

A NEWCOMER in the A.J.S. 1960 programme is a light and particularly neat three-fifty single which is offered as an alternative to the more familiar 347 c.c. Model 16. But novelty does not end there, for every other over-250 c.c. machine in the rause adopts, for the first time, a full a pex-cradle frame. In addition there are redesigned cylinder heads for the fivehundred singles and all the twins,

Virtually a scaled-up edition of the attractive little two-fifty introduced last year, the new 348 c.c. Model 8 incorporates such unusual design features as a cylinder head in which the inlet and exhaust tracts are offset from the fore-and-aft axis of the machine, and a désaxé cylinder arrangement with the cylinder axis forward of the crankshaft axis so that piston slap is minimized. Hairpin valve springs are featured. Fitting snugly against the rear of the crankcase, the four-speed gear box has a cylindrical shell and can be rotated in its mountings to tension the primary chain,

For trials, the 347 c.c. 16C is continued, now with reinforced support for the rear mudginard and a modified rear-fork pivot. Scrambles riders have the choice of the 497 c.c. 18CS single or the 646 c.c. 31CS twin, both supplied in stripped form ready for racing. Normally there is no lighting but an a.c. generator can be supplied if required.

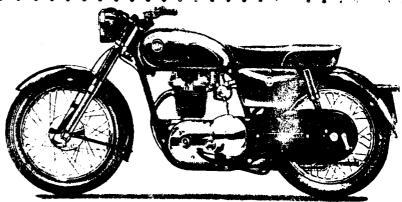
Roadsters comprise the two three-fifties already mentioned, the 498 c.c. single-cylinder Model 18 and twin-cylinder Model 20 and three six-fifties-Models 31 and 31 de Luxe and the 31CSR Sportstwin. As before, hairpin valve springs are used for the singles but the twins have two-rate coil valve springs. Final model: two-rate cout varye springs.
in the range is, of course, the formidable
345 c.c. 7R racer.

B.M.W.

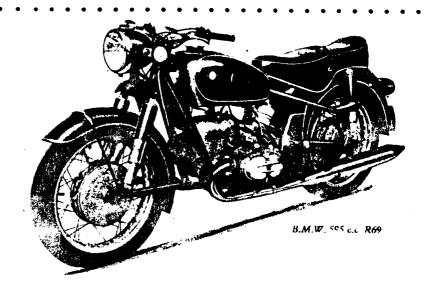
TOR more than a quarter of a century, the name B.M.W. has been synonymous with the very highest standards of motor-cycle engineering. These sleek motor-cycle engineering. These sleek German transverse flat twins had a reputation for excellence well before the war and today that reputation continues undiminished. Three models are available in Britain. Prick of place goes to the super-sporting 595 c.c. R69. Its power and blance carburerers has the R60 standard retrain which is designed for touring and blaces best bliffers from the R60 standard retrain which is designed in the 64 co. and today that reputation continues All place (catting that two deck poli-ments of the engine and goes not it has all-black family in an outer-tal as all-black family in an outer-

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501 Right: The new auplex frame fitted to all A.J.S. models except the new three-fifties and tworifices. Malleable lugs are employed at the steering head and rear-fork pivot A.J.S. Model 20 :min



Lightweight three-fifty-the n.J.S. Model 8





ARGEST of the colourful Czech motor Acycles imported into Britain, the Jawa Senior has a most attractive appearance and is powered by a sleek 344 c.c. (58×65mm) two-stroke twin in unit with a four-speed, foot-operated gear box. Clamed power output is 16 b.h.p. at 4,750 r.p.m. Unusual to British eyes, the kick-starter and gear-change pedals are mounted on coaxial shafts on the left of the machine and the rear-brake pedal is on the right. Actuation of the gear pedal automatically operates the clutch for changing on the move but an overriding handlebar layer is provided for getting under way. wunder way.

The frame is constructed from squaresection tubing and elegantly curved steel pressings. Goatrol of both the telescopic front fork and pivoted rear fork embodies hydraulic damping. The light unit is mounted in a neat nacelle. A foam-rubber dual-seat is fitted. Both chains are fully enclosed and both wheels are quickly

detachable.

Matchless

BY any other name, it is said, a rose would smell as sweet. London built, Matchless machines are distinguishable from their A.J.S. counterparts chiefly by the tank badge-yet such is the fierce partisanship of the motor-cycle fraternity that the Matchless enthusiast will loudly defend his choice of marque against the rival claims of an A.J.S. man. This year the Matchless adherent can propound the merits of a very full series of over-250 c.c." models—and with all the advantages of a duplex-loop frame of brazed-lug construction on all save a brand-new 348 c.c. lightweight.

Designated G5, this latest three-fifty from Woolwich is a trim machine which weighs but 340 lb—over 40 lb less than the more conventional 347 c.c. G3. Weight saving is achieved by employing a frame with a single front-down tube and presendsteel engine cradle and in various other ways such as the carriage of oil in a crankcase compartment instead of a separate tank. For ease of parking, the centre stand of the newcomer has curved, roll-on feet and is provided with an auxiliary lifting

pedal

The new frame used for the remaining Matchless mounts features twin frontdown tubes which pass below the engine and gear box. A single top tube, and a abort west tube which meets the massive carrying the rear-fork pivot, complete main assembly. The upper ends of man mispension units are pivoted in brackets welded to a bolted-on sub-frame. in other respects the G3 is unchanged Mr. for the 498 c.c. G80 and 497 c.c. G8OS

scrambler a hemispherical combustion chamber is now specified together with an arcuste inlet tract to impart gas swirl and so promote better combustion. In addition, the cylinder-head finning is modified to improve cooling in the region of the exhaust port.

Similar light-alloy heads are adopted for the 498 and 646 c.c. twins and in their case the valve included angle is reduced to 40 degrees and two-rate coil valve springs replace the original single-rate

components...

Embracing the standard G12, the G12 de Luze and the road-burning G12CSR Sportstwin, the trio of six-fifties benefit by a more compact headlamp mounting which improves frontal appearance. A fourth sixfifty which employs the same basic power unit but is stripped for racing and has a narrow, two-gallon petrol tank is the G12C3 acrambler. Normally the machine is not equipped with lights but, should they be required, a crankshaft-mounted alternator can be added at extra cost.

Norten

A REALLY worth-while modification to the world-famous duplex frame for the parallel twins, rear enclosure and upto-the-minute styling on the 497 and 597 c.c. Dominator de Luxe models, a new cylinder block and head for the five-nineseven twins, revised gear ratios for the 348 and 490 c.c. singles-design never stands still at Nortons!

The underlying reason for the frame change was to provide an improved riding position—to reduce the distance between the tank rails and hence the width of the tank at the rear. This has been achieved by setting the rails inward from the forward cross brace. The de Luxe Dominators are styled very much on the lines of the two-fifty Jubilee. There is a similar tank and also a likeness in the rear

enclosure and dual-seat.

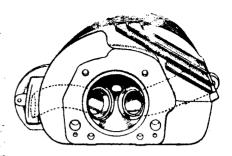
Already famous for their performance, the Dominator twins are faster now. Inlet valves are bigger, the cams provide quicker lift, the compression ratios are stepped up and the cylinder and cylinder-head finning is deepened. The gear ratios, too, have been modified and the gap between top and third is markedly narrowed. Finally, for all the Dominators there are new-pattern absorption-type silencers.

The singles also have altered gear ratios. On the 348 c.c. Model 50 the ratios for top, second and bottom gears have been lowered while third has been stepped up. For the 490 c.c. ES2 third gear has been raised and the other ratios left unaltered.

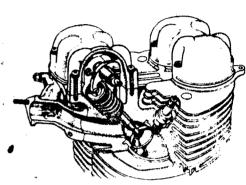
For riders oversea there is a very special Norton—a model that can probably best be described as a scrambler with lighting equipment. Designated Nomad, the machine is available with either of the two Dominator power units. The frame is of

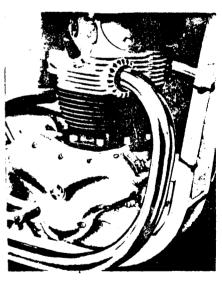
brazed-lug cradle type.

No mention of Nortons would be complete without reference to the models: which have done so much to enhance the reputation of the marque the world over. The 348 and 499 c.c. Manx racing models are undergoing development in the lightof experience gained during the past season. Hence details of the latest changes will not be available yet awhile.

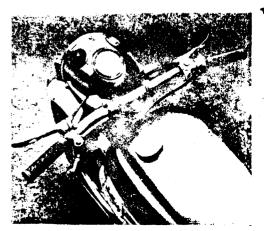


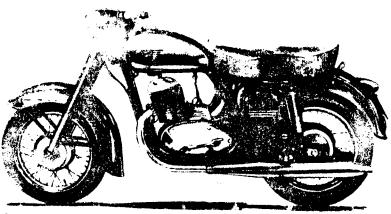
Above: Diagrammatic drawing showing how the inlet ports of the new Matchless twincylinder heads curve between the port and valve. Below: Cutaway of one of the new needs





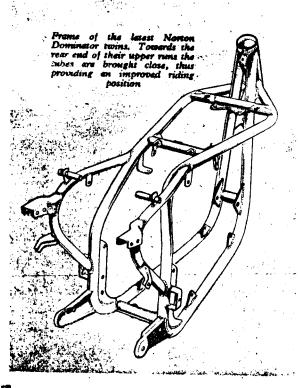
Above is a close-up of the Norton Dominator 99 power unit and below a rider's-eye view of the nearly-straight handlebar featured on the de Luxe Dominators



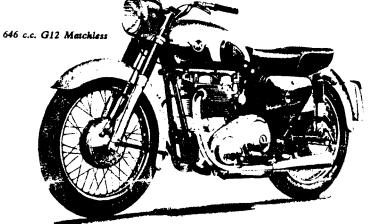


Power unit of the 646 c.c. Matchless Sportstwin

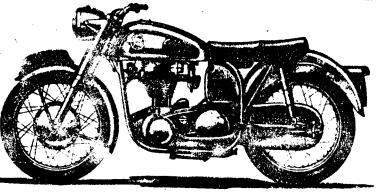




348 c.c. Matchless G5



348 c.c. Norson Model 50



597 c.c. Model 99 Norton Dominator de Luxe

