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# ASSOCIATED MOTOR CYCLES LTD.

MANUFACTURERS OF A.J.S AND MATCHLESS MOTOR CYCLES

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Our Ref: FWN.53/2. D.D.

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## APROPOS SERVICE BULLETIN No.53/2

As a safeguard it is considered desirable to exchange all screw-driver operated oil pump plunger guide screws, and we are therefore posting to you a sufficient quantity of the new hexagon headed screws to enable you to make the exchange on all Models shipped to you before this modification came into production.

Should it be necessary to entrust the exchange to a private owner, will you please instruct him to make quite certain that the guide screw pin is correctly located in the groove machined in the oil pump plunger, See illustration 12, Page 35 of the Instruction Manual.

The only safe procedure is to remove the rear oil pump end cap prior to refitting the guide screw and pin. Then by means of a short rod inserted in the drilled end of the oil pump plunger, it will be found easily possible to move same to and fro while turning the guide screw with the fingers.

In this manner, when the tip of the guide screw pin enters the groove it can be readily felt, and it should be possible to turn the screw almost right home with the fingers, leaving only the last half turn for securely tightening down by means of a spanner applied to the hexagon head.

Quantity screws herewith . . . 1 . . . . .