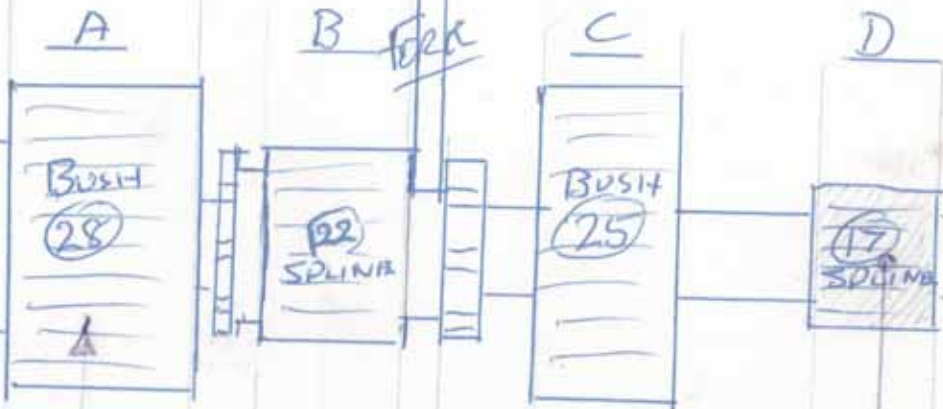


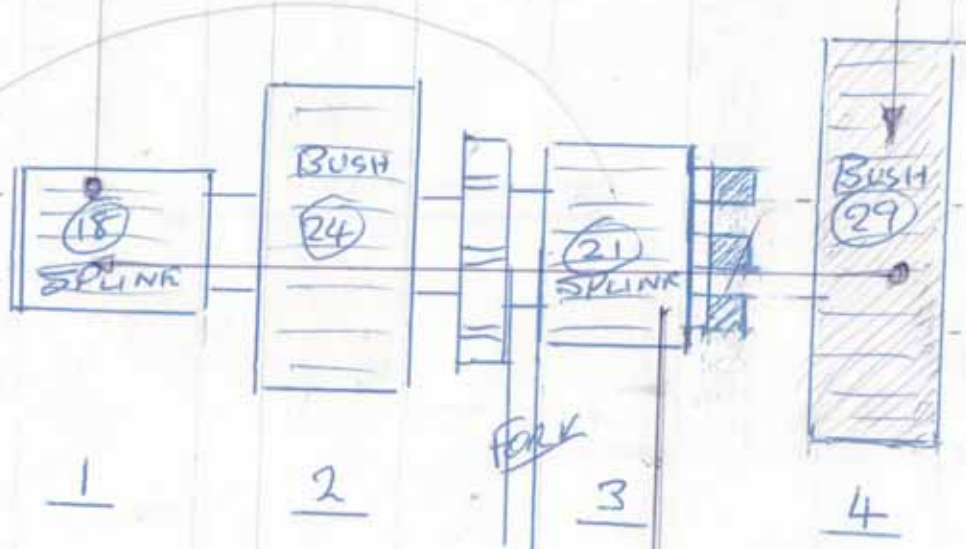
DRIVE IN



FIRST
GEAR

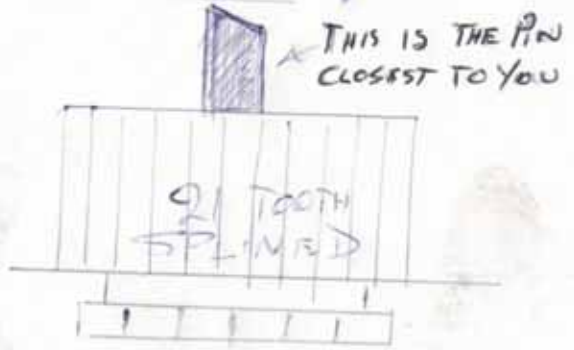
SHAFT
CLOCKWISE

DRIVE TO REAR WHEEL



SHAFT
ANTI-CLOCKWISE

TO IMPROVE ENGAGEMENT OF 1ST GEAR
- GRIND DOES TO
THIS PROFILE

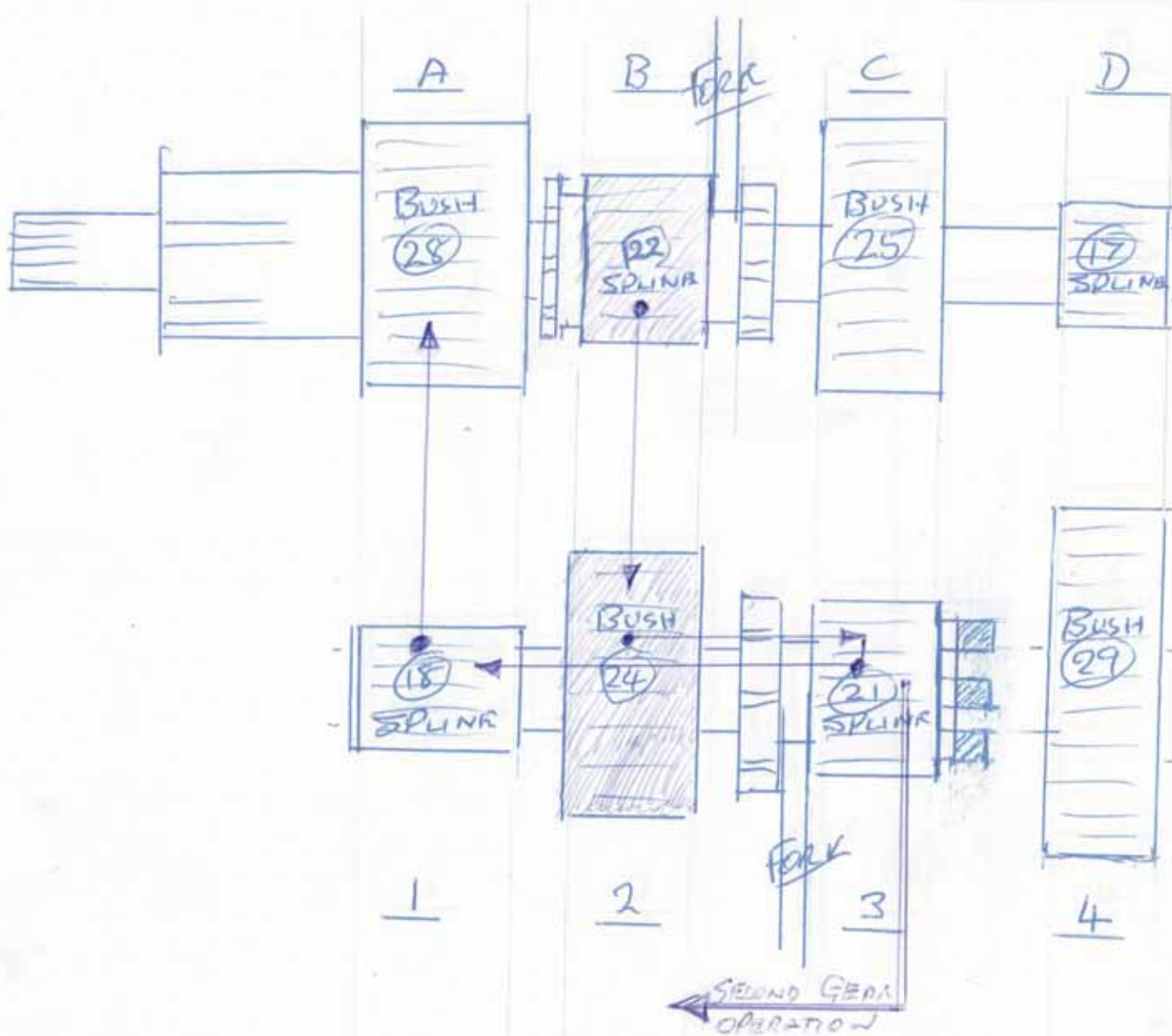


SEE PHOTO

FIRST GEAR
OPERATION

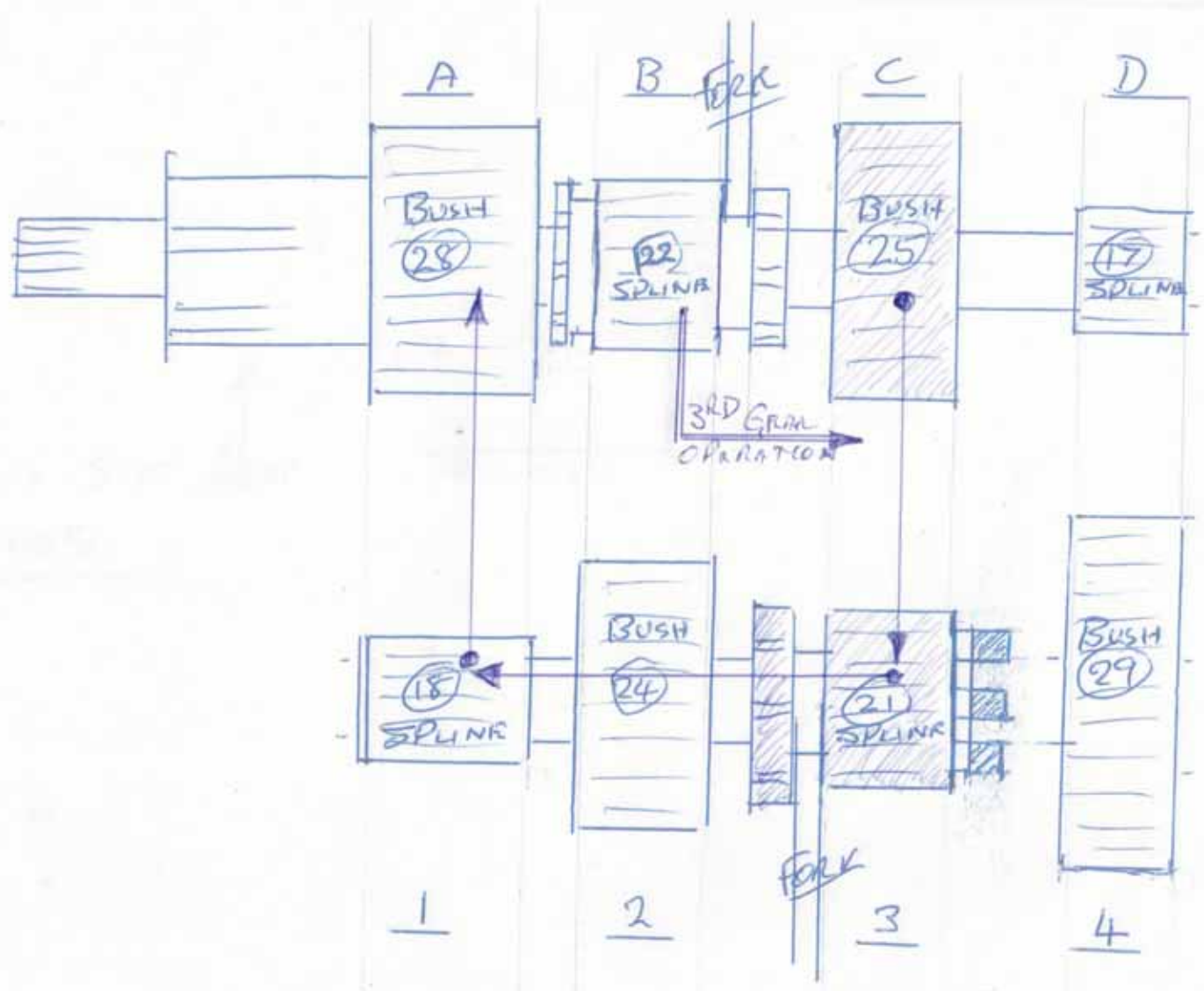
SKETCH - DO NOT SCALE

DRIVEN IN
→



SECOND
GEAR

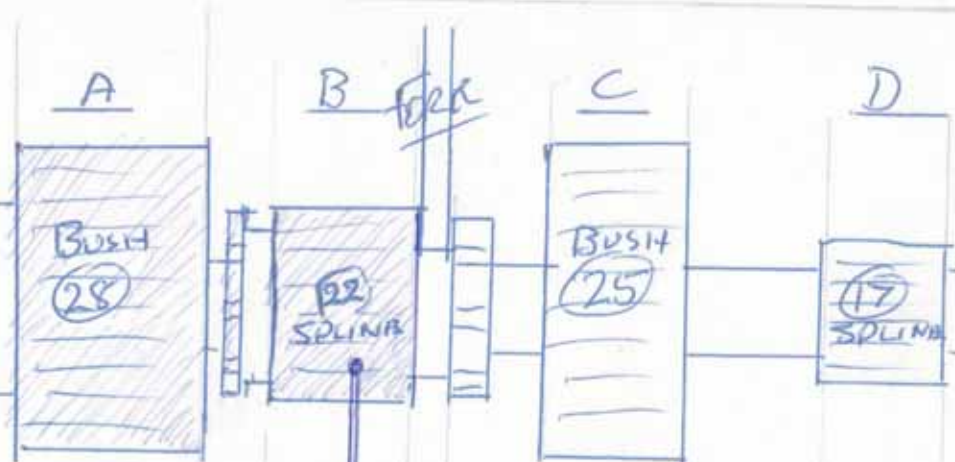
Drive IN
→



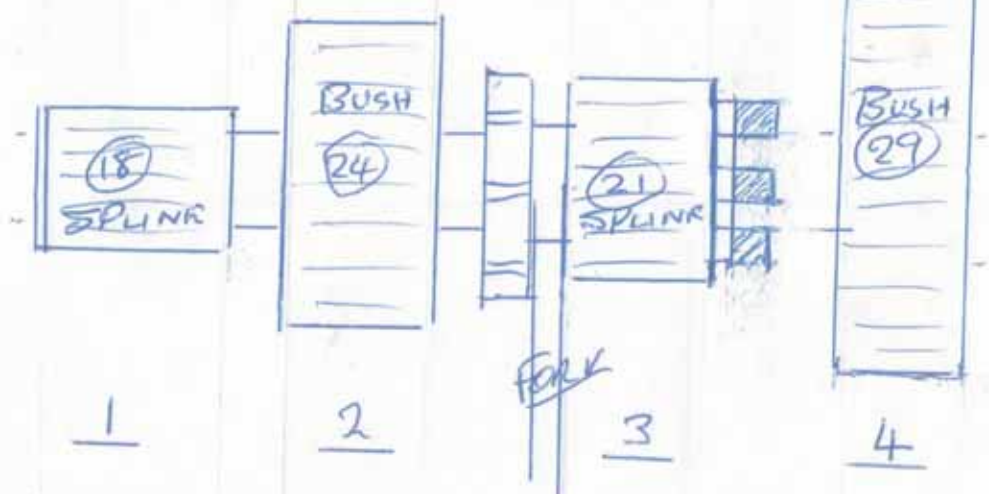
THIRD
GEAR

DRIVEN IN
→

CHAIN SPROCKET SITS HERE
ON SPLINAS.



TOP (4TH)
GEAR



NO LAYSHAFT GEARS ARE INVOLVED

SKETCH - DO NOT SCALE