adjuster nuts	2	650SS, Atlas	
030001	Swinging arm only	1	ALL except 650SS, Atlas, P11, P11A	
010096	Bearing end cap (left hand)	1	ALL except 650SS, Atlas, P11, P11A	
010095	Bearing end cap (right hand)	1	ALL except 650SS, Atlas, P11, P11A	
000485	Oil-screw plug	1	ALL except 650SS, Atlas, P11, P11A	
000203	Fibre washer for oil-plug screw	1	ALL except 650SS, Atlas, P11, P11A	
010098	Paper gasket for bearing-end cap	2	ALL except 650SS, Atlas, P11, P11A	
010094	Bearing spoke	1	ALL except 650SS, Atlas, P11, P11A	
012472	Bearing-spoke nipple	1	ALL except 650SS, Atlas, P11, P11A	
010093	Felt washers for bearing end cap	2	ALL except 650SS, Atlas, P11, P11A	
010116	Bearing tube	1	ALL except 650SS, Atlas, P11, P11A	
022879	Bearing-tube cotter pin	1	ALL except 650SS, Atlas, P11, P11A	
014117	Shakeproof-washer for cotter pin	1	ALL except 650SS, Atlas, P11, P11A	
000004	Cotter-pin nut	1	ALL except 650SS, Atlas, P11, P11A	
014746	Sleeve assemblies-bushed	2	ALL except 650SS, Atlas, P11, P11A	
19264	Rear-wheel adjusters	2	650SS, Atlas	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>SWINGING ARM—continued</b>				
030510	Rear-wheel adjusters	2	G15 Mark II	
030500	Rear-wheel adjusters	2	G15CS, N15CS, G15CSR	
029245	Rear-wheel adjuster nuts	2	ALL except P11	
033053	Swinging arm	1	P11	
032184	Swinging-arm bearings	4	P11, P11A	
032183	Swinging-arm spindle	1	P11, P11A	
000176	Spindle washers	2	P11, P11A	
000292	Spindle nuts	2	P11, P11A	
032196	Bearing-spindle tube	1	P11, P11A	
032097	Rear-chain adjusters	2	P11, P11A	
014734	Rear-chain adjuster nuts	2	P11, P11A	
034031	Swinging arm	1	P11A	
<b>REAR SUSPENSION UNITS</b>				
24036	Rear-suspension units	2	650SS, Atlas	
043312	Rear-suspension-unit spring—solo	2	650SS, Atlas	
023372	Rear-suspension-unit spring—sidecar	2	650SS, Atlas	
22674	Rear-suspension-unit top bolts	2	650SS, Atlas	
000010	Top-bolt washers	4	650SS, Atlas	
E.3224	Top-bolt nuts	2	650SS, Atlas	
22655	Rear-suspension-unit bottom bolts	2	650SS, Atlas	
11796	Bottom-bolt washers	4	650SS, Atlas	
E.3223	Bottom-bolt nuts	2	650SS, Atlas	
029612	Rear-suspension units	2	G15 Mark II	
030248	Rear-suspension units	2	G15CS, N15CS, P11, P11A	
031578	Rear-suspension units	2	G15CSR	
029786	Rear-suspension-unit spring—solo	2	G15 Mark II	
029787	Rear-suspension-unit springs—sidecar	2	G15 Mark II	
018648	Rear-suspension-unit top bolts	2	G15 Mark II	
016359	Rear-suspension-unit top bolts	2	G15CS, N15CS	
029627	Rear-suspension-unit top bolts	2	G15CSR	
025248	Rear-suspension-unit top bolts	2	P11, P11A	
000010	Top-bolt washers	2	G15 Mark II, N15CS, G15CS, P11, P11A	
23298	Top-bolt washers	4	G15CSR	
016712	Top-bolt sleeve nuts	2	G15 Mark II	
000003	Top-bolt nuts	2	G15CS, N15CS, G15CSR, P11, P11A	
029627	Rear-suspension-unit bottom bolts	2	ALL except 650SS, Atlas	
000010	Bottom-bolt washers	4	G15 Mark II	
000010	Bottom-bolt washers	2	G15CS, N15CS, G15CSR	
22636	Bottom-bolt washers	2	G15CS, N15CS, G15CSR, P11, P11A	
000003	Bottom-bolt nuts	2	ALL except 650SS, Atlas	
<b>CENTRE STAND</b>				
17175	Stand assembled	1	650SS	
23882	Stand assembled	1	Atlas	
16763	Centre-stand bolts	2	650SS, Atlas	
16764	Centre-stand bolt nuts	2	650SS, Atlas	
24074	Return spring for stand	1	650SS, Atlas	
24078	Stand spring clip	1	650SS, Atlas	
17591	Stand rubber stop	1	650SS, Atlas	
E.5278	Stand rubber stop pin	1	650SS, Atlas	
24151	Spring-anchor stud	1	650SS, Atlas	
000011	Anchor-stud washer	1	650SS, Atlas	
E.5456	Anchor-stud washer	1	650SS, Atlas	
E.3223	Anchor-stud nut	1	650SS, Atlas	
029490	Stand assembled	1	G15 Mark II	
032253	Stand assembled	1	G15CS, N15CS	
031606	Stand assembled	1	G15CSR	
014629	Centre-stand rod	1	ALL except 650SS, Atlas, P11, P11A	
000009	Centre-stand-rod washers	2	ALL except 650SS, Atlas, P11, P11A	
000002	Centre-stand rod nuts	2	ALL except 650SS, Atlas, P11, P11A	
014626	Centre-stand bushes	2	ALL except 650SS, Atlas, P11, P11A	
014630	Centre-stand spacer	1	ALL except 650SS, Atlas, P11, P11A	
014627	Stand return spring	1	ALL except 650SS, Atlas, P11, P11A	
029488	Stand stop spring plate	1	ALL except 650SS, Atlas, P11, P11A	
012565	Stop-spring bolts	2	ALL except 650SS, Atlas, P11, P11A	
000039	Stop-spring-bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
<b>PROP STAND</b>				
18750	Prop-stand leg	1	650SS	
034048	Prop-stand leg	1	Atlas, P11, 1966-67	
25175	Prop-stand leg lug	1	650SS, Atlas, P11, P11A	



Part No.	Description	Qty.	Models fitted to	Bin No.
<b>PROP STAND—continued</b>				
034070	Prop-stand leg	1	1968 Atlas, PIIA	
033278	Fulcrum pin	1	1968 Atlas, PIIA	
033279	Fulcrum pin circlip	1	1968 Atlas, PIIA	
033158	Bolt	1	PIIA	
25176	Prop-stand leg back lug	1	650SS, Atlas, PII, PIIA	
25179	Lug and spring stud	1	650SS, Atlas, PII, PIIA	
11824	Stud nut	1	650SS, Atlas, PII, PIIA	
033158	Prop stand clip-lug bolt	1	PII, PIIA	
16374	Lug stud	1	650SS, Atlas	
E.3224	Lug-stud nut	1	650SS, Atlas	
16174	Fulcrum pin	1	1966-67 650SS, Atlas, PII	
16176	Prop-stand return spring	1	650SS, Atlas, PII, PIIA	
014719	Prop-stand leg	1	ALL except 650SS, Atlas, PII, PIIA	
014713	Prop-stand leg pivot bolt	1	ALL except 650SS, Atlas, PII, PIIA	
014139	Pivot-bolt nut	1	ALL except 650SS, Atlas, PII, PIIA	
000014	Pivot-bolt split pin	1	ALL except 650SS, Atlas, PII, PIIA	
021261	Prop-stand leg return spring	1	ALL except 650SS, Atlas, PII, PIIA	

### FOOTRESTS

18149A	Footrest hanger assembled (left hand)	1	650SS, Atlas	
18772	Footrest hanger assembled (right hand)	1	650SS, Atlas	
14366	Footrest rod	1	650SS, Atlas	
15641	Footrest-rod spacer	1	650SS, Atlas	
E.5377	Footrest-rod washer	1	650SS, Atlas	
E.3220	Footrest-rod nut-domed	1	650SS, Atlas	
E.3238	Footrest-rod nut-plain	1	650SS, Atlas	
18268	Serrated end on engine plate (right hand)	1	650SS, Atlas	
20936	Footrest tube assembled	1	650SS, Atlas	
042055	Footrest-tube felt washer	1	650SS, Atlas	
018601	Footrest arm (left and right hand)	2	G15 Mark II, 1968 G15CSR	
018604	Footrest rod	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
000009	Footrest-rod washers	2	G15 Mark II, G15CS, N15CS, G15CSR	
000002	Footrest-rod nuts	2	G15 Mark II, G15CS, N15CS, G15CSR	
030236	Outer spacer (left hand)	1	G15 Mark II, G15CSR	
010911	Outer spacer (right hand)	1	G15 Mark II, G15CSR	
030237	Engine-plates spacer	1	G15 Mark II, G15CSR, 1968 G15CS	
030474	Footrest hanger assembled (left hand)	1	G15CS, N15CS	
030475	Footrest hanger assembled (right hand)	1	G15CS, N15CS	
029859	Footrest folding arms	2	G15CS, N15CS, PIIA	
011599	Footrest-arm bolts	2	G15CS, N15CS, PIIA	
000073	Footrest-arm bolt nuts	2	G15CS, N15CS, PIIA	
030235	Footrest outer spacers	2	G15CS, N15CS	
031579	Footrest yokes (left and right hand)	2	G15CSR 1966-67	
18254	Footrest folding arms	2	G15CSR 1966-67	
16248	Footrest arm bolts	2	G15CSR 1966-67	
16250	Footrest-arm bolt washers	2	G15CSR 1966-67	
18202	Footrest-arm bolt washers	2	G15CSR 1966-67	
16247	Footrest-arm bolt nuts	2	G15CSR 1966-67	
017015	Footrest rod	1	G15CSR 1966-67	
030010	Footrest-yoke washers	2	G15CSR 1966-67	
000003	Footrest-yoke nuts	2	G15CSR 1966-67	
19983	Footrest rubbers	2	ALL except G15CS, N15CS, PII, PIIA	
033092	Footrest assembled (left hand)	1	PII, PIIA	
033096	Footrest assembled (right-hand)	1	PII, PIIA	
033098	Footrest-support spacer (left hand)	1	PII, PIIA	
000010	Footrest-support washer	1	PII, PIIA	
000003	Footrest-support nut	1	PII, PIIA	
032206	Footrest-mounting studs	2	PII, PIIA	
016213	Footrest-mounting-stud washers	4	PII, PIIA	
032305	Footrest-mounting-stud nuts	4	PII, PIIA	
031913	Footrest-support bolt (right hand)	1	PII, PIIA	
000010	Footrest support-bolt washer	1	PII, PIIA	
029859	Footrest arms (folding)	2	PII, PIIA, G15CS	
011599	Footrest-arm bolts	2	PII, PIIA	
000073	Footrest-arm bolt nuts	2	PII, PIIA	
033097	Footrest-support stud (right hand)	1	PII, PIIA	
000010	Footrest-support stud washer	1	PII, PIIA	
031800	Footrest-support stud nut	1	PII, PIIA	
033211	Footrest stud spacer	1	PII, PIIA	

Part No.	Description	Qty.	Models fitted to	Bin No.
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### FRONT FORKS

031642	Forks complete	1	650SS, Atlas	
030555	Forks complete	1	G15 Mark II	
032321	Forks complete	1	G15CS, N15CS	
031644	Forks complete	1	G15CSR	
030031	Fork slider (left hand)	1	ALL except P11, P11A	
030030	Fork slider (right hand)	1	ALL except P11, P11A	
000485	Slider drain plugs	2	ALL	
000203	Drain-plug fibre washers	2	ALL	
16664	Slider pinch stud	1	ALL except P11, P11A	
E.3231	Slider pinch-stud nut	1	ALL except P11, P11A	
20253	Damper tubes	2	650SS, Atlas	
030037	Damper tubes	2	ALL except 650SS, Atlas, P11, P11A	
15801	Damper rods	2	ALL except P11, P11A	
E.3224A	Damper-rod lock nuts	2	ALL except P11, P11A	
14275	Damper-tube anchor bolts	2	ALL except P11, P11A	
T.1009	Damper-tube anchor bolt washers	2	ALL except P11, P11A	
T.814	Damper-tube anchor bolt washers	2	ALL except P11, P11A	
14119	Damper-valve stop pins	2	ALL except P11, P11A	
14118B	Damper valves	2	ALL except P11, P11A	
030584	Damper-valve seat	2	ALL except P11, P11A	
E.3231	Damper-valve seat nuts	2	ALL except P11, P11A	
14605	Damper-tube caps	2	ALL except P11, P11A	
18482	Main inner tubes	2	650SS, Atlas	
030036	Main inner tubes	2	ALL except 650SS, Atlas, P11, P11A	
16998	Fork-inner-tube top bolts	2	ALL except P11, P11A	
T.320	Inner-tube top-bolt washers	2	ALL except P11, P11A	
T.1048	Main-tube bushes	2	ALL except P11, P11A	
14298	Main-tube bush circlips	2	ALL except P11, P11A	
T.1055	Fork-end bushes	2	ALL except P11, P11A	
17713	Oil seals	2	ALL except P11, P11A	
T.1049	Oil-seal washers	2	ALL except P11, P11A	
030454	Slider extensions	2	650SS, Atlas	
030453	Slider extensions	2	ALL except 650SS, Atlas, P11, P11A	
18813	Main springs	2	ALL except P11, P11A	
25003	Fork spring locating bushes	2	ALL except P11, P11A	
19307	Bottom cover tubes	2	650SS, Atlas	
030531	Bottom cover tubes	2	ALL except 650SS, Atlas, P11, P11A	
T.831	Bottom cover tubes washers	2	ALL except P11, P11A	
T.702	Cover-tube washer screws	6	ALL except P11, P11A	
030041	Bottom cover tube	2	G15 Mark II	
026725	Crown and head stem	1	P11, P11A	
010715	Head stem circlip	1	P11, P11A	
016947	H/Bar clip allen screw	3	P11, P11A	
012620	H/bar lug ball race	1	P11, P11A	
030026	Crown-and-column assembly	1	ALL except G15CS, N15CS, P11, P11A	
030499	Crown-and-column assembly	1	G15CS, N15CS	
16164	Fork-crown pinch studs	2	ALL except P11, P11A	
16187	Pinch-stud nuts	2	ALL except P11, P11A	
15628	Top-bearing cover	1	ALL except P11, P11A	
15630	Steering-column bottom nut	1	ALL except P11, P11A	
031544	Top cover tube (left hand)	1	ALL except P11, P11A	
031545	Top cover tube (right hand)	1	ALL except P11, P11A	
T.597	Top cover-tube rubber spigots	2	ALL except P11, P11A	
030027	Head clip	1	ALL except P11, P11A	
15627	Column-tube washer	1	ALL except P11, P11A	
19490	Column-tube top nut	1	ALL except P11, P11A	
19021A	Handlebar clip	1	ALL except P11, P11A	
19437	Handlebar-clip screws	4	ALL except P11, P11A	
030098	Fork-stem race	1	ALL except P11, P11A	
020463	Front-fork gaiters	2	G15CS, N15CS, G15CSR, P11, P11A	
042775	Front-fork gaiter clips	4	G15CS, N15CS, G15CSR, P11, P11A	
030175	Steering lock with two keys	1	ALL except G15CS, N15CS, P11, P11A	
033193	Fork assembly	1	P11, P11A	
026322	Crown-and-stem assembly	1	P11	
026529	Fork stops (pinch bolt)	2	P11, P11A	
000003	Fork-stop nuts	2	P11, P11A	
000193	Fork-stop washers	1	P11, P11A	
033262	Handlebar lug	1	P11, P11A	
000051	Grease nipple (handlebar lug)	1	P11, P11A	
021741	Fork-crown stem adjusting nut	1	P11, P11A	
021811	Fork-crown stem lock nut	1	P11, P11A	
022823	Fork inner tubes	2	P11, P11A	

Part No.	Description	Qty.	Models fitted to	Bin No.
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**FRONT FORKS—continued**

016148	Inner-tube rubber sleeves ... ..	6	PII, PIIA	
021495	Fork inner-tube bottom bushes ... ..	2	PII, PIIA	
021651	Bottom-bush circlip ... ..	4	PII, PIIA	
027047	Inner-tube top bolts ... ..	2	PII, PIIA	
014355	Inner-tube top-bolt sealing rings ... ..	2	PII, PIIA	
022216	Inner-tube top-bolt grommets ... ..	2	PII, PIIA	
022794	Slider with cap, studs and nuts ... ..	2	PII, PIIA	
022799	Fork-slider caps ... ..	2	PII, PIIA	
010713	Fork slider-cap studs ... ..	4	PII, PIIA	
000011	Fork slider cap-stud washers ... ..	4	PII, PIIA	
000004	Fork slider cap-stud nuts ... ..	4	PII, PIIA	
028051	Fork-slider extensions ... ..	2	PII, PIIA	
022700	Fork inner tube plastic bushes ... ..	2	PII, PIIA	
022699	Fork inner-tube oil seal ... ..	2	PII, PIIA	
022369	Main springs—for road use ... ..	2	PII, PIIA	
016782	Main-springs—cross-country use only ... ..	2	PII, PIIA	
021785	Leather washers (top) ... ..	2	PII, PIIA	
021786	Leather washers (bottom) ... ..	2	PII, PIIA	
031546	Cover tube (top left) ... ..	1	PII, PIIA	
031547	Cover tube (top right) ... ..	1	PII, PIIA	
021742	Top cover-tube spigot rings ... ..	2	PII, PIIA	
021912	Top cover-tube housings ... ..	2	PII, PIIA	
028046	Cover tubes (bottom)—silver ... ..	2	PII, PIIA	
021910	Bottom cover-tube rubber seats ... ..	2	PII, PIIA	
000485	Slider drain screws ... ..	2	PII, PIIA	
000203	Drain-screw washers ... ..	2	PII, PIIA	
022890	Fork damper-tubes for road use ... ..	2	PII, PIIA	
022079	Buffer-springs—for road use ... ..	2	PII, PIIA	
022021	Buffer-spring collars—for road use ... ..	2	PII, PIIA	
028048	Fork-damper tubes—cross country use only ... ..	2	PII, PIIA	
010697	Damper-tube-to-slider bolts ... ..	2	PII, PIIA	
010706	Damper-tube-bolt fibre washers ... ..	2	PII, PIIA	
017357	Fork-damper rods ... ..	2	PII, PIIA	
000004	Damper-rod nuts (top end) ... ..	2	PII, PIIA	
016072	Damper plunger sleeves ... ..	2	PII, PIIA	
016339	Damper-rod sleeve clips ... ..	2	PII, PIIA	
016304	Damper valves ... ..	2	PII, PIIA	
010721	Damper-valve stop pins ... ..	2	PII, PIIA	
010719	Damper-valve seats ... ..	2	PII, PIIA	
000005	Damper valve-seat nuts ... ..	2	PII, PIIA	
020463	Fork-extension gaiters ... ..	2	PII, PIIA	
042775	Fork-gaiter clips—top ... ..	2	PII, PIIA	
033217	Fork-gaiter clips—bottom ... ..	2	PII, PIIA	
022213	Damper rod adaptor ... ..	2	PII, PIIA	

**HANDLEBAR**

030408	Handlebar, bare ... ..	1	650SS, Atlas (Home)...	
22460	Handlebar, bare ... ..	1	Atlas (U.S.A.)	
031664	Handlebar, bare ... ..	1	G15 Mark II ...	
031651	Handlebar, bare ... ..	1	G15CS, N15CS, PII, PIIA	
031604	Handlebar, bare ... ..	1	G15CSR	
021978	Handlebar, half clip ... ..	1	PII, PIIA	
016947	Handlebar half-clip screws ... ..	3	PII, PIIA	

**FRONT MUDGUARD**

24985D	Front mudguard assembled ... ..	1	650SS, Atlas	
030060	Front mudguard assembled ... ..	1	G15 Mark II ...	
031667	Front mudguard assembled ... ..	1	G15CS, N15CS	
031591	Front mudguard assembled ... ..	1	G15CSR	
24984	Mudguard bridge ... ..	1	650SS, Atlas	
030062	Mudguard bridge-stays ... ..	2	G15 Mark II ...	
030479	Mudguard bridge-stay screws ... ..	8	G15 Mark II ...	
000012	Mudguard bridge-stay screw washers ... ..	8	G15 Mark II ...	
22886	Mudguard bridge-stay screw nuts ... ..	8	G15 Mark II ...	
12342	Mudguard bridge/mudguard bolts ... ..	2	650SS, Atlas	
000012	Mudguard bridge/mudguard bolt washer ... ..	2	650SS, Atlas	
11796	Mudguard bridge/mudguard bolt washer ... ..	4	650SS, Atlas	
E.3229	Mudguard bridge/mudguard bolt nuts ... ..	2	650SS, Atlas	
T.1085	Mudguard bridge/slider studs ... ..	4	ALL except PII, PIIA	
000012	Mudguard bridge/slider stud washers ... ..	4	ALL except PII, PIIA	
E.3229	Mudguard bridge/slider stud nuts ... ..	4	ALL except PII, PIIA	
031653	Mudguard stay (front position) ... ..	1	G15CS, N15CS	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>FRONT MUDGUARD—continued</b>				
031595	Mudguard stay (front position) ... ..	1	G15CSR	
031655	Mudguard stay (rear position) ... ..	1	G15CS, N15CS	
031595	Mudguard stay (rear position) ... ..	1	G15CSR	
030065	Mudguard stay (rear position) ... ..	1	G15 Mark II	
19291	Mudguard stay (front position) ... ..	2	650SS, Atlas	
E.3798	Mudguard stay-to-slider bolts ... ..	4	ALL except P11, P11A	
11796	Mudguard stay-to-slider bolt washers ... ..	4	ALL except P11, P11A	
14481	Mudguard stay-to-mudguard bolts ... ..	4	650SS, Atlas	
000012	Mudguard stay-to-mudguard bolt washer ... ..	8	650SS, Atlas	
13192	Mudguard stay-to-mudguard bolt washer ... ..	4	650SS, Atlas	
E.3229	Mudguard stay-to-mudguard bolt nuts ... ..	4	650SS, Atlas	
000070	Mudguard stay-to-mudguard bolts ... ..	2	G15 Mark II	
000012	Mudguard stay-to-mudguard bolt washer ... ..	2	G15 Mark II	
000191	Mudguard stay-to-mudguard bolt spring washers ... ..	2	G15 Mark II	
000005	Mudguard stay-to-mudguard bolt nuts ... ..	2	G15 Mark II	
012565	Mudguard stay-to-mudguard bolts ... ..	8	G15CS, N15CS, G15CSR, P11, P11A	
000039	Mudguard stay/mudguard bolt washer—small ... ..	8	G15CS, N15CS, G15CSR, P11, P11A	
024236	Mudguard stay/mudguard bolt washer—large ... ..	8	G15CS, N15CS, G15CSR, P11, P11A	
000190	Mudguard stay/to-mudguard bolt spring washers ... ..	8	G15CS, N15CS, G15CSR, P11, P11A	
000080	Mudguard stay-to-mudguard bolt nuts ... ..	8	G15CS, N15CS, G15CSR, P11, P11A	
027025	Front mudguard assembled ... ..	1	P11, P11A	
010624	Mudguard bridge-to-slider studs ... ..	2	P11, P11A	
014117	Mudguard-bridge-stud washers ... ..	2	P11, P11A	
000004	Mudguard-bridge-stud nuts ... ..	2	P11, P11A	
010795	Mudguard bridge-to-slider bolts ... ..	2	P11, P11A	
000192	Mudguard-bridge bolt washers ... ..	2	P11, P11A	
013928	Mudguard stay (front position) ... ..	1	P11, P11A	
013929	Mudguard stay (rear position) ... ..	1	P11, P11A	
010795	Stay-to-slider bolts ... ..	4	P11, P11A	
000011	Stay-to-slider bolt plain washers ... ..	2	P11, P11A	
000192	Stay-to-slider bolt spring washers ... ..	4	P11, P11A	

**REAR MUDGUARD**

250608	Rear mudguard ... ..	1	650SS, Atlas	
029522	Rear mudguard ... ..	1	G15 Mark II	
031633	Rear mudguard ... ..	1	G15CS, N15CS	
031588	Rear mudguard ... ..	1	G15CSR	
12342	Mudguard bottom-bracket bolts ... ..	2	650SS, Atlas	
000012	Mudguard bottom-bracket bolt washers ... ..	4	650SS, Atlas	
E.3229	Mudguard bottom-bracket bolt nuts ... ..	2	650SS, Atlas	
22634A	Lifting handle (left hand) ... ..	1	650SS, Atlas	
22633A	Lifting handle (right hand) ... ..	1	650SS, Atlas	
14481	Lifting-handle bolts ... ..	4	650SS, Atlas	
000012	Lifting-handle bolt washers ... ..	8	650SS, Atlas	
E.3229	Lifting-handle bolt nuts ... ..	4	650SS, Atlas	
22673	Mudguard-support studs ... ..	2	650SS, Atlas	
22635	Mudguard support-stud spacers ... ..	4	650SS, Atlas	
22636	Mudguard support-stud washers ... ..	2	650SS, Atlas	
000010	Mudguard support-stud washers ... ..	4	650SS, Atlas	
E.3224	Mudguard support-stud nuts ... ..	4	650SS, Atlas	
029533	Mudguard bottom-fixing brackets ... ..	2	G15 Mark II	
000275	Bottom-bracket stud ... ..	1	G15 Mark II	
000011	Bottom-bracket stud washers ... ..	2	G15 Mark II	
000004	Bottom-bracket stud nuts ... ..	2	G15 Mark II	
000070	Bottom-bracket bolts ... ..	2	G15 Mark II	
000012	Bottom-bracket bolt washers ... ..	2	G15 Mark II	
000172	Bottom-bracket bolt washers ... ..	2	G15 Mark II	
000005	Bottom-bracket bolt nuts ... ..	2	G15 Mark II	
029440	Lifting handle (left hand) ... ..	1	G15 Mark II	
029441	Lifting handle (right hand) ... ..	1	G15 Mark II	
029446	Lifting-handle spacers ... ..	2	G15 Mark II	
025117	Lifting-handle bolts ... ..	2	G15 Mark II	
022549	Lifting-handle bolt washers ... ..	2	G15 Mark II	
000191	Lifting-handle bolt-spring washers ... ..	2	G15 Mark II	
000005	Lifting-handle bolt nuts ... ..	2	G15 Mark II	
024236	Mudguard-fixing washers ... ..	2	G15CS, N15CS, G15CSR	
031597	Mudguard bottom-fixing bracket ... ..	1	G15CS, N15CS, G15CSR	
014577	Bottom-bracket bolt ... ..	1	G15CS, N15CS, G15CSR	
000012	Bottom-bracket bolt washer ... ..	1	G15CS, N15CS, G15CSR	
000172	Bottom-bracket bolt washer ... ..	1	G15CS, N15CS, G15CSR	
000005	Bottom-bracket bolt nut ... ..	1	G15CS, N15CS, G15CSR	
031590	Mudguard-support spacer ... ..	1	G15CS, N15CS, G15CSR	
000004	Mudguard-support nut ... ..	1	G15CS, N15CS, G15CSR	

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Part No.	Description	Qty.	Models fitted to	Bin No.
<b>REAR MUDGUARD—continued</b>				
000370	Mudguard-support bolt ... ..	1	G15CS, N15CS, G15CSR ... ..	
029814	Mudguard clamp ... ..	1	G15CS, N15CS, G15CSR ... ..	
029849	Mudguard-clamp packing ... ..	2	G15CS, N15CS, G15CSR ... ..	
000343	Mudguard-clamp bolts ... ..	2	G15CS, N15CS, G15CSR ... ..	
000012	Mudguard clamp-bolt washers ... ..	4	G15CS, N15CS, G15CSR ... ..	
000005	Mudguard clamp-bolt nuts ... ..	2	G15CS, N15CS, G15CSR ... ..	
032256	Mudguard-support tube ... ..	1	G15CS, N15CS, 1968 G15CSR ... ..	
031586	Mudguard-support tube ... ..	1	G15CSR 1967 ... ..	
012565	Support-bridge bracket bolts ... ..	2	G15CS, N15CS, G15CSR ... ..	
000039	Support-bridge bracket bolt washers—small ... ..	2	G15CS, N15CS, G15CSR ... ..	
000190	Support-bridge bracket-bolt spring washers ... ..	2	G15CS, N15CS, G15CSR ... ..	
000080	Support-bridge bracket-bolt nuts ... ..	2	G15CS, N15CS, G15CSR ... ..	
033138	Rear mudguard only polished ... ..	1	P11, P11A ... ..	
034075	Accessory cover ... ..	1	P11A ... ..	
034019	Mudguard stay ... ..	1	P11A ... ..	
034039	Mudguard polished ... ..	1	P11A ... ..	
034072	Grommet ... ..	2	P11, P11A ... ..	
000012	Washer ... ..	1	P11, P11A ... ..	
014357	Screw ... ..	1	P11 ... ..	
14481	Mudguard fixing bolts ... ..	4	P11, P11A ... ..	
000012	Mudguard fixing bolt washers ... ..	8	P11, P11A ... ..	
018160	Mudguard fixing-bolt nuts ... ..	4	P11, P11A ... ..	
011094	Mudguard fixing-bolt grommets ... ..	4	P11, P11A ... ..	
033127	Rear-mudguard stay ... ..	1	P11 ... ..	
032213	Mudguard-stay sleeves ... ..	2	P11, P11A ... ..	
000342	Mudguard-stay bolts ... ..	2	P11, P11A ... ..	
000012	Mudguard stay-bolt washers ... ..	2	P11, P11A ... ..	
033150	Accessory cover complete ... ..	1	P11 ... ..	
033257	Accessory cover/coil fixing bolt ... ..	1	P11, P11A ... ..	
000191	Washers ... ..	2	P11, P11A ... ..	

### FRONT NUMBER PLATE

011835	Front number plate ... ..	1	G15CSR, 650SS, Atlas ... ..	
031605	Front number plate ... ..	1	G15CSR ... ..	
18755	Number-plate beading ... ..	1	650SS, Atlas ... ..	
011836	Number-plate stanchions ... ..	2	650SS, Atlas, G15CSR ... ..	
000012	Number-plate stud washers ... ..	2	650SS, G15CSR, Atlas ... ..	
000005	Number-plate stud nuts ... ..	2	650SS, G15CSR, Atlas ... ..	
000861	Number-plate-to-stud fixing screws ... ..	2	650SS, G15CSR, Atlas ... ..	

### REAR NUMBER PLATE

029431	Rear number plate ... ..	1	650SS, G15CSR, Atlas ... ..	
029427	Rear number plate ... ..	1	ALL except 650SS, G15CSR, P11, P11A ... ..	
000342	Number-plate bolt ... ..	1	ALL except P11, P11A ... ..	
000172	Number-plate bolt washer ... ..	1	ALL except P11, P11A ... ..	
13192	Number-plate bolt spacer ... ..	1	G15CSR ... ..	
014577	Number-plate bracket bolts ... ..	2	ALL except P11, P11A ... ..	
000172	Number-plate bracket-bolt washers ... ..	2	ALL except P11, P11A ... ..	
209760	Rear number plate only—bare ... ..	1	P11 ... ..	
034007	Rear number plate fairing ... ..	1	P11A ... ..	
034009	Rear number plate bracket ... ..	1	P11A ... ..	
000070	Rear number plate bracket bolt ... ..	2	P11A ... ..	
034011	Side reflector rear ... ..	2	P11A ... ..	
034012	Side reflector spire fastener ... ..	4	P11A ... ..	
034013	Side reflector front ... ..	2	P11A ... ..	
034010	Side reflector front bracket ... ..	2	P11A ... ..	
000070	Number-plate bolts ... ..	2	P11 ... ..	
000012	Number-plate bolt washers ... ..	4	P11 ... ..	
000005	Number-plate bolt nuts ... ..	2	P11 ... ..	
011094	Number-plate bolt grommet ... ..	1	P11 ... ..	
033264	Number-plate bracket ... ..	1	P11 ... ..	
000012	Number-plate bracket-bolt washers ... ..	2	P11 ... ..	
018160	Number-plate bracket nut ... ..	1	P11 ... ..	

### HAND BRAKE AND AIR LEVER

026320	Front-brake and air-lever assembly ... ..	1	ALL except G15 Mark II ... ..	
026238	Front-brake and air-lever assembly ... ..	1	G15 Mark II ... ..	
022715	Front-brake lever only ... ..	1	G15 Mark II ... ..	
18-535	Front-brake lever only ... ..	1	G15 Mark II ... ..	
18-812	Front-brake lever body ... ..	1	ALL except G15, Mark II ... ..	

Part No.	Description	Qty.	Models fitted to	Bin No.
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### HAND BRAKE AIR LEVER—continued

18-816	Front-brake lever body	1	G15 Mark II	
18-087	Lever pivot screw	1	ALL	
18-053	Pivot-screw nut	1	ALL	
12-556	Air lever only	1	ALL	
12-594	Air-lever body	1	ALL	
12-607	Air-lever central body	1	ALL	
12-606	Air-lever cap	1	ALL	
12-033	Air-lever spring washer	1	ALL	
11-013	Body clamping screw	1	ALL	
11-014	Body clamping screw	1	ALL	
023707	Brake-lever trunnion	1	ALL	

### CLUTCH LEVER

026258	Clutch lever assembly	1	ALL except G15 Mark II	
026232	Clutch lever assembly	1	G15 Mark II	
022714	Lever only	1	ALL except G15 Mark II	
18-528	Lever only	1	G15 Mark II	
18-814	Body only	1	ALL	
18-087	Lever pivot screw	1	ALL	
18-053	Pivot-screw nut	1	ALL	
12-595	Lever-body clamp	1	ALL	
11-014	Body-clamp screws	2	ALL	
023707	Clutch-lever trunnion	1	ALL	

### TWIST GRIP

106658	Twist grip assembled	1	ALL	
16-060	Body (top half)	1	ALL	
16-061	Body (bottom half)	1	ALL	
16-091	Rotor only	1	ALL	
11-013	Clamping screw—long	1	ALL	
11-014	Clamping screw—short	1	ALL	
16-008	Friction spring	1	ALL	
16-009	Friction-spring screw	1	ALL	
16-010	Screw lock nut	1	ALL	
16-070	Plastic rotor, grip	1	ALL	
023740	Dummy grip	1	ALL	
026476	Slotted abutment	1	ALL	

### BRAKE CABLE

031615	Front-brake cable assembled	1	G15CSR	
032287	Front brake cable assembled	1	P11, P11A	
24987	Front brake cable assembled	1	650SS, 1968 Atlas	
25220	Front brake cable assembled	1	G15 Mark II, G15CS	
025583	Cable adjuster	1	ALL	
025584	Cable adjuster lock nut	1	ALL	
042856	Cable adjuster	1	P11	
011373	Cable adjuster lock nut	1	P11	
042764	Plastic brake-cable sleeve—1 $\frac{1}{8}$ in.	1	P11	

### CLUTCH CABLE

25035	Clutch cable assembled	1	650SS, Atlas	
25036	Clutch cable assembled	1	G15 Mark II, G15CS, N15CS	
026250	Clutch cable assembled	1	G15CSR	
023753	Clutch cable assembled	1	P11, P11A	
042856	Cable adjuster	1	P11, P11A	
011373	Cable-adjuster lock nut	1	P11, P11A	

### AIR CABLE

25033	Air cables assembled—carburettor end	2	650SS	
031613	Air cables assembled—carburettor end	2	ALL except 650SS, P11	
031614	Air cable assembled—handlebar end	1	650SS, G15CSR	
031612	Air cable assembled—handlebar end	1	Atlas, G15 Mark II, G15CS, N15CS, P11	
033216	Air cable assembled—handlebar end	1	P11A	
033143	Air cable assembled—carburettor end	2	1968 650SS	
033144	Air cable assembled—carburettor end	2	ALL 1968 except 650SS, P11A	
033144	Air cable complete—carburettor end	1	P11, P11A	
018956	Midway adjuster	1	P11, P11A	
019824	Junction box for control cables	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>THROTTLE CABLE</b>				
028238	Throttle cables assembled—carburettor end	2	ALL except P11, P11A	
031614	Throttle cable assembled—handlebar end	1	650SS, G15CSR	
031612	Throttle cable assembled—handlebar end	1	ALL except 650SS, G15CSR	
031612	Throttle cable assembled—handlebar end	1	P11, P11A	
033145	Throttle cables assembled—carburettor end	2	P11, all 1968	
018956	Midway adjuster	1	P11, P11A	
<b>OIL PIPES</b>				
029845	Oil feed-pipe assembly—tank end	1	ALL except 650SS, Atlas, P11, P11A	
032047	Junction block and oil pipes	1	650SS, Atlas	
032046	Junction block and oil pipes	1	ALL except 650SS, Atlas, P11, P11A	
032044	Junction-block gasket	1	ALL	
030448	Junction-block bolt	1	ALL	
000950	Oil feed and return pipe hose—12 in.	2	650SS, Atlas	
023376	Oil feed and return pipe hose ferrules	4	ALL except 650SS, Atlas	
000950	Oil feed hoses—1 5/8 in.	2	ALL except 650SS, Atlas, P11, P11A	
000950	Oil return pipe—1 in.	1	ALL except 650SS, Atlas, P11, P11A	
000950	Feed-pipe hose—12 1/2 in.	1	P11, P11A	
000950	Return-pipe hose—1 1/4 in.	1	P11, P11A	
000951	Plastic sleeve for oil-pipe hose—5 in.	1	ALL except 650SS, Atlas	
25349	Oil return-pipe adaptor	1	650SS, Atlas	
13786	Oil return-pipe adaptor washers	2	650SS, Atlas	
18101	Oil pipe banjo bolts	3	ALL	
T.1084	Oil pipe banjo bolt washers	6	ALL	
033165	Junction block and oil pipes assembled	1	P11, P11A	
000951	Plastic sleeve for oil-pipes—5 in.	1	P11, P11A	
033213	Oil pipe clips	2	P11, P11A	
<b>TWIN SEAT</b>				
23926	Twin seat only	1	650SS, Atlas	
029449	Twin seat only	1	G15 Mark II	
032271	Twin seat only	1	G15CS, N15CS, G15CSR 1968	
031528	Twin seat only	1	G15CSR 1967	
026536	Twin seat fixing nuts	2	G15CS, N15CS, G15CSR, P11A	
000176	Twin seat fixing-nut washer	1	G15CS, N15CS, G15CSR, P11A	
21851	Twin seat rubber bushes	2	650SS, Atlas	
21852	Twin seat rubber buttons	2	650SS, Atlas	
23265	Twin seat 'DZUS' fastener	1	650SS, Atlas	
23264	'DZUS'-fastener grommet	1	650SS, Atlas	
23153	Rubber 'DZUS'-fastener washers	3	650SS, Atlas	
023251	Twin seat fixing screws	2	G15 Mark II	
000192	Twin seat fixing-screw washers	2	G15 Mark II	
000004	Twin seat fixing-screw nuts	2	G15 Mark II	
032134	Seat-only—single	1	P11	
21851	Rubber bushes for seat	2	P11	
034021	Twin seat only	1	P11A	
000012	Twin seat fixing washers	2	P11A	
000005	Twin seat fixing nuts	2	P11A	
<b>PETROL TANK</b>				
033061	Petrol tank, bare—Candy Apple Red	1	P11	
22630A	Petrol tank, bare—Silver	1	650SS	
22630A	Petrol tank, bare—Candy Apple Red	1	Atlas	
22630A	Petrol tank, bare—Flamboyant Green	1	Atlas	
031508	Petrol tank, bare—Red and Chrome	1	G15 Mark II	
033004	Petrol tank, bare—Candy Apple Red	1	G15CS, N15CS, P11A, 1968 G15CSR	
031508	Petrol tank, bare—Candy Apple Red and Chrome	1	G15CSR 1967	
24298	"Atlas" transfer	1	Atlas	
25101	"Crossed Flags" transfer	1	Atlas	
009195	"Reserve" transfer	1	G15CS, N15CS, P11, P11A	
034058	Green ball transfer Norton	1	650SS, Atlas, N15	
034059	Green ball transfer Matchless	1	G15, P11, P11A	
031553	Tank-motif screws	4	P11, P11A	
033001	Tank filler cap	1	P11, P11A, 1968 G15CSR	
17735	Tank-cap split pin	1	P11, P11A	
23305	Petrol tap-main and reserve	1	650SS, Atlas	
E.5264	Tap washer	1	650SS, Atlas	
033155	Main tap with tube in filter	1	G15CS, N15CS, P11, P11A	
031746	Reserve tap without tube in filter	1	G15CS, N15CS, P11, P11A	
000183	Tap washers	2	ALL except 650SS, Atlas	
19402	Petrol feed-pipe-rubber (left hand)—3 1/2 in.	1	650SS, Atlas, G15 Mark II, G15CSR	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>PETROL TANK — continued</b>				
19402	Petrol feed-pipe-rubber (right hand)—6 $\frac{3}{4}$ in.	1	650SS, Atlas, G15 Mark II, G15CSR	
19402	Petrol feed-pipes-rubber (left hand)—4 in.	2	G15CS, N15CS, P11, P11A	
19402	Rubber pipe for "T" piece—2 $\frac{3}{4}$ in.	1	650SS, Atlas, G15 Mark II, G15CSR	
19402	Petrol feed-pipes-rubber (right hand)—2 in.	2	G15CS, N15CS, P11, P11A	
19402	Rubber pipe for "T" piece—8 in.	1	G15CS, N15CS, P11, P11A	
22017	Petrol-pipe nipples	2	P11, P11A	
000513	Petrol-pipe union nuts	2	P11, P11A	
22714	Styling strip (left hand)	1	650SS, Atlas	
22713	Styling strip (right hand)	1	650SS, Atlas	
22755	Styling-strip screws	6	650SS, Atlas	
048499	Tank motifs	2	G15 Mark II, G15CS, G15CSR	
048500	Motif rubbers	2	G15 Mark II, G15CS, G15CSR	
031553	Motif screws	4	G15 Mark II, G15CS, G15CSR, P11, P11A	
25217	Tank motifs	2	N15CS	
25197	Motif rubbers	2	N15CS	
000873	Motif screws	4	N15CS	
22722	Rubber grip (left hand)	1	650SS, Atlas	
22721	Rubber grip (right hand)	1	650SS, Atlas	
042889	Rubber grip (left hand)	1	G15 Mark II, G15CSR	
021844	Petrol pipe "T" piece	2	G15CS, P11A	
013325	Petrol-tank filler cap	1	650SS, Atlas, G15 Mark II, G15CS, 1968...	
042890	Rubber grip (right hand)	1	G15 Mark II, G15CSR	
013325	Petrol-tank filler cap	1	ALL 1967 except P11	
024201	"Reserve" petrol cap	1	G15CS, N15CS, 1966 only	
048529	Main and "reserve" petrol tap	1	G15 Mark II, G15CSR	
000183	Petrol-tap washer	1	G15CS, N15CS	
021387	Petrol-tap adaptors	2	G15CS, N15CS	
000183	Petrol-tap adaptor washers	2	G15CS, N15CS	
22265	Petrol feed pipe	1	650SS, Atlas 1966	
000908	Petrol feed hose—10 in.	1	G15 Mark II, G15CSR, 1966	
000908	Petrol feed hose (left hand)—1 $\frac{3}{4}$ in.	1	G15CS, N15CS, 1966	
000908	Petrol feed hose (right hand)—1 $\frac{3}{4}$ in.	1	G15CS, N15CS 1966...	
021844	Petrol-pipe "T" piece	1	G15CS, N15CS, P11, 1966-67	
000575	Drain plug	1	G15 Mark II, G15CSR	
000183	Drain-plug washer	1	G15 Mark II, G15CSR	
16237	Frame-mounting rubber	1	650SS, Atlas	
027138	Tank-support rubber (rear)	1	ALL except 650SS, Atlas	
026359	Tank-support rubber (rear)—thin	1	ALL except 650SS, Atlas	
22764	Rear-fixing rubber ring	1	650SS, Atlas	
027137	Rear-fixing rubber ring	1	ALL except 650SS, Atlas	
22081	Tank bolt	1	650SS, Atlas	
24979	Tank bolt	1	650SS, Atlas	
22082	Tank-bolt rubbers	2	650SS, Atlas	
E.6743	Tank-bolt rubbers	2	650SS, Atlas	
014999	Tank rubber washers	2	650SS, Atlas	
E.6742	Tank-bolt cups	2	650SS, Atlas	
027161	Tank bolts	2	ALL except 650SS, Atlas	
021174	Tank-bolt rubbers	2	ALL except 650SS, Atlas	
014996	Tank-bolt buffer rubbers	2	ALL except 650SS, Atlas	
021453	Tank-bolt washers	2	ALL except 650SS, Atlas	
000177	Tank-bolt washers (inner)	2	ALL except 650SS, Atlas	
016845	Tank-bolt nuts	2	ALL except 650SS, Atlas	
032229	Tank support-rubber (thin)	1	G15 Mark II, G15CS, G15CSR, P11A	

COLOUR MUST BE QUOTED WHEN ORDERING PETROL TANKS

### OIL TANK

034123	Oil tank	1	P11A	
033148	Oil tank only, bare—black	1	P11	
24304	Oil tank only, bare—black	1	650SS, Atlas	
032054	Oil tank only, bare—state colour	1	G15 Mark II, G15CSR, G15CS	
032054	Oil tank only, bare—Candy Apple Red	1	N15CS	
21467	"Top level" transfer	1	650SS, Atlas	
029593	Tank cover—state colour	1	G15 Mark II	
029593	Tank cover—Candy Apple Red	1	G15CS, N15CS, G15CSR	
023277	"Top level" transfer	1	G15 Mark II, G15CSR, P11	
030352	"Top level" transfer	1	G15CS, N15CS	
023279	"Low level" transfer	1	G15 Mark II, G15CSR	
030353	"Low level" transfer	1	G15CS, N15CS	
022632	Tank-cover screws	2	ALL except 650SS, Atlas, P11, P11A	
000012	Cover-screw washers	2	ALL except 650SS, Atlas, P11, P11A	
000203	Cover-screw fibre washers	2	ALL except 650SS, Atlas, P11, P11A	
030461	"Oil recommendation" transfer	1	ALL	



Part No.	Description	Qty.	Models fitted to	Bin No.
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**OIL TANK—continued**

22475	Tank-fixing bolt (top)	1	650SS, Atlas	
22715	Top fixing-bolt grommet	1	650SS, Atlas	
22716	Top fixing-bolt sleeve	1	650SS, Atlas	
E.5456	Top fixing-bolt washers	2	650SS, Atlas	
E.3223	Top fixing-bolt nut	1	650SS, Atlas	
13053	Tank studs	2	650SS, Atlas	
E.5456	Tank-stud washers	2	650SS, Atlas	
E.3223	Tank stud nuts	2	650SS, Atlas	
000364	Tank fixing bolt (top)	1	G15 Mark II	
031537	Top fixing-bolt sleeve	1	G15 Mark II	
000011	Top fixing-bolt washer	1	G15 Mark II	
000367	Tank fixing bolt	1	G15 Mark II	
000011	Fixing bolt washers	2	G15 Mark II	
000004	Fixing bolt nut	1	G15 Mark II	
029832	Tank fixing bolt (top)	1	G15CS, N15CS, G15CSR	
000011	Top fixing-bolt washer	1	G15CS, N15CS, G15CSR	
000371	Tank fixing bolt	1	G15CS, N15CS, G15CSR	
000011	Fixing-bolt washers	2	G15CS, N15CS, G15CSR	
000004	Fixing-bolt nut	1	G15CS, N15CS, G15CSR	
031590	Tank bolt sleeve	1	G15CS, N15CS, G15CSR	
025352	Filler cap	1	ALL except P11, P11A	
13765	Drain plug	1	ALL except P11, P11A	
000200	Drain-plug washer	1	ALL except P11, P11A	
25348	Oil feed-pipe filter	1	650SS, Atlas, P11, P11A	
048515	Oil feed-pipe filter	1	ALL except 650SS, Atlas, P11, P11A	
E.6640	Filter washer	1	650SS, Atlas, P11, P11A	
016170	Filter washer	1	ALL except 650SS, Atlas, P11, P11A	
19629	Tank breather hose—13 $\frac{3}{4}$ in.	1	650SS, Atlas	
000895	Vent-pipe hose—18 in.	1	ALL except 650SS, Atlas, P11, P11A	
19629	Tank breather hose—24 in.	1	P11, P11A	
021282	Tank filler cap	1	P11, P11A	
021329	Tank filler-cap washer	1	P11, P11A	
033264	Tank fixing bolts	2	P11	
042272	Tank fixing-bolt washers	4	P11	
014995	Tank fixing-bolt rubbers—thick	4	P11	
014996	Tank fixing-bolt rubbers—thin	4	P11	
033263	Oil tank studs	2	P11	
022083	Oil-tank nuts	2	P11	
014998	Fixing-bolt sleeves	4	P11	
034104	Oil tank clamping bracket (top lower)	1	P11A	
034105	Oil tank clamping bracket (top upper)	1	P11A	
034114	Oil tank mounting rubber	1	P11A	
034111	Oil tank bolt plate	1	P11A	
022083	Oil tank bolt	2	P11A	
042272	Oil tank bolt washer	2	P11A	
034106	Oil tank clamping bracket (bottom)	1	P11A	
034127	Oil tank clamping bracket assembly	1	P11A	
034129	Oil tank clamping bracket nut	2	P11A	
042272	Oil tank clamping bracket washer	2	P11A	
034115	Oil tank mounting rubber	1	P11A	

COLOUR MUST BE QUOTED WHEN ORDERING OIL TANKS AND OIL TANK COVERS

**PILLION FOOTRESTS**

029333	Footrest bars	2	650SS, Atlas, G15 Mark II	
034037	Pillion footrest	2	P11A	
16249	Pillion footrest rubbers	2	P11A	
23018	Pillion footrest studs	2	P11A	
E.3224A	Pillion footrest nuts	2	P11A	
000343	Footrest-bar bolts	2	650SS, Atlas, G15 Mark II, P11A	
000005	Footrest-bar bolt nuts	2	650SS, Atlas, G15 Mark II, P11A	
030321	Footrest lugs	2	650SS, Atlas, G15 Mark II, P11A	
000010	Footrest-lug washers	2	650SS, Atlas, G15 Mark II, P11A	
23870	Footrest-lug nuts	2	650SS, Atlas, G15 Mark II	
22574	Footrest and silencer fixing studs	2	650SS, Atlas, G15 Mark II	
042569	Footrest rubbers	2	650SS, Atlas, G15 Mark II	

**FRONT CHAINCASE**

033130	Inner chaincase assembled	1	P11, P11A	
25178	Inner chaincase assembled	1	650SS, Atlas	
032238	Inner chaincase assembled	1	ALL except 650SS, Atlas, P11, P11A	
20939	Chaincase-spigot washer	1	650SS, Atlas	
20942	Inner-chaincase fixing screws	3	650SS, Atlas, P11, P11A	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>FRONT CHAINCASE—continued</b>				
031541	Inner-chaincase fixing screws	3	ALL except 650SS, Atlas, P11, P11A	
030243	Spacer behind chaincase	1	ALL except 650SS, Atlas	
20937	Chaincase-support stud	1	650SS, Atlas	
032241	Chaincase-support-stud	1	ALL except 650SS, Atlas, P11, P11A	
000011	Chaincase support-stud washers	2	ALL except P11, P11A	
E.3223	Chaincase support-stud nut	1	650SS, Atlas	
000214	Chaincase support-stud nut	1	ALL except 650SS, Atlas, P11, P11A	
16247	Chaincase support-stud nut	1	650SS, Atlas	
019882	Chaincase support-stud nut	1	ALL except 650SS, Atlas, P11, P11A	
25223	Outer chaincase only—black	1	650SS	
25225	Outer chaincase only—chrome	1	Atlas	
025021	Outer chaincase only—polished	1	ALL except 650SS, Atlas, P11, P11A	
14837	Inspection cover	1	650SS, Atlas	
042040	Inspection covers	2	ALL except 650SS, Atlas	
24320	Inspection-cover gasket	1	650SS, Atlas	
042025	Inspection-cover gaskets	2	ALL except 650SS, Atlas	
25341	Clutch adjustment rubber plug	1	650SS, Atlas	
13185	Chaincase halves joint washer	1	650SS, Atlas	
025037	Chaincase halves joint washer	1	ALL except 650SS, Atlas	
000484	Chaincase halves joint screws	14	ALL except 650SS, Atlas	
13765	Drain plug	1	ALL	
000200	Drain-plug washer	1	ALL	
E.6055	Chaincase attachment nut	1	650SS, Atlas	
E.6056	Chaincase attachment-nut washer	1	650SS, Atlas	
24322	Sealing chaincase washer	1	650SS, Atlas	
17731	"Oil bath" transfer	1	650SS, Atlas	
033270	Spacer for inside chaincase halves	1	P11, P11A	
000010	Washer behind chaincase	1	P11, P11A	
033120	Chaincase centre stud	1	P11, P11A	
000010	Centre-stud washer	1	P11, P11A	
031800	Centre-stud nut	1	P11, P11A	
033135	Outer chaincase only	1	P11, P11A	

### REAR CHAINGUARD

21832	Chainguard assembled (top)—black	1	650SS	
21832A	Chainguard assembled (top)—chrome	1	Atlas	
029469	Chainguard assembled (top)—black	1	G15 Mark II, G15CS, N15CS	
029469	Chainguard assembled (top)—chrome	1	G15CSR	
034033	Chainguard—black	1	P11A	
000070	Chainguard front bolt	1	P11A	
000012	Chainguard front bolt washer	2	P11A	
000005	Chainguard rear bolt nut	1	P11A	
22022B	Chainguard fixing bolt (front)	1	650SS, Atlas	
000371	Chainguard fixing bolt (front)	1	ALL except 650SS, Atlas, P11, P11A	
22022A	Chainguard fixing bolt (rear)	1	650SS, Atlas	
000374	Chainguard fixing bolt (rear)	1	ALL except 650SS, Atlas, P11, P11A	
T.2221	Chainguard-bolt washers	2	650SS, Atlas	
000011	Chainguard-bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
19435	Chainguard front-bolt washer	1	650SS, Atlas	
23574	Chainguard rear-bolt nut	1	650SS, Atlas	

### REAR CHAINCASE (OPTIONAL) 1966-1967

19734K	Chaincase (upper half)	1	650SS, Atlas	
19735K	Chaincase (lower half)	1	650SS, Atlas	
22022B	Chaincase fixing bolt (front)	1	650SS, Atlas	
22022A	Chaincase fixing bolt (rear)	1	650SS, Atlas	
T.2221	Chaincase fixing-bolt washers	2	650SS, Atlas	
19435	Chaincase fixing-bolt washers	2	650SS, Atlas	
23574	Chaincase fixing-bolt nut	1	650SS, Atlas	
030009	Rear chaincase (upper half)	1	G15 Mark II	
030012	Rear chaincase (lower half)	1	G15 Mark II	
024449	Chaincase fixing bolt (front)	1	G15 Mark II	
014522	Chaincase fixing bolt (rear)	1	G15 Mark II	
000012	Chaincase fixing-bolt washers	2	G15 Mark II	
042378	Inspection rubber plug	1	ALL except P11, P11A	

### TOOL BOX AND TOOL TRAY

25462	Tool tray assembled	1	650SS, Atlas	
12342	Tool-tray bolts	3	650SS, Atlas	
000012	Tool-tray bolt plain washers	5	650SS, Atlas	
021579	Tool-tray washer	1	650SS, Atlas	
E.3229	Tool-tray bolt nuts	3	650SS, Atlas	

Part No.	Description	Qty.	Models fitted to	Bin No.
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### TOOL BOX AND TOOL TRAY—continued

031520	Tool box less lid—state colour	1	G15 Mark II	
031520	Tool box less lid—Candy Apple Red	1	G15CS, N15CS, G15CSR	
048300	Tool-box-lid—state colour	1	G15 Mark II	
048300	Tool-box-lid—Candy Apple Red	1	G15CS, N15CS, G15CSR	
014511	Tool-box lid screw	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool-box lid-screw washer	1	ALL except 650SS, Atlas, P11, P11A	
011373	Tool-box lid-screw nuts	2	ALL except 650SS, Atlas, P11, P11A	
000070	Tool-box bolt	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool-box bolt washer	1	ALL except 650SS, Atlas, P11, P11A	
000005	Tool-box bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
000342	Tool box-to-channel bolt	1	ALL except 650SS, Atlas, P11, P11A	
031521	Tool box/channel bolt spacer	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool box/channel bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
000005	Tool box/channel bolt nut	1	ALL except 650SS, Atlas, P11, P11A	

### BATTERY AND BOX CARRIER

033006	Battery-box body assembled	1	650SS, Atlas	
19189	Battery-box lid	1	650SS, Atlas	
19086	Battery-box platform	1	650SS, Atlas	
19093	Battery "U" bolt	1	650SS, Atlas	
19101	Retaining strap	1	650SS, Atlas	
000190	"U"-bolt washers	2	650SS, Atlas	
E.3221	"U"-bolt nuts	2	650SS, Atlas	
19195	Battery-box lid knobs	2	650SS, Atlas	
11796	Knob washers	2	650SS, Atlas	
17735	Knob split pins	2	650SS, Atlas	
15689	Battery-box grommet	1	650SS, Atlas	
14481	Top fixing bolt	1	650SS, Atlas	
000012	Top fixing-bolt washers	2	650SS, Atlas	
E.3229	Top fixing-bolt nut	1	650SS, Atlas	
19092	Bottom fixing bolts	2	650SS, Atlas	
E.5456	Bottom fixing-bolt washers	2	650SS, Atlas	
19201	Battery-box and oil-tank platform	1	650SS, Atlas	
19212	Platform mat	1	650SS, Atlas	
14481	Platform fixing bolts	4	650SS, Atlas	
000012	Platform fixing-bolt washers	8	650SS, Atlas	
E.3229	Platform fixing-bolt nuts	4	650SS, Atlas	
030094	Battery carrier assembled	1	ALL except 650SS, Atlas, P11, P11A	
014577	Carrier/tool-box bolt	1	ALL except 650SS, Atlas, P11, P11A	
045062	Carrier/tool-box bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
000005	Carrier/tool-box bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
000368	Top fixing bolt (rear)	1	ALL except 650SS, Atlas, P11, P11A	
000011	Top fixing-bolt washer	1	ALL except 650SS, Atlas, P11, P11A	
000004	Top fixing-bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
024218	Front fixing bolts	2	ALL except 650SS, Atlas, P11, P11A	
000012	Front fixing-bolt washers	4	ALL except 650SS, Atlas, P11, P11A	
000005	Front fixing bolt nuts	2	ALL except 650SS, Atlas, P11, P11A	
048454	Battery-carrier rubber	1	ALL except 650SS, Atlas, P11, P11A	
030056	Battery-carrier strap	1	ALL except 650SS, Atlas, P11, P11A	
028044	Battery-strap pin	1	ALL except 650SS, Atlas, P11, P11A	
033184	Battery pad	1	P11, P11A	
034075	Battery box lid	1	P11, P11A	
034072	Grommets	2	P11, P11A	
014387	Thumb screw	1	P11, P11A	
033256	Nut	1	P11, P11A	
000191	Washer	1	P11, P11A	

### FRONT WHEEL

25004	Wheel complete, less tyre and tube	1	ALL except G15 Mark II, P11, P11A	
25292	Wheel complete, less tyre and tube	1	G15 Mark II	
512-2-428	Wheel, bare, less fittings	1	ALL except G15 Mark II, P11, P11A	
24293	Wheel, bare, less fittings	1	G15 Mark II	
18350	Rim only—WM2-19	1	ALL except G15, Mark II, P11, P11A	
23319	Rim only—WM3-18	1	G15 Mark II	
20063	Spokes—long head	20	ALL except G15 Mark II, P11, P11A	
23331	Spokes—long head	20	G15 Mark II	
20061	Spokes—short head	20	ALL except G15 Mark II, P11, P11A	
23332	Spokes—short head	20	G15 Mark II	
021693	Spoke nipples	40	ALL except P11, P11A	
19664	Front-hub shell only	1	ALL except P11, P11A	
040100	Bearing (right side)	1	ALL except P11, P11A	
17721	Bearing (left side)	1	ALL except P11, P11A	
16783	Bearing spacer	1	ALL except P11, P11A	

Part No.	Description	Qty.	Models fitted to	Bin No.
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**FRONT WHEEL—continued**

E.6888	Bearing locking ring ...	1	ALL except P11, P11A	
E.6885	Bearing felt washers ...	2	ALL except P11, P11A	
E.6889	Retaining ring ...	1	ALL except P11, P11A	
19719	Oil-retaining washer ...	1	ALL except P11, P11A	
18551	Dust cover ...	1	ALL except P11, P11A	
19646	Bearing spacer assembled ...	1	ALL except P11, P11A	
030055	Front-wheel spindle ...	1	ALL except P11, P11A	
E.4768	Wheel spindle nut ...	1	ALL except P11, P11A	
50257	Front-wheel cover plate ...	1	ALL except P11, P11A	
E.5944A	Brake plate packing washer ...	1	ALL except P11, P11A	
50249	Brake-shoe cam ...	1	ALL except P11, P11A	
18502	Brake shoes with lining ...	2	ALL except P11, P11A	
16782	Brake shoe lining only ...	pair 1	ALL except P11, P11A	
E.5061	Brake-shoe lining rivets ...	set 16	ALL except P11, P11A	
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A	
14454	Pivot-retaining plate ...	1	ALL except P11, P11A	
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A	
12342	Retaining-plate bolts ...	2	ALL except P11, P11A	
20052	Expanding lever ...	1	ALL except P11, P11A	
E.3255	Lever clevis pin ...	1	ALL except P11, P11A	
17735	Clevis pin split pin ...	1	ALL except P11, P11A	
E.5455	Expander-lever washer ...	1	ALL except P11, P11A	
E.3224	Expander-lever nut ...	1	ALL except P11, P11A	
033297	Wheel complete with brake...	1	P11, P11A	
033298	Wheel only ...	1	P11, P11A	
024248	Rim-only—WM2-19 ...	1	P11, P11A	
021152	Spokes ...	40	P11, P11A	
021154	Spoke nipples ...	40	P11, P11A	
032019	Hub shell with liner ...	1	P11, P11A	
029261	Hub spindle ...	1	P11, P11A	
029264	Spindle bearings ...	2	P11, P11A	
029271	Hub disc ...	1	P11, P11A	
029265	Tube between bearings ...	1	P11, P11A	
029269	Bearing retainer ...	1	P11, P11A	
029270	Felt seal ...	1	P11, P11A	
029237	Oil, seal ...	1	P11, P11A	
029268	Oil-seal collar ...	1	P11, P11A	
029238	Bearing-retaining lock ring ...	1	P11, P11A	
029263	Oil seal ...	1	P11, P11A	
029262	Oil-seal collar ...	1	P11, P11A	
000001	Hub-spindle nut ...	1	P11, P11A	
000008	Hub-spindle washer (outer) ...	1	P11, P11A	
25465	Brake shoe with lining ...	2	ALL except P11, P11A	
029246	Hub-spindle nut (inner) ...	1	P11, P11A	
029221	Cover-plate spacer (outer) ...	1	P11, P11A	
029258	Cover plate assembled ...	1	P11, P11A	
000051	Grease nipple ...	1	P11, P11A	
029260	Brake shoe pivot pin ...	1	P11, P11A	
000011	Pivot-pin washer ...	1	P11, P11A	
000004	Pivot-pin nut ...	1	P11, P11A	
029247	Brake shoes with linings ...	pair 1	P11, P11A	
029248	Brake-shoes linings ...	pair 1	P11, P11A	
000113	Brake-shoe lining rivets ...	set 16	P11, P11A	
029226	Brake-shoe springs ...	2	P11, P11A	
013291	Adjusting thrust pins ...	2	P11, P11A	
029489	Brake-shoe expander ...	1	P11, P11A	
029272	Expander lever ...	1	P11, P11A	
000009	Expander-lever washer ...	1	P11, P11A	
024546	Expander-lever nut ...	1	P11, P11A	
000736	Clevis pin for lever ...	1	P11, P11A	
000014	Split pin for clevis pin ...	1	P11, P11A	
029222	Expander washer ...	1	P11, P11A	

**BRAKE ANCHOR**

021474	Cover-plate anchor arm ...	1	P11, P11A	
014807	Anchor-arm bolt ...	1	P11, P11A	
014119	Anchor-arm bolt washer ...	1	P11, P11A	
019629	Brake-cable yoke end... ..	1	P11, P11A	

**REAR WHEEL**

25351	Wheel complete with sprocket and brake parts ...	1	650SS ...	
25352	Wheel complete with sprocket and brake parts ...	1	Atlas ...	

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Part No.	Description	Qty.	Models fitted to	Bin No.
<b>REAR WHEEL — continued</b>				
032322	Wheel complete with sprocket and brake parts ...	1	G15 Mark II ...	
032323	Wheel complete with sprocket and brake parts ...	1	G15CS, N15CS ...	
032324	Wheel complete with sprocket and brake parts ...	1	G15CSR ...	
M12-2-649	Wheel bare less fittings ...	1	650SS, G15CSR ...	
25296	Wheel bare less fittings ...	1	Atlas, G15 Mark II ...	
25298	Wheel bare less fittings ...	1	G15CS, N15CS ...	
18350	Rim only—WM2-19 ...	1	650SS, G15CSR ...	
23319	Rim only—WM3-18 ...	1	Atlas, G15 Mark II ...	
030432	Rim only—WM3-18 ...	1	G15CS, N15CS ...	
20063	Spokes—long head ...	20	650SS, G15CSR ...	
23331	Spokes—long head ...	20	Atlas, G15 Mark II ...	
030433	Spokes—long head ...	20	G15CS, N15CS ...	
20051	Spokes—short head ...	20	650SS, G15CSR ...	
23332	Spokes—short head ...	20	Atlas, G15 Mark II ...	
030434	Spokes—short head ...	20	G15CS, N15CS ...	
021693	Spoke nipples ...	40	650SS, Atlas, G15 Mark II, G15CSR ...	
021694	Spoke nipples ...	40	G15CS, N15CS ...	
19689	Rear hub shell only ...	1	ALL except P11, P11A ...	
030052	Sprocket and brake drum ...	1	ALL except P11, P11A ...	
18233	Sleeve nut for brake drum and sprocket ...	3	ALL except P11, P11A ...	
040100	Bearing (right side) ...	1	ALL except P11, P11A ...	
17721	Bearing (left side) ...	1	ALL except P11, P11A ...	
18234	Bearing spacer ...	1	ALL except P11, P11A ...	
18232	Bearing locking ring ...	1	ALL except P11, P11A ...	
E.6889	Bearing washer ...	1	ALL except P11, P11A ...	
E.6885	Felt washers ...	2	ALL except P11, P11A ...	
19714	Retaining ring ...	1	ALL except P11, P11A ...	
18231	Inner sleeve ...	1	ALL except P11, P11A ...	
E.4760	Brake drum retaining stud ...	1	ALL except P11, P11A ...	
18348	Hub diaphragm ...	1	ALL except P11, P11A ...	
25100	Hammer-drive screws ...	6	ALL except P11, P11A ...	
18731	Diaphragm grommets ...	3	ALL except P11, P11A ...	
19265	Rear-wheel spindle ...	1	650SS, Atlas ...	
24882	Rear-wheel spindle ...	1	ALL except 650SS, Atlas, P11, P11A ...	
19266	Wheel-spindle washers ...	2	650SS, Atlas ...	
030023	Wheel-spindle washer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
19267	Wheel-spindle nut ...	1	ALL except P11, P11A, ...	
18235	Wheel-spindle spacer ...	1	650SS, Atlas ...	
030018	Wheel-spindle spacer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
25453	Brake cover plate ...	1	ALL except P11, P11A ...	
19847	Torque pivot pin ...	1	ALL except P11, P11A ...	
19848	Torque pivot-pin nut ...	1	ALL except P11, P11A ...	
50011	Brake-expander cam ...	1	ALL except P11, P11A ...	
19584	Brake shoes with linings ...	2	ALL except P11, P11A ...	
16547	Brake-shoe lining ...	pair	ALL except P11, P11A ...	
E.5061	Brake-shoe lining rivets ...	set 14	ALL except P11, P11A ...	
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A ...	
23436	Brake-expander lever ...	1	ALL except P11, P11A ...	
E.5455	Expander-lever washer ...	1	ALL except P11, P11A ...	
E.3224	Expander-lever nut ...	1	ALL except P11, P11A ...	
14454	Pivot-pin retaining plate ...	1	ALL except P11, P11A ...	
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A ...	
12342	Retaining-plate bolts ...	2	ALL except P11, P11A ...	
19268	Brake-plate spacer—inner ...	1	650SS, Atlas ...	
030017	Brake-plate spacer—outer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
E.5276	Brake-plate washer ...	AR	ALL except P11, P11A ...	
033197	Rear wheel complete with bearings ...	1	P11, P11A ...	
033198	Rear wheel only ...	1	P11, P11A ...	
033051	Rear rim only—WM3-18 ...	1	P11, P11A ...	
030366	Spokes ...	40	P11, P11A ...	
021694	Spoke nipples ...	40	P11, P11A ...	
033052	Hub shell only ...	1	P11, P11A ...	
014868	Hub bearings ...	2	P11, P11A ...	
021586	Hub-bearing spacer ...	1	P11, P11A ...	
012436	Oil-seal packing washer ...	1	P11, P11A ...	
018095	Oil-seal retaining ring—large ...	1	P11, P11A ...	
021585	Oil-seal retaining ring—small ...	1	P11, P11A ...	
014387	Oil-seal ...	1	P11, P11A ...	
018094	Oil-seal cups ...	2	P11, P11A ...	
010740	Oil-seal circlips ...	1	P11, P11A ...	
021608	Oil-seal spacers ...	2	P11, P11A ...	
021583	Bearing adjuster ...	1	P11, P11A ...	
021584	Bearing adjuster lock ring ...	1	P11, P11A ...	
033124	Rear-hub spindle ...	1	P11, P11A ...	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>REAR WHEEL—continued</b>				
033083	Hub-spindle spacer ... ..	1	P11, P11A	
014869	Hub-spindle nut ... ..	1	P11, P11A	
033090	Hub-spindle-nut spacer ... ..	1	P11, P11A	
021582	Hub disc ... ..	1	P11, P11A	
021550	Grommet ... ..	1	P11, P11A	
028070	Speedometer/gearbox spacer ... ..	1	P11, P11A	
021454	Speedometer/gearbox washer ... ..	1	P11, P11A	
028073	Speedometer/gearbox locating bush ... ..	1	P11, P11A	
029242	Speedometer/gearbox nut ... ..	1	P11, P11A	
025225	Sprocket and brake drum ... ..	1	P11, P11A	
025247	Brake drum/sprocket bolts ... ..	5	P11, P11A	
25466	Brake shoe with linings ... ..	2	ALL except P11, P11A 1968	
016213	Brake drum/sprocket bolt washers ... ..	5	P11, P11A	
023281	Brake drum/sprocket bolt nuts ... ..	5	P11, P11A	
033081	Rear brake cover plate assembly ... ..	1	P11, P11A	
000051	Grease nipple ... ..	1	P11, P11A	
012891	Brake-shoe cam ... ..	1	P11, P11A	
013620	Rear-brake shoes with linings ... ..	pair 1	P11, P11A	
010440	Rear brake-shoe linings ... ..	pair 1	P11, P11A	
000113	Rear brake-shoe lining rivets ... ..	set 14	P11, P11A	
012892	Brake-shoe return springs ... ..	2	P11, P11A	
013291	Brake-shoe adjusting thrust pins ... ..	2	P11, P11A	
033171	Brake-shoe expander lever ... ..	1	P11, P11A	
000174	Expander-lever washer ... ..	1	P11, P11A	
000004	Expander-lever nut ... ..	1	P11, P11A	
033031	Cover-plate spacer (inner) ... ..	1	P11, P11A	
028071	Cover-plate spacer (outer) ... ..	1	P11, P11A	
033059	Torque strap ... ..	1	P11, P11A	
019625	Torque-strap bolts ... ..	2	P11, P11A	
000010	Torque-strap bolt washers ... ..	2	P11, P11A	
016845	Torque-strap bolt nuts ... ..	2	P11, P11A	

**BRAKE OPERATING PARTS**

19995	Rear-brake pedal ... ..	1	650SS, Atlas	
19929	Pedal return spring ... ..	1	650SS, Atlas	
19978	Grease and retaining-pin nipple ... ..	1	650SS, Atlas	
19996	Brake-pedal spindle ... ..	1	650SS, Atlas	
000008	Pedal-spindle washer ... ..	1	650SS, Atlas	
041265	Pedal-spindle nut ... ..	1	650SS, Atlas	
19997	Pedal-spindle spacer ... ..	1	650SS, Atlas	
19976	Pedal stop ... ..	1	650SS, Atlas	
15819A	Brake rod ... ..	1	650SS, Atlas	
033023	Brake-rod yoke end ... ..	1	650SS, Atlas	
E.3255	Yoke-end clevis pin ... ..	1	650SS, Atlas	
17735	Clevis-pin split pin ... ..	1	650SS, Atlas	
029559	Rear-brake pedal ... ..	1	G15 Mark II, G15CS, N15CS, G15CSR, 1968	
021700	Pedal return spring ... ..	1	G15 Mark II, G15CS, N15CS, G15CSR 1968	
000051	Grease nipple ... ..	1	ALL except 650SS, Atlas, P11, G15CSR 1968, P11A	
021699	Brake-pedal spindle ... ..	1	G15 Mark II, G15CS, N15CS, G15CSR 1968	
022609	Pedal bolt ... ..	1	G15 Mark II, G15CS, N15CS	
022314	Pedal stop ... ..	1	G15 Mark II, G15CS, N15CS	
022297	Brake rod ... ..	1	G15 Mark II, G15CS, N15CS, G15CSR 1968	
023299	Brake-rod yoke end ... ..	1	G15 Mark II, G15CS, N15CS	
000736	Yoke-end clevis pin ... ..	1	G15 Mark II, G15CS, N15CS	
000014	Clevis-pin split pin ... ..	1	G15 Mark II, G15CS, N15CS	
18929	Cam-lever roller ... ..	1	ALL except P11, P11A	
022743	Brake-rod adjusting nut ... ..	1	ALL except P11, P11A	
031573	Rear-brake pedal ... ..	1	G15CSR 1966-67	
029896	Pedal return spring ... ..	1	G15CSR 1966-67	
029893	Pedal spring ... ..	1	G15CSR 1966-67	
029902	Brake rod ... ..	1	G15CSR 1966-67	
029895	Brake pedal sleeve or pivot ... ..	1	G15CSR 1966-67	
000009	Pedal-spindle washer ... ..	1	G15CSR 1966-67	
000002	Pedal-spindle nut ... ..	1	G15CSR 1966-67	
033162	Rear-brake pedal ... ..	1	P11, P11A	
023269	Brake-pedal bolt ... ..	1	P11, P11A	
032162	Brake-pedal pivot or sleeve ... ..	1	P11, P11A	
000010	Brake-pedal bolt washers ... ..	2	P11, P11A	

Part No.	Description	Qty.	Models fitted to	Bin No.
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**BRAKE OPERATING PARTS—continued**

023281	Brake-pedal-bolt nut ...	1	PII, PIIA	
022297	Brake rod ...	1	PII, PIIA	
000005	Brake rod adjusting nuts ...	2	PII, PIIA	
017227	Brake-rod adjusting clip ...	1	PII, PIIA	
023299	Brake-rod yoke ...	1	PII, PIIA	
000736	Brake-rod clevis pin ...	1	PII, PIIA	
000014	Split pin ...	1	PII, PIIA	

**SPEEDOMETER**

030258	Speedometer head—m.p.h. only ...	1	ALL	
030259	Speedometer head—k.p.h. only ...	1	ALL	
22888	Speedometer-drive gearbox ...	1	ALL except PII, PIIA	
13270	Speedometer-gearbox spacer ...	1	ALL except PII, PIIA	
028073	Locating bush ...	1	PII, PIIA	
029242	Nut ...	1	PII, PIIA	
028070	Speedometer/gearbox spacer ...	1	PII, PIIA	
021454	Spacer washer ...	1	PII, PIIA	
25087	Speedometer-drive cable complete ...	1	650SS, Atlas	
030344	Speedometer-drive cable complete ...	1	ALL except 650SS, Atlas	
000012	Speedometer-head spacing washers ...	2	G15CS, N15CS, G15CSR	
030435	Speedometer light lead ...	1	ALL except 650SS	
024448	Speedometer/gearbox drive (BG-5330-267) ...	1	PII, PIIA	
000190	Gearbox drive screw spring washers ...	2	PII, PIIA	
L643	Bulb 12 volt 2.2 watt ...	1	ALL P.Tax 4d.	

**HEADLAMP**

59666A	Headlamp complete less harness ...	1	ALL except G15CSR	
59579A	Headlamp complete less harness ...	1	G15CSR	
033166	Headlamp with harness (Lucas 54052779) ...	1	PII, PIIA	
033012	Headlamp with harness ...	1	ALL except PII, PIIA	
554248	Headlamp rim ...	1	ALL	
516798	Reflector and glass light unit ...	1	ALL	
144921	Rim fixing screw ...	1	ALL	
534296	Rim fixing plate ...	1	ALL	
554710	Pilot-bulb holder ...	1	ALL	
031540	Headlamp-bolt washers ...	2	ALL	
031555	Headlamp spacers ...	2	ALL	
112201	Headlamp bolts ...	2	ALL	
38189	Warning-light assembly ...	1	ALL 1968	
54952937	Cable harness ...	1	PII, PIIA	
54939967	Cable harness ...	1	ALL except 650SS, Atlas, PII, PIIA	
54939968	Cable harness ...	1	650SS, Atlas	
RV336	Bulb 12 volt 50/40 watt ...	1	ALL P.Tax 1s. 0d.	
989	Bulb 12 volt 6 watt ...	1	ALL P.Tax 4d.	
36296	Ammeter ...	1	ALL	

**REAR LAMP**

030071	Lamp complete (Lucas 564) ...	1	650SS, Atlas, G15CSR	
24840	Lamp complete (Lucas 679) ...	1	ALL except 650SS, G15CSR, Atlas	
54576001	Lens—red (model 564) ...	1	650SS, G15CSR	
54572932	Lens—red (model 679) ...	1	ALL except 650SS, G15CSR	
575219	Lens nuts (model 564) ...	2	650SS, G15CSR	
572289	Lens screws (model 679) ...	2	ALL except 650SS, G15CSR	
575208	Lens-seating gasket (model 564) ...	1	650SS, G15CSR	
54571677	Lens-seating gasket (model 679) ...	1	ALL except 650SS, G15CSR	
575207	Bulbholder grommet (model 564) ...	1	650SS, G15CSR	
54574348	Bulbholder with reflector (model 679) ...	1	ALL except 650SS, G15CSR	
575209	Bulbholder (model 564) ...	1	650SS, G15CSR	
573825	Cable entry grommet (model 564) ...	1	650SS, G15CSR	
380	Bulb 12 volt, 21/6 watt ...	1	ALL	
19429	Grommet ...	1	650SS, Atlas	
011094	Grommet ...	1	G15 Mark II, G15CS, N15CS	

**HORN**

030045	Electric horn ...	1	ALL	
23389	Horn fixing screws ...	2	650SS, Atlas	
E.3221	Fixing-screw nuts ...	2	650SS, Atlas	
23410	Fixing-screw washers ...	2	650SS, Atlas	
000342	Fixing bolts ...	2	ALL except 650SS, Atlas	
000012	Fixing-bolt washers ...	2	ALL except 650SS, Atlas	
000005	Fixing-bolt nuts ...	2	ALL except 650SS, Atlas	
030044	Horn-bracket ...	1	ALL except 650SS, Atlas	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>STOP LIGHT</b>				
031621	Stop-light switch	1	ALL	
033042	Light-switch bracket	1	650SS, Atlas	
22807	Light-switch bracket bolt	1	650SS, Atlas	
000010	Switch bracket-bolt washers	2	650SS, Atlas	
E.3224A	Light-switch bracket-bolt nut	1	650SS, Atlas	
000450	Light-switch screws	2	G15 Mark II, G15CS, N15CS	
000451	Light-switch screws	2	650SS, Atlas, G15CSR, P11, P11A	
000039	Light-switch screw washers	4	ALL	
000080	Light-switch screw nuts	2	650SS, Atlas, G15CSR, P11, P11A	
014340	Light-switch bracket spacer	1	G15CSR 1967...	
033173	Brake-switch cable	1	P11, P11A	
20245	Brake-switch cable	1	ALL except P11, P11A	
021595	Stop-light/brake-pedal bolt	1	ALL except 650SS, Atlas, P11, P11A	
029245	Stop-light/brake-pedal bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
033019	Stop-light/brake pedal bolt	1	G15CS, G15CSR, G15 Mark II, 1968 P11A	
380	Bulb 12 volt, 21/6 watt	1	ALL P.Tax 8d.	

### ALTERNATOR

029632	Alternator (rotor and stator)	1	ALL	
47204A	Stator only	1	ALL	
54213901	Rotor only	1	ALL	
041065	Alternator grommet	1	ALL except 650SS, Atlas	
24595	Alternator grommet	1	650SS, Atlas	
21433	Stator studs	3	650SS, Atlas	
021579	Stator-stud washers	3	650SS, Atlas 1967	
18403	Stator-stud nuts	3	650SS, Atlas	
23738	Rotor spacer	1	650SS, Atlas	
20948	Rotor key	1	ALL	
19147	Rotor washer	1	650SS, Atlas	
20692	Rotor nut	1	650SS, Atlas	
011826	Stator studs	3	ALL except 650SS, Atlas	
000012	Stator-stud washers	3	ALL except 650SS, Atlas 1966-67, ALL 1968	
011843	Stator-stud nuts	3	ALL except 650SS, Atlas, P11	
030251	Rotor spacer	1	ALL except 650SS, Atlas	
24948	Rotor washer	1	ALL except 650SS, Atlas	
24947	Rotor nut	1	ALL except 650SS, Atlas	
031834	Contact-breaker plate complete	1	P11, 1967	
033045	Contact-breaker complete	1	ALL except P11, P11A	
034049	Contact-breaker housing and bearing c/w bush	1	ALL	
034051	Contact-breaker shaft	1	ALL	
033069	Contact-breaker housing bush	1	ALL	
19429	Contact-breaker cover grommet	1	ALL	
033016	Ignition switch	1	ALL	
033044	Ignition switch (lock with 2 keys)	1	G15CS, N15CS, P11, P11A	
033058	Ignition switch bracket	1	ALL except P11, P11A	
000174	Ignition switch bracket washer	1	650SS, Atlas	
033066	Contact-breaker housing c/w bush	1	ALL	
54415803	Contact set	1	ALL except P11A	
425377	Condensers	2	ALL except P11A	
54418910	Auto-advance unit	1	ALL except P11A	
54415642	Auto-advance unit springs	2	ALL	
033015	Coils complete with clips	2	ALL	
030479	Coil fixing bolts	3	650SS, Atlas	
000070	Coil fixing bolts	3	ALL except 650SS, Atlas	
000012	Coil fixing bolt washers	3	ALL except P11, P11A	
000005	Coil fixing bolt nuts	3	ALL except 650SS, Atlas	
E.3229	Coil fixing bolt nuts	3	650SS, Atlas	
033100	Coil rubbers	2	ALL	
033008	Coil bracket	1	ALL except 650SS, Atlas, P11, P11A	
033009	Coil strap	1	ALL except 650SS, Atlas, P11, P11A	
020319	Contact-breaker cam bolt	1	ALL 1967-68	
T.2221	Contact-breaker cam-bolt washer	1	ALL	
015306	Contact-breaker cam-bolt washer (fan disc)	1	ALL 1967-68	
029983	Contact-breaker fixing screws	2	ALL 1967-68	
029984	Contact-breaker fixing screw washers	2	ALL 1967-68	
033067	Contact-breaker shaft	1	ALL 1967-68	
030080	Contact-breaker shaft pin	1	ALL 1967-68	
033007	Contact-breaker shaft sprocket	1	ALL 1967-68	
033068	Contact-breaker shaft bearing	1	ALL 1967-68	
033066	Contact-breaker housing c/w bush	1	ALL P11A	
030082	Contact-breaker cover	1	ALL P11A	



Part No.	Description	Qty.	Models fitted to	Bin No.
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**ALTERNATOR — continued**

033056	Contact-breaker cover gasket	1	ALL P11A	
19429	Contact-breaker cover grommet	1	ALL P11A	
030084	Contact-breaker cover spring clip	1	ALL	
031921	H.T. leads (54934904)...	2	P11, P11A	
25105	Contact-breaker housing bolt	1	P11	
010706	Contact-breaker housing-bolt washer	1	P11	
015306	Contact-breaker housing-bolt washer (fan disc)	1	P11	
E.3229	Contact-breaker housing-bolt nut	1	P11	
T.2245	Contact-breaker housing studs	2	P11	
11796	Contact-breaker housing-stud washers	2	P11	
E.3231	Contact-breaker housing-stud nuts...	2	P11	
T.2191	Contact-breaker housing-flange gasket	1	P11	
031075	Capacitor (Lucas 54170009)	1	P11	
031080	Capacitor spring	1	P11, P11A	
030479	Capacitor bolt...	1	ALL except P11, P11A	
E.3229	Capacitor bolt nut	1	ALL except P11, P11A	
T.2221	Contact-breaker cam bolt washer	1	ALL 1968	
033045	Contact-breaker plate complete	1	ALL 1968 except P11, P11A	
033257	Capacitor-spring bolt...	1	P11	
000012	Capacitor-spring bolt washers	2	P11, P11A	
000005	Capacitor-spring bolt nut	1	P11, P11A	
034086	Contact-breaker complete	1	P11A	
54419097	Contact-breaker plate	1	P11A	
54419827	Contact-breaker set	1	P11A	
54419340	Auto-advance unit	1	P11A	
54420128	Condenser	2	P11A	
54418528	Cover	1	P11A	
033107	Rectifier bracket	1	P11A	
06-0573	Condenser pack	1	P11A	
54190387	Fuse holder	1	P11, P11A	

35 AMP FUSE FOR ABOVE NOT SOLD SEPARATELY

**BATTERY AND FITTINGS**

030047	Batteries with lids (charged but dry)	2	ALL except P11	
030351	Link for batteries	1	ALL except P11	
040137	Battery to earth bolt...	1	ALL except P11	
000012	Earth bolt washer	1	ALL except P11	
033049	Battery (Lucas PUZ5A)	1	P11, P11A	
033184	Battery strap	1	P11, P11A	
028044	Battery-strap pins	2	P11, P11A	
026359	Battery cushioning pad—large	1	P11	
033185	Battery cushioning pad—small	2	P11, P11A	
19101	Battery strap	1	650SS, Atlas 1968	
030056	Battery strap	1	G15 1968	
040454	Battery pad	1	G15 1968	

**RECTIFIER AND ZENER DIODE**

029604	Rectifier with nut	1	ALL	
015306	Rectifier washer	1	ALL	
033057	Rectifier nut	1	ALL	
030051	Zener diode	1	ALL	
032018	Heat-sink plates	2	ALL	
030043	Heat-sink plate spacer	1	ALL	
000362	Zener diode bolt	1	650SS, Atlas	
000367	Zener diode bolt	1	ALL except 650SS, Atlas	
014515	Zener diode spacer	1	ALL except 650SS, Atlas	
014779	Zener diode bolt washer	1	650SS, Atlas	
015306	Zener diode nut washer	1	ALL	
000011	Zener diode bolt washer	1	ALL except 650SS, Atlas	
000004	Zener diode bolt nut...	1	650SS, Atlas	
033057	Zener diode fixing nut	1	ALL	
026656	Zener diode bracket	1	650SS, Atlas	
014119	Zener diode bracket washer	1	650SS, Atlas	
033015	Coils only	2	P11, P11A	
000070	Coil fixing bolts	3	P11, P11A	
000012	Coil fixing-bolt washers	8	P11, P11A	
000005	Coil fixing-bolt nuts	4	P11, P11A	
033100	Coil rubbers	2	P11, P11A	
030479	Coil fixing bolt	3	650SS, Atlas	
E.3229	Coil fixing bolt nuts	3	650SS, Atlas	
033008	Coil bracket	1	G15, G15CS, G15CSR	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>SWITCHES AND ELECTRICAL SUNDRIES</b>				
022548	Horn and dipping switch ... ..	1	ALL ... ..	
380459	Rubber packing for switch ... ..	1	ALL ... ..	
021299	Switch screws ... ..	2	ALL ... ..	
76204D	Magneto cut-out switch ... ..	1	ALL except P11, P11A ... ..	
369218	Horn cable ... ..	R	ALL except P11, P11A ... ..	
369218	Cut-out switch cable ... ..	R	ALL except P11, P11A ... ..	
033024	H.T. cable for spark plug, with cover (left hand) ...	R	ALL except P11, P11A ... ..	
033025	H.T. cable for spark plug, with cover (right hand)	R	ALL except P11, P11A ... ..	
000541	H.T. cable terminal ... ..	R	ALL except P11, P11A ... ..	
032057	Spark plug (Champion N4) ... ..	R	ALL ... ..	
033016	Ignition switch ... ..	1	P11, P11A, ALL 1968 ... ..	
033044	Ignition-switch lock with 2 keys ... ..	1	P11, P11A, ALL 1968 ... ..	
033174	Ignition-switch bracket ... ..	1	P11 ... ..	
030170	Lighting switch (Lucas 54033190) ... ..	1	P11, ALL 1968 ... ..	
033167	Cut-out button lead (Lucas 54952938) ... ..	1	P11 ... ..	
031921	H.T. Cables for spark plug, with cover ... ..	2	P11 ... ..	
033170	Cut-out button contact ... ..	1	P11 ... ..	
034080	Button cover ... ..	1	P11, P11A ... ..	
034079	Button cover clips ... ..	2	P11, P11A ... ..	
34289	Lighting switch ... ..	1	ALL except P11, P11A ... ..	

### TOOL KIT

017253	Tool bag ... ..	1	ALL except P11, 1967 ALL 1968 ... ..	
021625	Screwdriver ... ..	1	ALL except P11 1967, ALL 1968 ... ..	
017052	Spanner— $\frac{1}{4}$ in. $\times$ $\frac{3}{8}$ in. ... ..	2	ALL ... ..	
017248	Sidcutting pliers ... ..	1	ALL except P11 1967, ALL 1968 ... ..	
LTU-07	Tyre levers ... ..	2	650SS, Atlas ... ..	
017007	Tyre levers ... ..	2	ALL except 650SS, Atlas ... ..	
017252	Sparking-plug spanner ... ..	1	ALL ... ..	
SBU2-76	Box spanner— $\frac{7}{8}$ in. $\times$ $\frac{1}{2}$ in. ... ..	1	ALL ... ..	
030459	Tommy bar— $\frac{7}{8}$ in. diameter ... ..	1	ALL ... ..	
SBU2-20	Rocker-adjusting spanner ... ..	1	ALL except P11, P11A ... ..	
017053	Spanner— $\frac{5}{8}$ in. $\times$ $\frac{3}{8}$ in. ... ..	1	ALL ... ..	
SBU1-183	Box spanner-wheel nut ... ..	1	ALL ... ..	
023284	Spanner—shock absorber unit ... ..	1	ALL ... ..	
024365	Contact-breaker screwdriver/guage ... ..	1	ALL ... ..	
SBU1-74	Spanner—cylinder head ... ..	1	ALL except P11, P11A ... ..	
SBU1-02	Spanner—cylinder head ... ..	1	ALL except P11, P11A ... ..	
017257	Spanner— $\frac{1}{8}$ in. $\times$ $\frac{3}{8}$ in. ... ..	1	ALL except 650SS, Atlas ... ..	
017254	Spanner—clutch adjustment... ..	1	ALL except 650SS, Atlas ... ..	
TBU-01	Tommy bar— $\frac{7}{8}$ in. diameter ... ..	1	ALL except P11, P11A ... ..	
019869	Allen key ... ..	1	ALL ... ..	
25299	Tool kit complete less inflator ... ..	1	650SS, Atlas ... ..	
25308	Tool kit complete less inflator ... ..	1	ALL except 650SS, Atlas ... ..	
034154	Tool kit complete less inflator ... ..	1	P11, P11A ... ..	

### GASKET SETS

25360	Gasket set complete ... ..	R	650SS ... ..	
25361	Gasket set complete ... ..	R	Atlas ... ..	
25362	Gasket set complete ... ..	R	ALL except 650SS, Atlas, P11 ... ..	
033200	Gasket set complete ... ..	1	P11, P11A ... ..	
T.2236	Timing-cover gasket ... ..	1	P11, P11A ... ..	
048023	Oil seal (timing side) ... ..	1	P11, P11A ... ..	
T.2187	Oil seal (driving side)... ..	1	P11, P11A ... ..	
16949	Filter-body washer ... ..	1	P11, P11A ... ..	
20621A	Timing-cover screw washers ... ..	12	P11, P11A ... ..	
T.272	Oil-pump sealing washer ... ..	1	P11, P11A ... ..	
033056	Contact-breaker cover gasket ... ..	1	P11, P11A ... ..	
T.2191	Contact-breaker housing-flange gasket ... ..	1	P11, P11A ... ..	
021329	Oil-tank filler-cap gasket ... ..	1	P11, P11A ... ..	
025037	Outer-portion front-chaincase gasket ... ..	1	P11, P11A ... ..	
042025	Chaincase inspection-cap gaskets ... ..	2	P11, P11A ... ..	
T.1084	Rocker-feed-pipe banjo washers ... ..	6	P11, P11A ... ..	
25363	Decarbonising set ... ..	R	650SS ... ..	
25364	Decarbonising set ... ..	R	ALL except 650SS ... ..	
033199	Decarbonising set ... ..	1	P11, P11A ... ..	
25318	Cylinder-head gasket ... ..	1	P11, P11A ... ..	
24249	Cylinder-base gasket ... ..	1	P11, P11A ... ..	
T.2084	Rocker-cover gasket ... ..	1	P11, P11A ... ..	
T.2088	Rocker-cover gaskets... ..	2	P11, P11A ... ..	
T.2083	Rocker-shaft joint washers ... ..	4	P11, P11A ... ..	
T.2240	Rocker-shaft plate joint washers ... ..	4	P11, P11A ... ..	
T.2166	Exhaust pipe nut washers ... ..	2	P11, P11A ... ..	

Part No.	Description	Qty.	Models fitted to	Bin No.
<b>FRONT CRASHBAR</b>				
033295	Crashbar set complete	1	ALL except P11, P11A	
<b>REAR CRASHBAR</b>				
033296	Crashbar set complete	1	ALL except P11, P11A	
<b>STEERING DAMPER</b>				
022060	Steering-damper set	1	P11, P11A	
030331	Steering-damper set	1	ALL except P11, P11A	
017260	Adjusting knob	1	ALL	
010808	Steering-damper sleeve	1	P11, P11A	
000073	Damper-sleeve lock nut	1	P11, P11A	
015137	Anchor sleeve	1	P11, P11A	
030323	Assembly sleeve	1	ALL except P11, P11A	
000195	Damper-knob spring washer	1	ALL P11A	
000162	Damper-knob ratchet washer	1	ALL P11A	
019559	Anchor plate	1	ALL except P11, P11A	
017008	Anchor plate	1	P11, P11A	
014577	Anchor-plate bolt	1	ALL P11A	
000012	Anchor-plate bolt washers	3	ALL P11A	
000191	Anchor-plate bolt spring washers	2	ALL P11A	
000812	Friction discs	2	ALL P11A	
030326	Draw stud	1	ALL except P11, P11A	
010807	Draw stud	1	P11, P11A	
030327	Draw-stud spacer	1	ALL	
000342	Friction plate bolt	1	ALL except P11, P11A	
019780	Spacer for bolt	1	ALL except P11, P11A	
030333	Fork stem top nut	1	ALL except P11, P11A	
<b>SIDECAR FORK CONVERSION</b>				
030340	Crown assembly with stem	1	650SS, Atlas, G15 Mark II	
030402	Handlebar lug	1	650SS, Atlas, G15 Mark II	
15906A	Front fork main springs	2	650SS, Atlas, G15 Mark II	
24036	Rear suspension units complete	2	650SS, Atlas	
029612	Rear suspension units complete	2	G15 Mark II	
029787	Rear suspension springs only	2	650SS, Atlas, G15 Mark II	
T.2180C	Engine-sprocket—19 teeth	1	650SS, Atlas	
T.2180D	Engine-sprocket—20 teeth	1	G15 Mark II	
030331	Steering damper set of parts	1	650SS, Atlas, G15 Mark II	
18265	Front chain—75 link $\frac{1}{2}$ in. $\times$ .305 in.	1	650SS, Atlas	
017299	Front chain—67 link $\frac{1}{2}$ in. $\times$ .305 in.	1	G15 Mark II	
<b>CRANKCASE SHIELD</b>				
033086	Crankcase shield	1	P11, P11A	
026491	Shield clips	2	P11, P11A	
042265	Shield bolts	2	P11, P11A	
000011	Shield-bolt washers	2	P11, P11A	
000004	Shield-bolt nuts	2	P11, P11A	
<b>REVOLUTION COUNTER</b>				
030391	Revolution-counter head only	1	ALL	
030392	Revolution-counter cable	1	ALL	
030358	Revolution-counter head bracket—black	1	ALL except G15CSR, P11, P11A	
030358	Revolution-counter head bracket—chrome	1	G15CSR	
033063	Revolution-counter head bracket—black	1	P11, P11A	
031552	Claylastic strips	2	ALL except G15CSR	
24563	Revolution-counter gearbox...	1	ALL	
030435	Revolution-counter light lead	1	ALL	
23453	Blanking cover-revolution counter gearbox aperture	1	ALL except P11, P11A	
23649	Blanking-cover sealing disc	1	ALL except P11, P11A	
012873	Blanking cover screws	2	ALL	
23446	Washers	2	ALL	
<b>AIR FILTER</b>				
030337	Air filter (Amal Monobloc carburettor)	1	650SS	
23559	Air-filter grommets	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	
23552	Mounting plate	1	650SS, G15CS, N15CS, G15 Mark II	
22034	Mounting-plate bolts	2	650SS	

Part-No.	Description	Qty.	Models fitted to	Bin No.
<b>AIR FILTER—continued</b>				
021579	Mounting-plate bolt washers	2	650SS	
23555	Mounting-plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	
25403	Air filter (Amai Monobloc carburettor)	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
25404	Mounting plate	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
24571	Mounting-plate sleeve	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
033188	Air-filter element	1	P11, P11A	
033258	Perforated plate	1	P11, P11A	
033187	Filter element body half (inner)	1	P11, P11A	
033186	Filter element body half (outer)	1	P11, P11A	
033189	Filter element body stud	1	P11, P11A	
000012	Filter-stud washers	2	P11, P11A	
000005	Filter-stud nuts	2	P11, P11A	
033027	Filter-mounting sleeves	2	P11, P11A	
<b>AIR FILTER (FOR 930 CARBURETTOR)</b>				
033030	Air filter	1	650SS, Atlas, G15CS, N15CS, G15 Mark II	
033026	Air filter mounting plate	1	650SS, Atlas, G15CS, N15CS, G15 Mark II	
033027	Air filter mounting plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	
<b>CABLE CLIPS</b>				
011907	Rubber cable clips—short	3	P11, P11A	
026880	Rubber cable clips—medium	6	P11, P11A	
026881	Rubber cable clips—long	2	P11, P11A	